

SUZUKI

PARTS CATALOGUE

● **SUZUKI**

RM250J

(RJ14A)

88

4

1987-10

SUZUKI RM250J



PREFACE

When it becomes necessary to replace parts on SUZUKI MOTORCYCLES, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI RM250J.

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E.No.	: Engine number	OS	: Over size
F.No.	: Frame number	STD	: Standard
d	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width

L : Length

LH : Left hand side

RH : Right hand side

~100045 : Up to F.No.RJ14A-100045

100046~ : From F.No.RJ14A-100046

12 x 34 x 5.6 Figures in the description column
| | | show the dimensions of parts.

ID OD T(or W,L)

→12345-56781 (Parts No.) : indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones are not interchangeable with new ones.

↔12345-56781 (Parts No.) : indicates that the former and new parts are interchangeable with each other and both are usable.

3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

- 5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.
- 5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.
- 5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual. When assembling, use "SUZUKI SERVICE MANUAL".

6. SPECIFICATION CODE

This catalogue contains the parts for the model designed for the following spec.;

spec. code : E2,E4,E24.

7. SERIAL FRAME NUMBER

RM250J : RJ14A-100001~

Code No. for this model is (RJ14A).

This code No. is indicated on the frame head pipe.

In case model name is unknown, model can be identified by the code on the frame head pipe and place spare parts order referring to correct parts catalogue.

PREFACE

Quand il devient nécessaire de remplacer des pièces sur SUZUKI MOTOCYCLES toujours utiliser les PIÈCES D'ORIGINE SUZUKI qui ont été soumises à des contrôles de qualité sévères leur garantissant qualité et performance impeccables.

Ce catalogue de pièces détachées couvre la liste de toutes les pièces de rechange pour SUZUKI RM250J.

INSTRUCTIONS POUR UTILISER LE CATALOGUE

1. DIMENSIONS

Les dimensions des pièces dans ce catalogue sont indiquées en unités de millimètres.

2. ABREVIATIONS

Les abréviations utilisées dans ce catalogue sont les suivantes:

AR	: Comme requis	NT	: Nombre de dents
ASSY	: Assemblage	OPT	: Sur option
E.No.	: Numéro du moteur	OS	: Sur-dimensionné
F.No.	: Numéro du châssis	T	: Epaisseur
ID	: Diamètre intérieur	US	: Sous-dimensionné
OD	: Diamètre extérieur	W	: Largeur
L	: Longueur		
LH	: Côté gauche		
RH	: Côté droit		

~100045 : Jusqu'à F.No.RJ14A-100045

100046~ : Depuis F.No.RJ14A-100046

$\frac{12}{1} \times \frac{34}{1} \times \frac{5.6}{1}$ Les chiffres dans la colonne
remarques montrent les dimensions
des pièces comme suit.

ID OD T(or W,L)

→12345-56781 (N^o de pièces) : indique que le numéro des pièces a été échangé en 12345-56781 et que les nouvelles pièces sont interchangeables avec les anciennes, mais que celles-ci ne sont pas interchangeables avec les nouvelles.

←12345-56781 (N^o de pièces) : indique que les anciennes et nouvelles pièces sont interchangeables les unes avec les autres et sont utilisables chacune.

3. PIECES INTERNES DE L'ASSEMBLAGE

Les numéros de pièces qui comportent un point (.) avant la désignation de pièce détachée indique la pièce interne se rapportant à l'assemblage.

4. AVIS DE MODIFICATION

Un bulletin de pièces détachées vous sera envoyé à tout moment opportun quand des changements de pièces ont lieu, y compris les modifications de pièces interchangeables entre les nouvelles et anciennes pièces.

5. A NOTER

- 5-1. Il existe certaines pièces différentes de celles de rechange pour les modèles de production vu des raisons administratives et dont l'usage est commun avec celles d'autres modèles.
- 5-2. Concernant les durites en caoutchouc et les tuyaux en vinyle, ne pas manquer de les couper à la bonne longueur comme indiqué dans le catalogue des pièces détachées ou selon ce qui est utile pour le véhicule affecté.
- 5-3. Noter que les dessins à la page d'illustration servent à titre de référence pour les numéros de pièces détachées, et non pas comme référence pour l'assemblage. Pour cette dernière opération, se reporter au "MANUEL D'ENTRETIEN SUZUKI".

6. CODE DE SPECIFICATION

Ce catalogue contient les indications de pièces pour le modèle conçu suivant les spécifications suivantes:

Code de spécifications : F2,F4,F24.

7. NUMERO DE SERIE DU CADRE

RM250J : RJ14A-100001~

Le Nr de code de ce modèle est (RJ14A).

Le Nr de code est indiqué sur la colonne de direction du cadre.

En cas de modèle inconnu, celui-ci peut être indentifié par le code figurant sur la colonne de direction et la commande de pièces détachées peut être passée en utilisant le catalogue correspondant.

Einleitung

Zum Auswechseln eines Teils der Motorräder stets nur Original Suzuki Ersatzteile verwenden, da diese Teile unter strengsten Bedingungen geprüft werden, um die Qualität und Leistung zu gewährleisten. Dieser EI-Katalog umfaßt alle Suzuki Ersatzteile, die für Reparaturen benötigt werden RM250J.

Anweisung zur Verwendung des EI Kataloges

1. Maßangaben

Alle Maßangaben in diesem Katalog sind in mm Einheiten.

2. Abkürzungen :

Die folgenden Abkürzungen werden in diesem Katalog verwendet.:

AR	: Wie benötigt	NI	: Anzahl der Zähne
ASSY	: Baugruppe Kompl.	OP1	: Zusatzausstattung
E.No.	: Motornummer	OS	: übermaß
F.No.	: Fahrgestellnummer	STD	: Standard
d	: Durchmesser des Materials	1	: Stärke
ID	: Innendurchmesser	US	: Untermaß
OD	: Außendurchmesser	W	: Breite
L	: Länge		
LH	: Links		
RH	: Rechts		
~100045	: Bis zur F.No.RJ14A-100045		
100046~	: Ab der F.No.RJ14A-100046		

12 x 34 x 5.6Diese Ziffern in der Beschreibungsspalte
sind Maßangaben.

1D OD 1(or W,L)

→12345-56781 (Ersatzteile Nr.) : bedeutet daß Ersatzteile Nummer
ist gewechselt zu 12345-56781 und die neue Ersatzteile sind Auswechsel-
barkeit mit den letzten aber die Umkehrung ist unmöglich.

←12345-56781 (Ersatzteile Nr.) : bedeutet daß die letzte und neue
Ersatzteile sind Auswechselbarkeit miteinander.

3. Innenteile der Baugruppe

Der Punkt (.) vor der E1-Beschreibung bedeutet, daß diese Teile aus der Baugruppe separat lieferbar sind.

4. Umschlüsselung eines Ersatzteils

Umschlüsselungen und Auswechselbarkeit werden Ihnen soweit erforderlich durch ein Auto mitgeteilt.

5. Zur Beachtung :

- 5-1. Es können sich Ersatzteile von den in der serie eingebauten serie eingebauten Teilen unterscheiden.
- 5-2. Alle Schläuche (Gummi oder Vinyl), die im Katalog verwendet werden, müssen entsprechend der Länge zugeschnitten werden.
- 5-3. Alle Zeichnungen im Katalog sind zur Erkennung des Ersatzteils zu verwenden und nicht als Service Handbuch.

6. Spezifikation Code

Dieser Katalog umfaßt die Ersatzteile für die Modelle mit den folgenden Spezifikationen:

Spezifikation Code : E2,E4,E24.

7. Fahrgestellnummer

RM250J : RJ14A-100001~

Der Modelcode für dieses Model lautet (RJ14A).

Dieser Code ist auf der Oberfläche des Auspuffs eingepreßt.

Das Fahrzeug kann aufgrund dieser Auspuffprägung indentifiziert werden und Ersatzleilbestellungen können unter Zuhilfenahme des entsprechenden Ersatzleilkatalogs auf gegeben werden.

PREFACIO

Cuando se hace necesario reemplazar las piezas en MOTOCICLETAS de SUZUKI, sírvase usar siempre las PIEZAS GENUINAS DE SUZUKI que han pasado una estricta inspección de calidad y rendimiento.

Este catálogo contiene todas las piezas sueltas para RM250J de SUZUKI.

INSTRUCCIONES SOBRE EL CATALOGO

1. DIMENSIONES

En este catálogo, las dimensiones de las piezas se indican en unidad de milímetros.

2. ABREVIATURAS

Las abreviaturas usadas en este catálogo son como sigue:

AR	: Lo necesario	NI	: Número de dientes
ASSY	: Conjunto	OPI	: Opcional
E.No.	: Número del motor	OS	: Sobremedida
F.No.	: Número del bastidor	SID	: Stándard
d	: Diámetro del material	T	: Espesor
ID	: Diámetro interno	US	: Submedida
OD	: Diámetro externo	W	: Ancho
L	: Longitud		
LH	: Lado izquierdo		
RH	: Lado derecho		

~100045 : Hasta F.No.RJ14A-100045

100046~ : Desde F.No.RJ14A-100046

$\frac{12}{|} \times \frac{34}{|} \times \frac{5.6}{|}$ Los números en la columna de "Observaciones" muestran las dimensiones de las piezas como sigue.

ID OD T(or W,L)

+12345-56781 (No. de pieza) : indica que el número de pieza fue modificado a 12345-56781 y que las nuevas piezas son intercambiables con las anteriores, pero no viceversa.

+12345-56781 (No. de pieza) : indica que las piezas anticuadas y nuevas son intercambiables indistintamente.

3. PIEZAS INTERNAS DEL CONJUNTO
El número de pieza que cuenta con una marca de periodo (.) antes del nombre de pieza indica pieza con relación al conjunto.

4. NOTICIA DE MODIFICACION
Remitiremos un boletín de pieza en ocasiones de modificación de piezas, incluyendo modificaciones de intercambiabilidad entre las nuevas y viejas piezas.

5. NOTA

- 5-1. Hay ciertas piezas diferentes de aquellas de modelos de producción entre las piezas de repuesto por razones administrativas y uso común de ellas con los otros modelos.
- 5-2. En cuanto a las manqueras de goma y tubos de vinilo, sírvase usarlas cortando según la longitud mencionada en el catálogo de piezas o según la longitud realmente requerida por el vehículo.
- 5-3. Debe observarse que los dibujos dados en la página de ilustración son para la rápida referencia del número de pieza de repuesto, y no para usarse como un manual de armado. En el armado, use el "MANUAL DE SERVICIO DE SUZUKI".

6. CONDIGO DE ESPECIFICACION

Este catálogo contiene las piezas para el modelo diseñado para las siguientes especificación;

Código de especificación : F2, E4, F24.

7. NUMERO DE SERIE DEL CUADRO

RM250J : RJ14A-100001~

Número de código para este modelo es (RJ14A).

Este número de código está indicado sobre el tubo de la cabeza de chasis. En caso el nombre del modelo sea desconocido, modelo puede identificarse por el código sobre el tubo de la cabeza de chasis y coloquen el pedido para repuestos refiriendo al correcto catálogo de repuestos.

COLOR CHART
TABLEAU DES COULEURS
CUADRO DE COLORS
FARBTABELLE

[illegible]

MILLIMETER → INCH CONVERSION CHART
 TABLEAU DE CONVERSION DE MILLIMETRES → POUCES
 CUADRO DE CONVERSION A UNIDAD DE MILIMETRO → PULGADA
 MILLIMETER → ZOLL UMRECHNUNGSTABELLE

	0	1	2	3	4	5	6	7	8	9
00	.000	.039	.079	.118	.157	.197	.236	.276	.315	.354
10	.394	.433	.472	.512	.551	.591	.630	.669	.709	.748
20	.787	.827	.866	.906	.945	.984	1.024	1.063	1.102	1.142
30	1.181	1.220	1.260	1.299	1.339	1.378	1.417	1.457	1.496	1.535
40	1.575	1.614	1.654	1.693	1.732	1.772	1.811	1.850	1.890	1.929
50	1.969	2.008	2.047	2.087	2.126	2.165	2.205	2.244	2.283	2.323
60	2.362	2.402	2.441	2.480	2.520	2.559	2.598	2.638	2.677	2.717
70	2.756	2.795	2.835	2.874	2.913	2.953	2.992	3.031	3.071	3.110
80	3.150	3.189	3.228	3.268	3.307	3.346	3.386	3.425	3.465	3.504
90	3.543	3.583	3.622	3.661	3.701	3.740	3.780	3.819	3.858	3.898

How to read
 Mode de lecture
 Modo de leer
 Anleitung

	0	1	2	3	4
00	---	---	---	---	---
10	---	---	---	---	---
20	---	---	---	0.906	---
30	---	---	---	---	---

23 millimeters equal 0.906 inch
 23 millimètres égalent 0.906 pouce
 23 milímetros = 0.906 pulgada
 23 millimeter entspricht 0.906 zoll

Contents are subject to change without notice or obligation.

Les matières traitées sont susceptibles d'être modifiées sans préavis obligation de notre part.

El contenido está sujeto a modificaciones sin previo aviso.

Änderungen vorbehalten.

FIG. 1

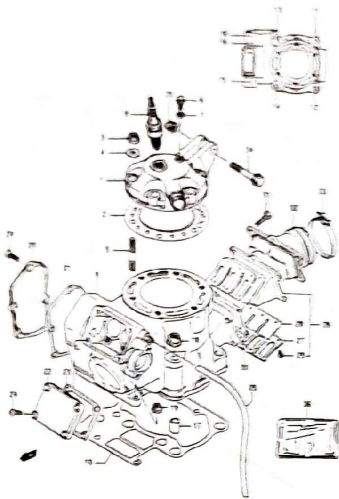


FIG. 2

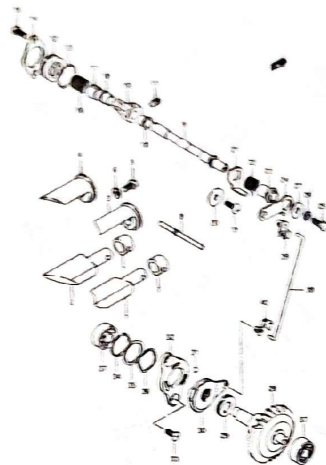


FIG. 3

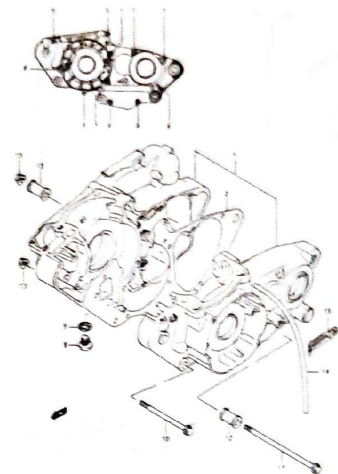


FIG. 4

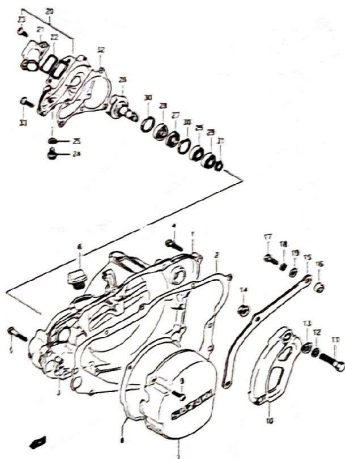


FIG. 5

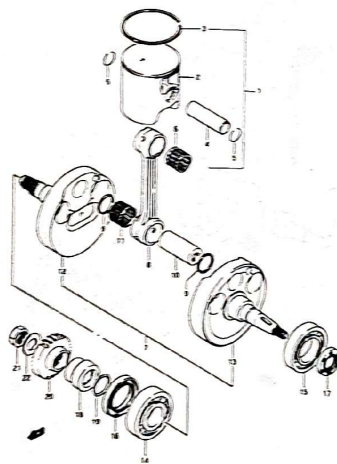


FIG. 6

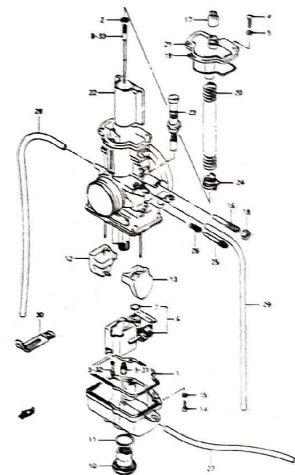


FIG. 7

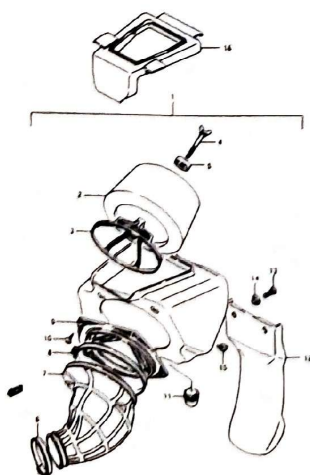


FIG. 8

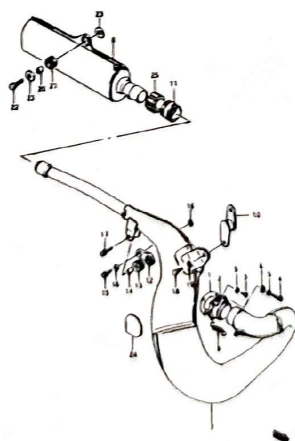


FIG. 9

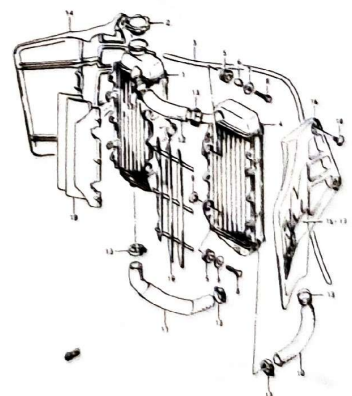


FIG. 10

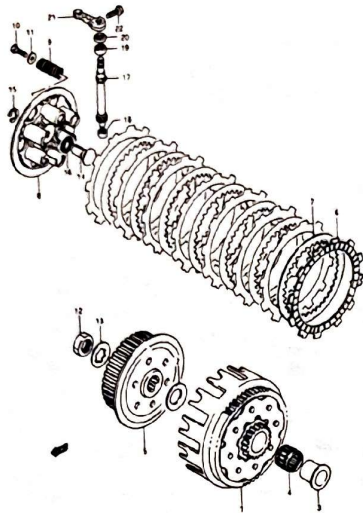


FIG. 11

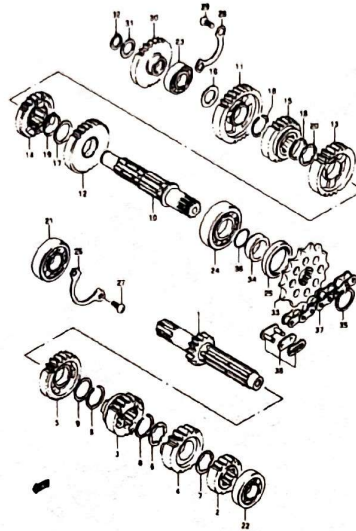


FIG. 12

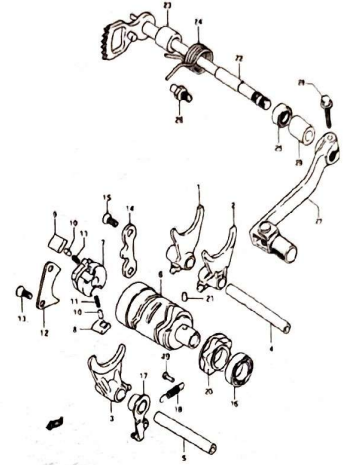


FIG. 13

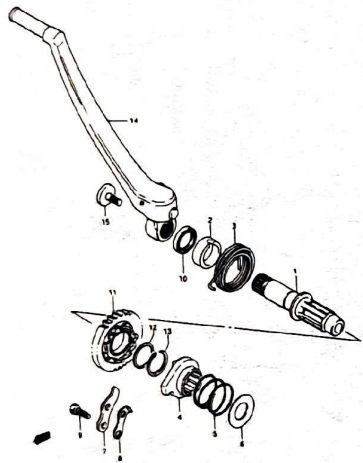


FIG. 14

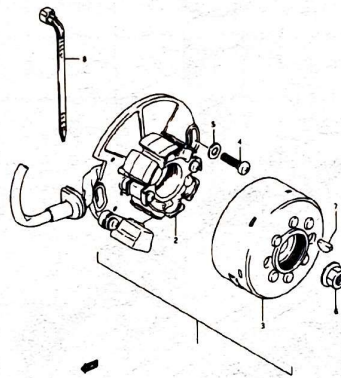


FIG. 15

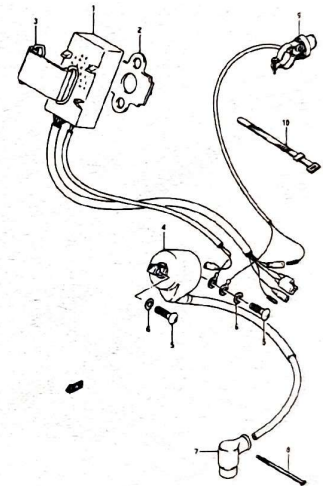


FIG. 16

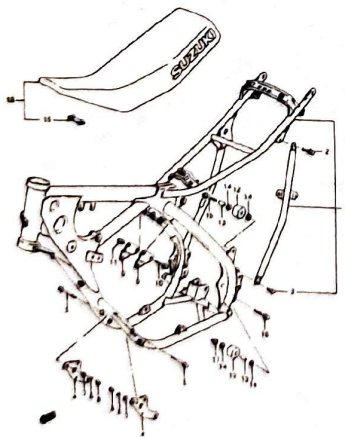


FIG. 17

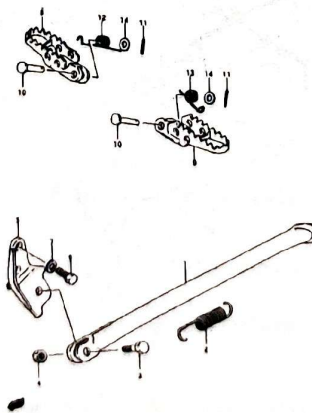


FIG. 18

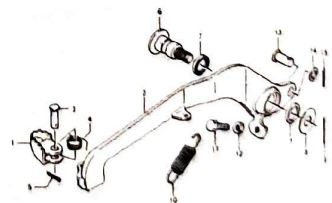


FIG. 19

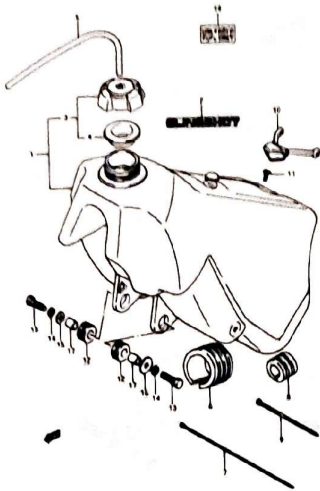


FIG. 20

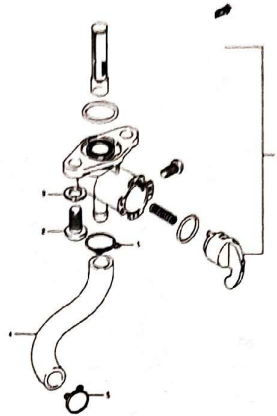


FIG. 21

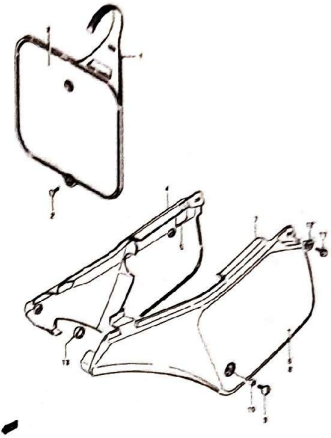


FIG. 22

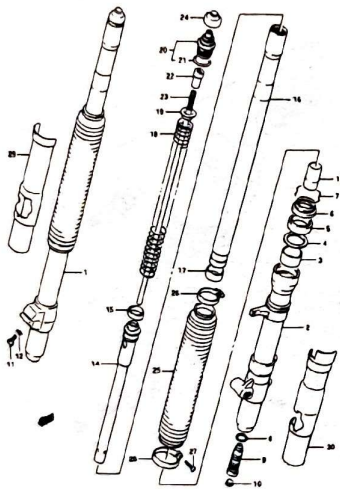


FIG. 23

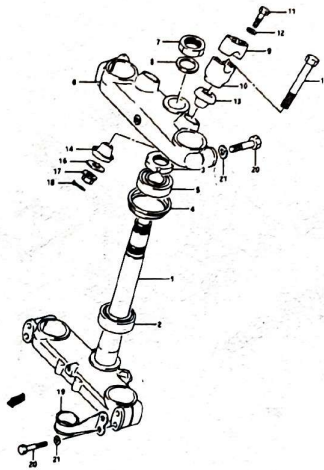


FIG. 24

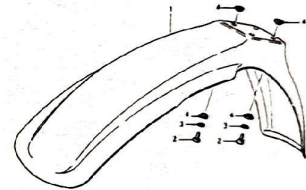


FIG. 25

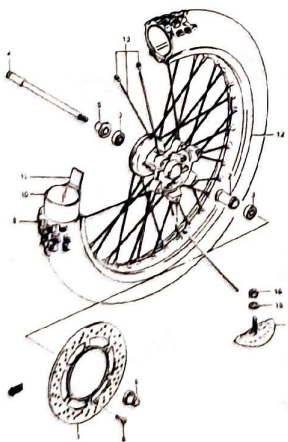


FIG. 26

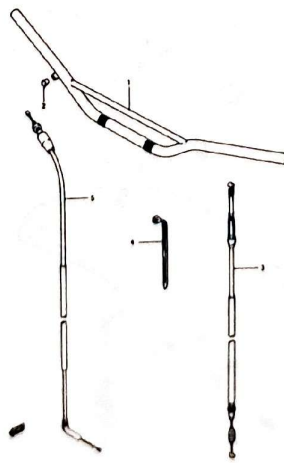


FIG. 27

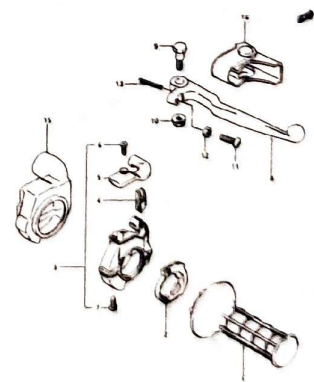


FIG. 28

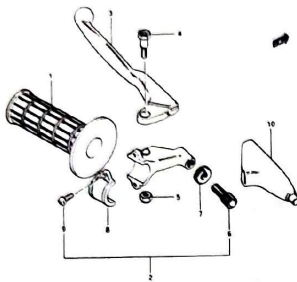


FIG. 29

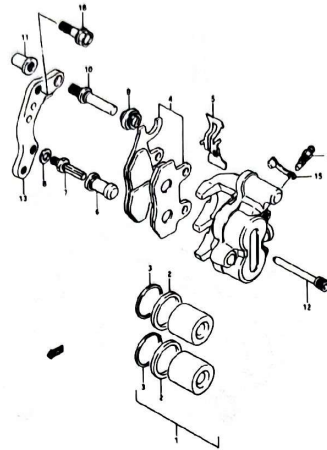


FIG. 30

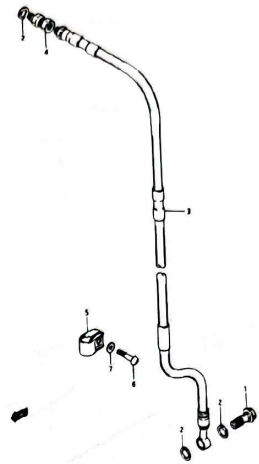


FIG. 31

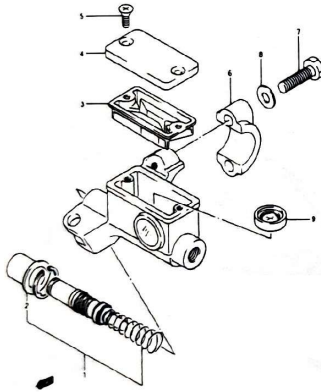


FIG. 32

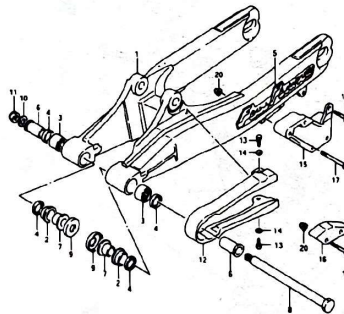


FIG. 33

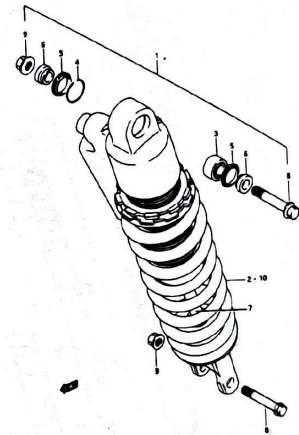


FIG. 34

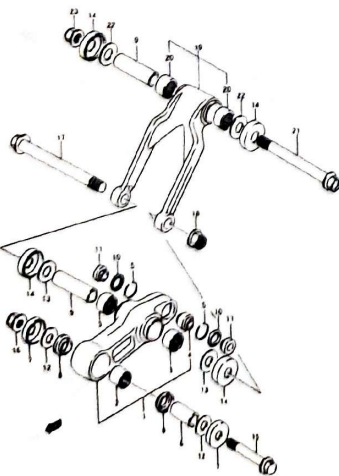


FIG. 35

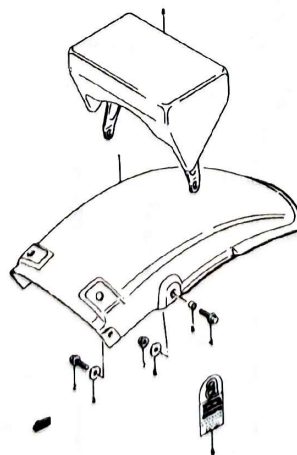


FIG. 36

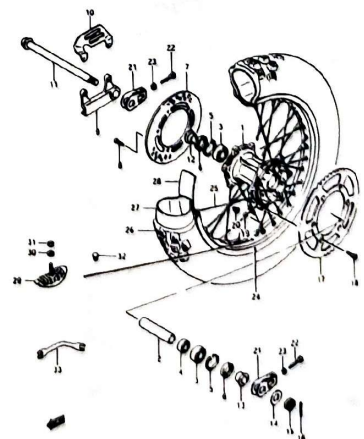


FIG. 37

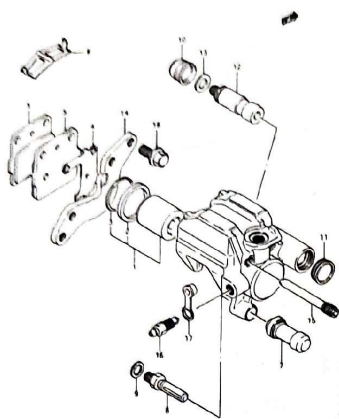


FIG. 38

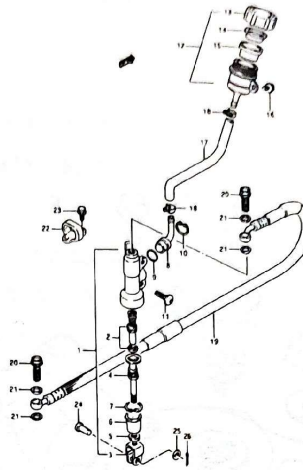


FIG. 39

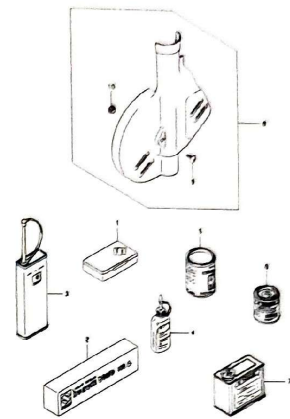
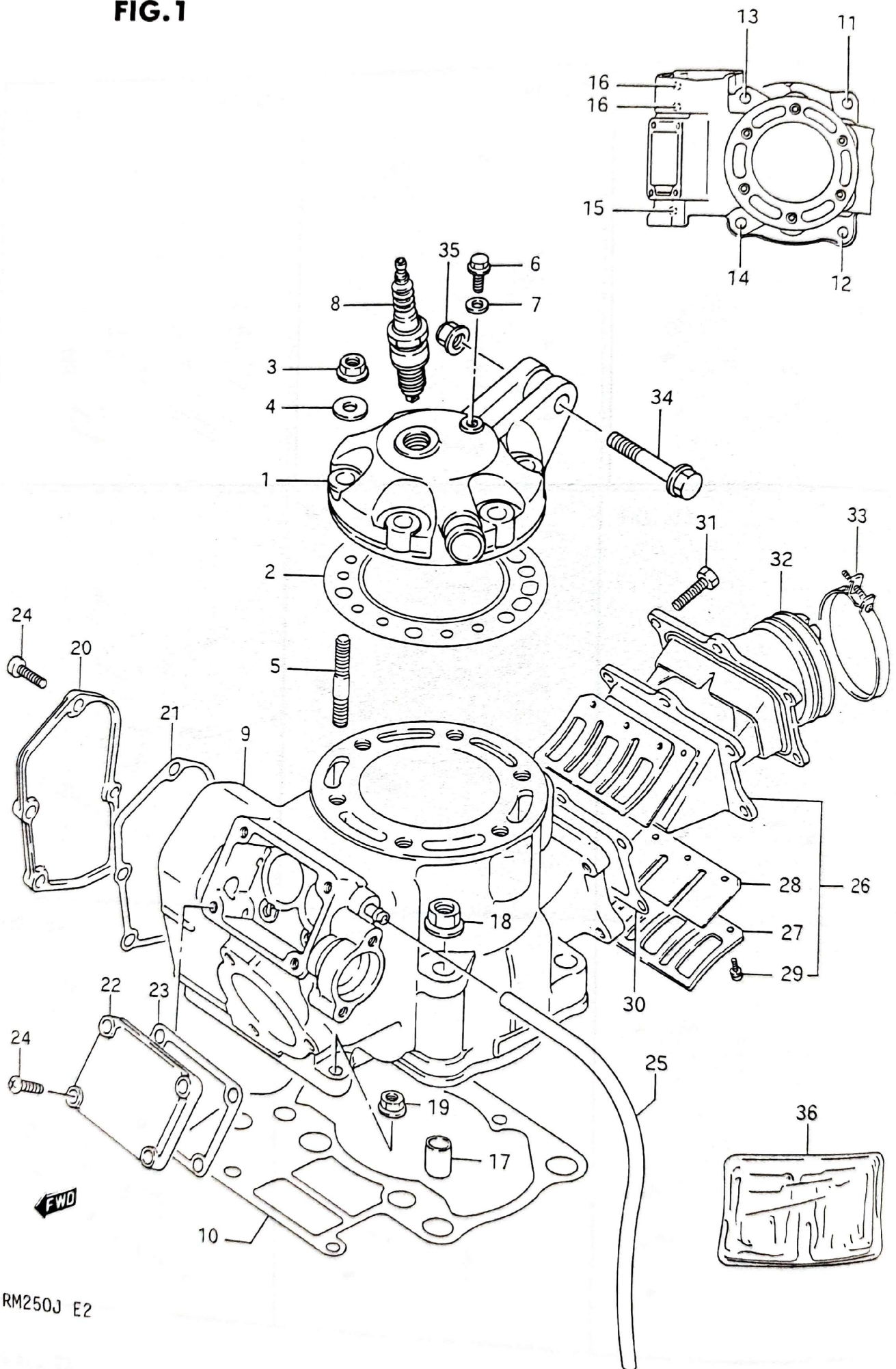


FIG.1



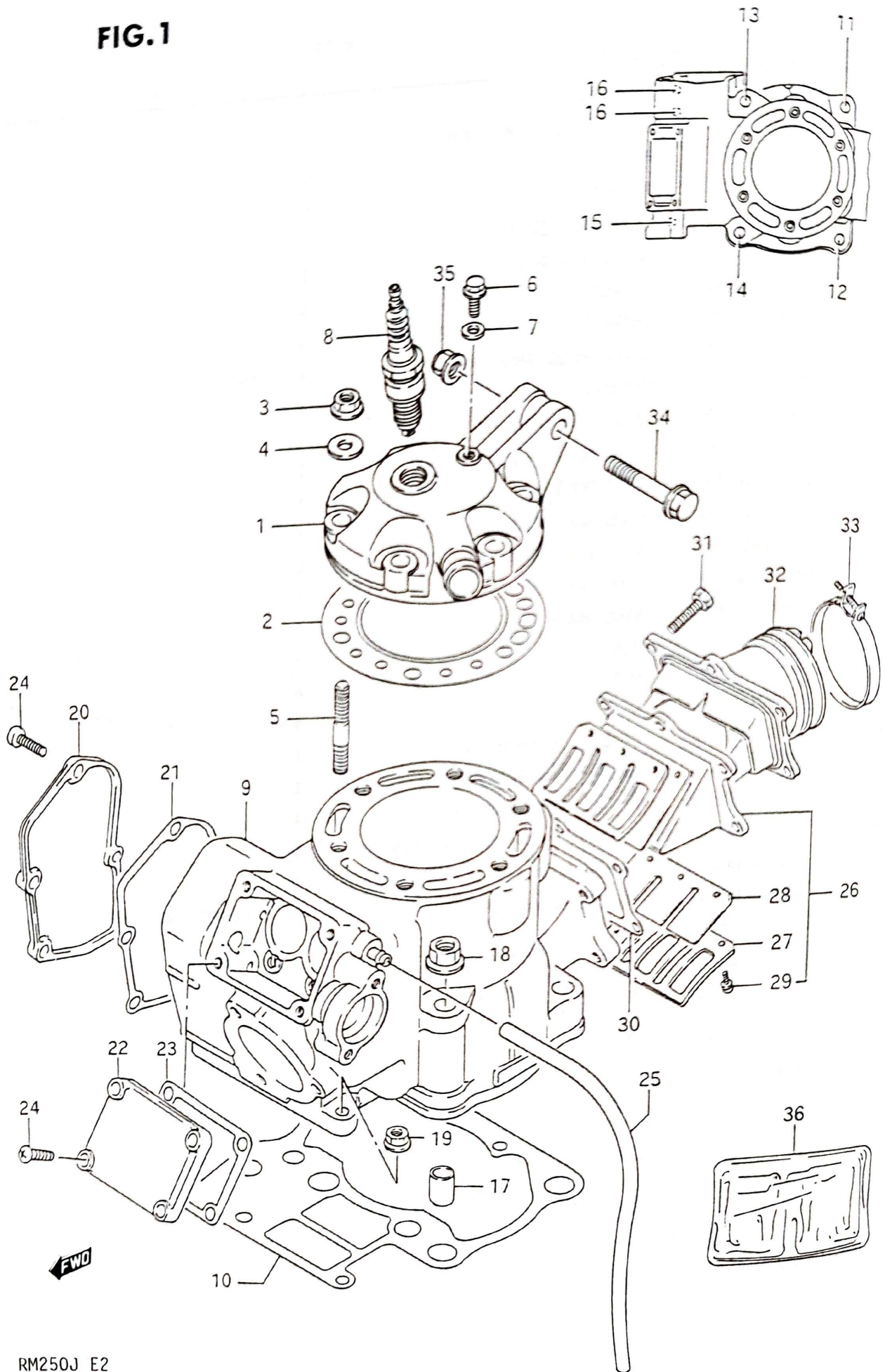
RM250J E2

FIG.1 (B- 2) CYLINDER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11111-26C02	HEAD, cylinder	1	
2	11141-26C00	GASKET, cylinder head	1	
3	08316-16088	NUT	6	
4	09160-08095	WASHER	6	
5	09108-08142	STUD BOLT (L:30)	6	
6	09360-06007	BOLT, air duct	1	
7	09168-06004	GASKET	1	
8-1	09482-00208	SPARK PLUG (NGK,B8EGV)	1	
8-2	09482-00114	SPARK PLUG (NGK,BR8EV)	1	E4
9	11200-26810	CYLINDER	1	
10	11241-00820	GASKET, cylinder	1	
11	01421-10408	STUD BOLT (10x40)	1	
12	01421-10508	STUD BOLT (10x50)	1	
13	09108-10093	STUD BOLT (10x80)	1	
14	01421-10908	STUD BOLT (10x90)	1	
15	01421-06258	STUD BOLT (6x25)	1	
16	01421-06358	STUD BOLT (6x35)	2	
17	09206-13001	PIN	2	
18	08316-16108	NUT	4	
19	09159-06017	NUT	3	
20	11231-00821	COVER, cylinder,No.1	1	
21	11233-00820	GASKET, cylinder cover,No.1	1	
22	11248-00820	COVER, cylinder,No.2	1	
23	11238-00820	GASKET, cylinder cover,No.2	1	
24	02112-06208	SCREW	9	
25	09343-04104	HOSE (4x7x600)	1	L:600→250

RM250J F-2

FIG.1



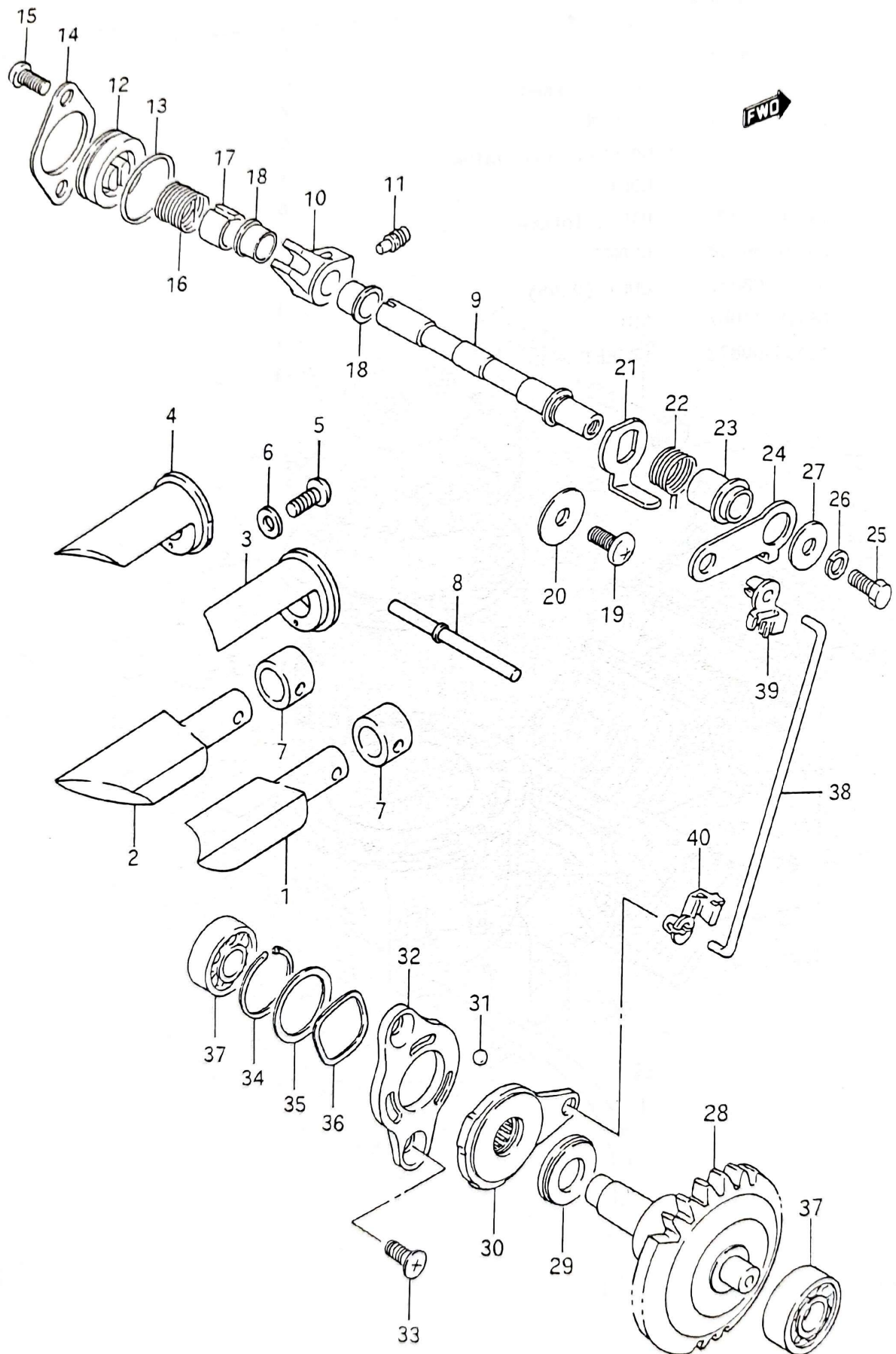
RM250J E2

FIG.1 (B- 3) CYLINDER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	13150-00B20	VALVE ASSY, reed	1	
27	13152-00B20	.STOPPER	2	
28	13153-00B20	.VALVE, reed	2	
29	13154-01B20	.SCREW	6	
30	13156-00B20	GASKET, reed valve	1	
31	01107-06207	BOLT	6	
32	13110-00B20	PIPE, intake	1	
33	09402-56208	CLAMP	1	
34	01517-08457	BOLT (8x45)	1	
35	08319-31087	NUT	1	
36	11400-00872	GASKET SET	1	OPT

RM250J F.2

FIG.2



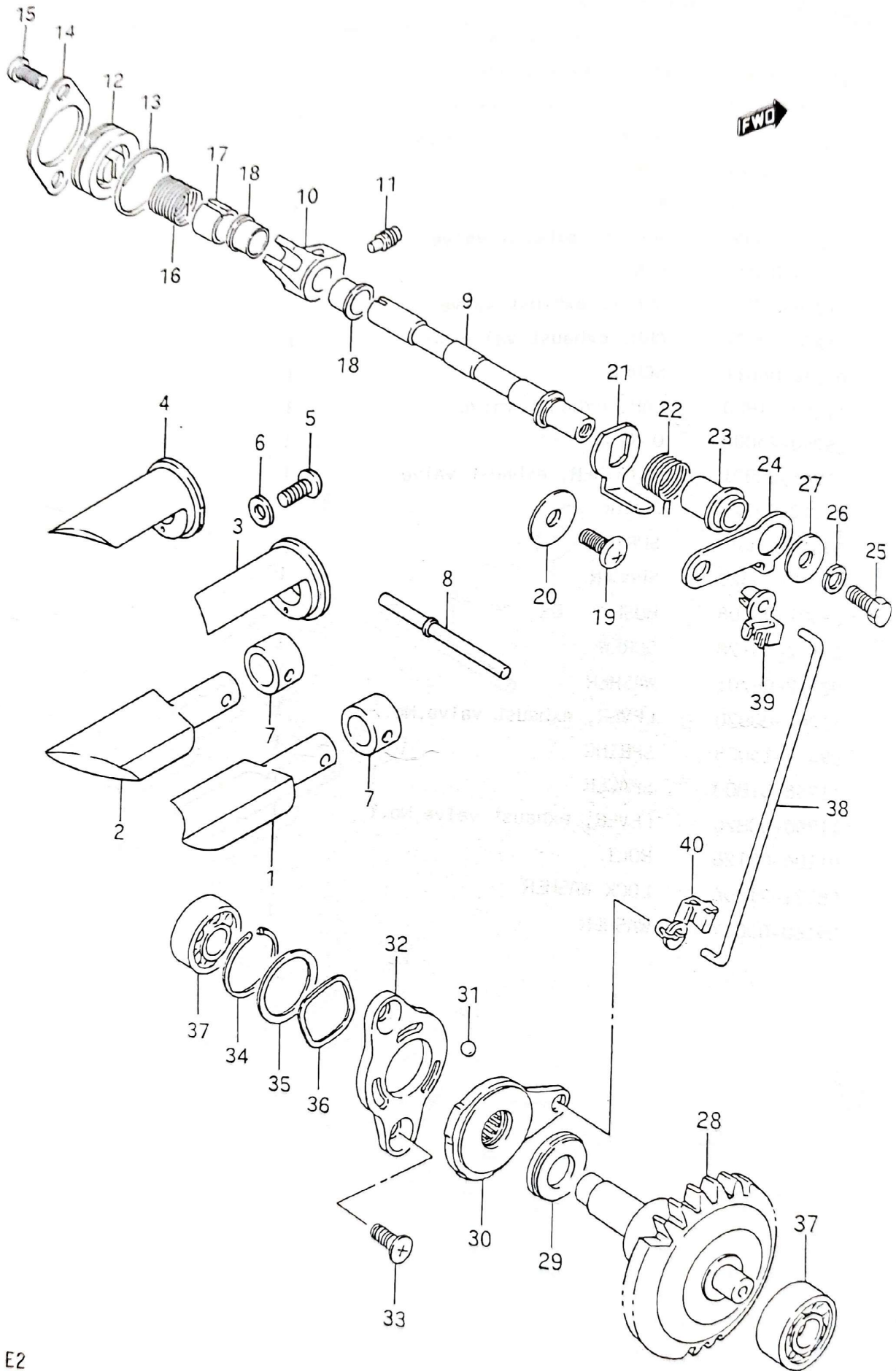
RM250J E2

FIG.2 (B- 4) EXHAUST VALVE

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11254-26C01	VALVE, exhaust,RH	1	
2	11255-26C01	VALVE, exhaust,LH	1	
3	11261-26C02	GUIDE, exhaust valve,RH	1	
4	11262-26C02	GUIDE, exhaust valve,LH	1	
5	02112-05128	SCREW	3	
6	08322-21057	WASHER	3	
7	11263-26C00	SPACER, exhaust valve	2	
8	11253-01B31	PIN	1	
9	11259-00B22	SHAFT, exhaust valve	1	
10	11264-00B22	ARM, exhaust valve shaft	1	
11	09134-06011	SCREW	1	
12	11258-01B00	CAP, exhaust valve	1	
13	09280-23002	O RING	1	
14	11265-00B21	RETAINER, exhaust valve	1	
15	02112-05128	SCREW	2	
16	09444-16005	SPRING	1	
17	11269-00B20	SPACER	1	
18	09301-08008	BUSH	2	
19	02112-06128	SCREW	1	
20	08212-06201	WASHER	1	
21	11267-00B20	LEVER, exhaust valve,No.2	1	
22	09444-15008	SPRING	1	
23	11268-01B00	SPACER	1	
24	11266-00B20	LEVER, exhaust valve,No.1	1	
25	01104-05126	BOLT	1	
26	08321-21056	LOCK WASHER	1	
27	09160-05017	WASHER	1	

RM250J F.2

FIG.2



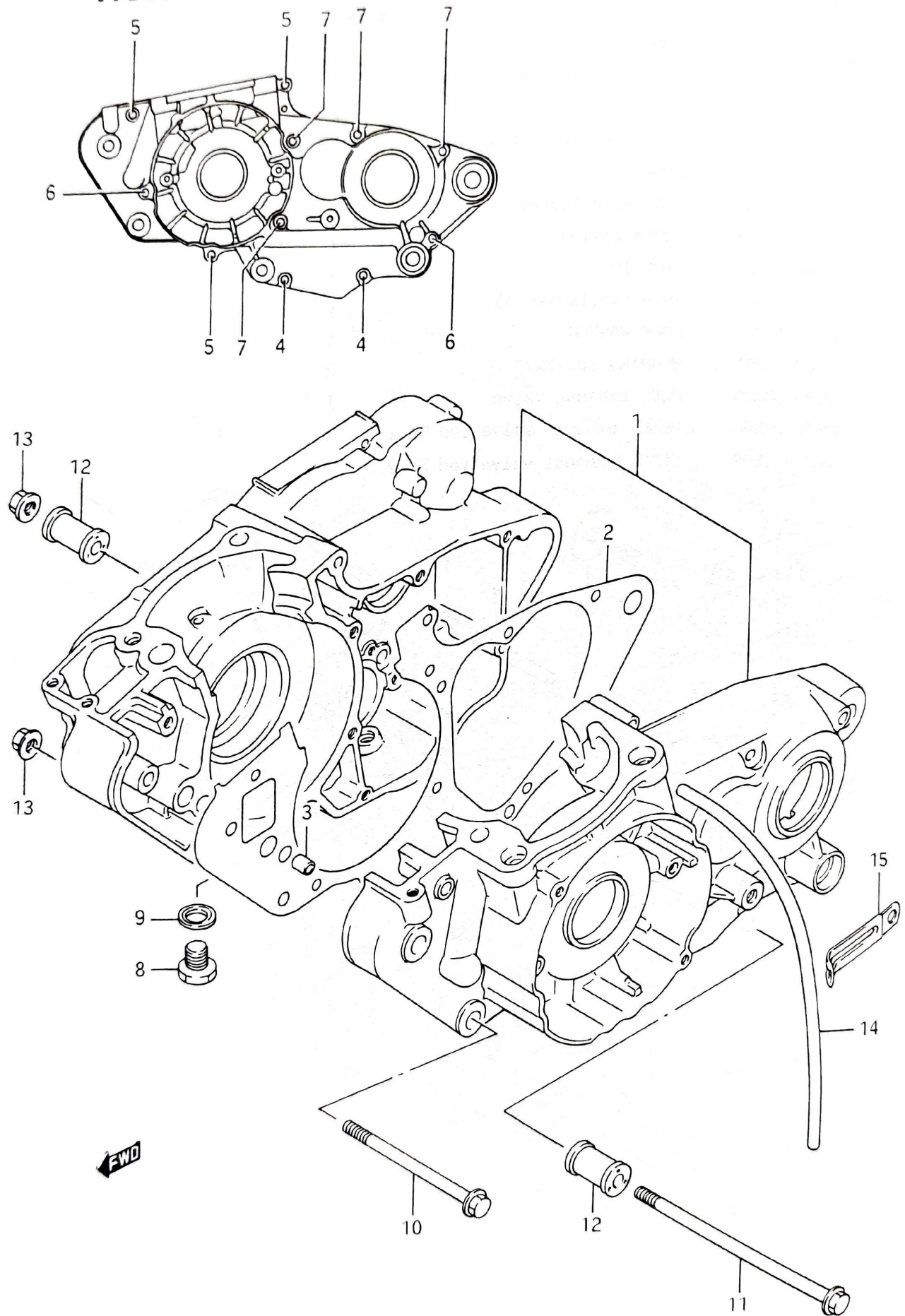
RM250J E2

FIG.2 (B- 5) EXHAUST VALVE

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	12670-00B30	GOVERNOR ASSY, exhaust valve	1	
29	09263-10002	BEARING	1	
30	12680-01820	ACTUATOR, exhaust valve	1	
31	06111-06003	BALL	3	
32	12682-00B20	STATOR, actuator	1	
33	09120-05003	SCREW (5x10)	2	
34	09380-19003	CIRCLIP	1	
35	09181-19004	SHIM (19.1x25x0.3)	1	
36	09164-19001	LOCK WASHER	1	
37	09262-08005	BEARING (8x22x7)	2	
38	12685-00B20	ROD, exhaust valve	1	
39	12686-01B00	BUSH, exhaust valve rod No.1	1	
40	12687-01B00	BUSH, exhaust valve rod No.2	1	

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FIG.3



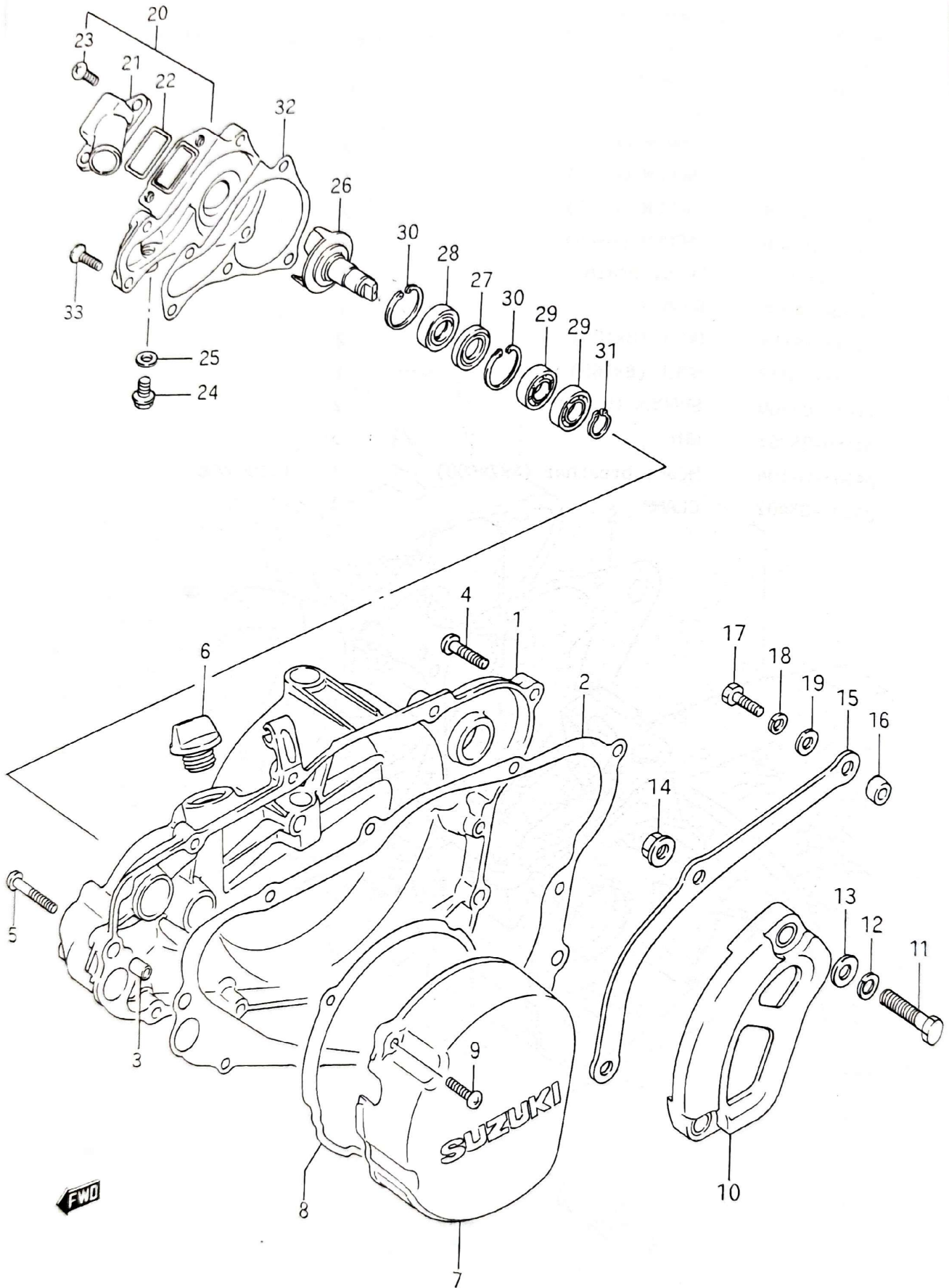
RM250J E2

FIG.3 (B- 6) CRANKCASE

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11300-00831	CRANKCASE SET	1	
2	11481-00820	.GASKET	1	
3	04211-09129	.PIN	2	
4	02112-06357	.SCREW (6x35)	2	
5	02112-06457	.SCREW (6x45)	3	
6	02112-06558	.SCREW (6x55)	2	
7	02112-06608	.SCREW (6x60)	4	
8	09247-14001	PLUG, drain	1	
9	09168-14004	GASKET	1	
10	09103-08114	BOLT (8x100)	2	
11	09103-08032	BOLT (8x165)	1	
12	11610-04700	SPACER (L:32)	2	
13	09159-08067	NUT	3	
14	09343-04104	HOSE, breather (4x7x600)	1	L:600→250
15	09404-08402	CLAMP	1	

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FIG.4



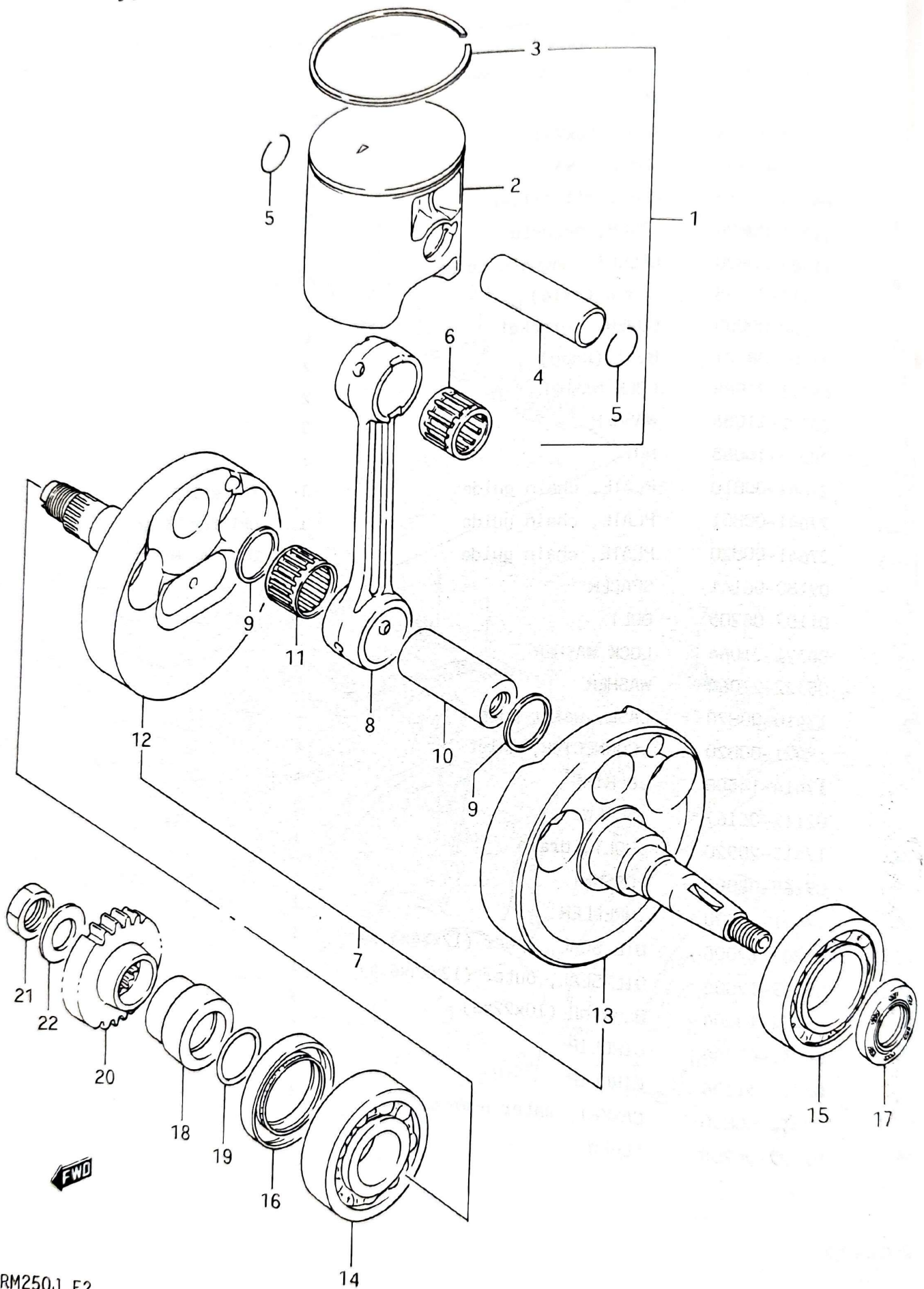
RM250J E2

FIG.4 (B- 7) CRANKCASE COVER - WATER PUMP

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11341-26C00	COVER, clutch	1	
2	11482-00B20	GASKET, clutch cover	1	
3	04211-09129	PIN	2	
4	02112-06258	SCREW (6x25)	9	
5	02112-06357	SCREW (6x35)	2	
6	09200-20810	PLUG, oil filler	1	
7	11351-00B20	COVER, magneto	1	
8	11483-00B20	GASKET, magneto cover	1	
9	02112-05168	SCREW (5x16)	2	
10	11360-00B00	COVER, sprocket	1	
11	01107-08307	BOLT (8x30)	2	
12	08321-21088	LOCK WASHER	2	
13	08322-11088	WASHER	2	
14	08316-16088	NUT	1	
15-1	27641-00B10	PLATE, chain guide	1	for N1:13
15-2	27641-00B01	PLATE, chain guide	1	OPT for N1:14
15-3	27641-00B20	PLATE, chain guide	1	OPT for N1:15
16	09180-06141	SPACER	1	
17	01107-06205	BOLT	1	
18	08321-21064	LOCK WASHER	1	
19	08322-21064	WASHER	1	
20	17410-00B20	CASE, water pump	1	
21	17421-00B20	.CONNECTOR, inlet	1	
22	17414-14300	.O RING	1	
23	02112-06167	.SCREW	2	
24	17415-20920	.BOLT, drain	1	
25	09168-08008	.GASKET	1	
26	17491-26C00	IMPELLER	1	
27	09282-12006	OIL SEAL, inner (12x24x3.6)	1	
28	09289-12004	OIL SEAL, outer (12x24x6.4)	1	
29	09262-10004	BEARING (10x22x6)	2	
30	08331-41246	CIRCLIP	2	
31	08331-31106	CIRCLIP	1	
32	17431-00B30	GASKET, water pump case	1	
33	02122-06208	SCREW	5	

RM250J E.2

FIG.5



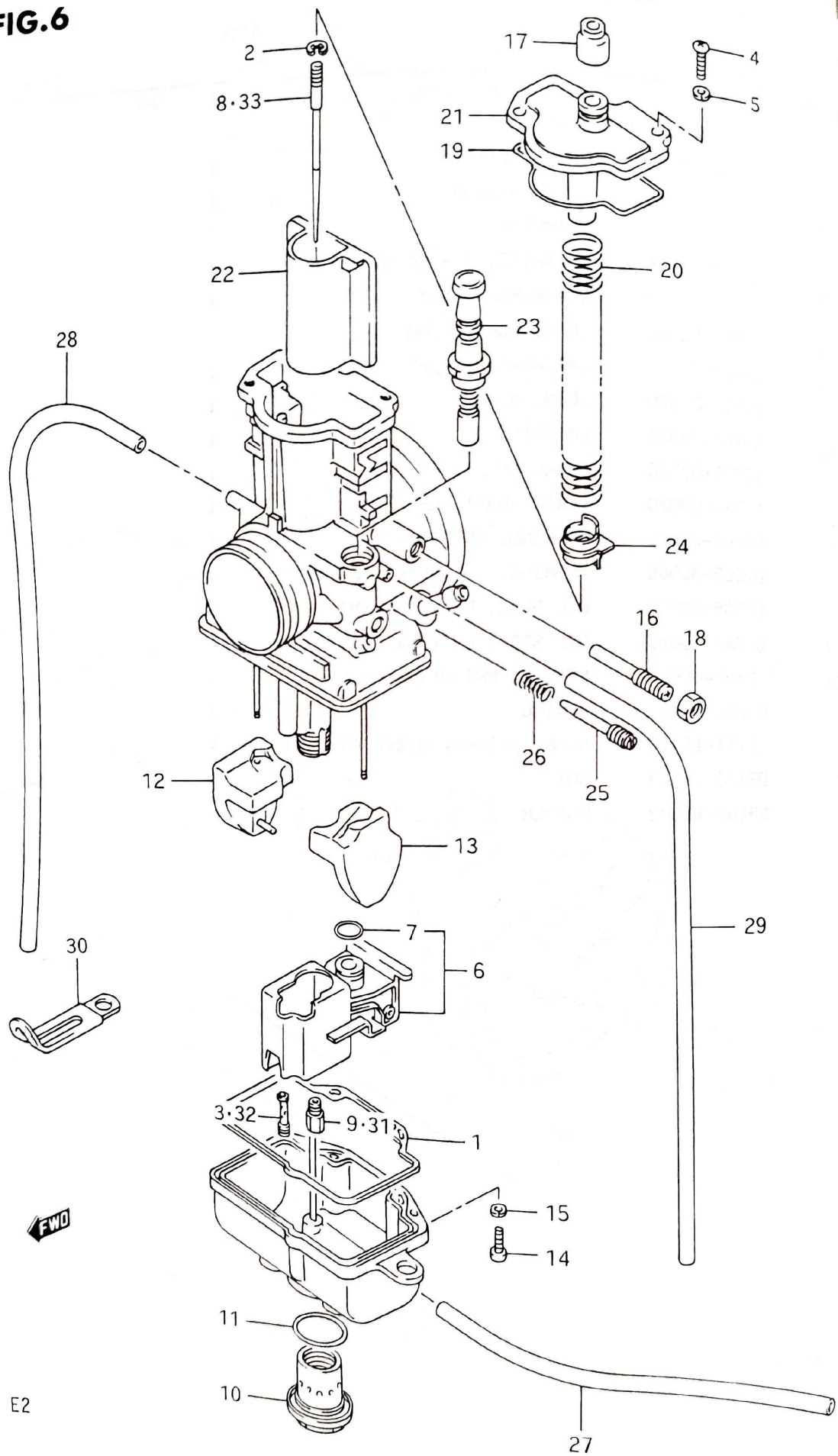
RM250J E2

FIG.5 (B- 8) CRANKSHAFT

REF.NO.	PART NO.	DESCRIPTION	Q'TY		REMARKS
1	12101-00840	PISTON SET (STD)	1	OPT	
2	12110-00824-0FD	.PISTON	1		
3	12141-41600	.RING, piston	1		
4	12151-00820	.PIN, piston	1		
5	09381-18002	.CLIP	2		
6	09263-18016	.BEARING, piston pin	1		
7	12200-00820	CRANKSHAFT ASSY	1		
8	12161-00800	.ROD, connecting	1		
9	09160-24015	.WASHER	2		
10	12210-00820	.PIN, crank	1		
11	09263-24023	.BEARING	1		
12	12221-00820	.CRANKSHAFT, RH	1		
13	12261-00820	.CRANKSHAFT, LH	1		
14	09262-25066	BEARING, RH (25x62x17)	1		
15	09262-30066	BEARING, LH (30x62x16)	1		
16	09289-36003	OIL SEAL, RH (36x52x8)	1		
17	09283-20046	OIL SEAL, LH (20x37x6)	1		
18	12359-00820	SPACER, PRI drive gear	1		
19	09280-22001	O RING	1		
20	21111-14310	GEAR, primary drive (N1:23)	1		
21	09140-16019	NUT	1		
22	09164-16002	WASHER	1		

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FIG.6



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FIG. 6 (B- 9) CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	13200-26C00	CARBURETOR ASSY	1	
1	13696-26C00	.O RING, float chamber	1	
2	13394-31210	.E RING	1	
3	09492-20008	.JET, pilot (20)	1	
4	02112-04126	.SCREW	2	
5	08321-21046	.LOCK WASHER	2	
6	13370-26C00	.VALVE ASSY, needle	1	
7	13374-44080	.O RING	1	
8	13383-26C00	.NEEDLE, jet (6EJ12-55-3)	1	
9	09491-74003	.JET, main (370)	1	
10	13247-26C00	.CAP, drain	1	
11	13249-41310	.O RING	1	
12	13252-01B20	.FLOAT, RH	1	
13	13252-01B21	.FLOAT, LH	1	
14	02112-03086	.SCREW	1	
15	08321-21036	.LOCK WASHER	1	
16	13279-26C00	.ADJUSTER	1	
17	13681-04010	.CAP	1	
18	13607-47070	.NUT	1	
19	13251-26C00	.O RING, top cap	1	
20	13575-26C00	.SPRING, throttle valve	1	
21	13261-26C00	.CAP, top	1	
22	13551-26C00	.VALVE, throttle (CA:3.5)	1	
23	13411-26C00	.PLUNGER	1	
24	13424-26C00	.RING	1	
25	13267-09400	.SCREW, pilot (1.0)	1	
26	13268-35010	.SPRING	1	
27	09351-30503-320	HOSE, over flow (3x5x320)	1	
28	09351-35653-440	HOSE, air vent, RH (L:440)	1	
29	09351-35653-440	HOSE, air vent, LH (L:440)	1	L:440-400
30	09404-06402	CLAMP (L:60)	1	

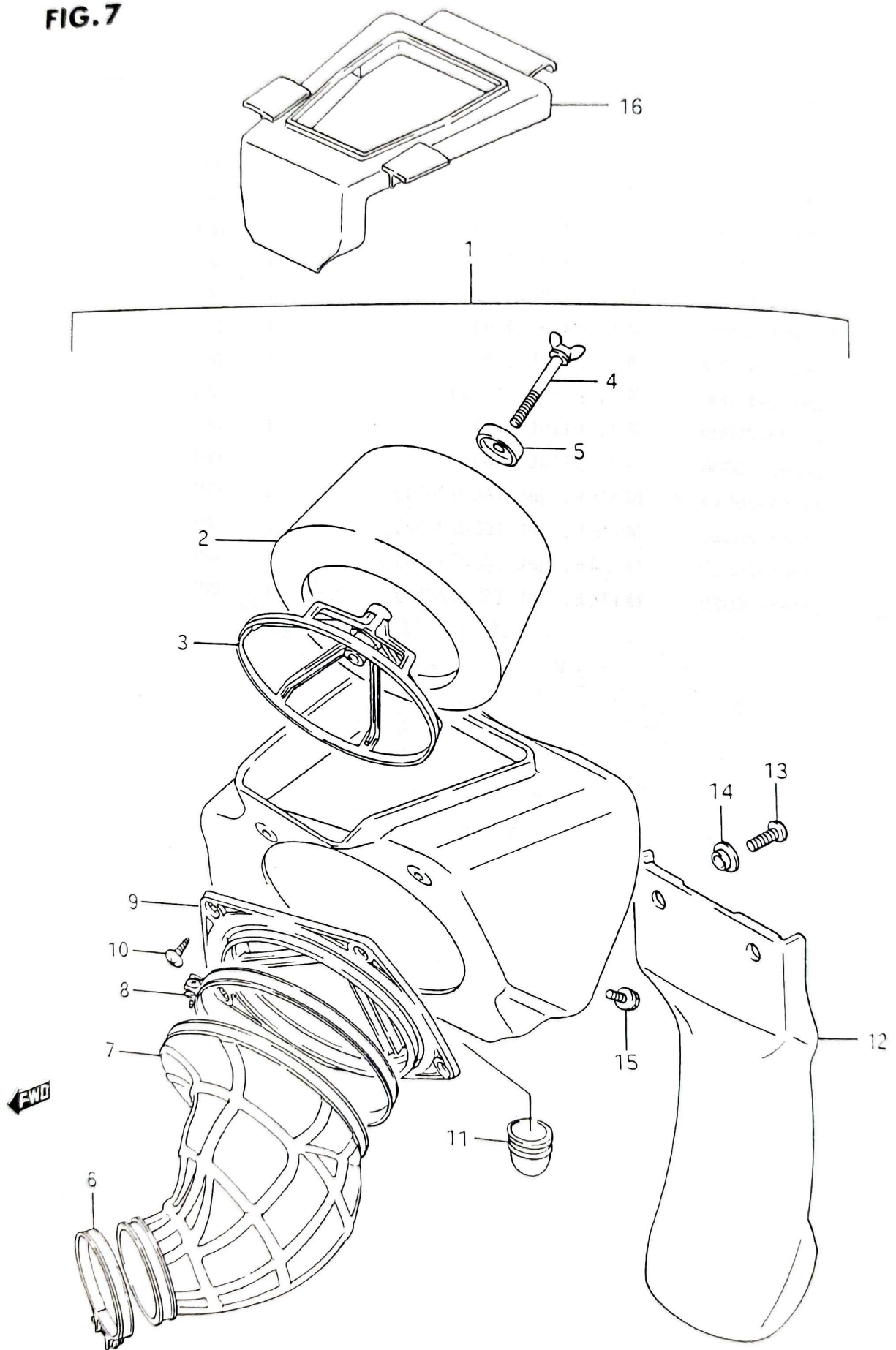
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FIG. 6 (B-10) CARBURETOR

REF.NO.	PART NO.	DESCRIPTION	Q'TY		REMARKS
31-1	09491-66002	JET, main (330)	1	OPT	
31-2	09491-68002	JET, main (340)	1	OPT	
31-3	09491-70011	JET, main (350)	1	OPT	
31-4	09491-72011	JET, main (360)	1	OPT	
31-5	09491-76003	JET, main (380)	1	OPT	
31-6	09491-78005	JET, main (390)	1	OPT	
31-7	09491-80010	JET, main (400)	1	OPT	
31-8	09491-82007	JET, main (410)	1	OPT	
32-1	09492-15007	JET, pilot (15)	1	OPT	
32-2	09492-17006	JET, pilot (17.5)	1	OPT	
32-3	09492-25005	JET, pilot (25)	1	OPT	
32-4	09492-30006	JET, pilot (30)	1	OPT	
33-1	13383-26C15	NEEDLE, jet (6EJ12-53)	1	OPT	
33-2	13383-26C10	NEEDLE, jet (6EJ12-54)	1	OPT	
33-3	13383-26C20	NEEDLE, jet (6EJ12-56)	1	OPT	
33-4	13383-26025	NEEDLE, jet (6EJ12-57)	1	OPT	

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FIG. 7

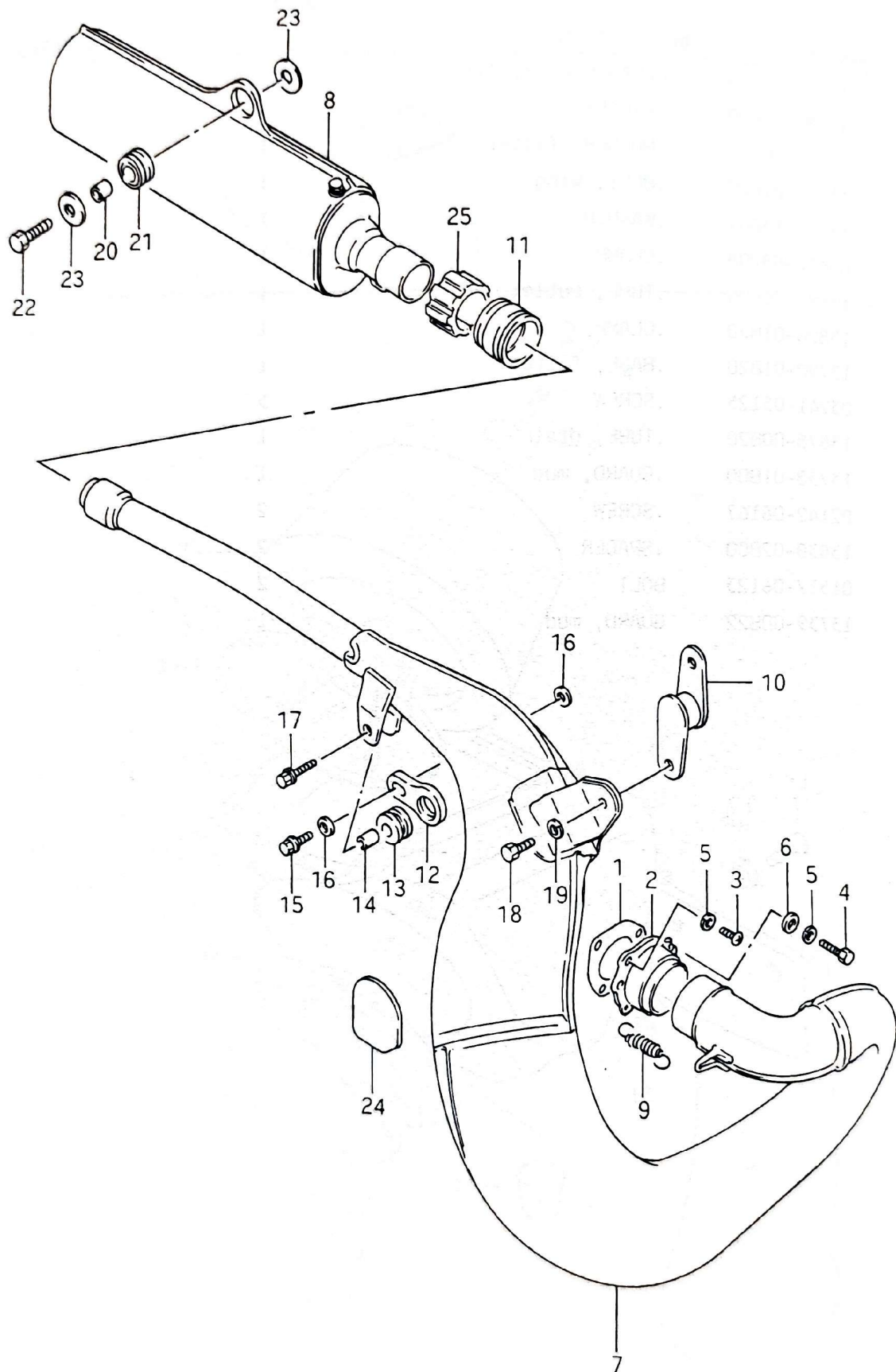


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FIG.7 (B-11) AIR CLEANER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13700-26C00	CLEANER ASSY, air	1	
2	13780-00B20	.FILTER	1	
3	13791-00B20	.HOLDER, filter	1	
4	13831-02B00	.BOLT, wing	1	
5	13792-13A01	.WASHER	1	
6	09402-68208	.CLAMP	1	
7	13881-26C00	.TUBE, outlet	1	
8	13826-01B20	.CLAMP	1	
9	13790-01B20	.BASE, filter	1	
10	03241-05125	.SCREW	5	
11	13878-00B20	.TUBE, drain	1	
12	13738-01B00	.GUARD, mud	1	
13	02142-06167	.SCREW	2	
14	13838-02B00	.SPACER	2	
15	01517-06123	BOLT	2	
16	13739-00B22	GUARD, mud	1	

FIG. 8



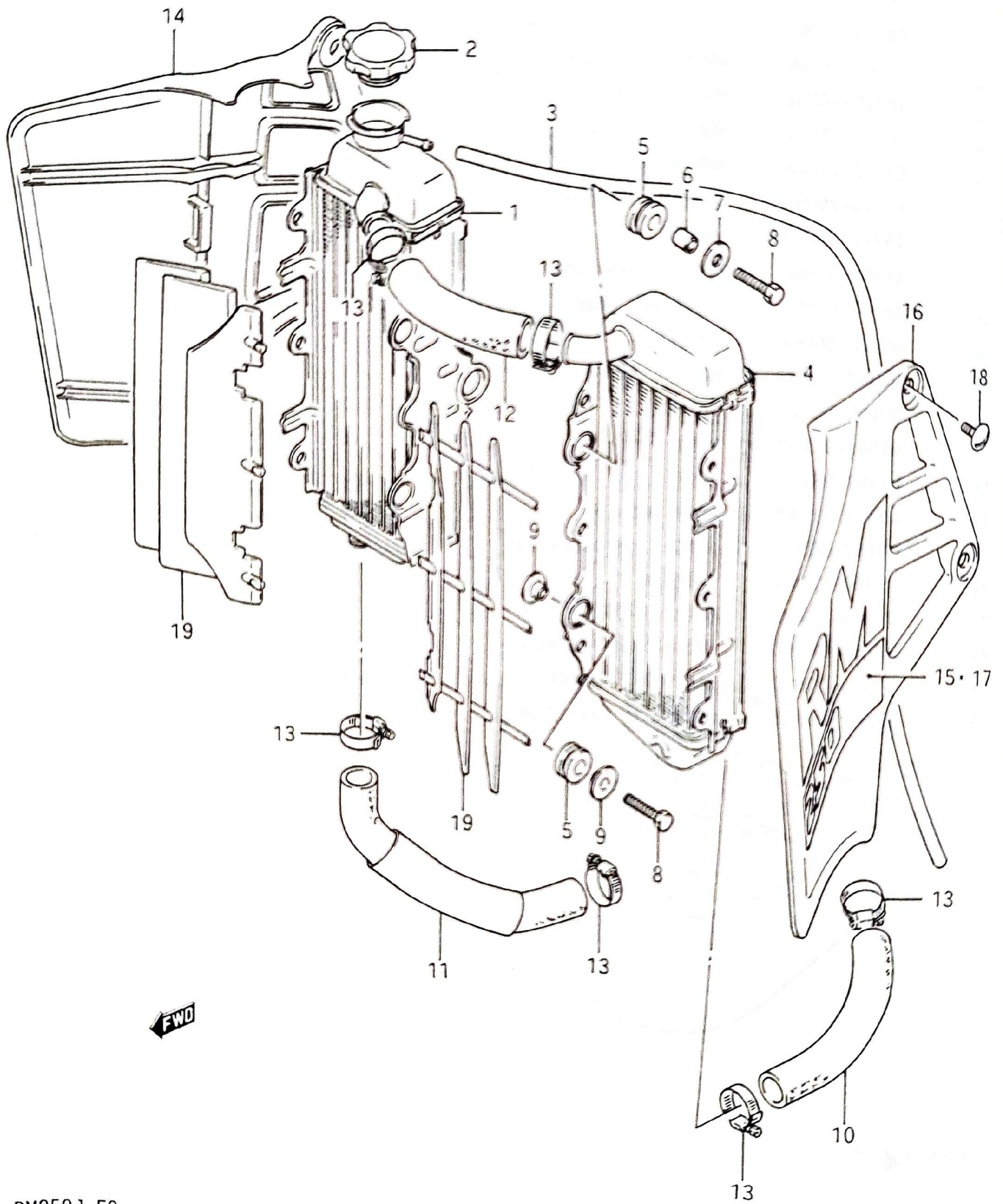
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FIG.8 (C- 2) MUFFLER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	14181-16300	GASKET, exhaust frange	1	
2	14170-26C01	FLANGE, exhaust pipe	1	
3	02112-06167	SCREW	2	
4	09128-06006	BOLT (6x20)	1	
5	08321-21067	LOCK WASHER	3	
6	09160-06106	WASHER (6x10x2)	1	
7	14310-26C01	MUFFLER, 1st	1	
8	14330-26C01	MUFFLER, 2nd	1	
9	09443-11024	SPRING	2	
10	14770-26C01	DAMPER, muffler	1	
11	14771-26C00	GASKET	1	
12	14761-01B00	PLATE, mounting	1	
13	14762-01B00	CUSHION, rear	1	
14	09180-06062	SPACER	1	
15	01547-06167	BOLT	1	
16	09160-06027	WASHER	2	
17	01547-06257	BOLT	1	
18	01107-08167	BOLT	1	
19	08321-21088	LOCK WASHER	1	
20	09180-08001	SPACER (8.8x12x11)	1	
21	09320-11014	CUSHION	1	
22	09100-08129	BOLT (8x25)	1	
23	09160-08106	WASHER (8.1x33x1.6)	2	
24	14424-00B20	CUSHION, spacer	1	
25	14652-00B01	CUSHION, tail pipe	1	

FIG. 9



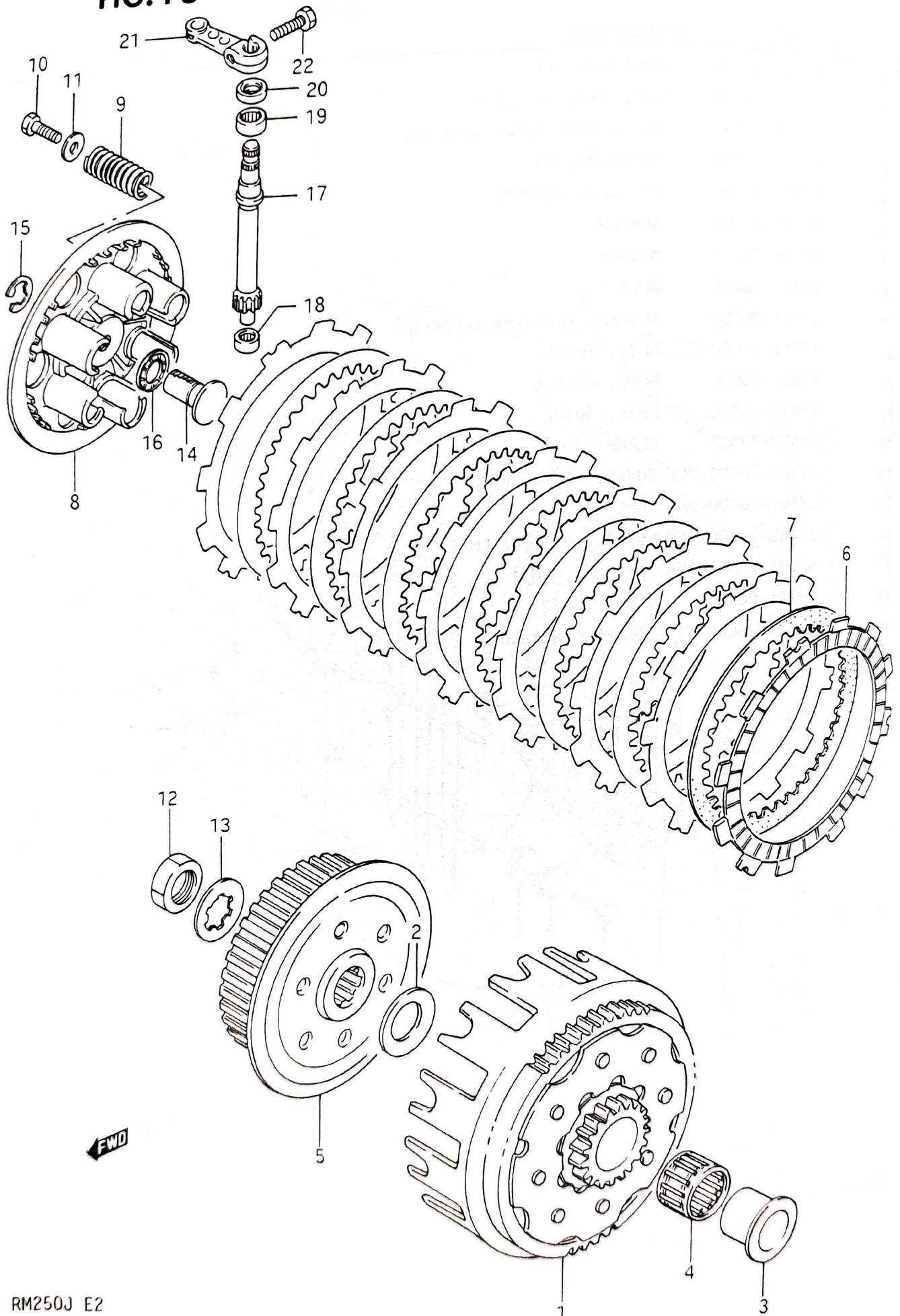
RM250J E2

FIG.9 (C- 3) RADIATOR

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17710-26C00	RADIATOR, RH	1	
2	17730-14501	CAP, radiator (l.l)	1	
3	09343-05347	HOSE, over flow (5x9x760)	1	L:760→650
4	17720-26C00	RADIATOR, LH	1	
5	17787-19A00	CUSHION, support	6	
6	09180-07004	SPACER	4	
7	09160-06074	WASHER	4	
8	01107-06255	BOLT	6	
9	17781-26C00	WASHER, radiator support	4	
10	17851-26C00	HOSE, inlet	1	
11	17852-26C00	HOSE, outlet	1	
12	17853-26C00	HOSE, joint	1	
13	09402-25502	CLAMP	6	
14	17761-26C00-25Y	COVER, radiator RH	1	
15	68661-26C00-9UR	TAPE SE1, RH	1	
16	17762-26C00-25Y	COVER, radiator LH	1	
17	68671-26C00-9UR	TAPE SE1, LH	1	
18	09125-06085	SCREW (6x12)	4	
19	17831-26C00	LOUVER, radiator	2	

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FIG. 10



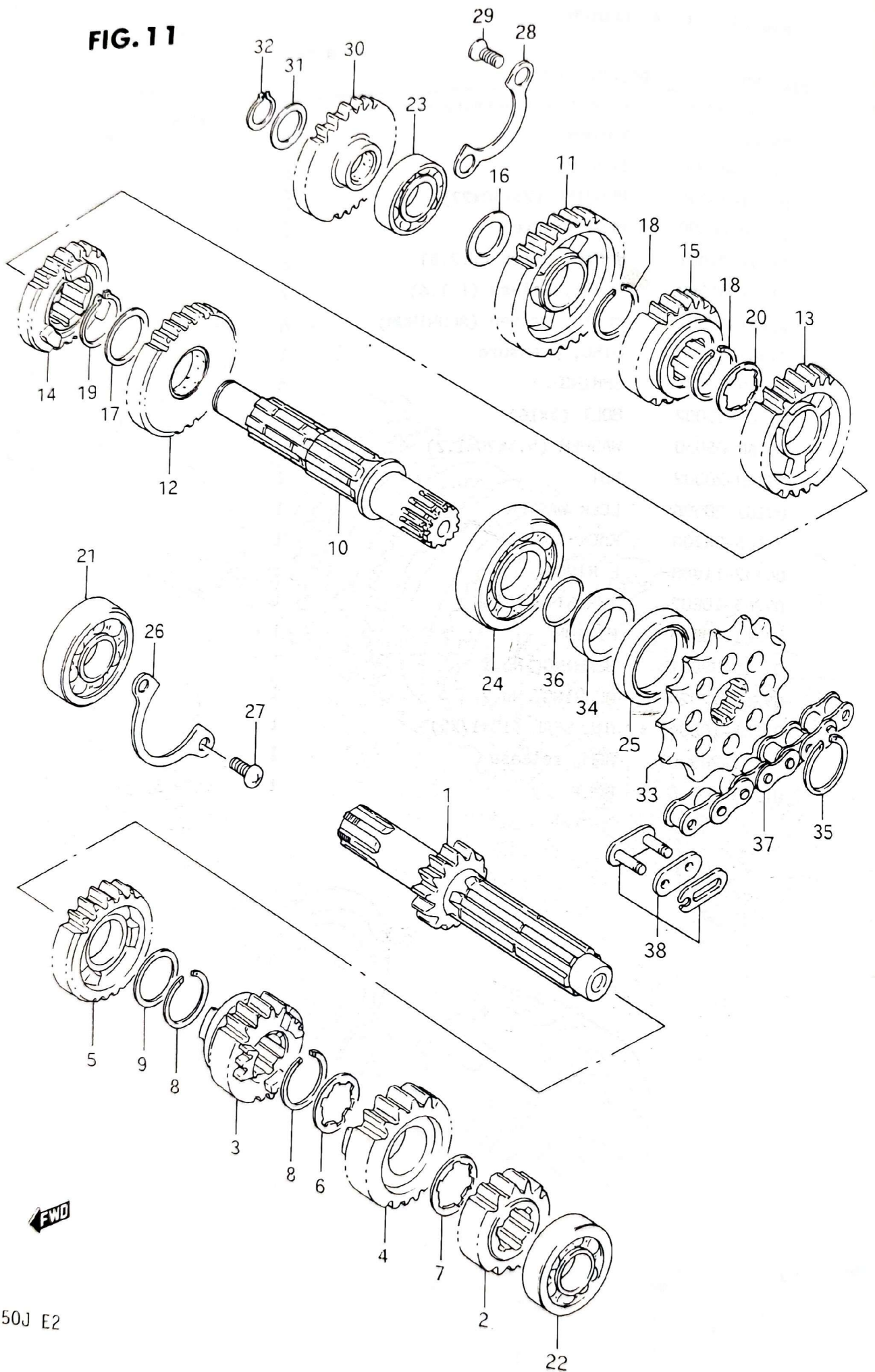
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FIG.10 (C- 4) CLUTCH

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21200-26C01	GEAR ASSY, primary driven	1	NT:59/18
2	09160-20063	WASHER	1	
3	21251-00B00	SPACER	1	
4	09263-25046	BEARING (25x30x22)	1	
5	21410-26C00	HUB, sleeve	1	
6	21441-07A01	PLATE, drive (1:2.8)	8	
7-1	21451-45000	PLATE, driven (1:1.6)	7	
7-2	21451-40001	PLATE, driven (ALUMINUM)	4	OPT
8	21462-26C00	DISC, pressure	1	
9	09440-19021	SPRING	6	
10	09100-05002	BOLT (5x16)	6	
11	09160-05030	WASHER (5.5x20x1.2)	6	
12	09140-20002	NUT	1	
13	09167-20006	LOCK WASHER	1	
14	23165-28300	RACK	1	
15	08332-11088	E RING	1	
16	09263-10002	THRUST BEARING	1	
17	23261-00B20	PINION	1	
18	09263-09001	BEARING, No.1	1	
19	09263-12024	BEARING, No.2	1	
20	09285-10004	OIL SEAL (10x17x5)	1	
21	23271-20900	ARM, release	1	
22	01107-06166	BOLT	1	

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FIG. 11



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FIG.11 (C- 5) TRANSMISSION

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	24121-00B01	COUNTERSHAFT (N1:14)	1	
2	24221-00B01	GEAR, 2nd drive (N1:16)	1	
3	24231-00B01	GEAR, 3rd drive (N1:18)	1	
4	24241-00B02	GEAR, 4th drive (N1:18)	1	
5	24251-00B02	GEAR, 5th drive (N1:22)	1	
6	09167-22011	WASHER	1	
7	09167-22014	WASHER	1	
8	09380-22006	CIRCLIP	2	
9	09181-22002	THRUST WASHER (22x28x0.5)	1	
10	24131-00B01	DRIVESHAFT	1	
11	24311-00B02	GEAR, 1st driven (N1:29)	1	
12	24320-00B02	GEAR, 2nd driven (N1:27)	1	
13	24331-00B02	GEAR, 3rd driven (N1:25)	1	
14	24341-00B01	GEAR, 4th driven (N1:21)	1	
15	24351-00B01	GEAR, 5th driven (N1:22)	1	
16	08211-17281	WASHER	1	
17	08221-25325	THRUST WASHER	1	
18	09380-22006	CIRCLIP	2	
19	08331-31258	CIRCLIP	1	
20	09167-22014	WASHER	1	
21	09262-20073	BEARING, RH	1	
22	09262-17023	BEARING, LH	1	
23	09262-17023	BEARING, RH	1	
24	09262-22014	BEARING, LH	1	
25	09283-32003	OIL SEAL (32x42x6)	1	
26	24741-40300	HOLDER, bearing	1	
27	02112-06128	SCREW	2	
28	24751-40300	HOLDER, bearing	1	
29	02122-06128	SCREW	2	
30	26260-41101	GEAR, kick idle (N1:26)	1	
31	08211-17241	WASHER	1	
32	09380-17001	CIRCLIP	1	

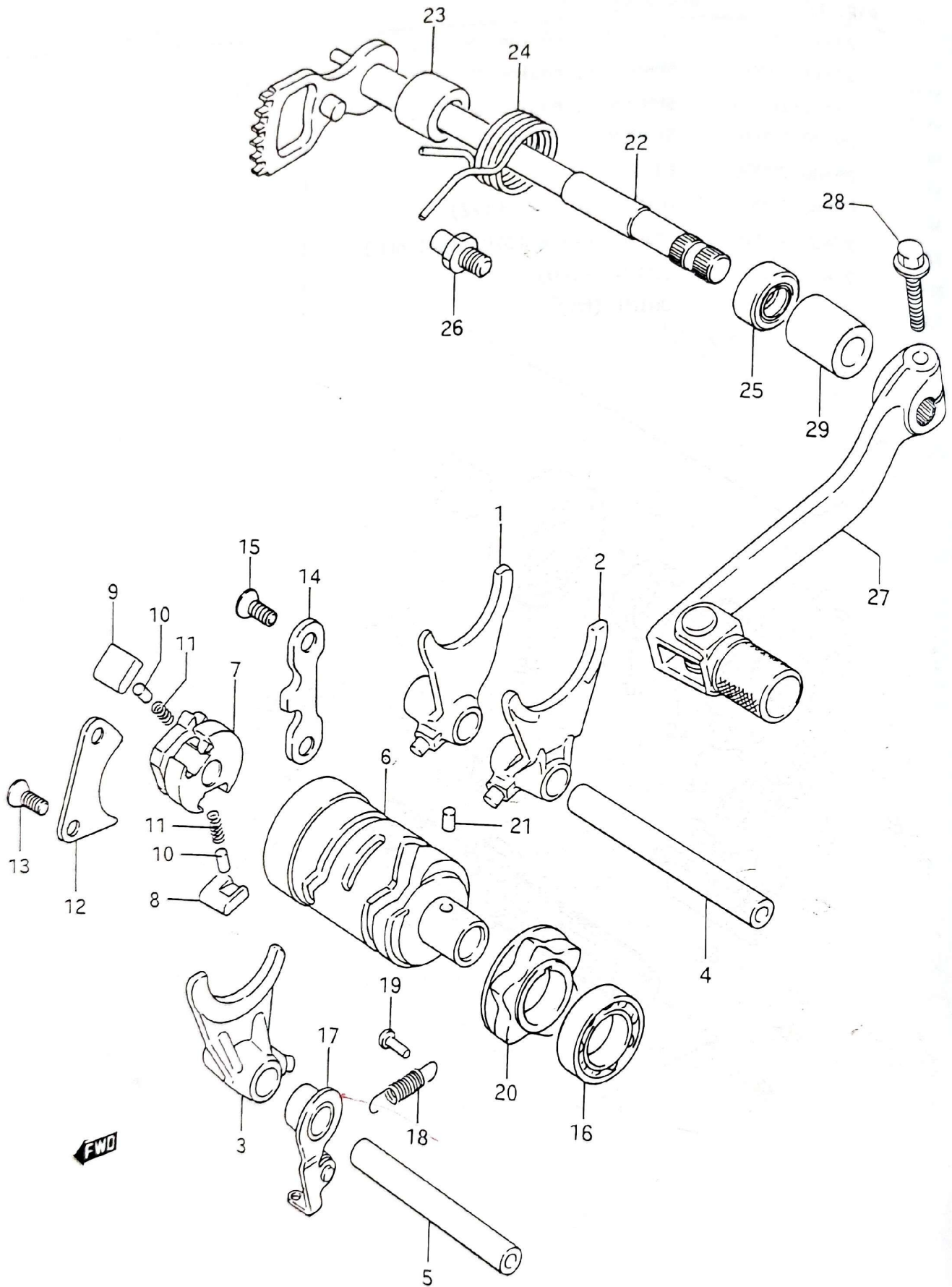
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FIG.11 (C- 6) TRANSMISSION

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33-1	27511-14310	SPROCKET, engine (NT:13)	1	
33-2	27511-14300	SPROCKET, engine (NT:14)	1	OPT
33-3	27511-14320	SPROCKET, engine (NT:15)	1	OPT
34	09180-22026	SPACER (22x32x9.5)	1	
35	09380-22006	CIRCLIP	1	
36	09280-22003	O RING (D:1.7,1D:22)	1	
37	27600-14310	CHAIN, drive (520x116-114LE)	1	
38-1	27620-14270	JOINT (D1D)	1	
38-2	27620-14262	JOINT (RK)	1	

RM250J F.2

FIG. 12



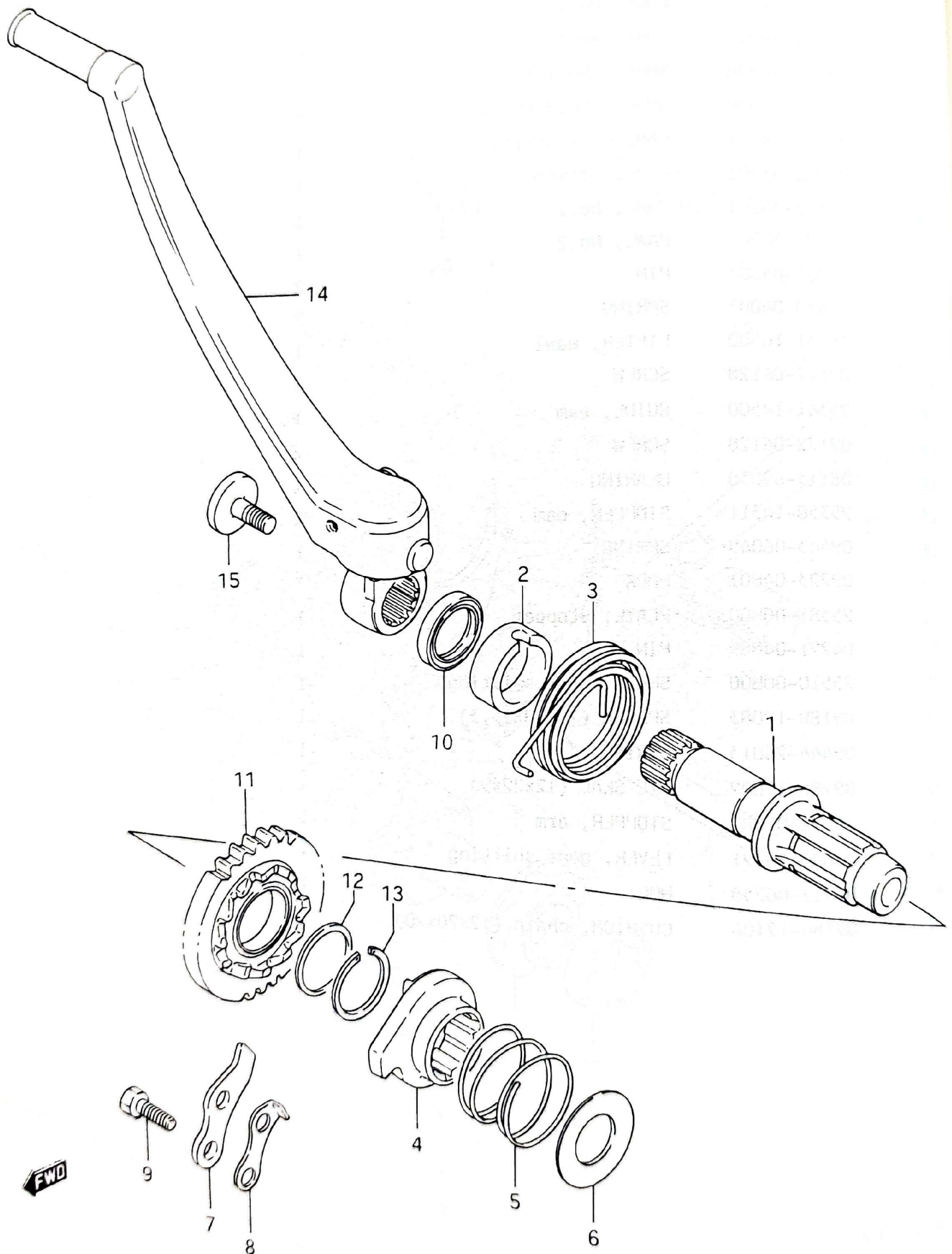
RM250J E2

FIG.12 (C- 7) GEAR SHIFTING

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	25211-14311	FORK, No.1	1	
2	25221-14311	FORK, No.2	1	
3	25231-14312	FORK, No.3	1	
4	25411-14350	SHAFT, No.1 (L:85)	1	
5	25421-14350	SHAFT, No.2 (L:70)	1	
6	25310-14311	CAM, gear shifting	1	
7	25322-31301	GEAR, driven	1	
8	25323-34201	PAWL, No.1	1	
9	25324-34201	PAWL, No.2	1	
10	09261-05003	PIN	2	
11	09440-04003	SPRING	2	
12	25331-16500	LIFTER, pawl	1	
13	02122-06128	SCREW	2	
14	25341-14500	GUIDE, cam	1	
15	02122-06128	SCREW	2	
16	08113-69030	BEARING	1	
17	25350-14311	STOPPER, cam	1	
18	09443-06049	SPRING	1	
19	09223-04001	HOOK	1	
20	25381-00800	PLATE, stopper	1	
21	04221-04089	PIN	1	
22	25510-00800	SHAFT, gear shifting	1	
23	09180-12083	SPACER (12x20x15.3)	1	
24	09444-26013	SPRING	1	
25	09285-12002	OIL SEAL (12x22x9)	1	
26	25671-01000	STOPPER, arm	1	
27	25600-14321	LEVER, gear shifting	1	
28	01517-06258	BOLT	1	
29	09180-12108	CUSHION, chain (12x20x20)	1	

RM250J F2

FIG. 13



RM250J E2

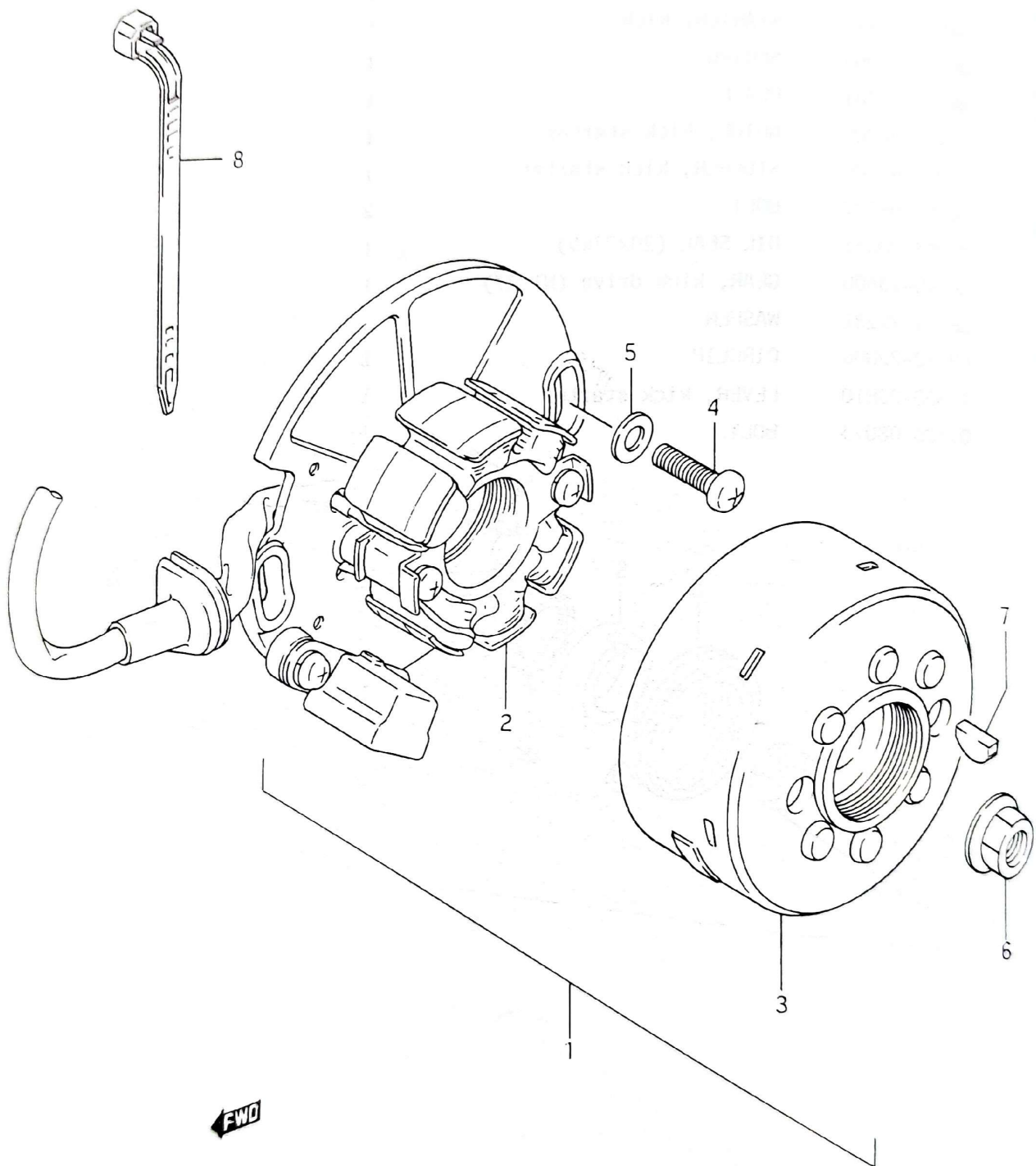
FIG.13 (C- 8) KICK STARTER

41.2H

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	26211-01B00	SHAFT, kick starter	1	
2	26221-01B00	GUIDE, spring	1	
3	09448-48008	SPRING	1	
4	26231-22A10	STARTER, kick	1	
5	09440-32002	SPRING	1	
6	08211-17341	PLATE	1	
7	26232-40200	GUIDE, kick starter	1	
8	26233-40200	STOPPER, kick starter	1	
9	01107-06127	BOLT	2	
10	09283-20031	OIL SEAL (20x27x5)	1	
11	26240-13A00	GEAR, kick drive (N1:27)	1	
12	08211-22281	WASHER	1	
13	09380-22006	CIRCLIP	1	
14	26300-00B10	LEVER, kick starter	1	
15	09106-08073	BOLT	1	

RM250J F.2

FIG. 14



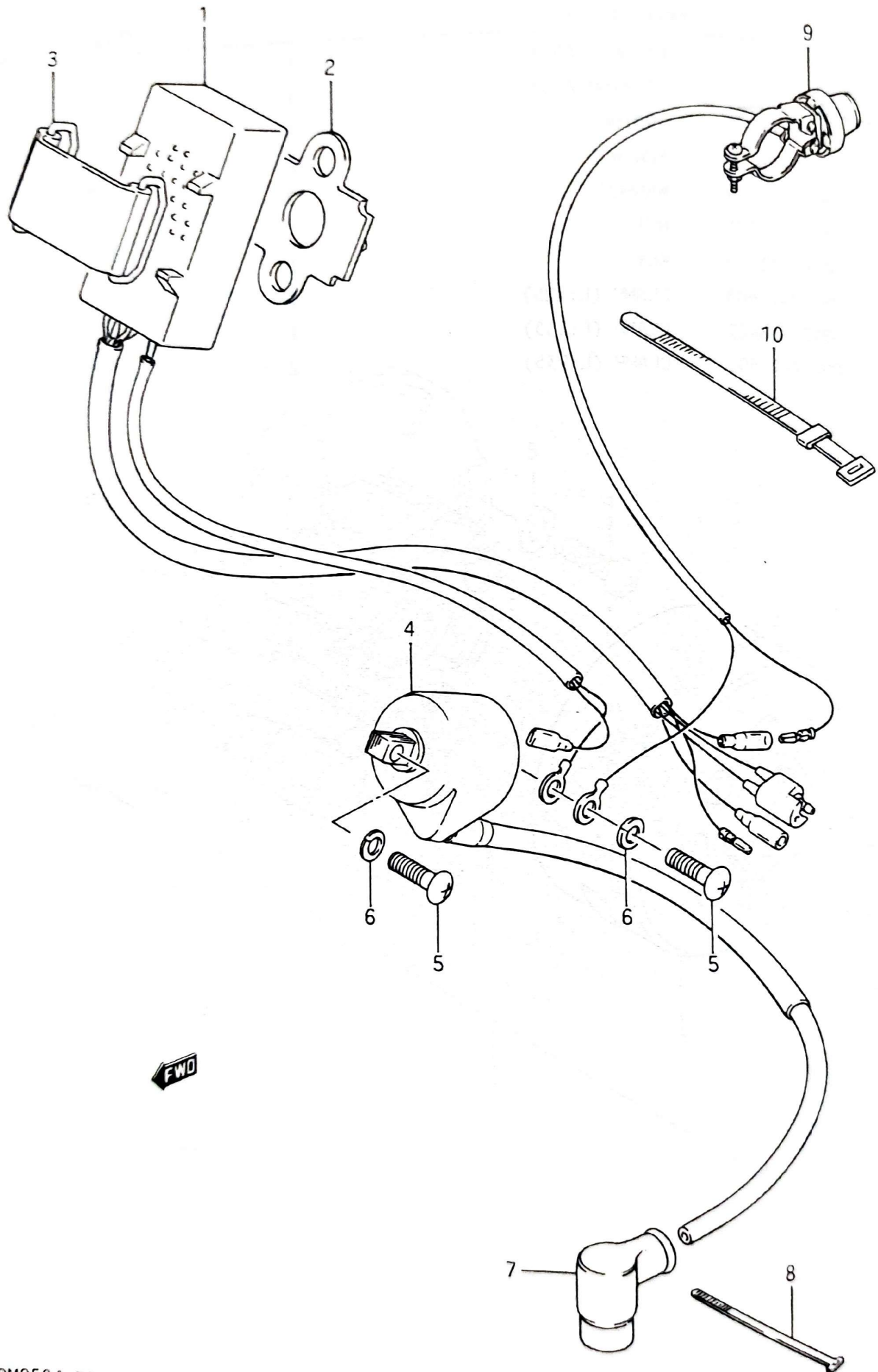
RM250J E2

FIG.14 (C- 9) MAGNETO

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32100-00830	MAGNETO ASSY	1	
2	<u>32101-00830</u>	.STATOR ASSY	1	
3	32102-00830	.ROTOR	1	
4	02112-06208	SCREW	2	
5	08322-21067	WASHER	2	
6	08316-16108	NUT	1	
7	08341-31049	KEY	1	
8-1	09407-14403	CLAMP (L:125)	1	
8-2	09407-18402	CLAMP (L:165)	1	
8-3	09407-25401	CLAMP (L:235)	2	

RM250J E2

FIG. 15



FWD

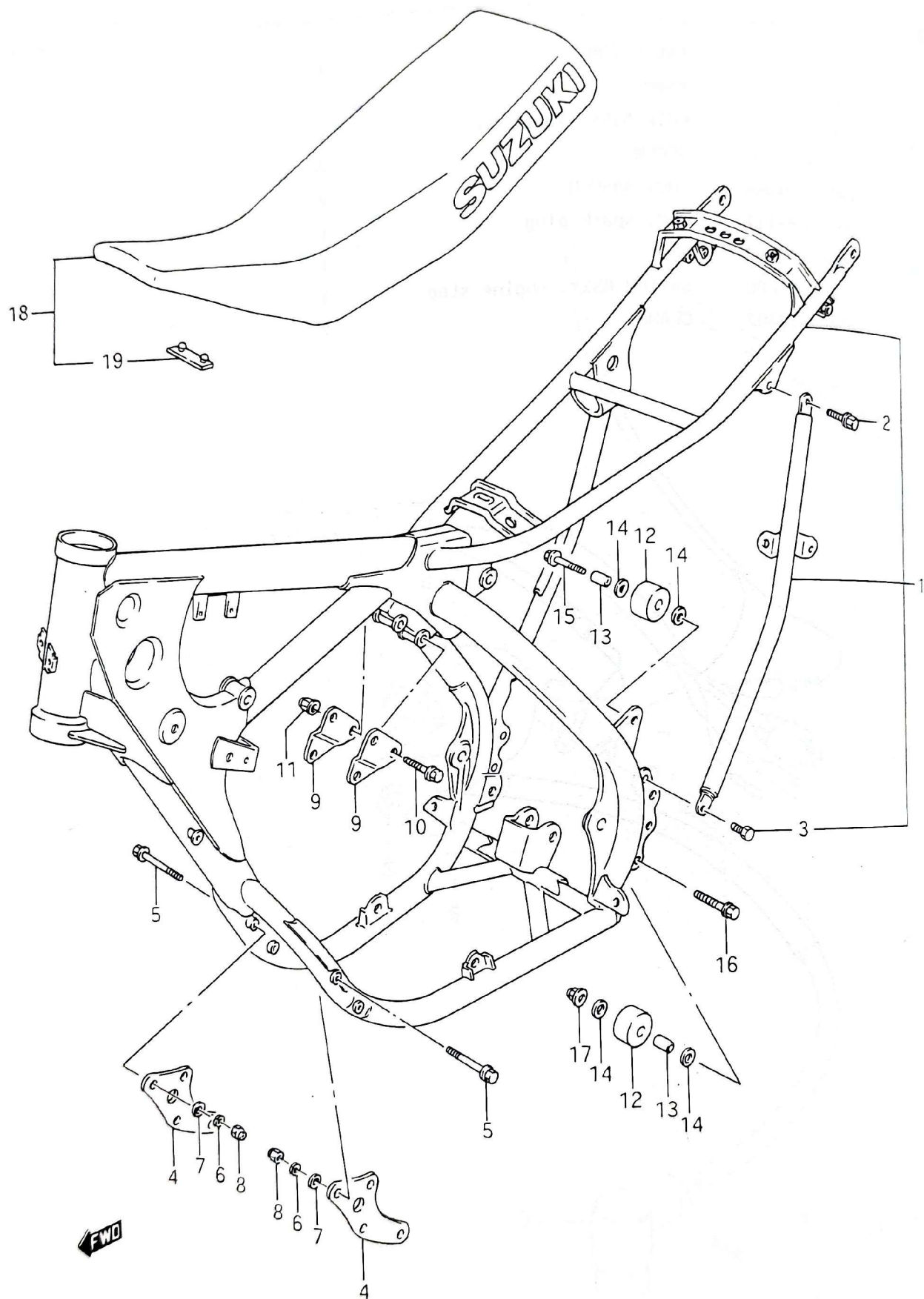
RM250J E2

FIG.15 (C-10) ELECTRICAL

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32900-00B30	C.D.I. UNIT	1	
2	32941-14300	PROTECTOR	1	
3	32942-14110	BAND	1	
4	33410-26C00	COIL ASSY, ignition	1	
5	02112-06206	SCREW	2	
6	08321-21066	LOCK WASHER	2	
7	33510-41111	CAP, spark plug	1	
8	09407-09402	BELT	1	
9	37820-00B00	SWITCH ASSY, engine stop	1	
10	09407-12402	CLAMP	2	

RM250J F.2

FIG. 16



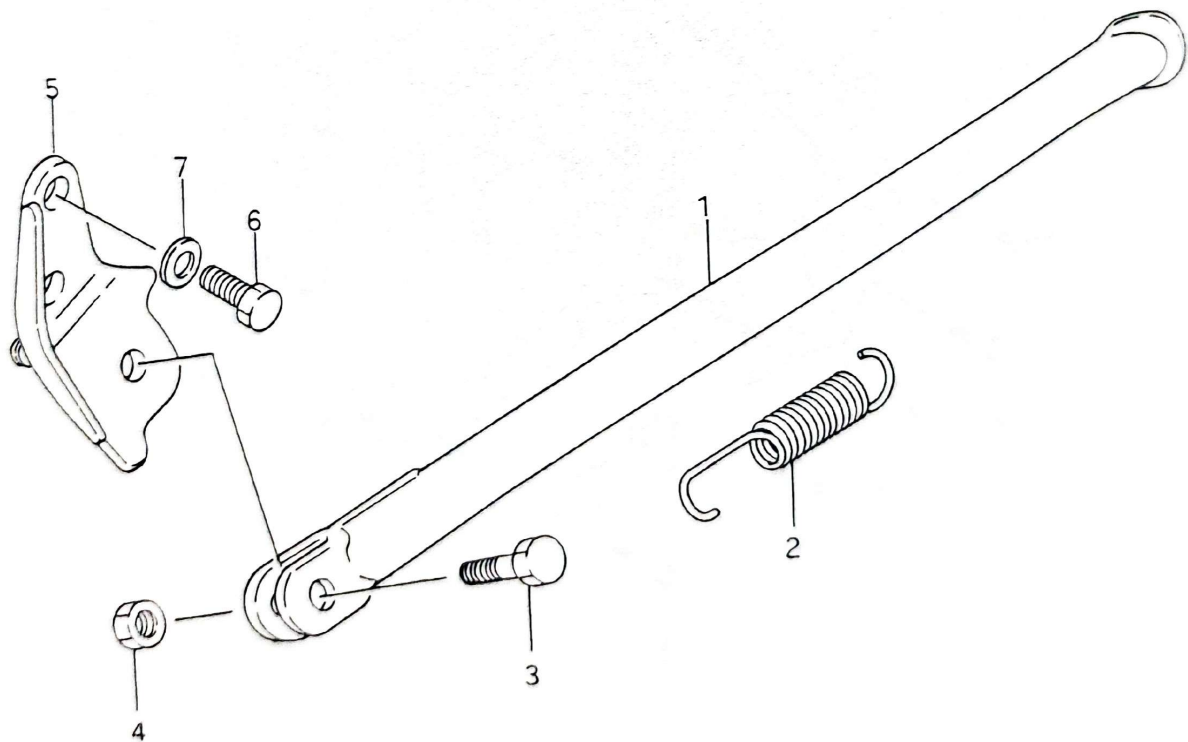
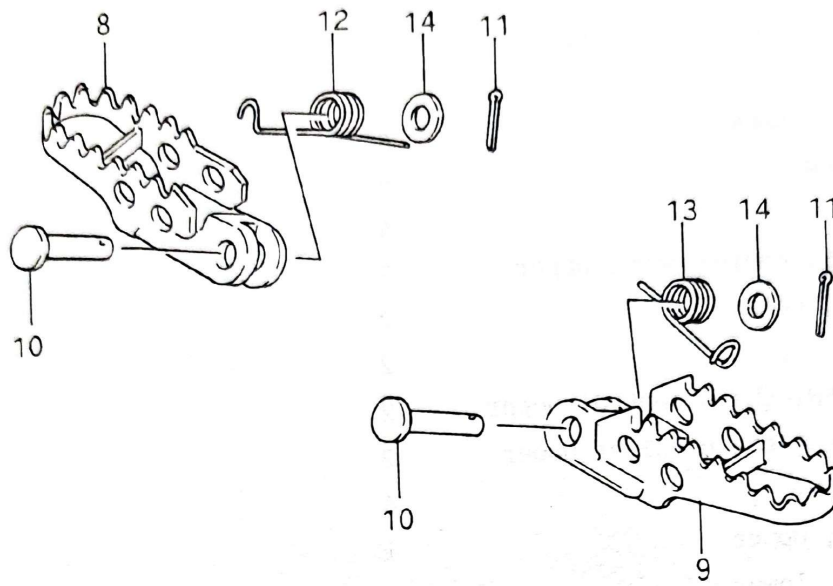
RM250J E2

FIG.16 (D- 2) FRAME - SEAT

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41100-26830-19F	FRAME SE1 (Blue)	1	
2	09103-08055	.BOLT, UPPER	1	
3	09100-08267	.BOLT, lower	1	
4	41991-26C00	PLATE, engine mounting	2	
5	09103-08027	BOLT	4	
6	08321-21088	LOCK WASHER	4	
7	08322-11088	WASHER	4	
8	08319-21088	NUT	4	
9	41993-26C00	PLATE, engine mount upper	2	
10	01517-08457	BOLT, upper	2	
11	08319-31087	NUT	2	
12	43911-01B10	ROLLER, chain control upper	2	
13	09180-08136	SPACER, chain roller upper	2	
14	08211-08221	WASHER	4	
15	09103-08083	BOLT, upper	1	
16	09103-08081	BOLT, lower	1	
17	08319-31087	NUT, lower	1	
18	45100-26C00-4UZ	SEAT ASSY (Blue)	1	
19	09321-08009	.CUSHION	1	

RM250J F2

FIG. 17



FWD

RM250J E2

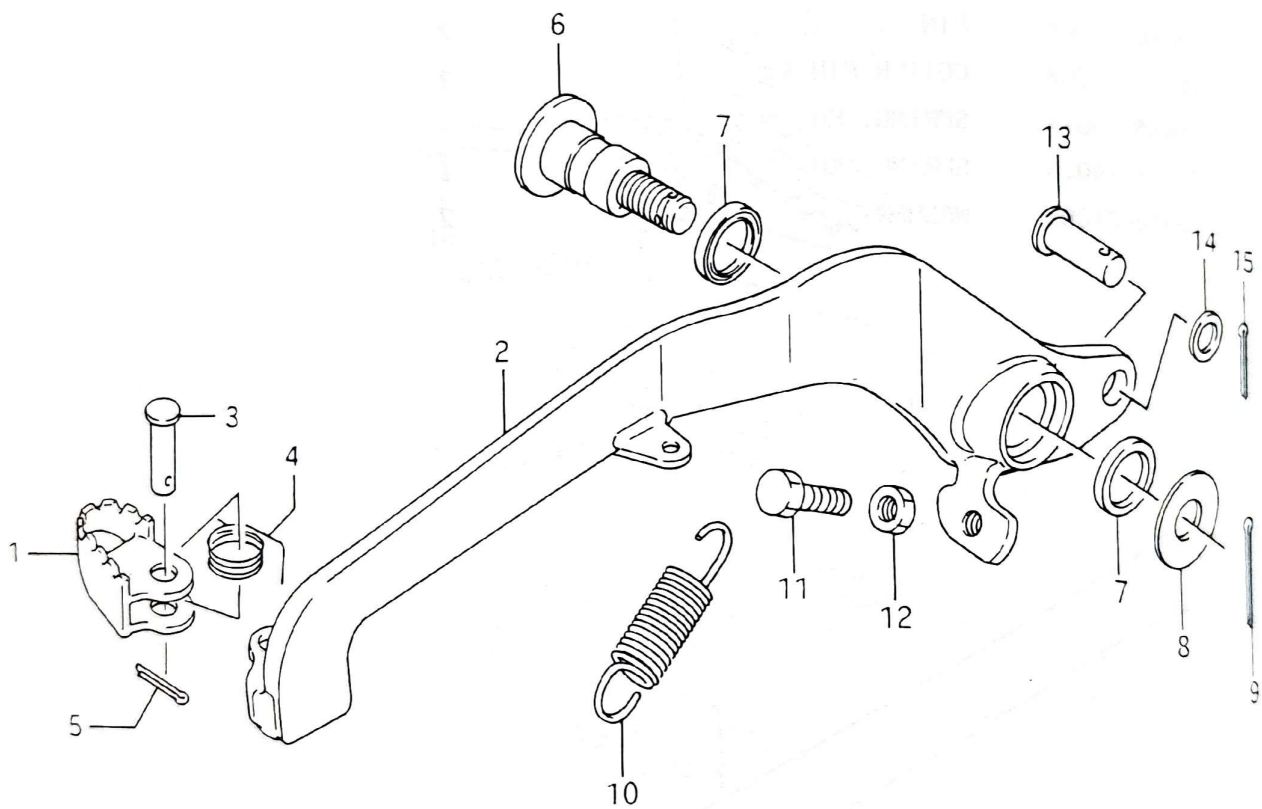
FIG.17 (D- 3) STAND - FOOTREST

81.231

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	42310-26C00-19F	STAND, prop (Blue)	1	
2	09443-17007	SPRING	1	
3	09100-10067	BOLT (10x30)	1	
4	08310-22107	NUT	1	
5	42330-26C00-19F	BRACKET (Blue)	1	
6	09100-10118	BOLT	2	
7	08321-21107	LOCK WASHER	2	
8	43550-26C00-19F	FOOTREST, RH (Blue)	1	
9	43560-26C00-19F	FOOTREST, LH (Blue)	1	
10	09200-08064	PIN	2	
11	04111-25208	COILER PIN	2	
12	09448-14014	SPRING, RH	1	
13	09448-14018	SPRING, LH	1	
14	08322-21088	WASHER	2	

HM250J F2

FIG. 18



RM250J E2

FIG.18 (D- 4) REAR BRAKE

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	43110-01B10	PEDAL, brake	1	
2	43120-26C01	ARM, rear brake	1	
3	09200-06060	PIN	1	
4	09444-11005	SPRING	1	
5	04111-20158	COTTER PIN	1	
6	43142-01B30	SHAFT	1	
7	09284-15005	DUST SEAL	2	
8	08211-10261	THRUST WASHER	1	
9	04111-20208	COTTER PIN	1	
10	09443-11023	SPRING	1	
11	09100-06009	BOLT	1	
12	08310-11067	NUT	1	
13	09200-08048	PIN	1	
14	09160-08074	WASHER	1	
15	04111-20158	COTTER PIN	1	

RM250J E2

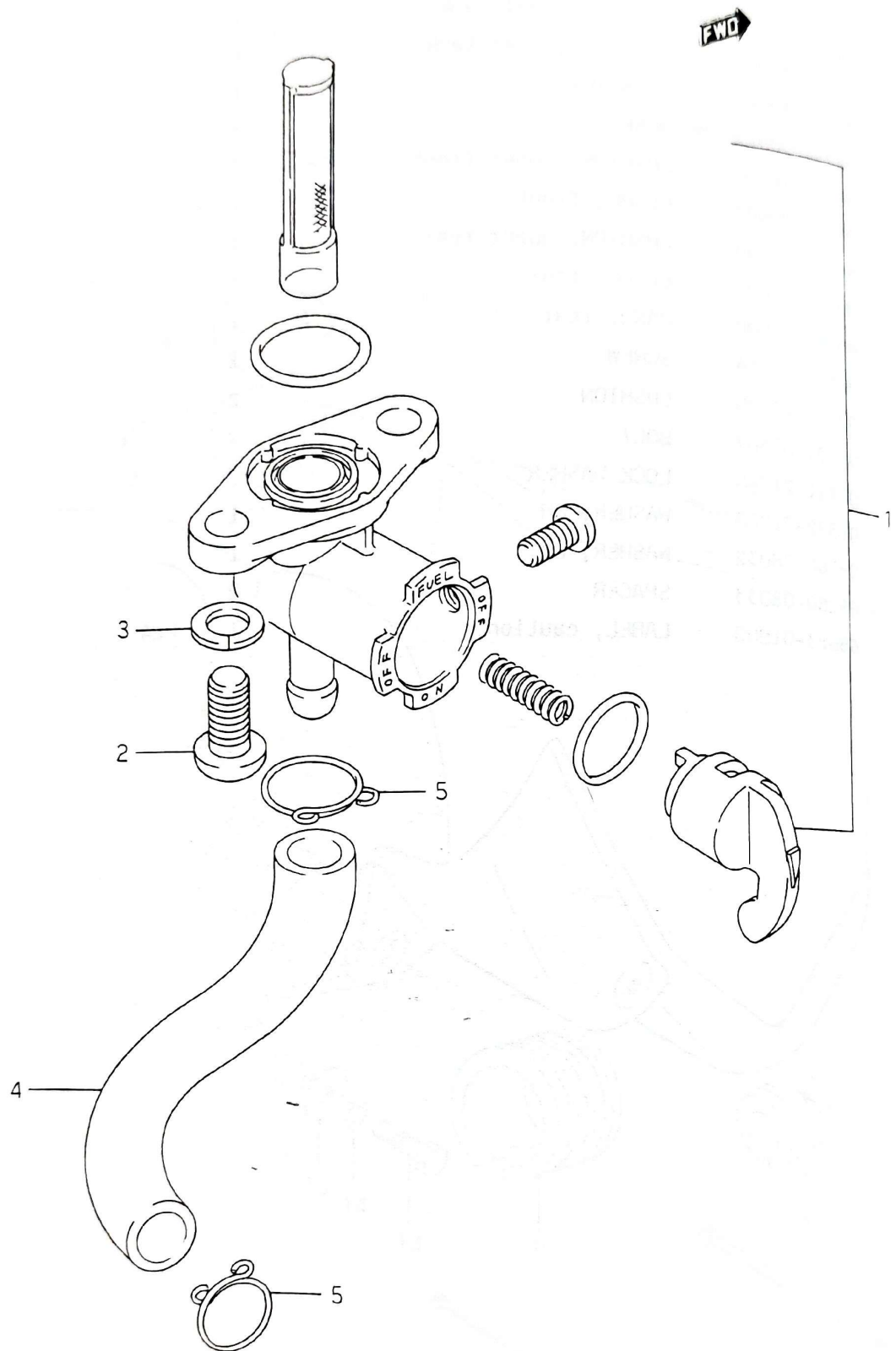
[illegible]

FIG.19 (D- 5) FUEL TANK

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	44100-26871-25Y	TANK SE1, fuel (Yellow)	1	
2	68111-26C00-9BS	EMBLEM, fuel tank	1	
3	44200-14820	CAP SE1, fuel tank	1	
4	44248-40400	GASKET	1	
5	09352-50823-280	HOSE	1	
6	44541-26C00	CUSHION, upper front	1	
7	09407-20402	CLAMP, front	1	
8	44542-26C00	CUSHION, upper rear	1	
9	09407-14407	CLAMP, rear	1	
10	44560-26C00	BAND, rear	1	
11	02142-06164	SCREW	1	
12	09320-12030	CUSHION	2	
13	01107-08307	BOLT	2	
14	08321-21088	LOCK WASHER	2	
15	08322-21088	WASHER, RH	1	
16	09160-08032	WASHER, LH	1	
17	09180-08033	SPACER	2	
18	68623-01B00	LABEL, caution	1	F-24

RM250J F.2

FIG. 20



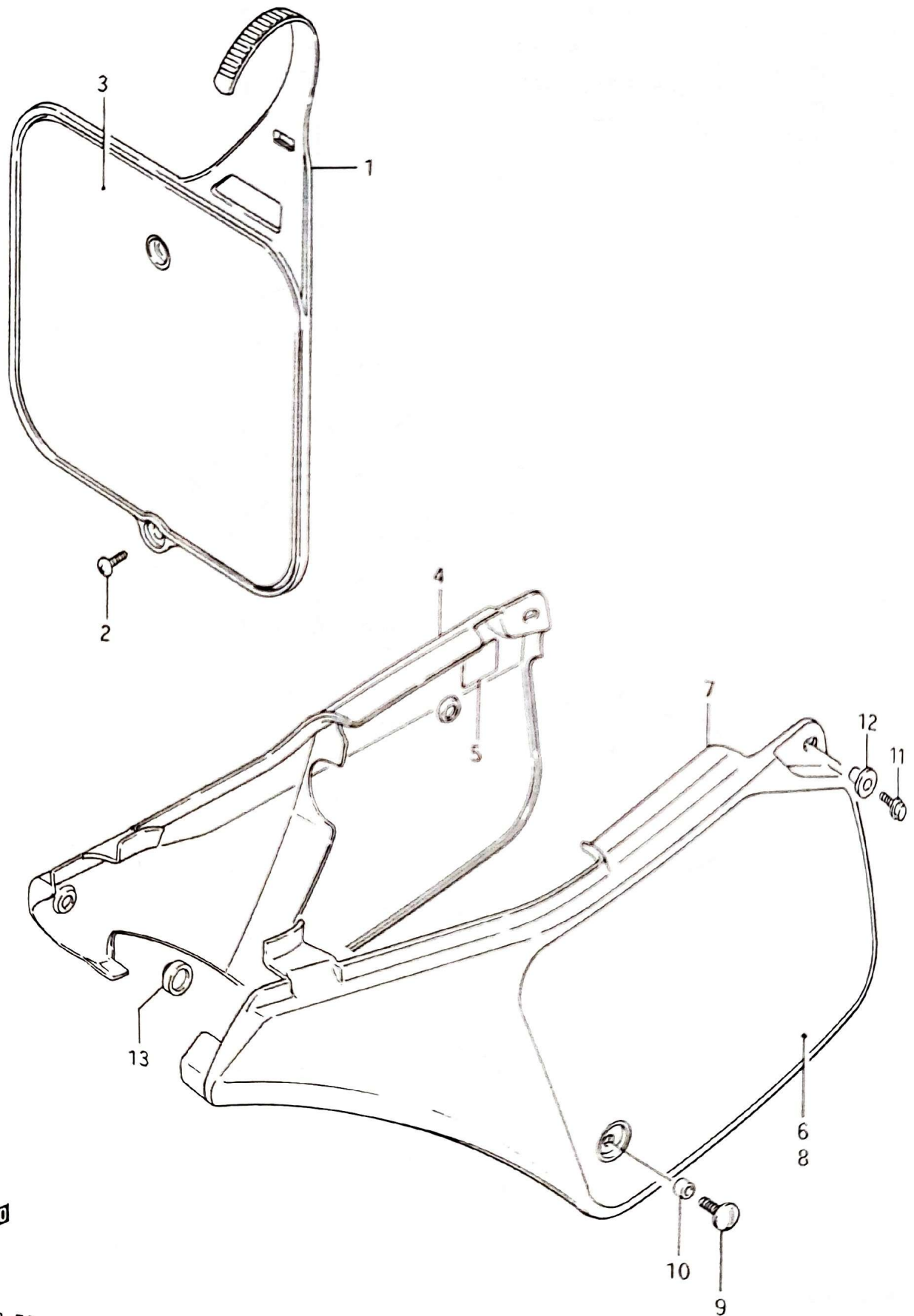
RM250J E2

FIG.20 (D- 6) FUEL COCK

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	44300-26C00	COCK ASSY, fuel	1	
2	02112-06167	SCREW	2	
3	08321-21067	LOCK WASHER	2	
4	09354-65113-105	HOSE, fuel	1	
5	09401-11101	CLIP	2	

104250J 12

FIG. 21



FWO

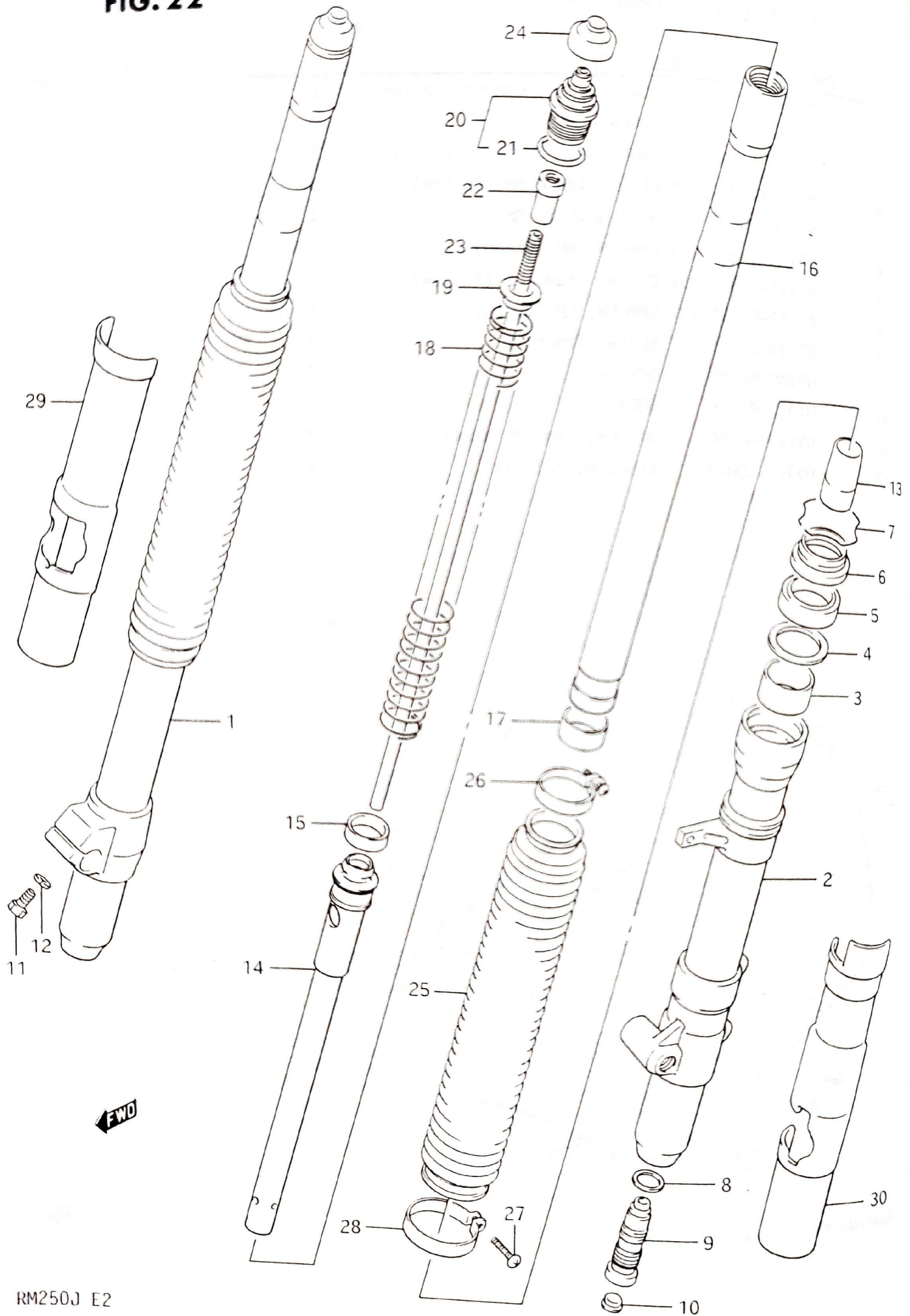
RM250J E2

FIG.21 (D- 7) FRAME COVER

		Q'TY		REMARKS
REF.NO.	PART NO.	DESCRIPTION		
1	94911-00B00-25Y	PLATE, front number (Yellow)		1
2	02142-05164	SCREW		2
3	68255-14500-722	TAPE SE1, front number (Green)		1
4	47111-01B01-25Y	COVER, frame RH (Yellow)		1
5	47166-26C00	HEAT SHIELD, RH		1
6	68132-01B00-722	EMBLEM, RH (Green)		1
7	47211-01B00-25Y	COVER, frame LH (Yellow)		1
8	68142-01B00-722	EMBLEM, LH (Green)		1
9	09125-06045	SCREW, front		2
10	09180-06098	SPACER		2
11	01517-06166	BOLT		2
12	09169-06050	WASHER, rear RH inner		2
13	09321-10013	CUSHION, muffler		2

RM250J F2

FIG. 22



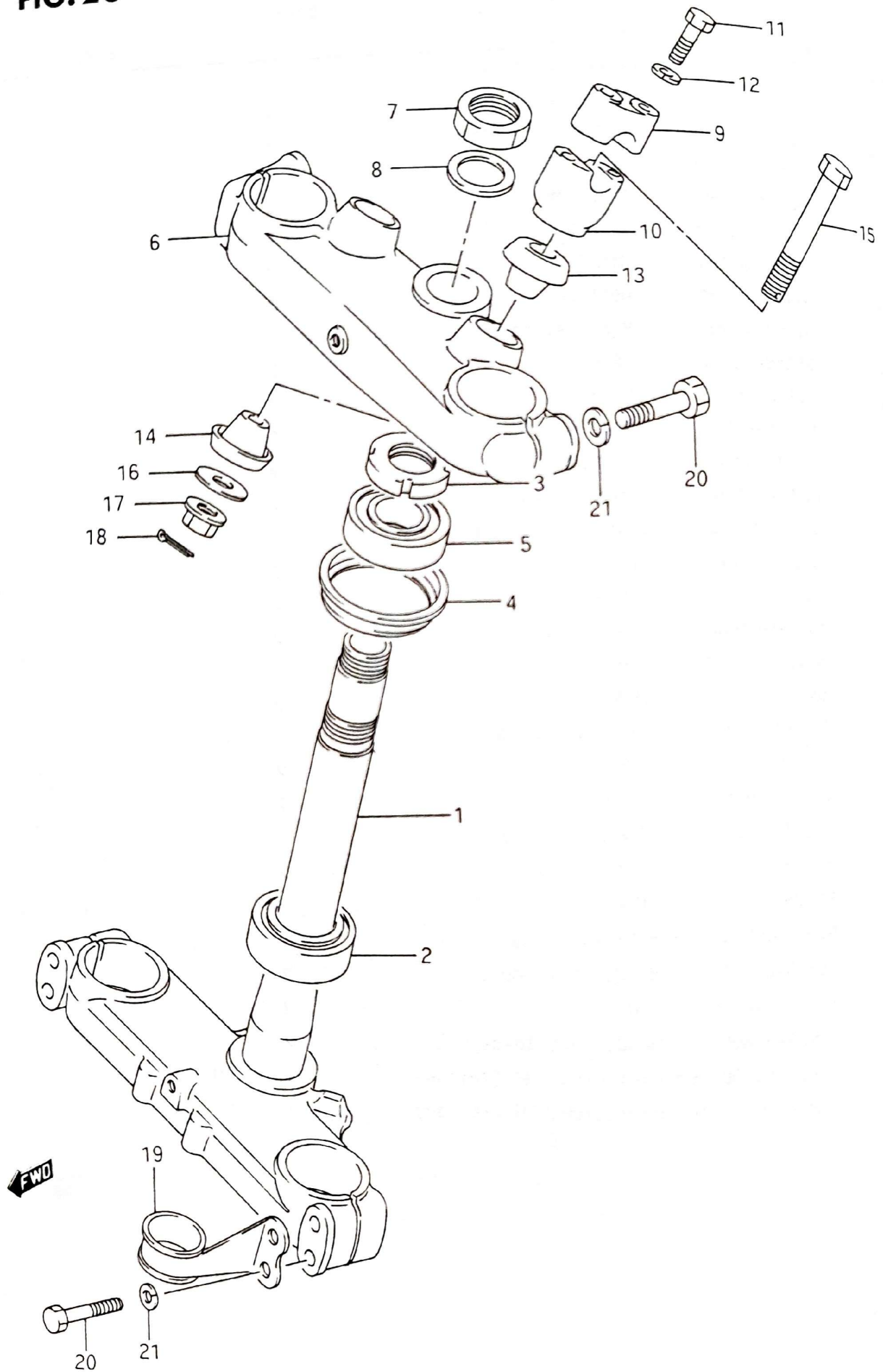
RM250J E2

FIG.22 (E- 2) FRONT FORK

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	51103-26C10	DAMPER ASSY, RH	1	
	51104-26C10	DAMPER ASSY, LH	1	
	51130-01B40	.OUTER TUBE, RH	1	
1	51140-01B40	.OUTER TUBE, LH	1	
2	51167-14200	.SLIDE METAL	2	
3	51158-14200	.WASHER	2	
4	51153-01B40	.OIL SEAL	2	
5	51173-01B40	.DUST SEAL	2	
6	51156-14200	.RING, stopper	2	
7	51148-01B40	.GASKET	2	
8	51170-26C10	.VALVE	2	
9	51189-14500	.CAP, valve	2	
10	01107-08307	.BOLT, RH	2	
11	08321-21088	.LOCK WASHER	2	
12	51195-01B40	.PIECE, oil lock	2	
13	51146-01B40	.CYLINDER	2	
14	51196-00B20	..RING	2	
15	51110-01B40	.INNER TUBE	2	
16	51121-14200	..PISTON	2	
17	51171-26C00	.SPRING	2	
18	51172-14280	.GUIDE, spring	2	
19	51351-01B40	.CAP	2	
20	51117-14200	..O RING	2	
21	51129-01B40	.NUT, piston rod	2	
22	51128-01B40	.ROD, piston	2	
23	51188-01B20	.CAP	2	
24	51571-00B20-25Y	BOOT (Yellow)	2	
25	51575-00B20	BAND, boot upper	2	
26	51577-01B20	SCREW	2	
27	51576-00B00	BAND, boot lower	2	
28	51201-14500-163	PROTECTOR, RH (Yellow)	1	OP1
29	51202-14501-163	PROTECTOR, LH (Yellow)	1	OP1
30				

RM250J E2

FIG. 23



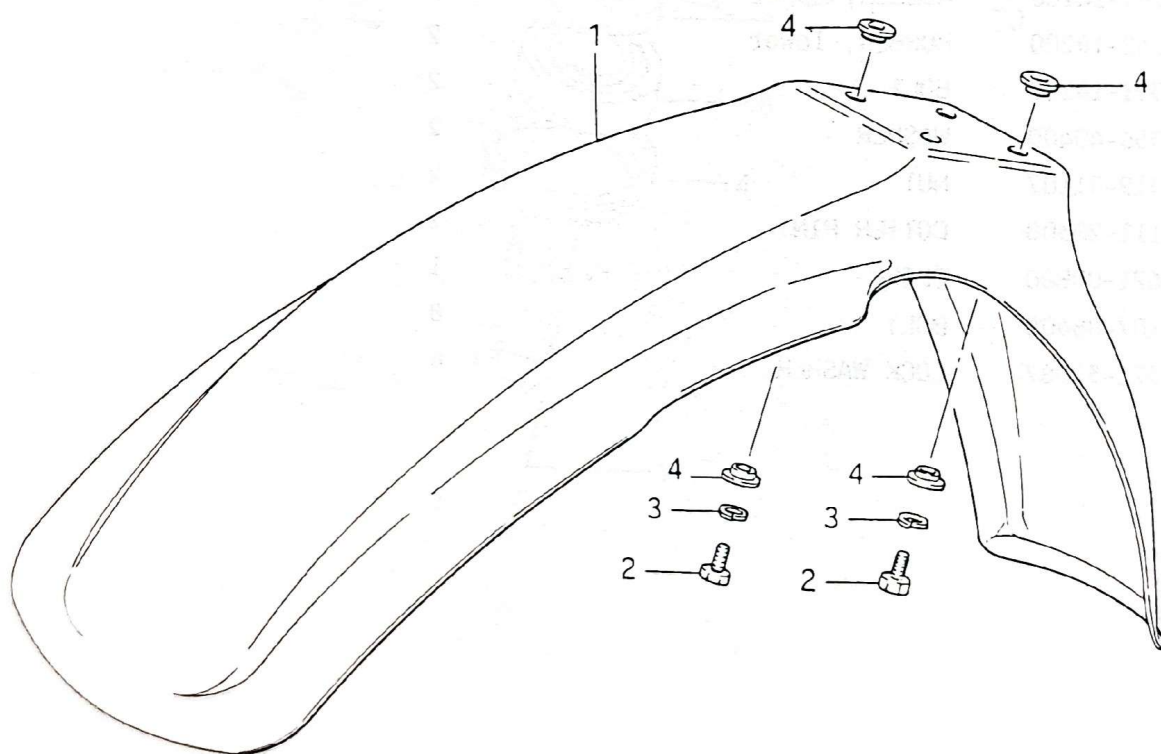
RM250J E2

FIG.23 (E- 3) STEERING STEM

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	51410-26C00	STEM, steering	1	
2	09265-30005	.BEARING	1	
3	51631-40200	NUT, steering stem	1	
4	51643-40200	DUST SEAL	1	
5	09265-25008	BEARING	1	
6	51311-26C00	STEM HEAD, steering	1	
7	51353-24A00	NUT	1	
8	51356-01B20	WASHER	1	
9	56211-27100	HOLDER, handle upper	2	
10	56221-23450	HOLDER, handle lower	2	
11	01107-08358	BOLT	4	
12	08321-31087	LOCK WASHER	4	
13	56241-14200	RUBBER, upper	2	
14	56242-14200	RUBBER, lower	2	
15	51321-14200	BOLT	2	
16	51356-40400	WASHER	2	
17	08319-31107	NUT	2	
18	04111-20308	COTTER PIN	2	
19	58621-00B00	CLIP	1	
20	01107-08408	BOLT	8	
21	08321-31087	LOCK WASHER	8	

RM250J F.2

FIG. 24



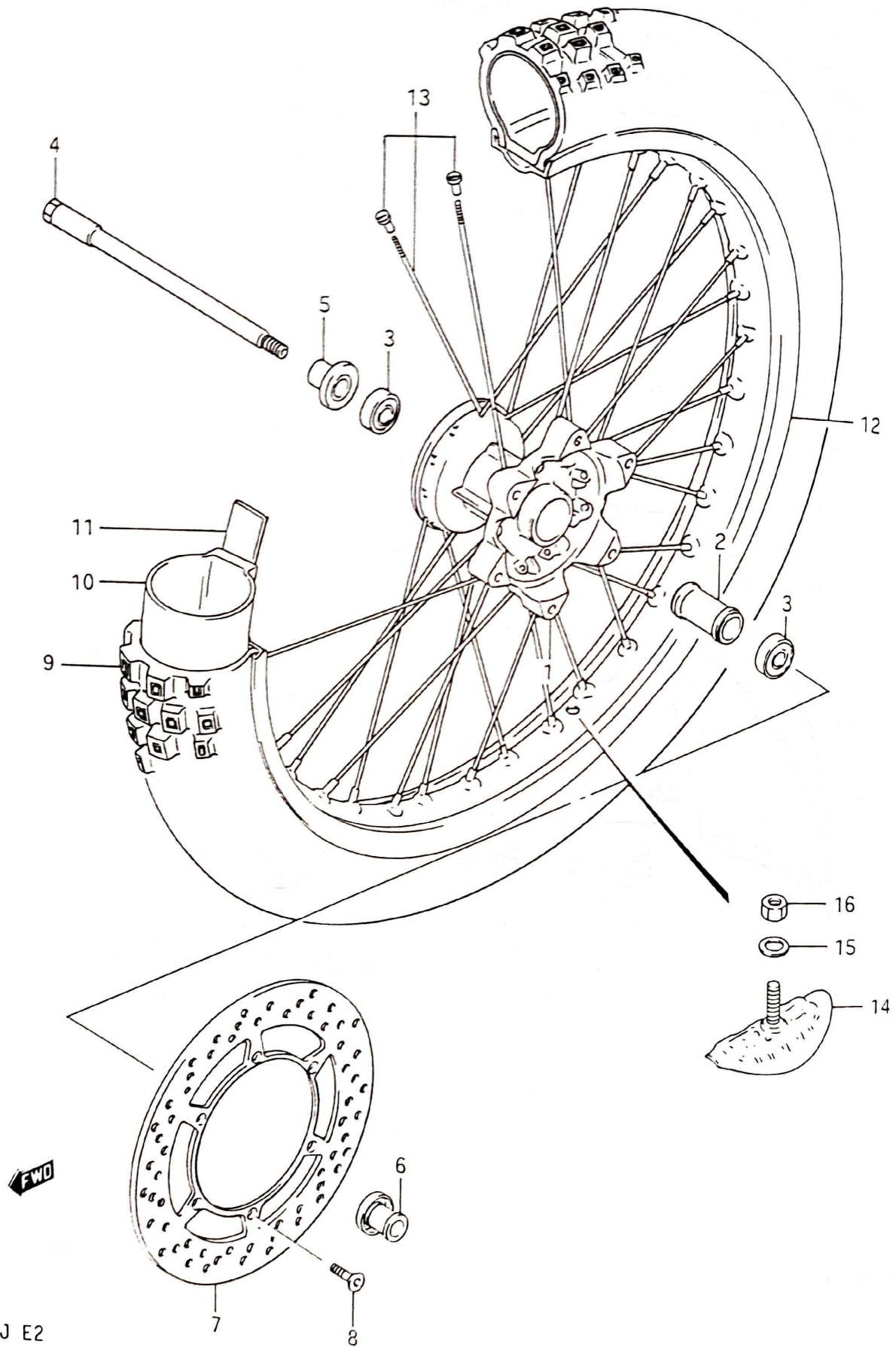
RM250J E2

FIG.24 (E- 4) FRONT FENDER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	53111-14502-25Y	FENDER, front (Yellow)	1	
2	01107-06167	BOLT	4	
3	08321-21067	LOCK WASHER	4	
4	09169-06053	WASHER	8	

RM250J F2

FIG. 25



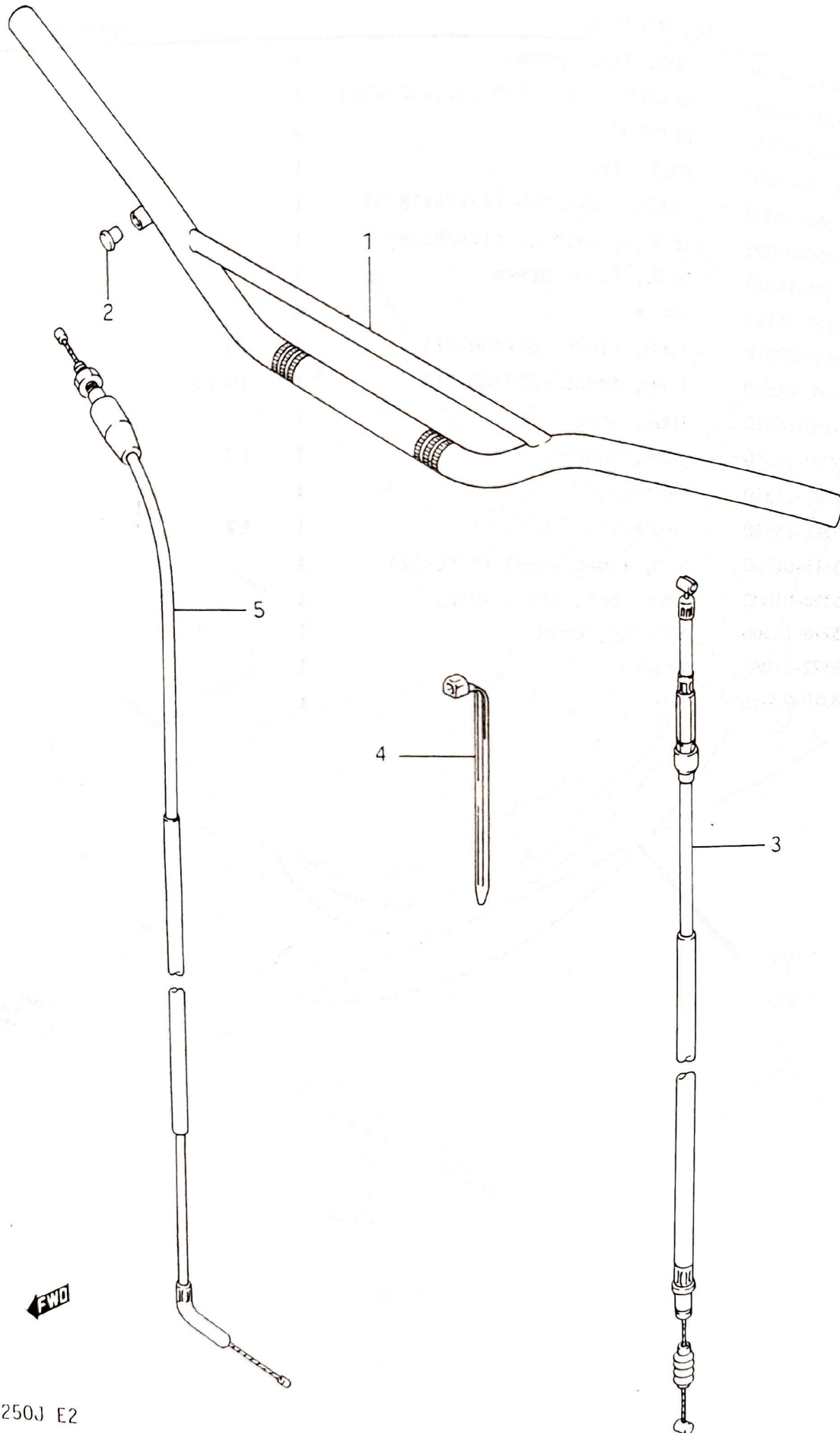
RM250J E2

FIG.25 (E- 5) FRONT WHEEL

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	54111-14501	HUB, front wheel	1	
2	54730-01B00	SPACER, front hub (17.1x27x50)	1	
3	08123-60037	BEARING	2	
4	54711-01B00	AXLE, front	1	
5	54740-01B00	SPACER, axle RH (17x24x18.5)	1	
6	54750-01B00	SPACER, axle LH (17x28x29)	1	
7	59221-14510	DISC, front brake	1	
8	02122-06167	SCREW	6	
9-1	55100-00B10	TIRE, front (80/100-21)	1	BS
9-2	55100-01B20	TIRE, front (80/100-21)	1	BS E2
10-1	55200-16510	TUBE, inner	1	
10-2	55200-14540	TUBE, inner	1	E2
11-1	55261-16510	PROTECTOR	1	
11-2	55261-14540	PROTECTOR	1	E2
12	55311-01B00	RIM, front wheel (1.60x21)	1	
13	55320-01B00	SPOKE SET, front wheel	1	
14	65270-14300	STOPPER, bead	1	
15	08322-11088	WASHER	1	
16	08310-22088	NUT	1	

RM250J F2

FIG. 26



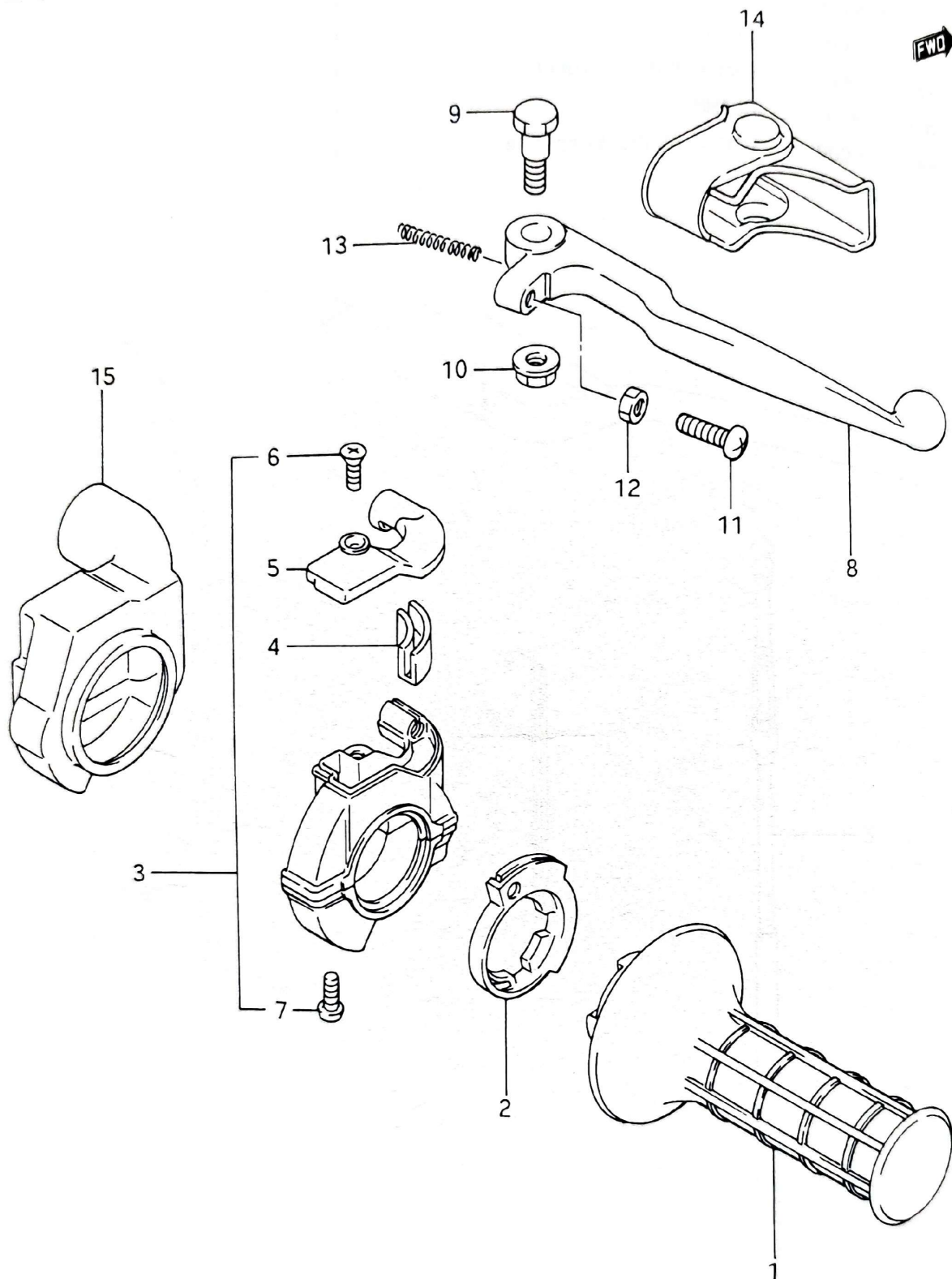
RM250J E2

FIG.26 (E- 6) HANDLEBAR

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	56110-26C00-291	HANDLEBAR (Black)	1	
2	09250-10001	PLUG	1	
3	58210-00B01	CABLE ASSY, clutch	1	
4	09407-18402	CLAMP	1	
5	58300-26C00	CABLE ASSY, throttle	1	

RM250J F.2

FIG. 27



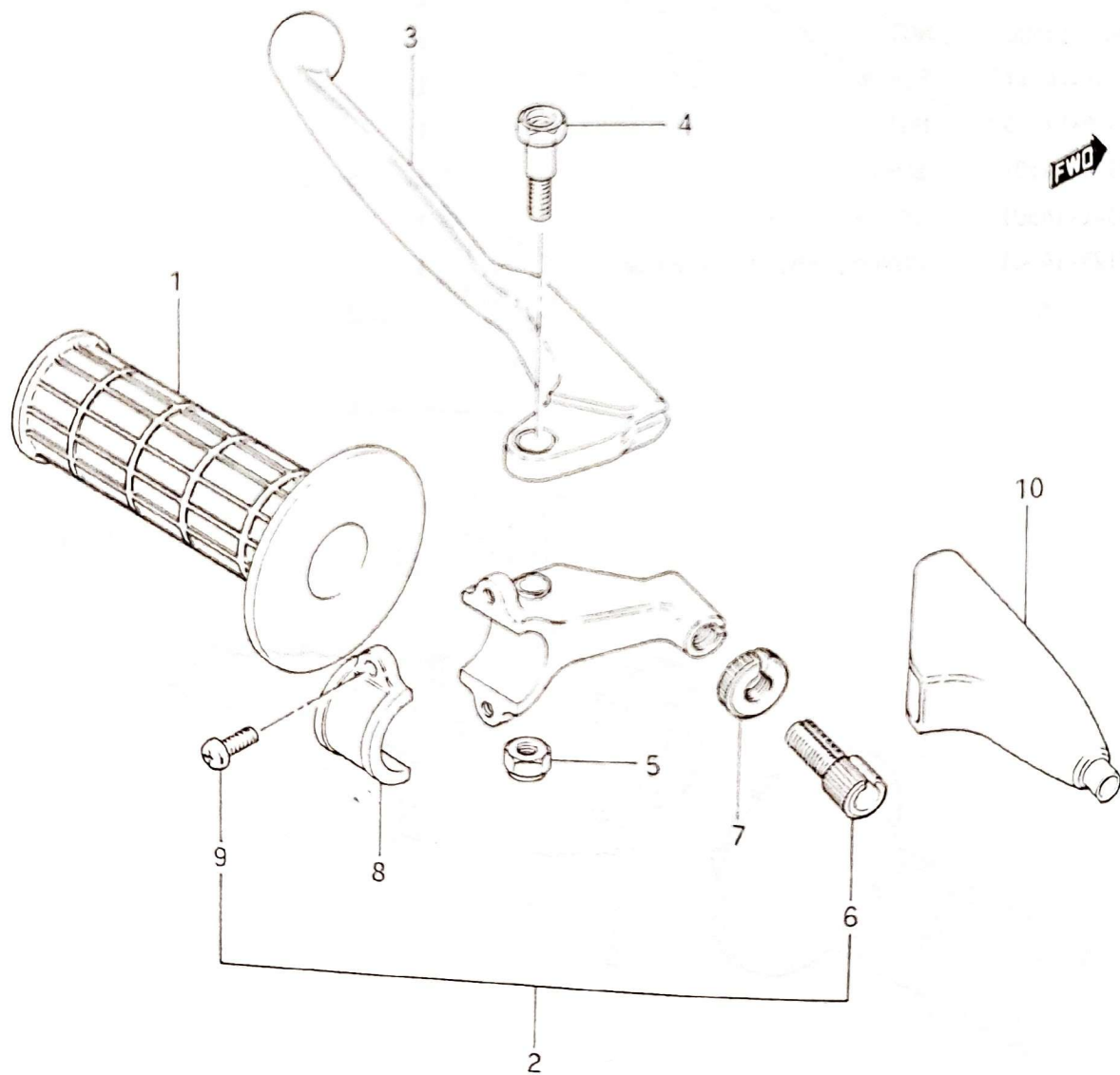
RM250J E2

FIG.27 (E- 7) RIGHT HANDLE SWITCH

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	57110-14300	GRIP, throttle	1	
2	57114-14301	ROTOR, throttle	1	
3	57100-14302	CASE ASSY, throttle	1	
4	57122-14301	.GUIDE piece	1	
5	57129-14302	.COVER	1	
6	02132-04065	.SCREW	1	
7	02112-05168	.SCREW	2	
8	57421-14502	LEVER, brake	1	
9	57431-14500	BOLT	1	
10	57442-14500	NUT	1	
11	57431-14511	SCREW	1	
12	08310-12055	NUT	1	
13	57318-14501	SPRING	1	
14	57341-14501	COVER	1	
15	57129-14501	COVER, throttle case	1	

RM250J F.2

FIG. 28



RM250J E2

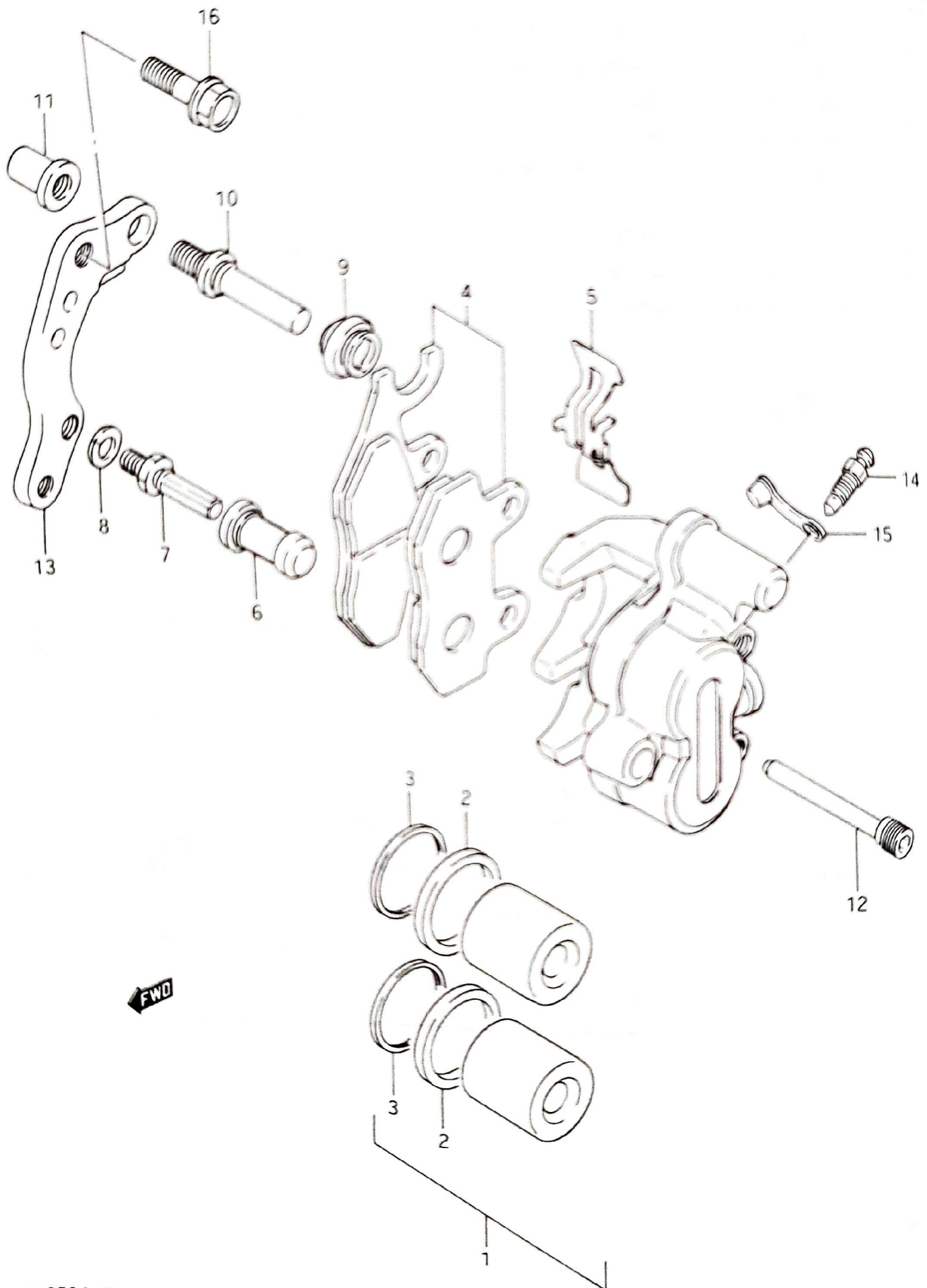
FIG.28 (E- 8) LEFT HANDLE SWITCH

95.014

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5/211-40201	GRIP	1	
2	5/500-14311	LEVER ASSY, clutch	1	
3	5/620-14310	LEVER, clutch	1	
4	5/431-14311	BOLT	1	
5	08319-21065	NUT	1	
6	5/441-14310	ADJUSTER, cable	1	
7	5/442-14310	NUT	1	
8	5/512-14310	HOLDER	1	
9	09125-05051	SCREW	2	
10	5/341-40001	COVER	1	

PM250J F2

FIG. 29



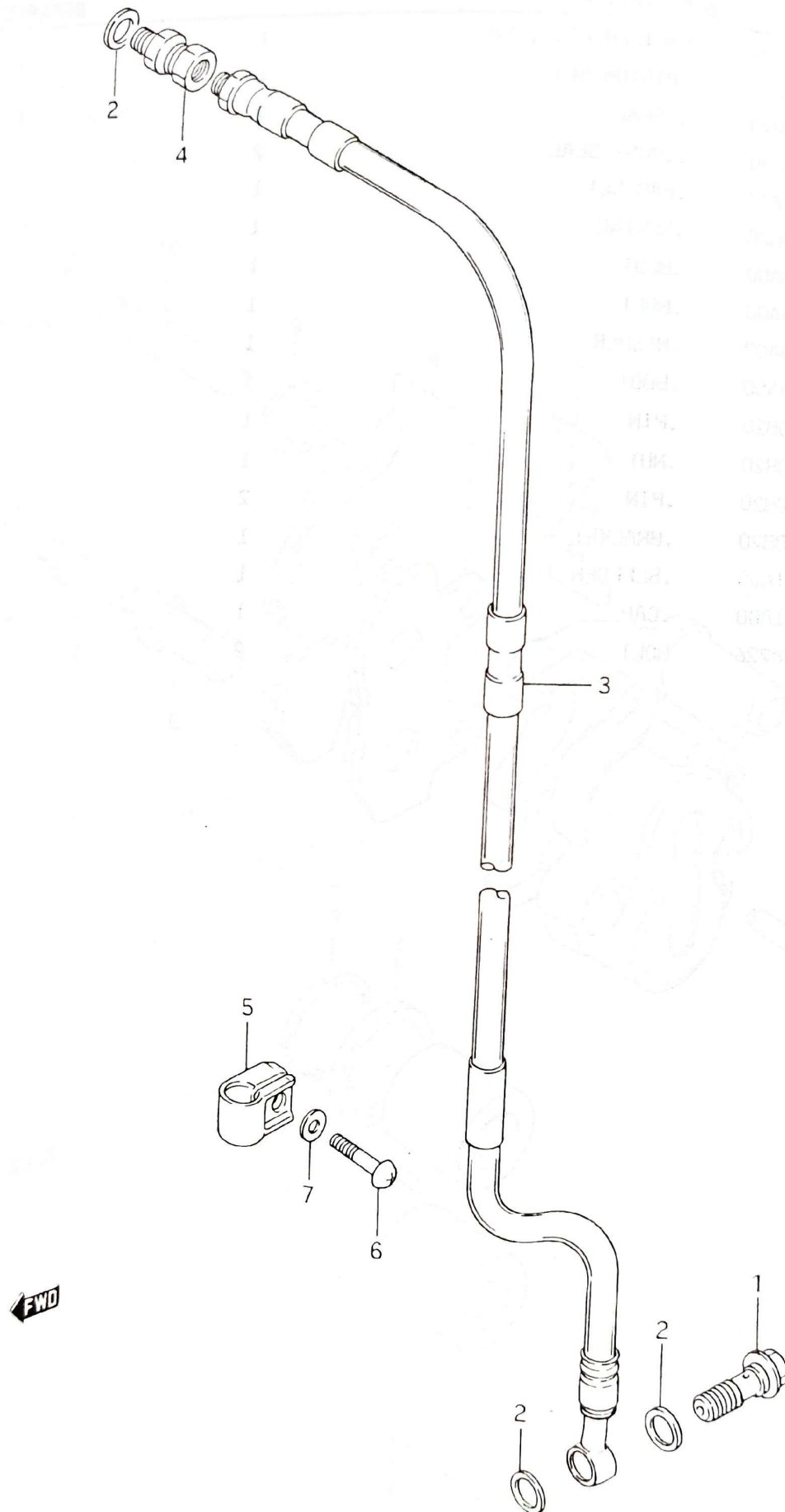
RM250J E2

FIG.29 (E- 9) FRONT CALIPER

		Q'TY		REMARKS
REF.NO.	PART NO.	DESCRIPTION		
	59300-26C00	CALIPER ASSY, LH		1
	59300-26840	.PISTON SET		1
1	59107-00B20	..SEAL		2
2	59108-00B20	..DUST SEAL		2
3	59300-26830	.PAD SET		1
4	59315-00B20	.SPRING		1
5	59386-13A00	.BOLT		1
6	59382-13A00	.BOLT		1
7	59314-13A00	.WASHER		1
8	59303-14500	.BOLT		1
9	59387-00B20	.PIN		1
10	59388-00B20	.NUT		1
11	59345-00B20	.PIN		2
12	59351-00B20	.BRACKET		1
13	59121-01A00	.BLEEDER		1
14	59122-01A00	.CAP		1
15	09103-08226	BOLT		2
16				

RM250J F2

FIG. 30

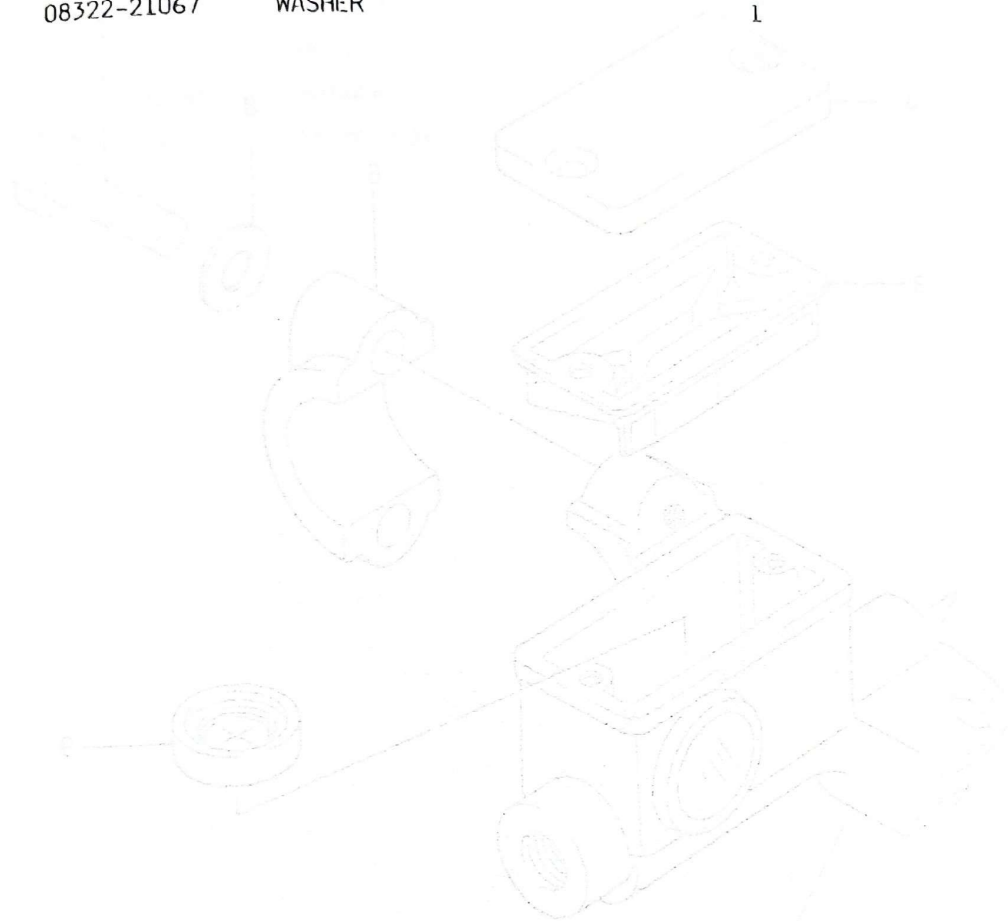


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RM250J E2

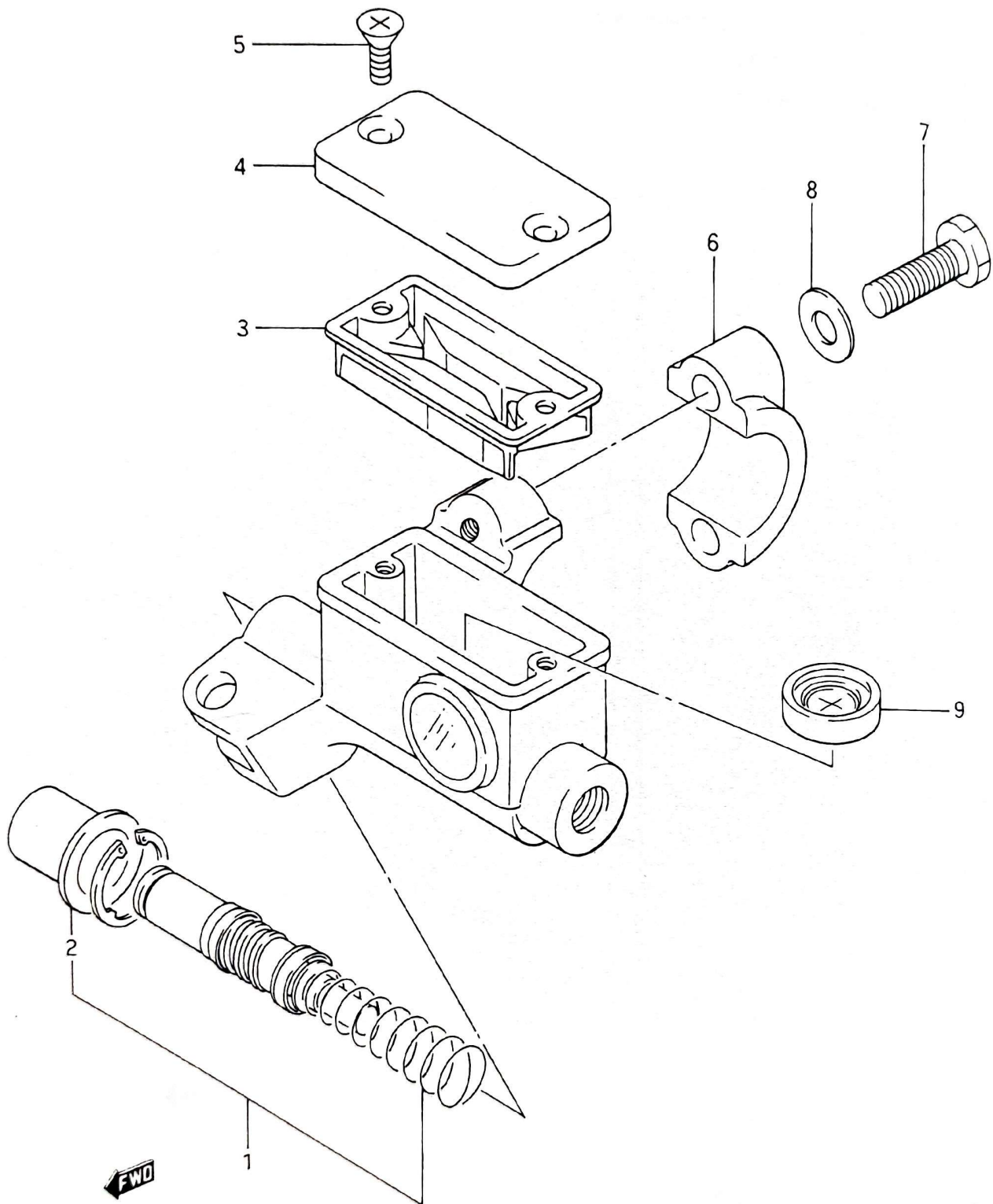
FIG.30 (E-10) FRONT BRAKE HOSE

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	09360-10017	BOLT	1	
2	09161-10009	WASHER	3	
3	59480-00B21	HOSE, front brake	1	
4	59290-14500	ADAPTER, brake hose	1	
5	59243-14500	CLAMP, brake hose	1	
6	02112-06167	SCREW	1	
7	08322-21067	WASHER	1	



RM250J E.2

FIG.31



RM250J E2

FIG.31 (E-11) FRONT MASTER CYLINDER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	59600-02801	CYLINDER ASSY, front master	1	
1	59600-02820	.PISTON & CUP SET	1	
2	59666-44300	.BOOT	1	
3	59667-14500	.DIAPHRAGM	1	
4	59669-14500	.CAP	1	
5	69689-49300	.SCREW	2	
6	59671-14500	.HOLDER	1	
7	01204-06255	.BOLT	2	
8	08322-21064	.WASHER	2	
9	59748-14500	.SEPARATOR	1	

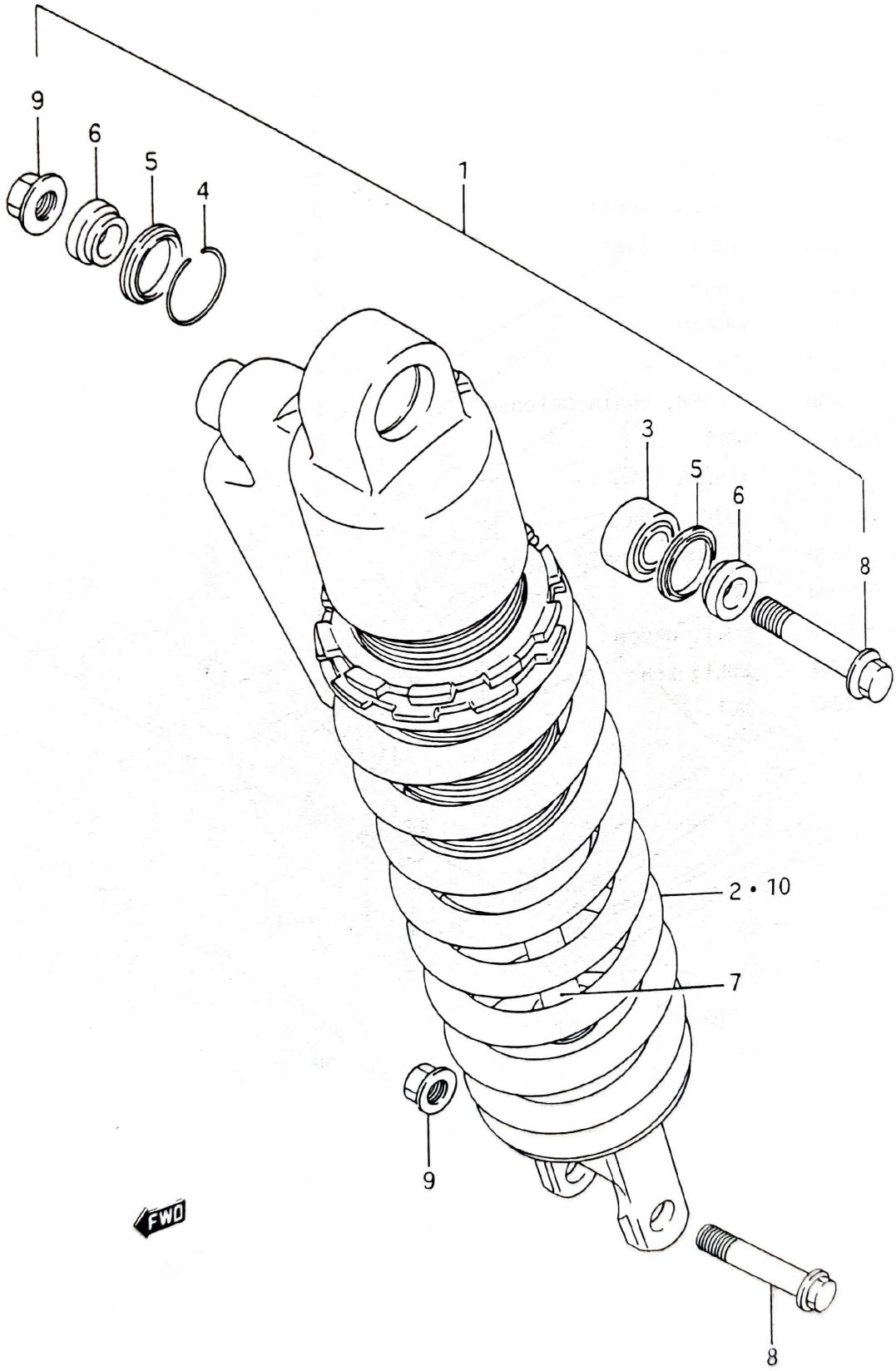
RM250J F.2



FIG.32 (F- 2) REAR SWINGING ARM

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61000-26C00	SWINGING ARM ASSY, rear	1	
2	61261-40402	.BUSH	2	
3	09263-20039	.BEARING	2	
4	09283-20005	.OIL SEAL	4	
5	68381-19A10-97J	.EMBLEM	2	
6	61251-14600	SPACER	2	
7	61252-14100	SPACER, inner	2	
8	61211-00B00	SHAFT, pivot	1	
9	61262-40400	COVER	2	
10	09160-14009	WASHER	1	
11	09159-14019	NUT	1	
12	61273-26C00	BUFFER, chain defense	1	
13	01107-06127	BOLT	2	
14	09169-06057	WASHER	2	
15	61341-01B02	GUIDE, chain	1	
16	61348-01B30	DEFENSE, chain guide	1	
17	01517-06558	BOLT	2	
18	01517-06458	BOLT, under	2	
19	01517-06207	BOLT, rear	1	
20	08319-31067	NUT	5	

FIG. 33



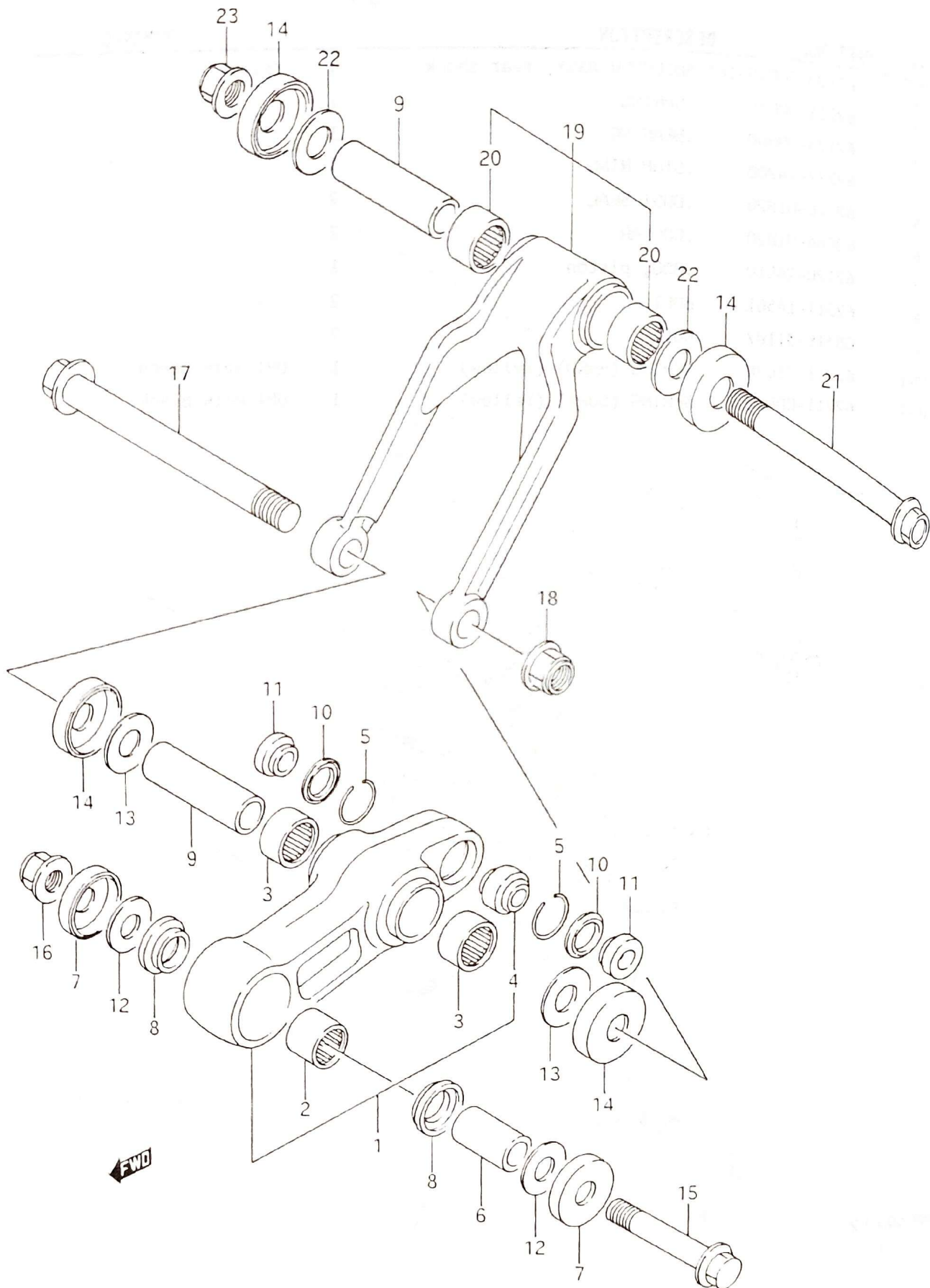
RM250J E2

FIG.33 (F- 3) SHOCK ABSORBER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	62100-26C10-163	ABSORBER ASSY, rear shock	1	Yellow
2	62211-00B30	.SPRING	1	
3	62175-00B00	.BEARING	1	
4	62277-14200	.STOP RING	1	
5	62226-01B20	.DUST SEAL	2	
6	62684-01B20	.COLLAR	2	
7	62120-26C10	.ROD, piston	1	
8	62311-14501	BOLT	2	
9	08319-31107	NUT	2	
10-1	62211-26C70	SPRING (HARD) (Yellow)	1	OPT mark Green
10-2	62211-00B50	SPRING (SOFT) (Yellow)	1	OPT mark Black

RM250J F2

FIG. 34



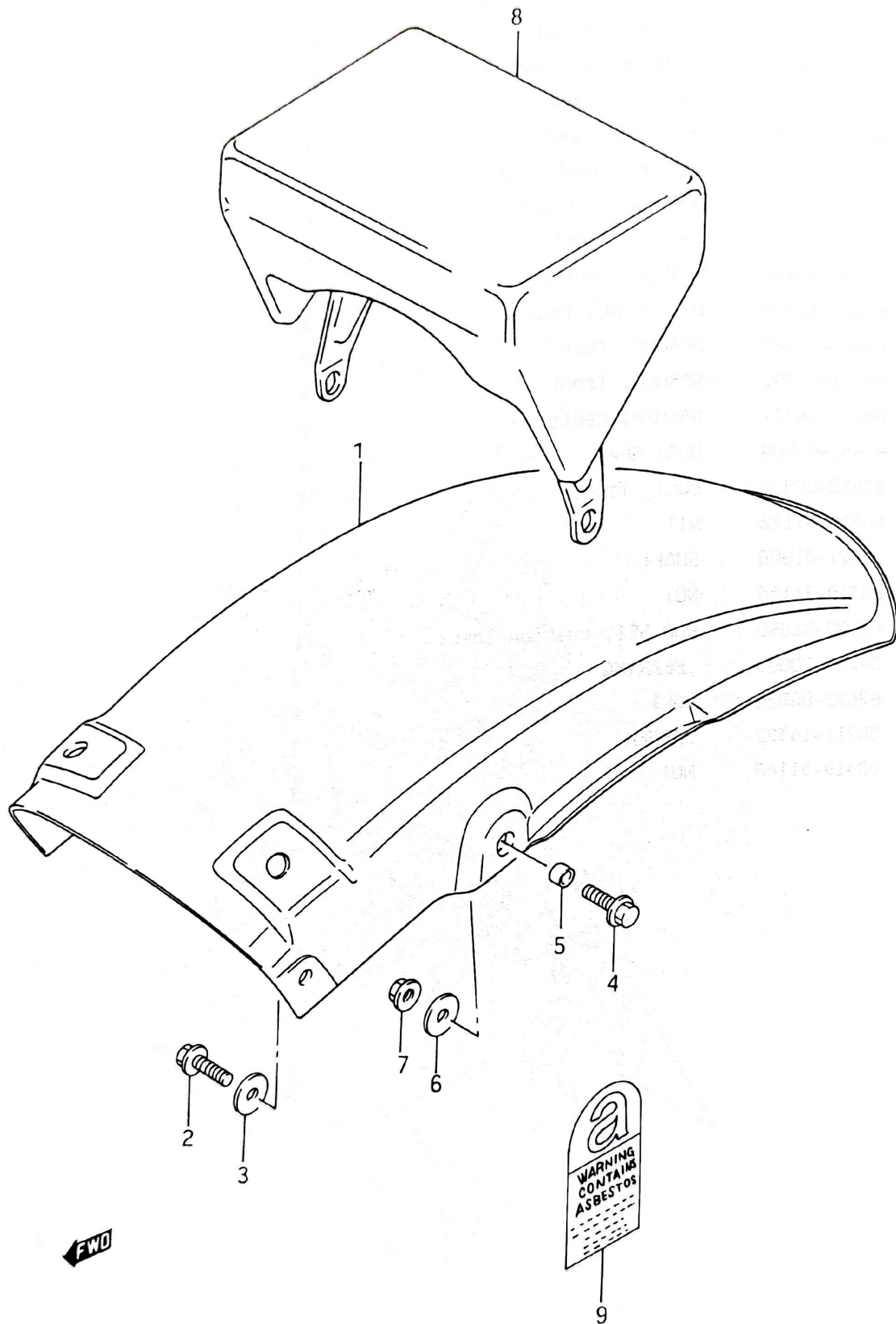
RM250J E2

FIG.34 (F- 4) CUSHION LEVER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	62600-26830	LEVER SE1, rear cushion	1	
2	09263-20053	.BEARING, front	1	
3	09263-20063	.BEARING, center	2	
4	62175-00800	.BEARING, rear	1	
5	62277-14200	.RING, stopper	2	
6	62317-00820	SPACER, front center	1	
7	61262-00800	DUST SEAL, front	2	
8	62316-01820	COLLAR, front	2	
9	62646-00820	SPACER, center	2	
10	62226-14520	DUST SEAL, rear	2	
11	62684-14520	SPACER, rear	2	
12	08211-12281	WASHER, front	2	
13	08211-14322	WASHER, center	2	
14	62683-01800	DUST SEAL	4	
15	62658-00820	BOLT, front	1	
16	08319-31128	NUT	1	
17	62621-01800	SHAFT	1	
18	08319-31148	NUT	1	
19	62600-01890	ROD SE1, cushion lever	1	
20	09263-20063	.BEARING	2	
21	62622-00820	BOLT	1	
22	08211-14322	WASHER	2	
23	08319-31148	NUT	1	

RM250J F.2

FIG. 35



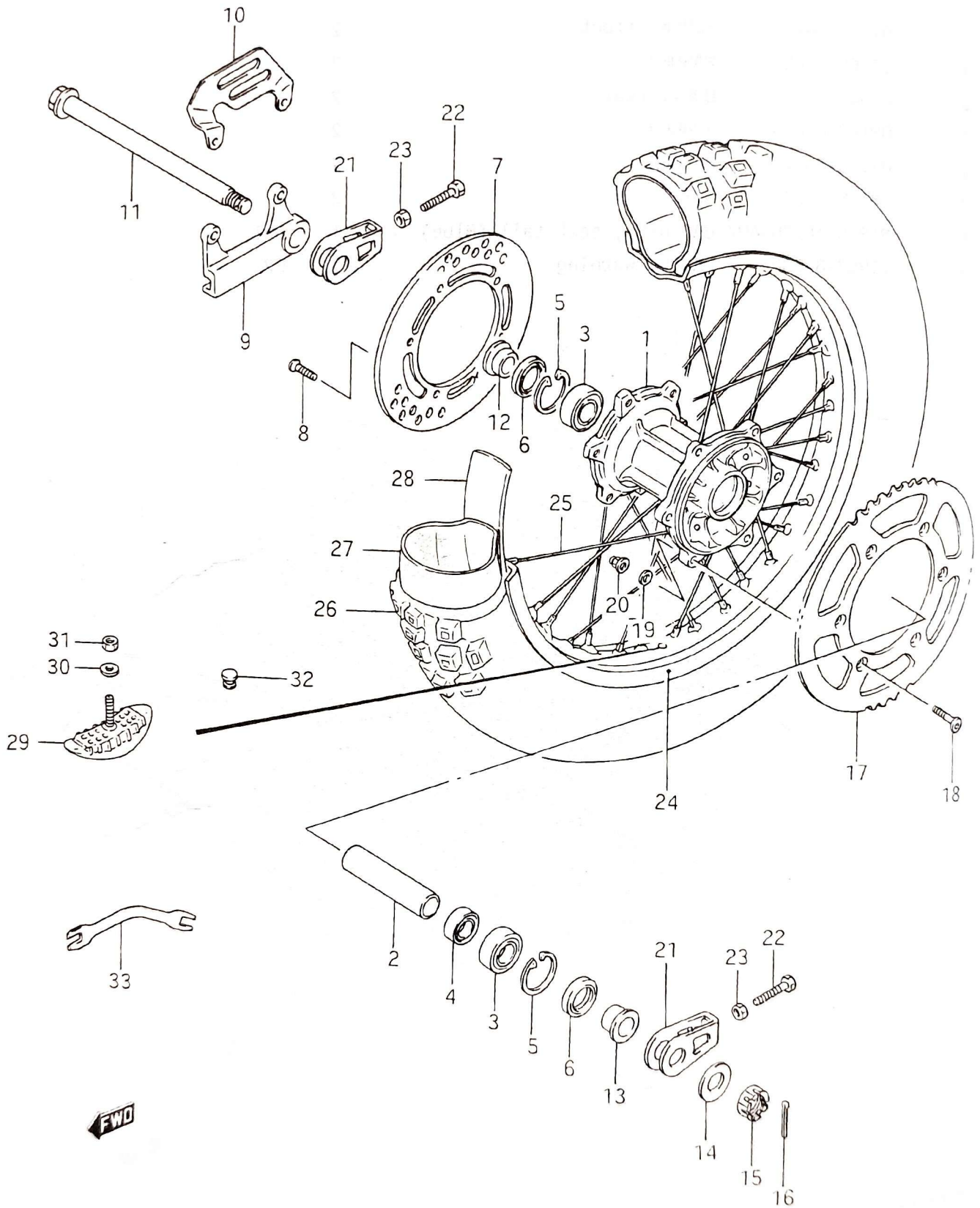
RM250J E2

FIG.35 (F- 5) REAR FENDER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63113-26C00-25Y	BODY, rear fender rear (Yellow)	1	
2	01547-06167	SCREW, front	2	
3	09160-06027	WASHER	2	
4	01547-06207	BOLT, rear	2	
5	09180-06073	SPACER	2	
6	09160-06027	WASHER	2	
7	08319-31067	NUT	2	
8	94900-38220-4UZ	BAG ASSY, seat tail (Blue)	1	OP1
9	11967-82000	LABEL, warning	1	F.2

RM250J F.2

FIG. 36

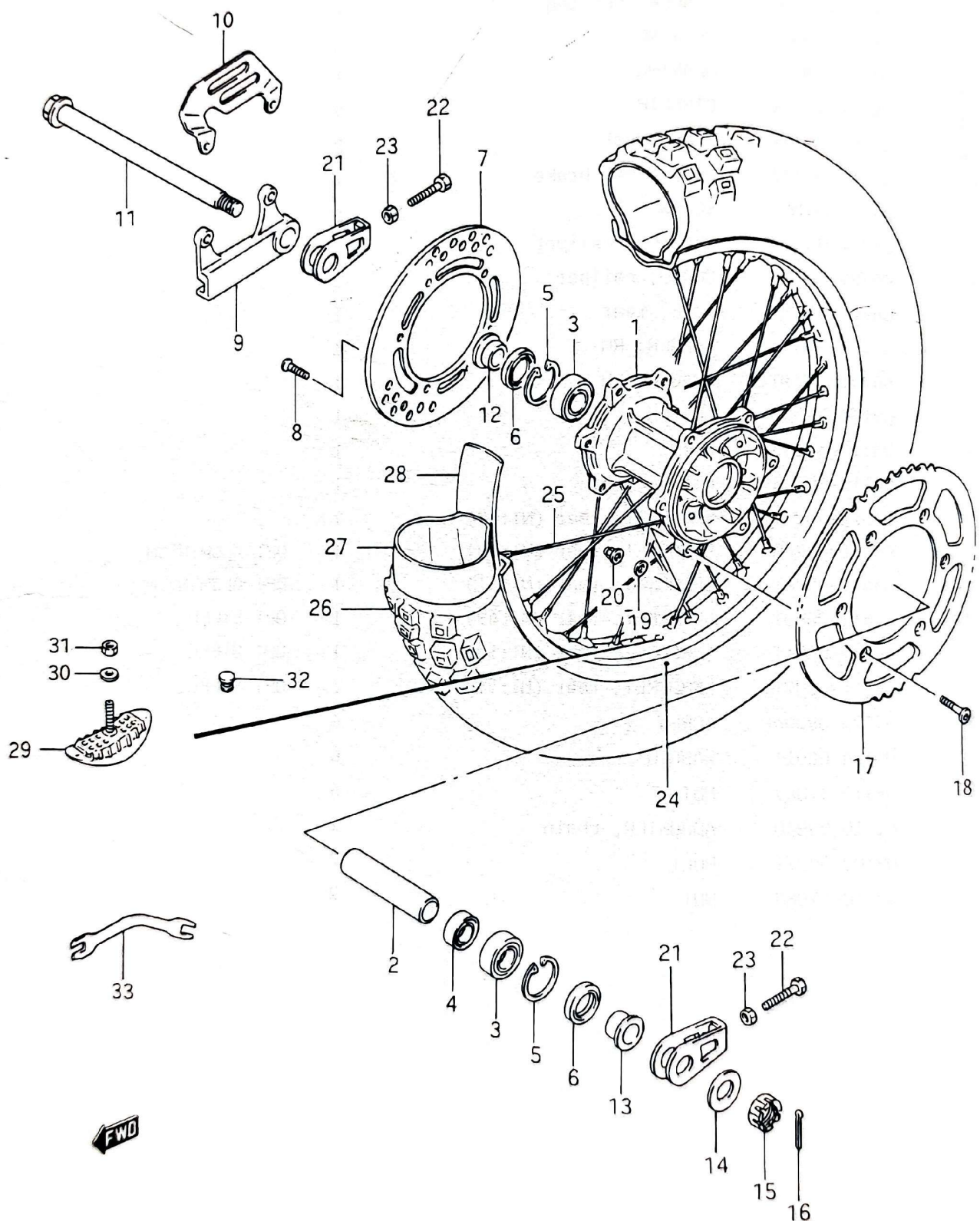


RM250J E2

FIG.36 (F- 6) REAR WHEEL

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64110-00B30	HUB, rear	1	
2	64751-00B30	SPACER, bearing	1	
3	08123-62047	BEARING	2	
4	08123-60047	BEARING	1	
5	08351-41478	CIRCLIP	2	
6	09284-26003	SEAL, dust	2	
7	69211-00B20	DISC, rear brake	1	
8	07122-06167	SCREW	6	
9	69721-00B30	BRACKET, caliper	1	
10	69725-26C01	GUARD, caliper	1	
11	64711-01B30	AXLE, rear	1	
12	64741-00B21	SPACER, RH	1	
13	64751-00B30	SPACER, LH	1	
14	09160-19010	WASHER	1	
15	08314-41188	NUT	1	
16	04111-40308	PIN, cotter	1	
17-1	64511-40271	SPROCKET, rear (N1:50)	1	
17-2	64511-40280	SPROCKET, rear (N1:49)	1	OPT ALUMINIUM
17-3	64511-40261	SPROCKET, rear (N1:51)	1	OPT ALUMINIUM
17-4	64511-00B01	SPROCKET, rear (N1:49)	1	OPT STEEL
17-5	64511-00B11	SPROCKET, rear (N1:50)	1	OPT STEEL
17-6	64511-00B21	SPROCKET, rear (N1:51)	1	OPT STEEL
18	09120-08004	SCREW	6	
19	09164-08011	WASHER	6	
20	08319-31087	NUT	6	
21	61410-00B30	ADJUSTER, chain	2	
22	09100-08271	BOLT	2	
23	08310-12088	NUT	2	

FIG. 36



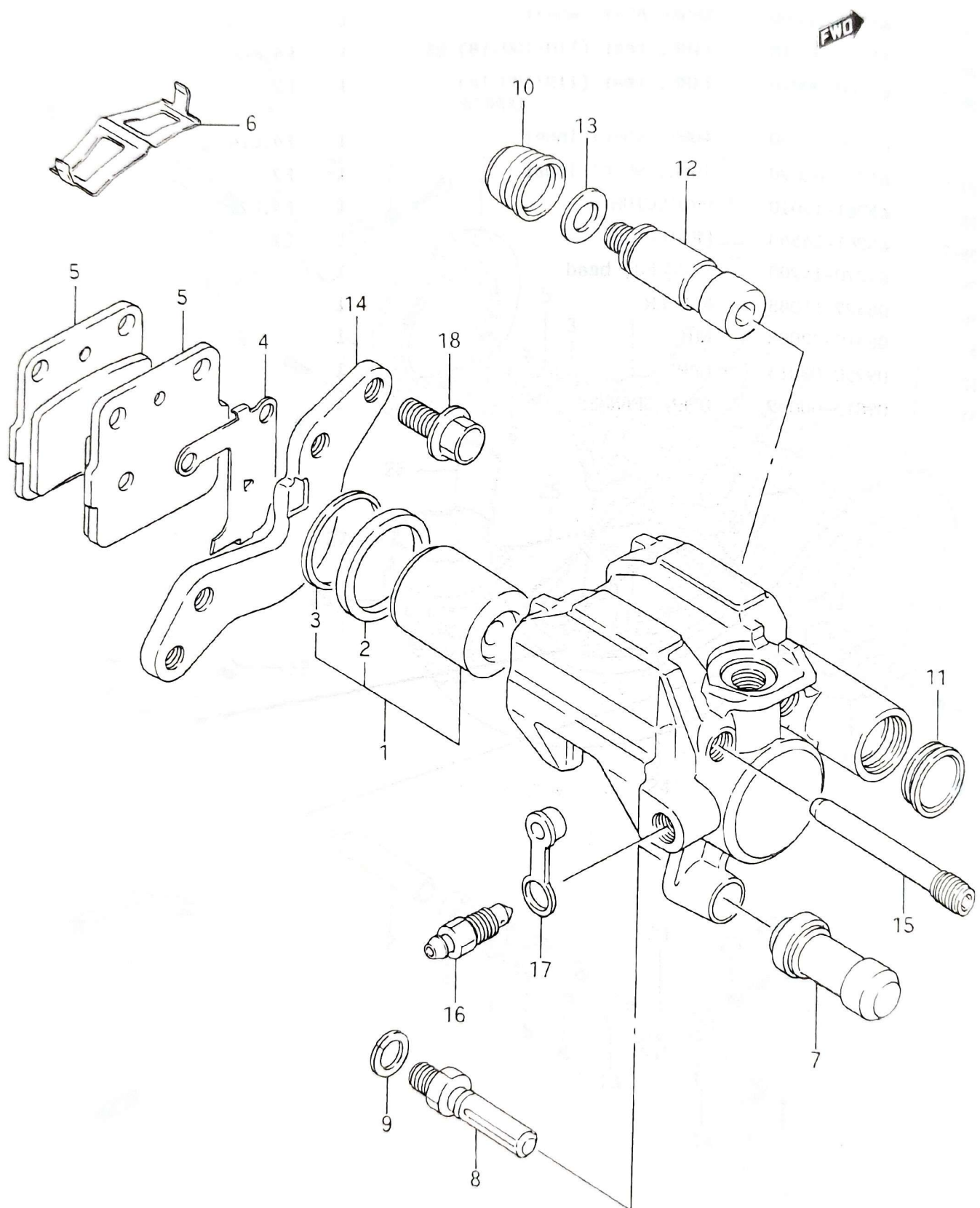
RM250J E2

FIG.36 (F- 7) REAR WHEEL

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
24	65311-00B20	RIM, wheel (2.15x18AL)	1	
25	65320-26C00	SPOKE ASSY, wheel	1	
26-1	65100-00B10	TIRE, rear (110/100-18) BS	1	E4,E24
26-2	65100-00B20	TIRE, rear (110/100-18) DUNLOP	1	E2
27-1	65200-40430	TUBE, wheel inner	1	E4,E24
27-2	65200-00B20	TUBE, wheel inner	1	E2
28-1	65261-15010	PROTECTOR	1	E4,E24
28-2	65261-14540	PROTECTOR	1	E2
29	65270-14200	STOPPER, bead	1	
30	08322-11088	WASHER	1	
31	08310-22088	NUT	1	
32	09250-08013	CAP	1	
33	09813-00039	OPEN SPANNER	1	

RM250J E2

FIG. 37



RM250J E2

FIG.37 (F- 8) REAR CALIPERS

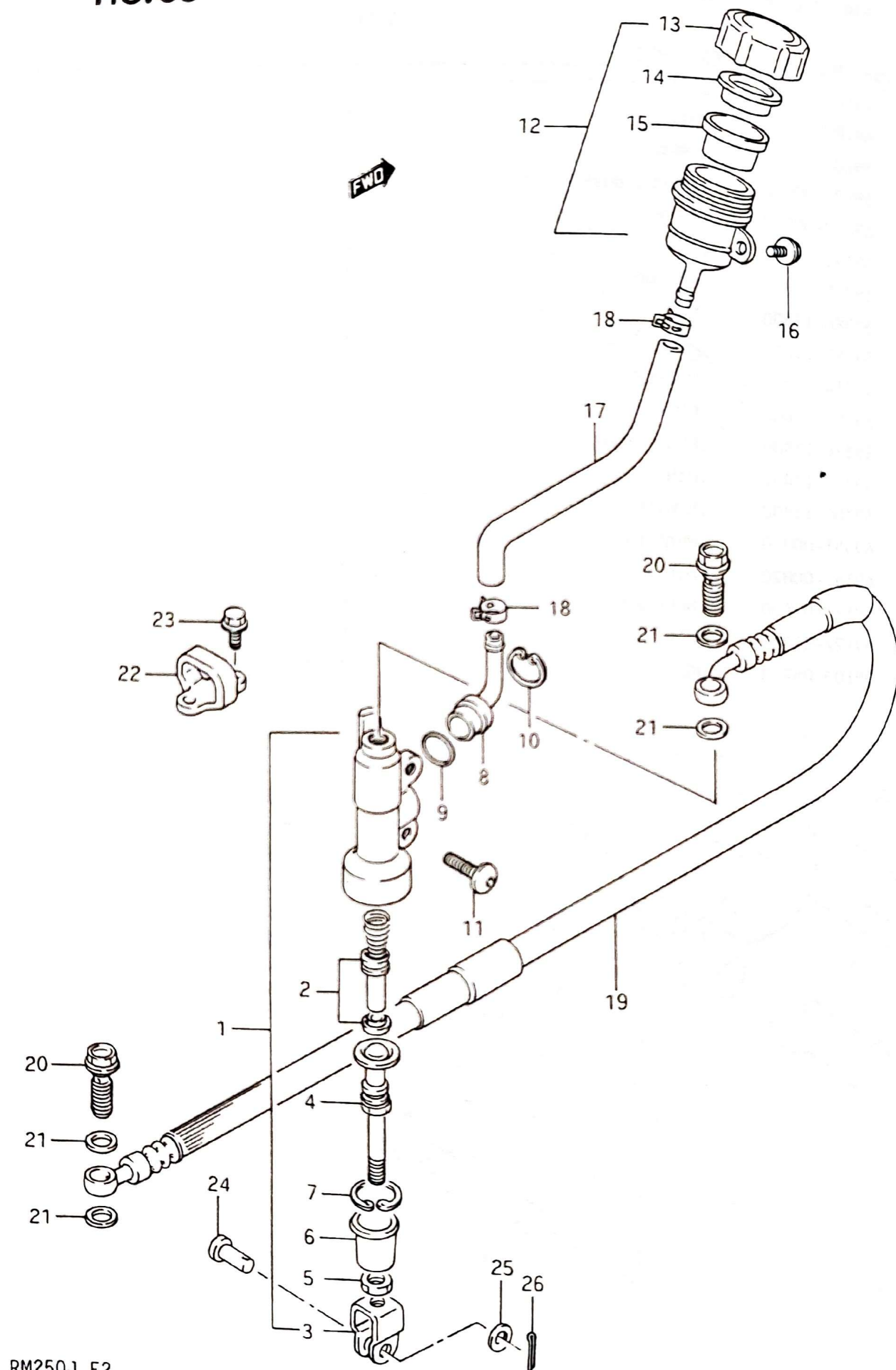
Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	69100-26C00	CALIPERS ASSY, rear	1	
1	69100-00820	.PISTON SET	1	
2	59107-00B20	..SEAL	1	
3	59108-00B20	..SEAL, dust	1	
4	69372-00B20	.SHIM	1	
5	69140-26C00	.PAD	2	
6	59315-13A00	.SPRING	1	
7	59386-13A00	.BOOT	1	
8	59382-13A00	.PIN	1	
9	59314-13A00	.WASHER	1	
10	59303-13A00	.BOOT	1	
11	59384-13A00	.PLUG, dust	1	
12	59305-13A01	.PIN	1	
13	59306-13A00	.SPRING	1	
14	69351-00B20	.BRACKET	1	
15	69345-00B20	.PIN	2	
16	59121-01A00	.BI.FEEDER	1	
17	59122-01A00	.CAP	1	
18	09103-08238	BOLT	2	

RM250J F2

FIG. 38



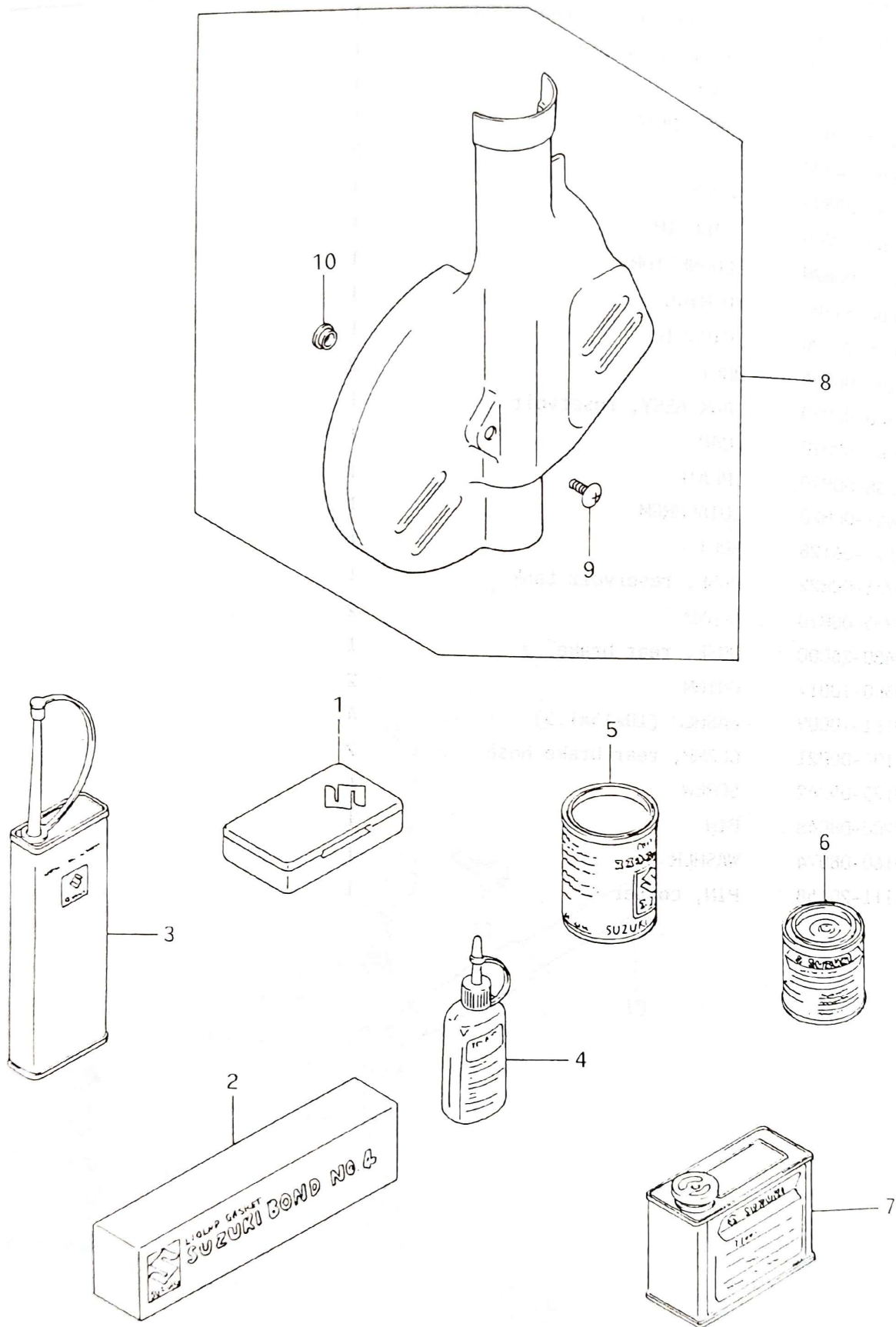
RM250J E2

FIG.38 (F- 9) REAR MASTER CYLINDER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	69600-00B22	CYLINDER ASSY, rear master	1	
2	69600-34810	.PISTON/CUP SET	1	
3	69692-00B20	.YOKE	1	
4	69670-00B20	.ROD, push	1	
5	69693-24A00	.NUT	2	
6	69691-00A00	.BOOT	1	
7	51162-70040	.CIRCLIP	1	
8	69672-00B20	.CONNECTOR	1	
9	69686-34200	.O RING	1	
10	69674-00B20	.CIRCLIP	1	
11	09106-06064	BOLT	2	
12	69740-00B20	TANK ASSY, reservoir	1	
13	69669-00B20	.CAP	1	
14	69668-00B20	.PLATE	1	
15	69667-00B20	.DIAPHRGM	1	
16	01517-06128	BOLT	1	
17	69731-00B22	HOSE, reservoir tank	1	
18	69735-00B20	CLAMP	2	
19	69480-26C00	HOSE, rear brake	1	
20	09360-10017	UNION	2	
21	09161-10009	WASHER (10x15x1.5)	4	
22	61196-00B21	CLAMP, rear brake hose	2	
23	09125-05042	SCREW	4	
24	09200-08048	PIN	1	
25	09160-08074	WASHER	1	
26	04111-20158	PIN, cotter	1	

RM250J F2

FIG. 39



RM250J E2

FIG. 39 (F-10) OPTIONAL

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	09826-00001	TOOL, tube repairing	1	
2	99000-31030	SUZUKI BOND No.4	1	100g
3	99000-32040	CEMENT, thread lock	1	200g
4-1	99000-32030	THREAD LOCK, super (1303)	1	50g
4-2	99000-32050	THREAD LOCK, super (1342)	1	50g
4-3	99000-32020	THREAD LOCK, super (1333)	1	50g
4-4	99000-32110	THREAD LOCK, super (1322)	1	50g
4-5	99000-32120	THREAD LOCK, super (1424)	1	50g
4-6	99000-32130	THREAD LOCK, super (1360)	1	50g
5	99000-25030	GREASE, super	1	150g
6-1	99000-10109-19F	PAINT (Champion Blue)	1	90g
6-2	99000-10109-163	PAINT (Phlilina Yellow)	1	90g
6-3	99000-10109-25F	PAINT (Accent Blue)	1	90g
6-4	99000-10209-25Y	PAINT (Marble Science Yellow)	1	90g
7-1	99000-10105-19F	PAINT (Champion Blue)	1	500g
7-2	99000-10105-163	PAINT (Phlilina Yellow)	1	500g
7-3	99000-10105-25F	PAINT (Accent Blue)	1	500g
7-4	99000-10205-25Y	PAINT (Marble Science Yellow)	1	500g
8	59200-14820	COVER SET, front disc	1	
9	09125-08006	.SCREW	1	
10	09169-08034	.WASHER	1	

PART NO.

FIG.NO.-REF.NO.

PART NO.

FIG.NO.-REF.NO.

PART NO.

FIG.NO.-REF.NO.

10000

11111-26C02
11141-26C00
11200-26B10
11231-00B21
11233-00B20

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1 - 9
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1 - 21

11238-00B20
11241-00B20
11248-00B20
11253-01B31
11254-26C01

1 - 23
1 - 10
1 - 22
2 - 8
2 - 1

11255-26C01
11258-01B00
11259-00B22
11261-26C02
11262-26C02

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2 - 12
2 - 9
2 - 3
2 - 4

11263-26C00
11264-00B22
11265-00B21
11266-00B20
11267-00B20

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2 - 10
2 - 14
2 - 24
2 - 21

11268-01B00
11269-00B20
11300-00831
11341-26C00
11351-00B20

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4 - 1
4 - 7

11360-00B00
11400-00872
11481-00B20
11482-00B20
11483-00B20

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4 - 2
4 - 8

11610-04700
11967-82000
12101-00840
12110-00B24-0F0
12141-41600

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12161-00B00
12200-00B20
12210-00B20
12221-00B20

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5 - 8
5 - 7
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5 - 12

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12687-01B00
13110-00B20
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13156-00B20
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13247-26C00
13249-41310
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13252-01B20
13252-01B21

13261-26C00
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13268-35010
13279-26C00
13370-26C00

13374-44080
13383-26C00
13383-26C10
13383-26C15
13383-26C20

13383-26025
13394-31210
13411-26C00
13424-26C00
13551-26C00

13573-26C00
13607-47070
13681-04010
13696-26C00
13700-26C00

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13739-00B22
13780-00B20
13790-01B20
13791-00B20

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7 - 3

13792-13A01
13826-01B20
13831-02B00
13838-02B00
13878-00B20

13881-26C00
14170-26C01
14181-16300
14310-26C01
14330-26C01

14424-00B20
14652-00B01
14761-01B00
14762-01B00
14770-26C01

14771-26C00
17410-00B20
17414-14300
17415-20920
17421-00B20

17431-00B30
17491-26C00
17710-26C00
17720-26C00
17730-14501

17761-26C00-25Y
17762-26C00-25Y
17781-26C00
17787-19A00
17831-26C00

17851-26C00
17852-26C00
17853-26C00

20000

21111-14310
21200-26C01
21251-00B00
21410-26C00
21441-07A01

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4 - 22
4 - 24
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9 - 12

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PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
51356-01B20	23 - 8	57500-14311	28 - 2	59748-14500	31 - 9
51356-40400	23 - 16	57512-14310	28 - 8		
51410-26C00	23 - 1	57620-14310	28 - 3		
51571-00B20-25Y	22 - 25	58210-00B01	26 - 3		
51575-00B20	22 - 26	58300-26C00	26 - 5		
51576-00B00	22 - 28	58621-00B00	23 - 19		
51577-01B20	22 - 27	59107-00B20	29 - 2		
51631-40200	23 - 3		37 - 2		
51643-40200	23 - 4	59108-00B20	29 - 3	60000	
53111-14502-25Y	24 - 1		37 - 3		
54111-14501	25 - 1	59121-01A00	29 - 14	61000-26C00	32 - 1
54711-01B00	25 - 4		37 - 16	61196-00B21	38 - 22
54730-01B00	25 - 2	59122-01A00	29 - 15	61211-00B00	32 - 8
54740-01B00	25 - 5		37 - 17	61251-14600	32 - 6
54750-01B00	25 - 6	59200-14820	39 - 8	61252-14100	32 - 7
55100-00B10	25 - 9	59221-14510	25 - 7	61261-40402	32 - 2
55100-01B20	25 - 9	59243-14500	30 - 5	61262-00B00	34 - 7
55200-14540	25 - 10	59290-14500	30 - 4	61262-40400	32 - 9
55200-16510	25 - 10	59300-26C00	29	61273-26C00	32 - 12
55261-14540	25 - 11	59300-26830	29 - 4	61341-01B02	32 - 15
55261-16510	25 - 11	59300-26840	29 - 1	61348-01B30	32 - 16
55311-01B00	25 - 12	59303-13A00	37 - 10	61410-00B30	36 - 21
55320-01B00	25 - 13	59303-14500	29 - 9	62100-26C10-163	33 - 1
56110-26C00-291	26 - 1	59305-13A01	37 - 12	62120-26C10	33 - 7
56211-27100	23 - 9	59306-13A00	37 - 13	62175-00B00	33 - 3
56221-23450	23 - 10	59314-13A00	29 - 8		34 - 4
56241-14200	23 - 13		37 - 9	62211-00B30	33 - 2
56242-14200	23 - 14	59315-00B20	29 - 5	62211-00B50	33 - 10
57100-14302	27 - 3	59315-13A00	37 - 6	62211-26C70	33 - 10
57110-14300	27 - 1	59345-00B20	29 - 12	62226-01B20	33 - 5
57114-14301	27 - 2	59351-00B20	29 - 13	62226-14520	34 - 10
57122-14301	27 - 4	59382-13A00	29 - 7	62277-14200	33 - 4
57129-14302	27 - 5		37 - 8		34 - 5
57129-14501	27 - 15	59384-13A00	37 - 11	62311-14501	33 - 8
57211-40201	28 - 1	59386-13A00	29 - 6	62316-01B20	34 - 8
57318-14501	27 - 13		37 - 7	62317-00B20	34 - 6
57341-14501	27 - 14	59387-00B20	29 - 10	62600-01890	34 - 19
57341-40001	28 - 10	59388-00B20	29 - 11	62600-26830	34 - 1
57421-14502	27 - 8	59480-00B21	30 - 3	62621-01B00	34 - 17
57431-14311	28 - 4	59600-02B01	31	62622-00B20	34 - 21
57431-14500	27 - 9	59600-02820	31 - 1	62646-00B20	34 - 9
57431-14511	27 - 11	59666-44300	31 - 2	62658-00B20	34 - 15
57441-14310	28 - 6	59667-14500	31 - 3	62683-01B00	34 - 14
57442-14310	28 - 7	59669-14500	31 - 4	62684-01B20	33 - 6
57442-14500	27 - 10	59671-14500	31 - 6	62684-14520	34 - 11

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
63113-26C00-25Y	35 - 1	69674-00B20	38 - 10	01104-05126	2 - 25
64110-00B30	36 - 1	69686-34200	38 - 9	01107-06127	13 - 9
64511-00B01	36 - 17	69689-49300	31 - 5		32 - 13
64511-00B11	36 - 17	69691-00A00	38 - 6	01107-06166	10 - 22
64511-00B21	36 - 17	69692-00B20	38 - 3	01107-06167	24 - 2
64511-40261	36 - 17	69693-24A00	38 - 5	01107-06205	4 - 17
64511-40271	36 - 17	69721-00B30	36 - 9	01107-06207	1 - 31
64511-40280	36 - 17	69725-26C01	36 - 10	01107-06255	9 - 8
64711-01B30	36 - 11	69731-00B22	38 - 17	01107-08167	8 - 18
64731-00B30	36 - 2	69735-00B20	38 - 18	01107-08307	4 - 11
64741-00B21	36 - 12	69740-00B20	38 - 12		19 - 13
64751-00B30	36 - 13				22 - 11
65100-00B10	36 - 26			01107-08358	23 - 11
65100-00B20	36 - 26			01107-08408	23 - 20
65200-00B20	36 - 27			01204-06255	31 - 7
65200-40430	36 - 27			01421-06258	1 - 15
65261-14540	36 - 28			01421-06358	1 - 16
65261-15010	36 - 28			01421-10408	1 - 11
65270-14200	36 - 29			01421-10508	1 - 12
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69100-26C00	37	99000-31030	39 - 2	01547-06207	35 - 4
69140-26C00	37 - 5	99000-32020	39 - 4	01547-06257	8 - 17
69211-00B20	36 - 7	99000-32030	39 - 4	02112-03086	6 - 14
69345-00B20	37 - 15	99000-32040	39 - 3	02112-04126	6 - 4
69351-00B20	37 - 14	99000-32050	39 - 4	02112-05128	2 - 5
69372-00B20	37 - 4	99000-32110	39 - 4		2 - 15
69480-26C00	38 - 19	99000-32120	39 - 4	02112-05168	4 - 9
69600-00B22	38 - 1	99000-32130	39 - 4		27 - 7
69600-34810	38 - 2			02112-06128	2 - 19
69667-00B20	38 - 15				11 - 27
69668-00B20	38 - 14			02112-06167	4 - 23
69669-00B20	38 - 13				8 - 3
69670-00B20	38 - 4				20 - 2
69672-00B20	38 - 8				30 - 6
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PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
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02112-06258	4 - 4	08310-12088	36 - 23	08322-21067	14 - 5
02112-06357	3 - 4	08310-22088	25 - 16		30 - 7
	4 - 5		36 - 31	08322-21088	17 - 14
02112-06457	3 - 5	08310-22107	17 - 4		19 - 15
02112-06558	3 - 6	08314-41188	36 - 15	08331-31106	4 - 31
02112-06608	3 - 7	08316-16088	1 - 3	08331-31258	11 - 19
02122-06128	11 - 29		4 - 14	08331-41246	4 - 30
	12 - 13	08316-16108	1 - 18	08331-41478	36 - 5
	12 - 15		14 - 6	08332-11088	10 - 15
02122-06167	25 - 8	08319-21065	28 - 5	08341-31049	14 - 7
	36 - 8	08319-21088	16 - 8	09100-05002	10 - 10
02122-06208	4 - 33	08319-31067	32 - 20	09100-06009	18 - 11
	27 - 6		35 - 7	09100-08129	8 - 22
02142-05164	21 - 2	08319-31087	1 - 35	09100-08267	16 - 3
02142-06164	19 - 11		16 - 11	09100-08271	36 - 22
02142-06167	7 - 13		16 - 17	09100-10067	17 - 3
03241-05125	7 - 10		36 - 20	09100-10118	17 - 6
04111-20158	18 - 5	08319-31107	23 - 17	09103-08027	16 - 5
	18 - 15		33 - 9	09103-08032	3 - 11
	38 - 26	08319-31128	34 - 16	09103-08055	16 - 2
04111-20208	18 - 9	08319-31148	34 - 18	09103-08081	16 - 16
04111-20308	23 - 18		34 - 23	09103-08083	16 - 15
04111-25208	17 - 11	08321-21036	6 - 15	09103-08114	3 - 10
04111-40308	36 - 16	08321-21046	6 - 5	09103-08226	29 - 16
04211-09129	3 - 3	08321-21056	2 - 26	09103-08238	37 - 18
	4 - 3	08321-21064	4 - 18	09106-06064	38 - 11
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06111-06003	2 - 31	08321-21067	8 - 5	09108-08142	1 - 5
08113-69030	12 - 16		20 - 3	09108-10093	1 - 13
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08123-60047	36 - 4	08321-21088	4 - 12	09120-08004	36 - 18
08123-62047	36 - 3		8 - 19	09125-05042	38 - 23
08211-08221	16 - 14		16 - 6	09125-05051	28 - 9
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08211-12281	34 - 12		22 - 12	09125-06085	9 - 18
08211-14322	34 - 13	08321-21107	17 - 7	09125-08006	39 - 9
	34 - 22	08321-31087	23 - 12	09128-06006	8 - 4
08211-17241	11 - 31		23 - 21	09134-06011	2 - 11
08211-17281	11 - 16	08322-11088	4 - 13	09140-16019	5 - 21
08211-17341	13 - 6		16 - 7	09140-20002	10 - 12
08211-22281	13 - 12		25 - 15	09159-06017	1 - 19
08212-06201	2 - 20		36 - 30	09159-08067	3 - 13

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
09159-14019	32 - 11	09181-22002	11 - 9	09289-12004	4 - 28
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09160-05030	10 - 11	09200-08048	18 - 13	09301-08008	2 - 18
09160-06027	8 - 16		38 - 24	09320-11014	8 - 21
	35 - 3	09200-08064	17 - 10	09320-12030	19 - 12
	35 - 6	09200-20810	4 - 6	09321-08009	16 - 19
09160-06074	9 - 7	09206-13001	1 - 17	09321-10013	21 - 13
09160-06106	8 - 6	09223-04001	12 - 19	09343-04104	1 - 25
09160-08032	19 - 16	09247-14001	3 - 8		3 - 14
09160-08074	18 - 14	09250-08013	36 - 32	09343-05347	9 - 3
	38 - 25	09250-10001	26 - 2	09351-30503-320	6 - 27
09160-08095	1 - 4	09261-05003	12 - 10	09351-35653-440	6 - 28
09160-08106	8 - 23	09262-08005	2 - 37		6 - 29
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09160-24015	5 - 9	09262-20073	11 - 21	09360-10017	30 - 1
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09167-22011	11 - 6	09263-12024	10 - 19		13 - 13
09167-22014	11 - 7	09263-18016	5 - 6	09381-18002	5 - 5
	11 - 20	09263-20039	32 - 3	09401-11101	20 - 5
09168-06004	1 - 7	09263-20053	34 - 2	09402-25502	9 - 13
09168-08008	4 - 25	09263-20063	34 - 3	09402-56208	1 - 33
09168-14004	3 - 9		34 - 20	09402-68208	7 - 6
09169-06050	21 - 12	09263-24023	5 - 11	09404-06402	6 - 30
09169-06053	24 - 4	09263-25046	10 - 4	09404-08402	3 - 15
09169-06057	32 - 14	09265-25008	23 - 5	09407-09402	15 - 8
09169-08034	39 - 10	09265-30005	23 - 2	09407-12402	15 - 10
09180-06062	8 - 14	09280-22001	5 - 19	09407-14403	14 - 8
09180-06073	35 - 5	09280-22003	11 - 36	09407-14407	19 - 9
09180-06098	21 - 10	09280-23002	2 - 13	09407-18402	14 - 8
09180-06141	4 - 16	09282-12006	4 - 27		26 - 4
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09180-08001	8 - 20	09283-20046	5 - 17	09407-25401	14 - 8
09180-08033	19 - 17	09283-32003	11 - 25	09440-04003	12 - 11
09180-08136	16 - 13	09284-15005	18 - 7	09440-19021	10 - 9
09180-12083	12 - 23	09284-26003	36 - 6	09440-32002	13 - 5
09180-12108	12 - 29	09285-10004	10 - 20	09443-06049	12 - 18
09180-22026	11 - 34	09285-12002	12 - 25	09443-11023	18 - 10
09181-19004	2 - 35	09285-20005	32 - 4	09443-11024	8 - 9

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
09443-17007	17 - 2				
09444-11005	18 - 4				
09444-15008	2 - 22				
09444-16005	2 - 16				
09444-26013	12 - 24				
09448-14014	17 - 12				
09448-14018	17 - 13				
09448-48008	13 - 3				
09482-00114	1 - 8				
09482-00208	1 - 8				
09491-66002	6 - 31				
09491-68002	6 - 31				
09491-70011	6 - 31				
09491-72011	6 - 31				
09491-74003	6 - 9				
09491-76003	6 - 31				
09491-78005	6 - 31				
09491-80010	6 - 31				
09491-82007	6 - 31				
09492-15007	6 - 32				
09492-17006	6 - 32				
09492-20008	6 - 3				
09492-25005	6 - 32				
09492-30006	6 - 32				
09813-00039	36 - 33				
09826-00001	39 - 1				



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Printed in Oct., 1987

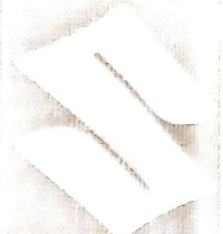
Published in Oct., 1987

Editor : SUZUKI MOTOR CO.,LTD.

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