SUZUKI
PARTS CATALOGUE

SUZUKI

RM125E

(RF12A)

84

1983-10

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NOTE :

Indexes for microfiche parts catalogues

Figures in parentheses after "Fig.No." on a text page, showing "Adress No." of a microfiche, make it easy to utilize a microfiche parts catalague.

NOTER :

Index pour microfiche catalogues de pièces

Les chiffres dans les parentheses derrière "Fig.No." dans la page de texte, indiquant "Adress No." de la microfiche, facilitent à utilizer la microfiche catalogue de pièces.

NOTA :

Indice para catalogos de rceuestos de micro-ficha

Las cifras indicadas entre paréntesis detras de "Fig.No." en la parte titular de la pagina de catalogo son el " Adress No." de la micro-ficha, y lo cual facilita el indice del catalogo de micro-ficha.

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SUZUKI RM125E



PREFACE

When it becomes necessary to replace parts on SUZUKI MOTORCYCLES, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI RM125E.

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E.No.	: Engine number	OS	: Over size
F.No.	: Frame number	STD	: Standard
d	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width
L	: Length		
LH	: Left hand side		
RH	: Right hand side		
~100045	: Up to F.No.RF12A-100045		
100046~	: From F.No.RF12A-100046		

12 x 34 x 5.6 ·····Figures in the description column show the dimensions of parts.

ID OD T(or W,L)

To 12345-56781 (Parts No.) : indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones are not interchangeable with new ones.

From 12345-56781 (Parts No.) : indicates that the former and new parts are interchangeable with each other and both are usable.

3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.

5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.

5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual. When assembling, use "SUZUKI SERVICE MANUAL".

6. SPECIFICATION CODE

This catalogue contains the parts for the model designed for the following spec.;

spec. code : E1, E4.

7. SERIAL FRAME NUMBER

RM125E : RF12A-100001~

Code No. for this model is (RF12A).
This code No. is indicated on the frame head pipe.
In case model name is unknown, model can be identified by the code on the frame head pipe and place spare parts order referring to correct parts catalogue.

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PREFACE

Quand il devient nécessarie de remplacer des pièces sur SUZUKI MOTOCYCLETTES toujours utiliser les PIECES D'ORIGINE SUZUKI qui ont été soumises à des contrôles de qualité sévères leur garantissant qualité et performance impeccables.

Ce catalogue de pièces détachées couvre la liste de toutes les pièces de rechange pour SUZUKI RM125E.

INSTRUCTIONS POUR UTILISER LE CATALOGUE

1. DIMENSIONS

Les dimensions des pièces dans ce catalogue sont indiquées en unités de millimètres.

2. ABREVIATIONS

Les abréviations utilisées dans ce catalogue sont les suivantes:

AR	: Comme requis	NT	: Nombre de dents
ASSY	: Assemblage	OPT	: Sur option
E.No.	: Numéro du moteur	OS	: Sur-dimensionné
F.No.	: Numéro du châssis	T	: Epaisseur
ID	: Diamètre intérieur	US	: Sous-dimensionné
OD	: Diamètre extérieur	W	: Largeur
L	: Longueur		
LH	: Côté gauche		
RH	: Côte droit		
~100045	: Jusqu'à F.No.RF12A-100045		
100046~	: Depuis F.No.RF12A-100046		

12 x 34 x 5.6 ·····Les chiffres dans la colonne remarques montrent les dimensions des pieces comme suit.

ID OD T(or W,L)

To 12345-56781 (N° de pièces) : indique que le numéro des pièces a été ehangé en 12345-56781 et que les nouvelles pièces sont interchangeables avec les anciennes, mais que celles-cine sont pas interchangeables avec les nouvelles.

From 12345-56781 (N° de pièces) : indique que les anciennes et nouvelles pièces sont interchangeables les unes avec les autres et sont utilisables chacune.

3. PIECES INTERNES DE L´ASSEMBLAGE

Les numéros de pièces qui comportent un point (.) avant la désignation de pièce détachée indique la pièce interne se rapportant à l´assemblage.

4. AVIS DE MODIFICATION

Un bulletin de pièces détachées vous sera envoyé à tout moment opportun quand des changements de pièces ont lieu, y compris les modifications de pièces interchangeables entre les nouvelles et anciennes pièces.

5. A NOTER

5-1. II existe certaines pièces différentes de celles de rechange pour les modèles de production vu des rainsons administratives et dont l´usage est commun avec celles d´autres modèles.

5-2. Concernant les durites en caoutchouc et les tuyaux en vinyle, ne pas manquer de les couper à la bonne longueur comme indiqué dans le catalogue des pièces détachées ou selon ce qui est utile pour le véhicule affecté.

5-3. Noter que les dessins à la page d´illustration servent à titre de référence pour les numéros de pièces détachées, et non pas comme référence pour l´assemblage. Pour cette dernière opération, se reporter au "MANUEL D´ENTRETIEN SUZUKI".

6. CODE DE SPECIFICATION

Ce catalogue contient les indications de pièces pour le modèle conçu suivant les spécifications suivantes:

Code de spécifications : E1, E4.

7. NUMERO DE SERIE DU CADRE

RM125E : RF12A-100001~

Le Nr de code de ce modèle est (RF12A).
Le Nr de code est indiqué sur la colonne de direction du cadre.
En cas de modèle inconnu, celui-ci pent être indentifié par le code figurant sur la colonne de direction et la commande de pièces détachées peut être passée en ulitisant le catalogue correspondant.

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Einleitung

Zum Auswechseln eines Teils der Motorräder stets nur Original Suzuki Ersatzteile verwenden, da diese Teile unter strengsten Bedingungen geprüft werden, um die Qualität und Leistung zu gewährleisten. Dieser ET-Katalog umfaßt alle Suzuki Ersatzteile, die für Reparaturnen benötigt werden RM125E.

Anweisung zur Verwendung des ET Kataloges

1. Maßangaben

Alle Maßangaben in diesem Katalog sind in mm Einheiten.

2. Abkürzungen :

Die folgenden Abkürzungen werden in diesem Katalog verwendet.:

AR	: Wie benötigt	NT	: Anzahl der Zähne
ASSY	: Baugruppe Kompl.	OPT	: Zusatzausstattung
E.No.	: Motornummer	OS	: Übermaß
F.No.	: Fahrgestellnummer	STD	: Standard
d	: Durchmesser des Materials	T	: Stärke
ID	: Innendurchmesser	US	: Untermaß
OD	: Außendurchmesser	W	: Breite
L	: Länge		
LH	: Links		
RH	: Rechts		
~123456	: Bis zur F.No.RF12A-123456		
123456~	: Ab der F.No.RF12A-123456		

12 x 34 x 5.6 ·····Diese Ziffern in der Beschreibungsspalte sind Maßangaben.

ID OD T(or W,L)

Zu 12345-56781 (Ersatzteile Nr.) : beduetet daß Ersatzteile Nummer ist gewächselt zu 12345-56781 und die neue Ersatzteile sind Auswechselbarket mit den Letzten aber die Umkehrung ist unmöglich.

Von 12345-56781 (Ersatzteile Nr.) : beduetet daß die letzte und neue Ersatzteile sind Auswechselbarkeit miteinander.

3. Innenteile der Baugruppe

Der Punkt (.) vor der ET-Beschreibung bedentet, daß diese Teile aus der Baugruppe separat lieferbar sind.

4. Umschlüsselung eines Ersatzteils

Umschlüsselungen und Auswechselbarkeit werden Ihnen soweit erforderlich durch ein Auto mitgeteilt.

5. Zur Beachtung :

5-1. Es können sich Ersatzteile von den in der serie eingebauten serie eingebauten Teilen unterscheiden.

5-2. Alle Schläuche (Gummi order Vinyl), die im Katalog verwendet werden, müssen entsprechend der Länge zugeschnitten werden.

5-3. Alle Zeichnungen im Katalog sind zur Erkennung des Ersatzteils zu verwenden und nicht als Service Handbuch.

6. Spezifikation Code

Dieser Katalog umfaßt die Ersatzteile für die Modelle mit den folgenden Spezifikationen:

Spezifikation Code : E1, E4.

7. Fahrgestellnummer

RM125E : RF12A-100001~

Der Modelcode fÜr dieses Model lautet (RF12A).
Dieser Code ist auf der Oberfläche des Auspuffs eingeprägt.
Das Fahrzeug kann aufgrund dieser Auspuffprägung indentifiziert werden und Ersatzteilbestellungen können unter Zuhilfenahme des entsprechenden Ersatzteilkatalogs auf gegeben werden.

PREFACIO

Cuando se hace necesario reemplazar las piezas en MOTOCICLETAS de SUZUKI, síravase usar siempre las PEIZAS GENUINAS DE SUZUKI que han pasado una estricta inspección de calidad y rendimiento.

Este catálogo contiene todas las piezas sueltas para RM125E de SUZUKI.

INSTRUCCIONES SOBRE EL CATALOGO

1. DIMENSIONES

En este catálogo, las dimensiones de las piezas se indican en unidad de milímetros.

2. ABREVIATURAS

Las abtreviaturas dsadas en este catálogo son como sigue:

AR	: Lo necesario	NT	: Número de dientes
ASSY	: Conjunto	OPT	: Opcional
E.No.	: Número del motor	OS	: Sobremedida
F.No.	: Número del bastidor	STD	: Stándard
d	: Diámetro del material	T	: Espesor
ID	: Diámetro interno	US	: Submedida
OD	: Diámetro externo	W	: Ancho
L	: Longitud		
LH	: Lado izquierdo		
RH	: Lado derecho		
~100045	: Hasta F.No.RF12A-100045		
100046~	: Desde F.No.RF12A-100046		

12 x 34 x 5.6 ·····Los números en la columna de "Observaciones" muestran las dimensiones de las piezas como sigue.
ID OD T(or W,L)

To 12345-56781 (No. de pieza) : indica que el número de pieza fue modificado a 12345-56781 y que las nuevas piezas son intercambiables con las anteriores, pero no viceversa.

From 12345-56781 (No. de pieza) : indica que las piezas anticuadas y nuevas son intercambiables indistintamente.

3. PIEZAS INTERNAS DEL CONJUNTO

El número de pieza que cuenta con una marca de período (.) antes del nombre de pieza indica pieza con relación al conjunto.

4. NOTICIA DE MODIFICACION

Remitiremos un boletín de pieza en ocasiones de modificación de piezas, incluyendo modificaciones de intercambiabilidad entre las nuevas y viejas piezas.

5. NOTA

5-1. Hay ciertas piezas diferentes de aquellas de modelos de producción entre las piezas de repuesto por razones administrativas y uso común de ellas con los otros modelos.

5-2. En cuanto a las manqueras de goma y tubos de vinilo, sírvase usarlas cortando según la longitud mencionada en el catálogo de piezas o según la longitud realmente requerida por el vehiculo.

5-3. Debe observarse que los dibujos dados en la página de illustración son para la rápida referencia del número de pieza de repuesto, y no para usarse como un manual de armado. En el armado, use el "MANUAL DE SERVICIO DE SUZUKI".

6. CONDIGO DE ESPECIFICACION

Este catálogo contiene las piezas para el modelo diseñado para las siguientes especificación;

Cóndigo de especificación : E1, E4.

7. NUMERO DE SERIE DEL CUADRO

RM125E : RF12A-100001~

Número de código para este modelo es (RF12A).
Este número de código está indicado sobre el tubo de la cabeza de chasís.
En caso el nombre del modelo sea desconocido, modelo puede identificarse por el código sobre el tubo de la cabeza de chasís y coloquen el pedido para repuestos referiendo al correcto catálogo de repuestos.

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MILLIMETER → INCH CONVERSION CHART
TABLEAU DE CONVERSION DE MILLIMETRES → POUCES
CUADRO DE CONVERSION A UNIDAD DE MILIMETRO → PULGADA
MILLIMETER → ZOLL UMRECHNUNGSTABELLE

	0	1	2	3	4	5	6	7	8	9
00	.000	.039	.079	.118	.157	.197	.236	.276	.315	.354
10	.394	.433	.472	.512	.551	.591	.630	.669	.709	.748
20	.787	.827	.866	.906	.945	.984	1.024	1.063	1.102	1.142
30	1.181	1.220	1.260	1.299	1.339	1.378	1.417	1.457	1.496	1.535
40	1.575	1.614	1.654	1.693	1.732	1.772	1.811	1.850	1.890	1.929
50	1.969	2.008	2.047	2.087	2.126	2.165	2.205	2.214	2.283	2.323
60	2.362	2.402	2.441	2.480	2.520	2.559	2.598	2.638	2.677	2.717
70	2.756	2.795	2.835	2.874	2.913	2.953	2.992	3.031	3.071	3.110
80	3.150	3.189	3.228	3.268	3.307	3.346	3.386	3.425	3.465	3.504
90	3.543	3.583	3.622	3.661	3.701	3.740	3.780	3.819	3.858	3.898

How to read
Mode de lecture
Modo de leer
Anleitung

	0	1	2	3	4
00	---	---	---	---	---
10	---	---	---	---	---
20	---	---	---	0.906	---
30	---	---	---	---	---

23 millimeters equal 0.906 inch
23 millimètres égalent 0.906 pouce
23milímetros = 0.906 pulgada
23 millimeter entspricht 0.906 zoll

Contents are subject to change without notice or obligation.

Les matières traitées sont susceptibles d'être modifiées sans préavis obligation de notre part.

El contenido está sujeto a modificaciones sin previo aviso.

Hnderungen vorbehalten.

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Color Chart
Tableau des couleurs
Cuadro de colores
Farbtabelle

Color No. N° de couleur No.de color Farbcode	Color description Description de couleur Descripción de color Farbbeschreibung	Munsell color notation Note de couleur Munsell Notacion de color de Munsell Munsell Ferbbezeichnung	Models Modèle Modelo Modelle				
019	Black	N1					
08K	Vivid Blue (Tape)						
08L	Light Blue (Tape)						
163	Phlolina Yellow	3Y 8/10					
19F	Champion Blue						
19T	Medium Gold						
291	Black Semi-Gloss						
58D	Super Blue No.2						
765	Dark Blue (Tape)						
81W	Combination (291+163)						
82M	Combination (08L+08K+765+019+163)						

FIG. 1

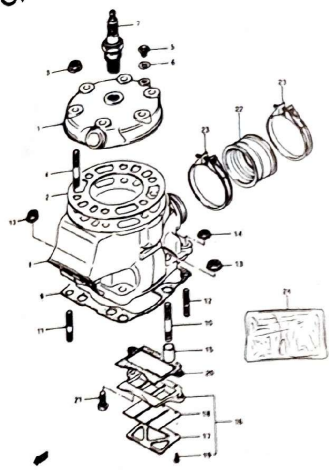


FIG. 2

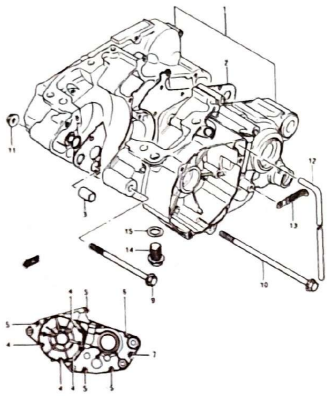


FIG. 3

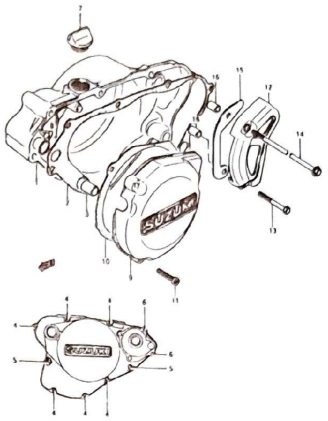


FIG. 4

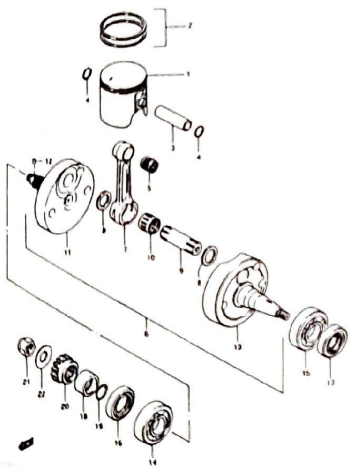


FIG. 5

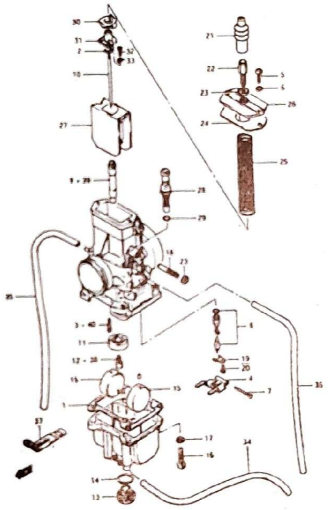


FIG. 6

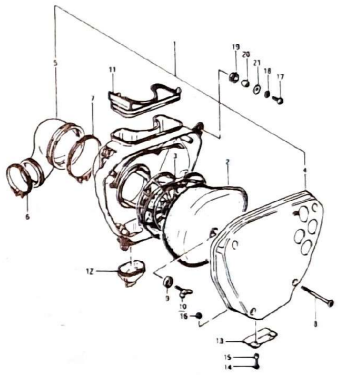


FIG. 7

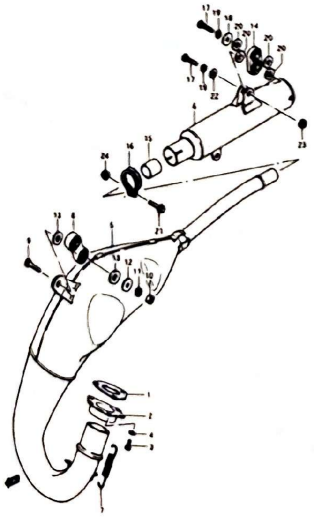


FIG. 8

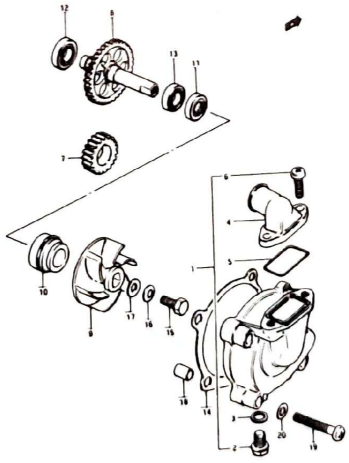


FIG. 9

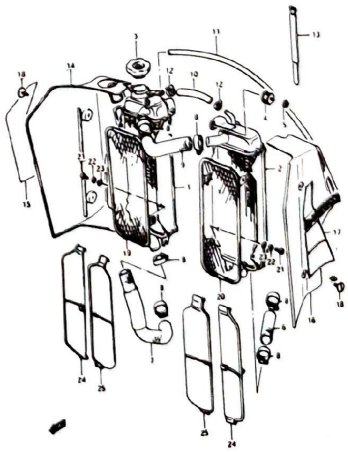


FIG. 10

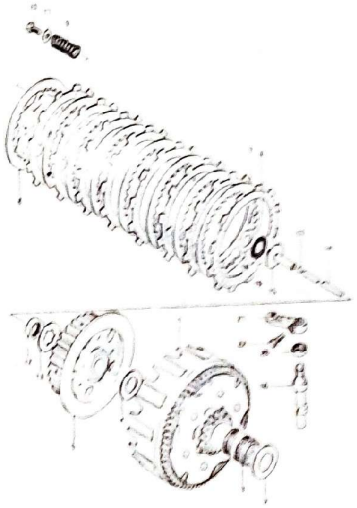


FIG. 11

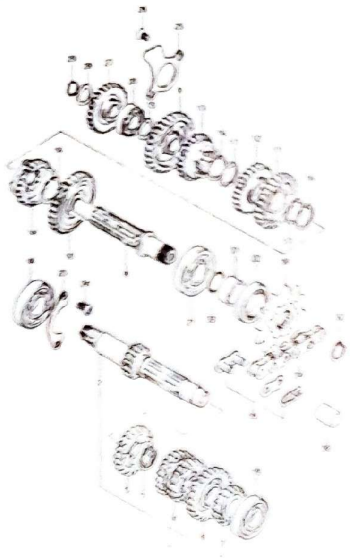


FIG. 12

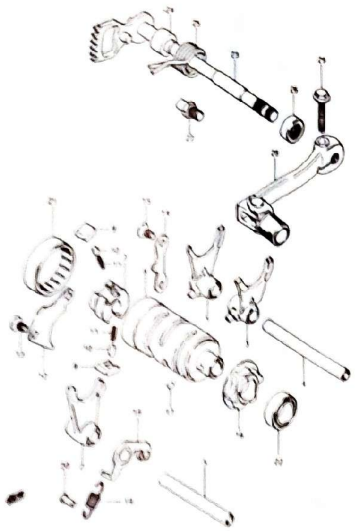


FIG. 13

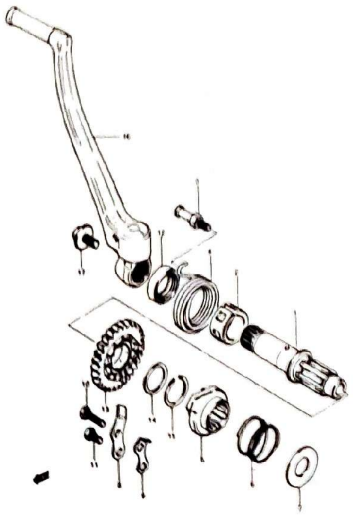


FIG. 14

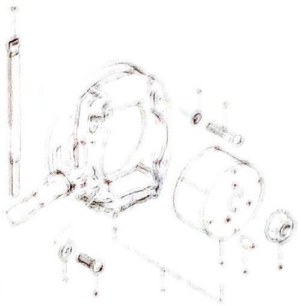


FIG. 15

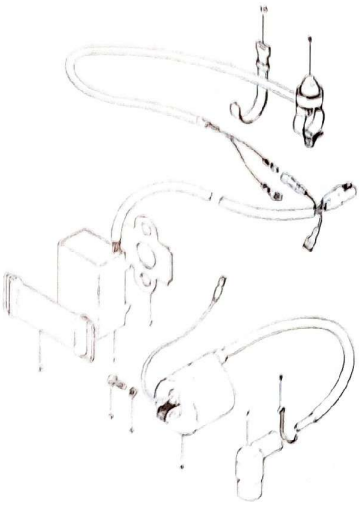


FIG. 16

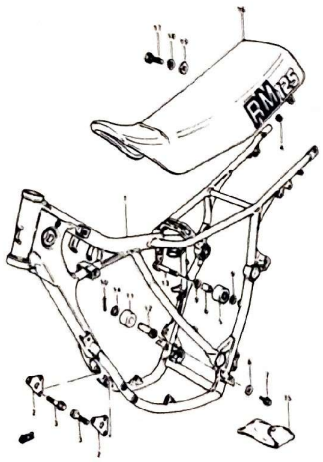


FIG. 17

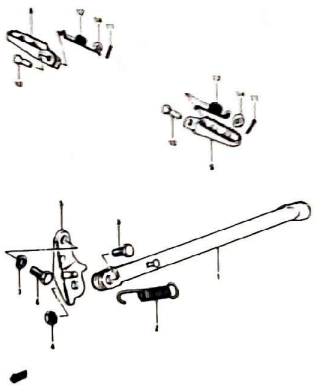


FIG. 18

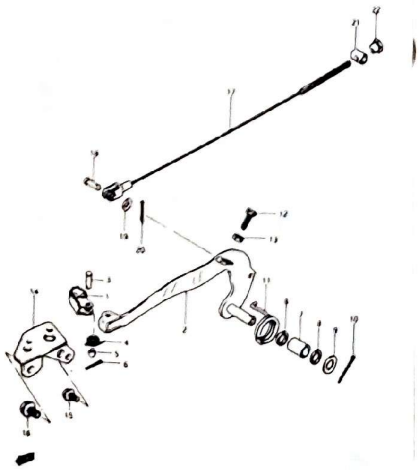


FIG. 19

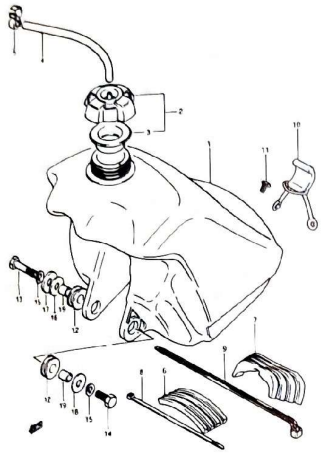


FIG. 20

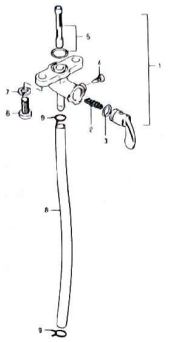


FIG. 21

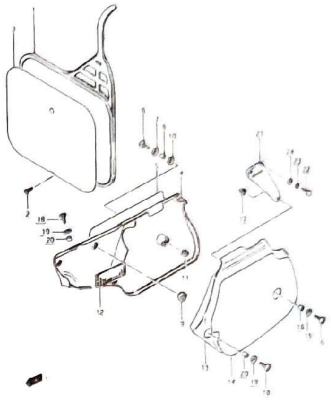


FIG. 22

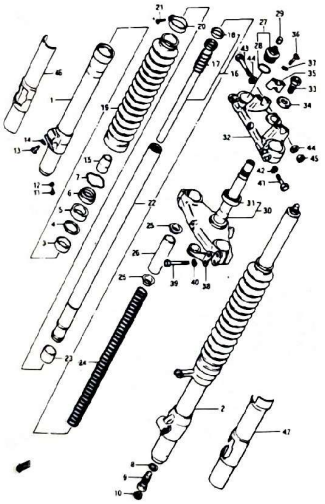


FIG. 23

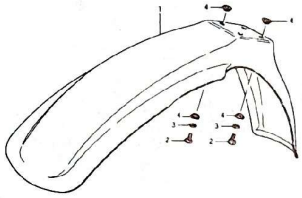


FIG. 24

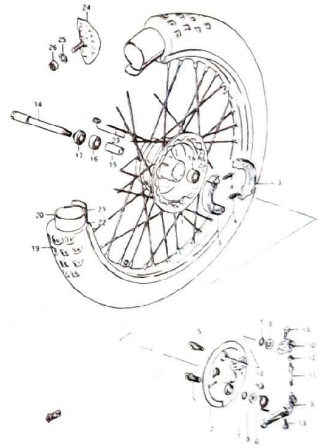


FIG. 25

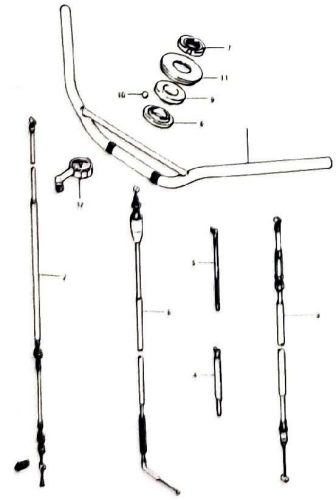


FIG. 26

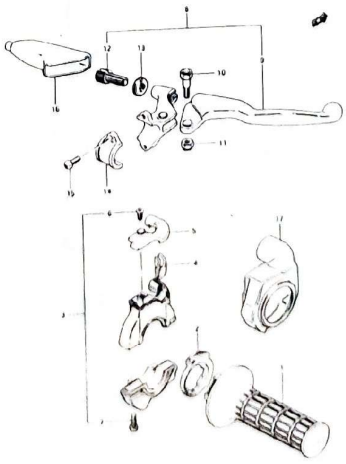


FIG. 27

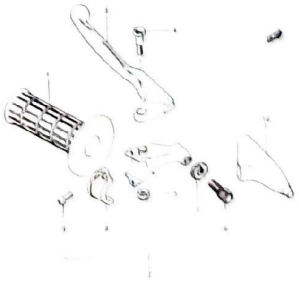


FIG. 28

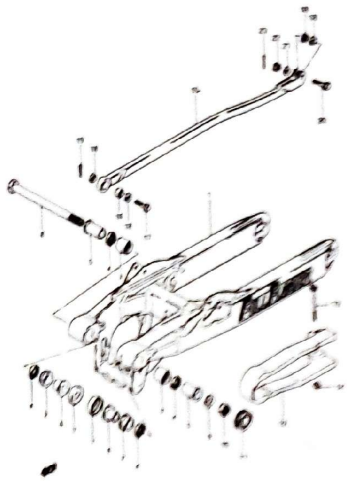


FIG. 29



FIG. 30

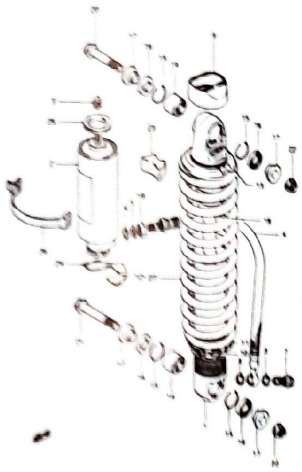


FIG. 31

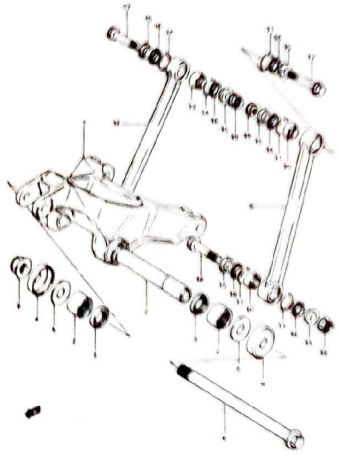


FIG. 32

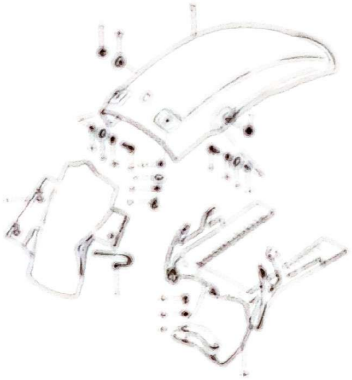


FIG. 33

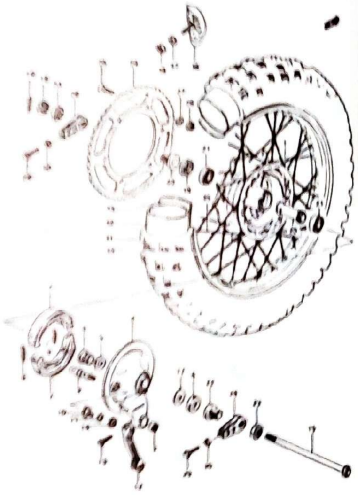


FIG. 34

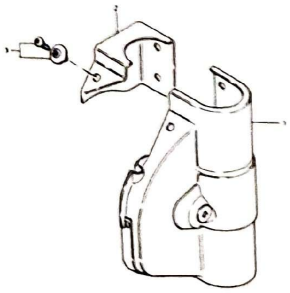


FIG. 35

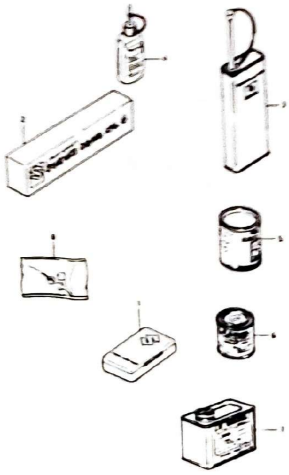
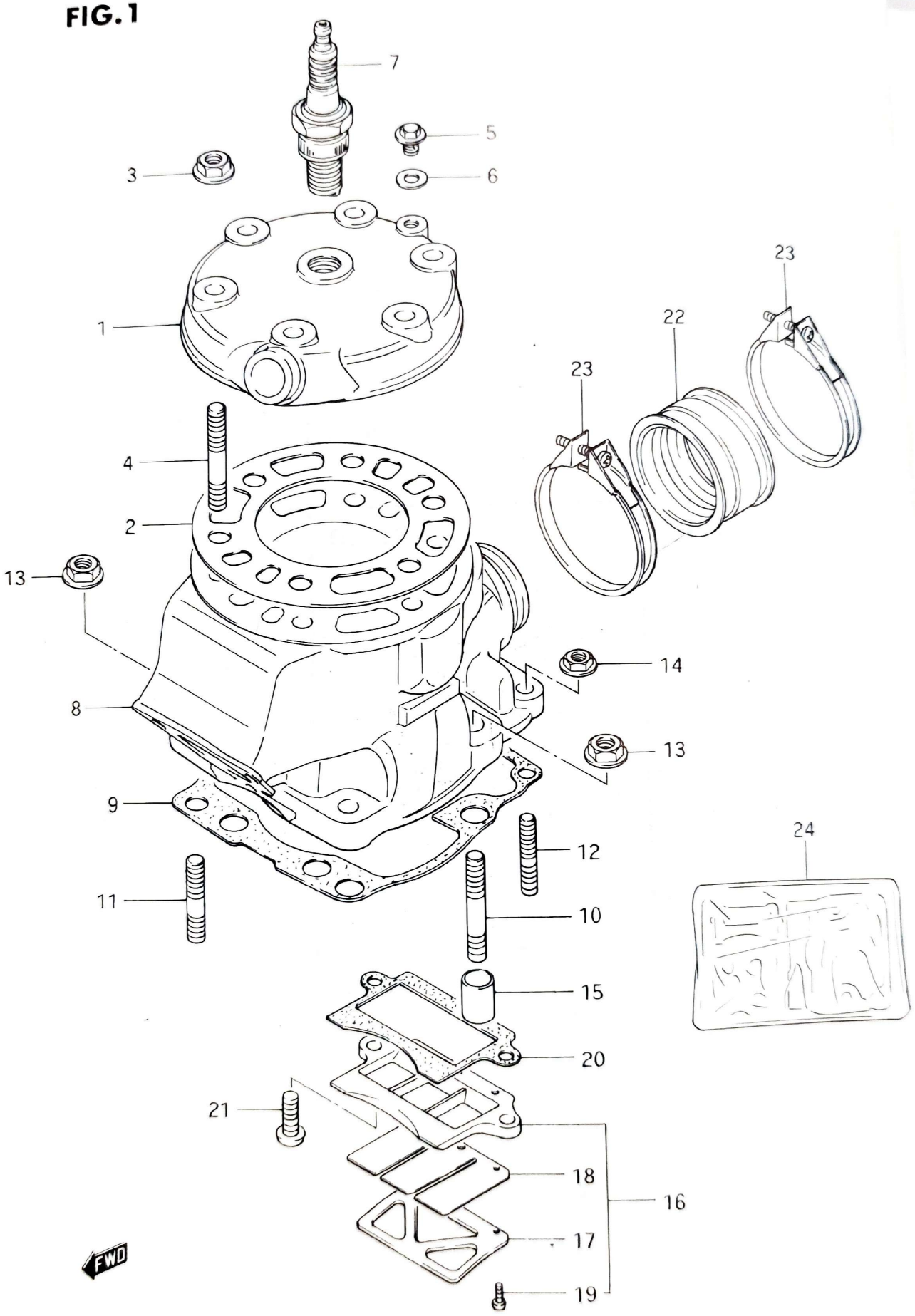


FIG. 1



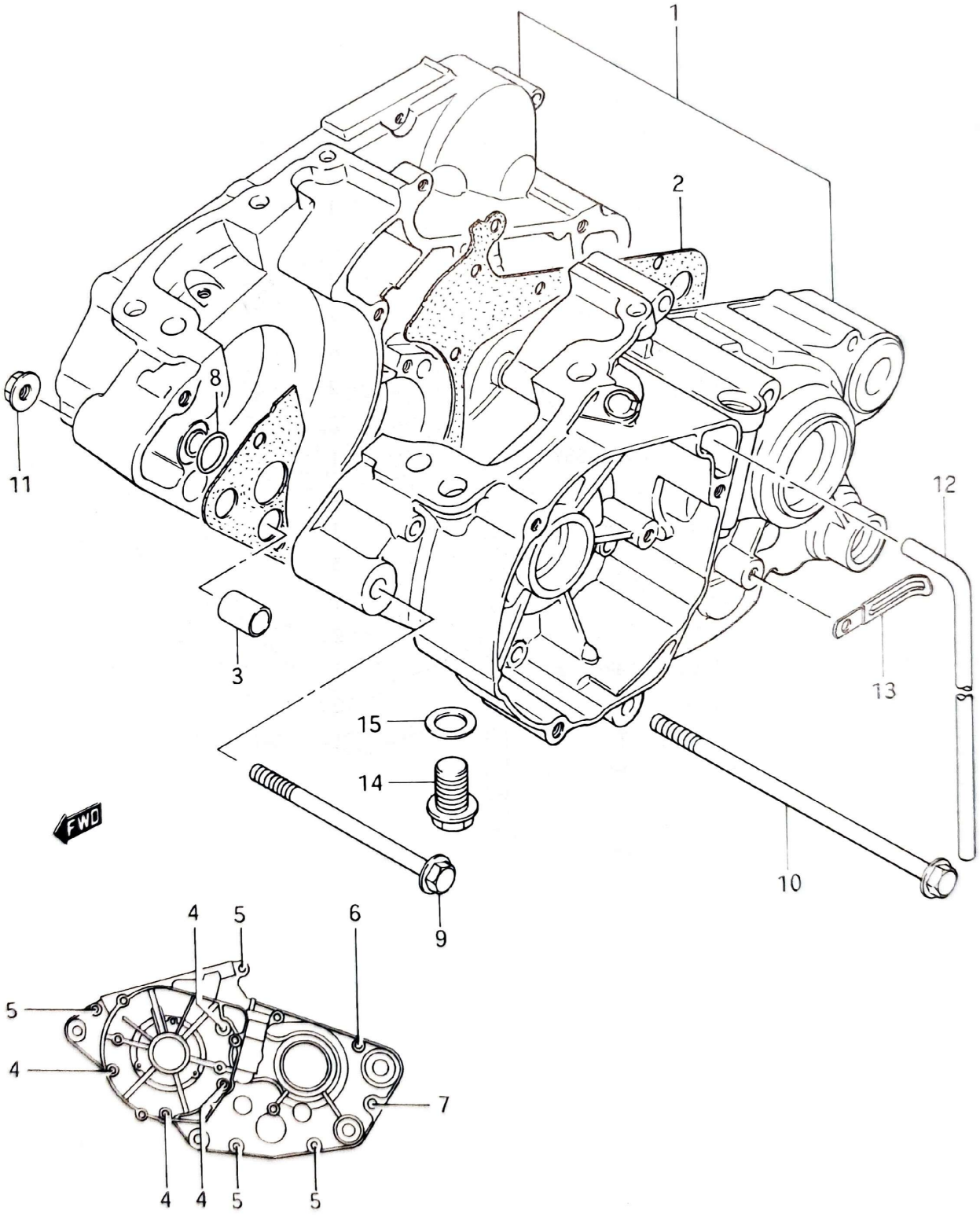
RM125E E1

FIG.1 (B- 2) CYLINDER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11111-14500	CYLINDER HEAD	1	
2	11141-14500	GASKET (T:1.2)	1	
3	08316-16085	NUT	6	
4	09108-08143	STUD BOLT (8x35)	6	
5	09360-06007	BOLT	1	
6	09168-06004	GASKET	1	
7-1	09482-00209	SPARK PLUG (NGK,B9EGV)	1	
7-2	09482-00271-111	SPARK PLUG (ND,W27ES-GU)	1	
7-3	09482-00115	SPARK PLUG (NGK,BR9EV)	1	E4
8	11210-14504	CYLINDER	1	
9	11241-14501	GASKET (T:0.5)	1	
10	09108-08094	STUD BOLT (8x35)	2	
11	09108-08095	STUD BOLT (8x25)	2	
12	09108-06066	STUD BOLT (6x20)	2	
13	08316-16085	NUT	4	
14	08316-16064	NUT	2	
15	04211-11169	PIN	2	
16	13150-14500	REED VALVE ASSY	1	
17	13152-14500	.STOPPER	1	
18	13153-14500	.REED VALVE	1	
19	13154-14500	.SCREW	3	
20	13156-14500	GASKET	1	
21	02112-06168	SCREW	2	
22	13111-14500	PIPE, intake	1	
23	09402-52306	CLAMP	2	
24	11400-14890	GASKET SET	1	OPT

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FIG.2



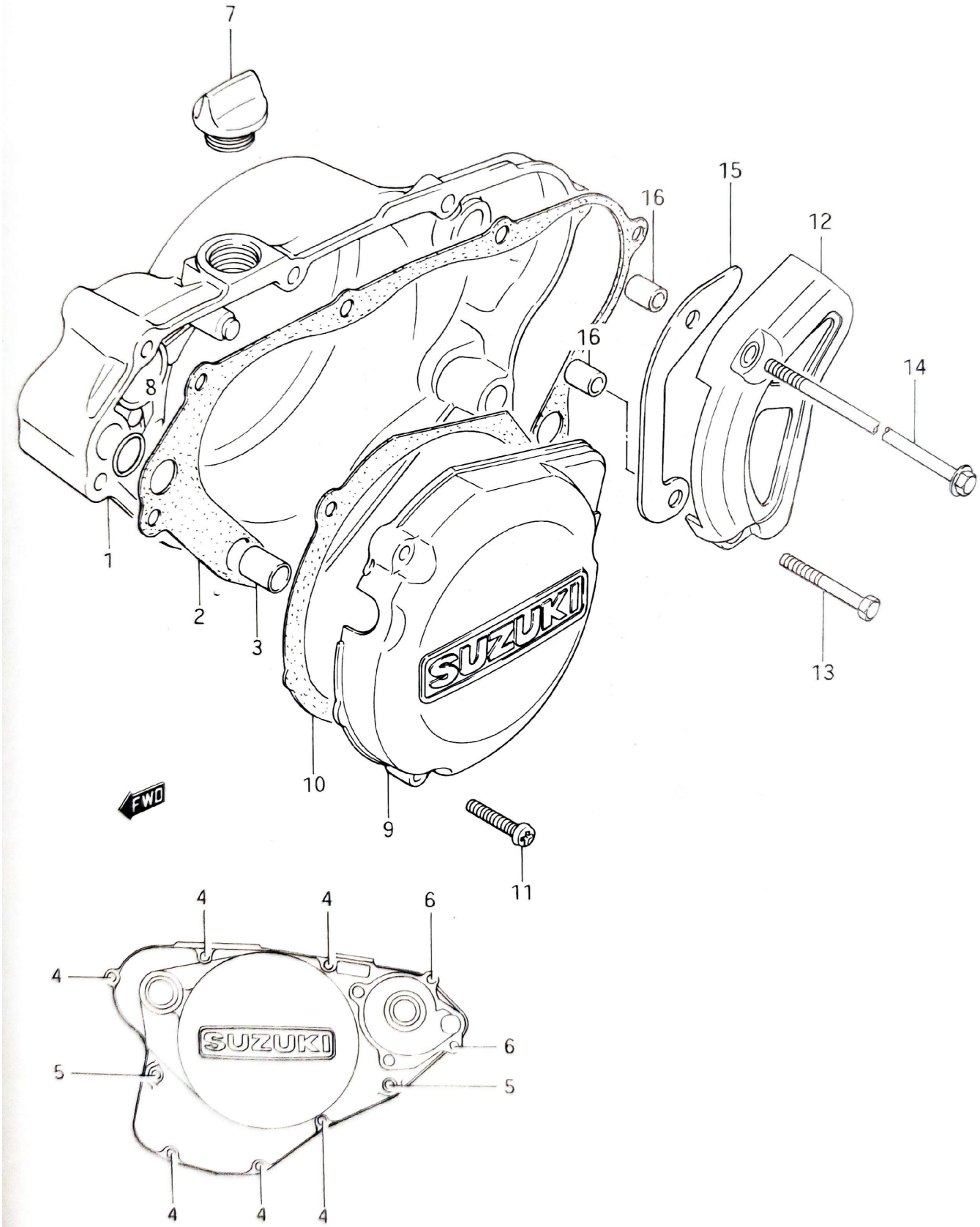
RM125E E1

FIG.2 (B- 3) CRANKCASE

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11301-14830	CRANKCASE SET	1	
2	11481-14500	.GASKET	1	
3	09206-13001	.PIN	2	
4	02112-06455	.SCREW (6x45)	4	
5	02112-06504	.SCREW (6x50)	4	
6	02112-06555	.SCREW (6x55)	1	
7	02112-06654	.SCREW (6x65)	1	
8	09280-14004	.O RING	1	
9	09103-08112	BOLT (8x90)	1	
10	09103-08113	BOLT (8x150)	1	
11	08319-31085	NUT	2	
12	09343-04046	HOSE, breather (L:440→250)	1	
13	09404-06412	CLAMP	1	
14	09247-14020	PLUG	1	
15	09168-14004	GASKET	1	

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FIG.3



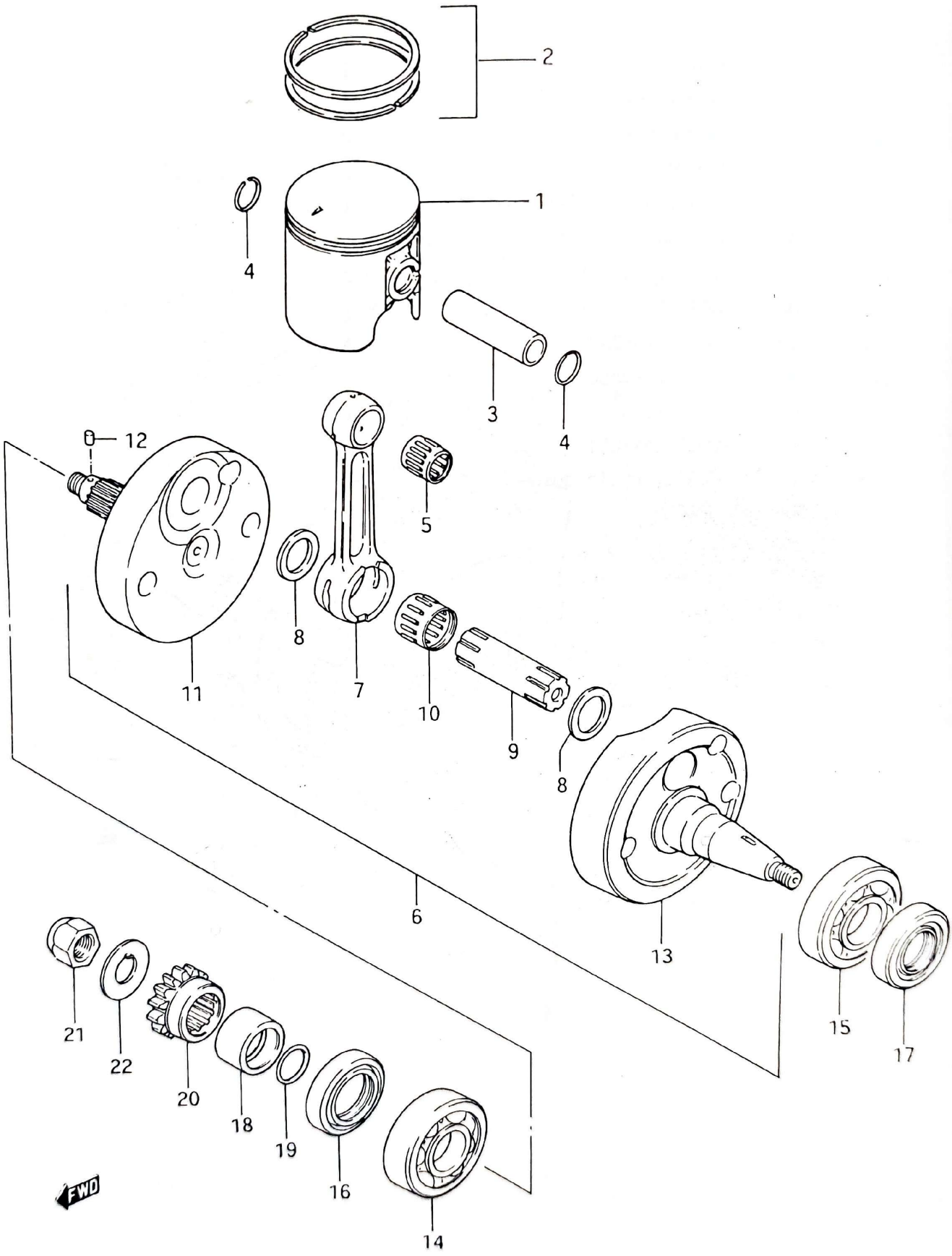
RM125E E1

FIG.3 (B- 4) CRANKCASE COVER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	11341-14500	COVER, clutch	1	
1	11482-14500	GASKET	1	
2	09206-13001	PIN	2	
3	02112-06255	SCREW (6x25)	6	
4	02112-06455	SCREW (6x45)	2	
5	02112-06705	SCREW (6x70)	2	
6	09200-20810	PLUG, oil filler	1	
7	09280-15002	O RING	1	
8	11351-14500	COVER, magneto	1	
9	11483-14500	GASKET	1	
10	02112-06255	SCREW (5x25)	3	
11	11360-14500	COVER, sprocket	1	
12	01107-06405	BOLT (6x40)	1	
13	09103-06067	BOLT (6x105)	1	
14	27641-14500	PLATE, chain guide	1	
15	09180-07004	SPACER	2	
16				

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FIG.4



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FIG.4 (B- 5) CRANKSHAFT

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	12110-14502	PISTON (STD)	1	
1-2	12110-14502-025	PISTON (OS:0.25)	1	OPT
1-3	12110-14502-050	PISTON (OS:0.5)	1	OPT
2-1	12140-14110	RING SET, piston (STD)	1	
2-2	12140-14110-025	RING SET, piston (OS:0.25)	1	OPT
2-3	12140-14110-050	RING SET, piston (OS:0.5)	1	OPT
3	12151-14500	PIN, piston	1	
4	09381-14001	CIRCLIP	2	
5	09263-14012	BEARING	1	
6	12200-14502	CRANKSHAFT ASSY	1	
7	12161-14500	.ROD, connecting	1	
8	09160-22010	.WASHER	2	
9	12211-14501	.PIN, crank	1	
10	09263-22034	.BEARING	1	
11	12220-14501	.CRANKSHAFT, RH	1	
12	06211-03052	..PIN	1	
13	12261-14501	.CRANKSHAFT, LH	1	
14	09262-22012	BEARING, RH	1	
15	09262-25064	BEARING, LH	1	
16	09289-28007	OIL SEAL, RH	1	
17	09283-18004	OIL SEAL, LH	1	
18	12359-14500	SPACER	1	
19	09280-20004	O RING	1	
20	21111-40202	GEAR, primary drive (NT:19)	1	
21	09159-12010	NUT	1	
22	09166-12007	WASHER		

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FIG.5

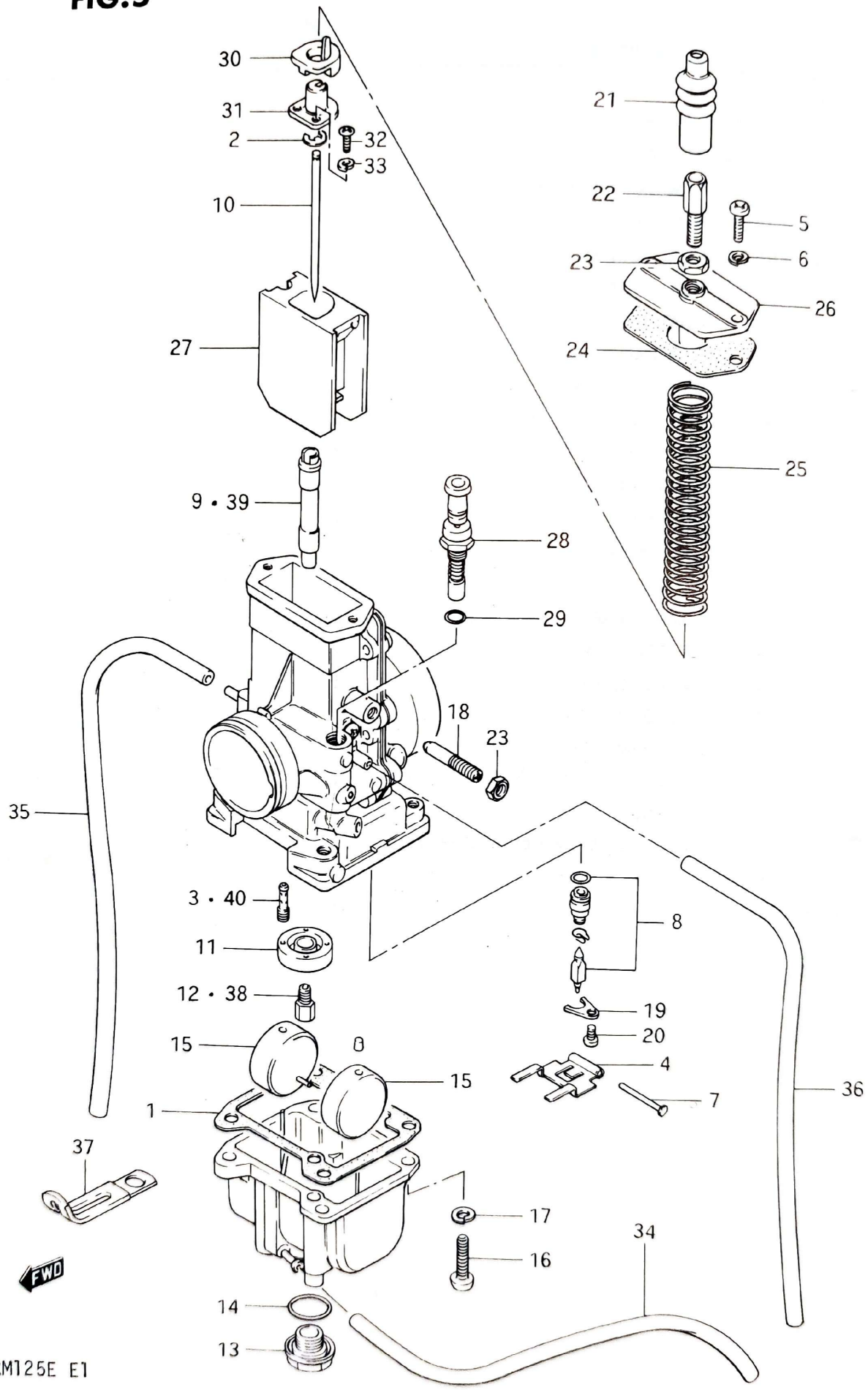
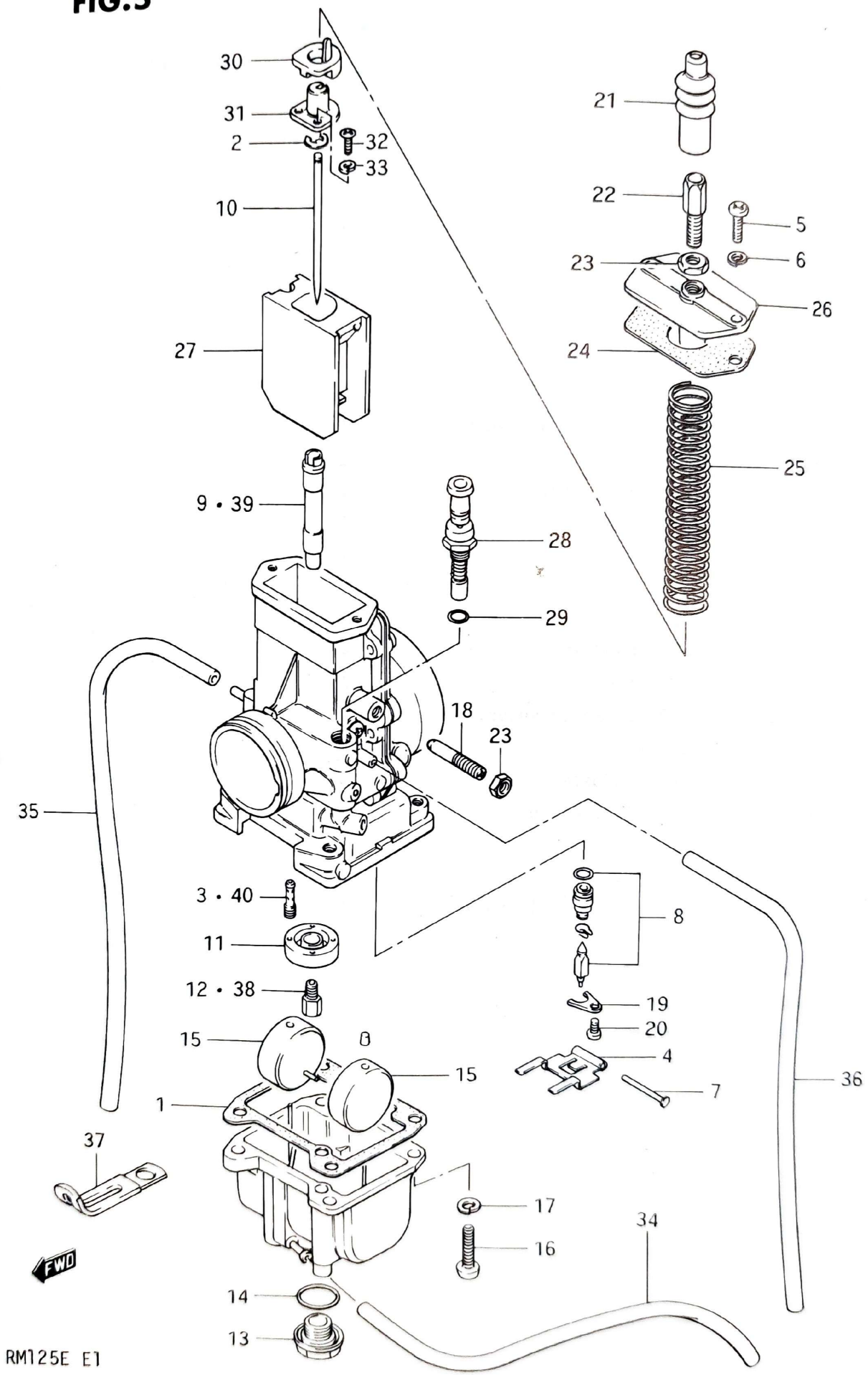

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FIG.5 (B- 6) CARBURETOR

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	13200-14500	CARBURETOR ASSY	1	
	13251-14300	.GASKET	1	
1	13394-10010	.E RING	1	
2	09492-45009	.JET, pilot (45)	1	
3	13253-40010	.ARM	1	
4	02112-04128	.SCREW	2	
5	08321-21048	.LOCK WASHER	2	
6	13254-92311	.PIN	1	
7	13370-14300	.VALVE ASSY, needle	1	
8	09494-00453	.JET, needle (R-2)-	1	
9	13383-14500	.NEEDLE, jet (6EP05-3)	1	
10	13331-14300	.RING	1	
11	09491-54001	.JET, main (270)	1	
12	13247-32210	.CAP, drain	1	
13	13249-41310	.O RING	1	
14	13252-18620	.FLOAT	2	
15	02112-05208	.SCREW	4	
16	08321-21058	.LOCK WASHER	4	
17	13267-14500	.ADJUSTER	1	
18	13373-39110	.PLATE, needle valve	1	
19	02112-04068	.SCREW	1	
20	13681-41510	.CAP, adjuster	1	
21	13577-41612	.ADJUSTER, cable	1	
22	13661-16600	.NUT	2	
23	13266-14500	.GASKET, top	1	
24	13573-14500	.SPRING, throttle valve	1	
25	13261-14500	.TOP	1	
26	13551-14500	.THROTTLE VALVE (CA:4.0)	1	
27	13400-14500	.PLUNGER	1	
28	13295-15010	.O RING	1	
29				

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FIG.5



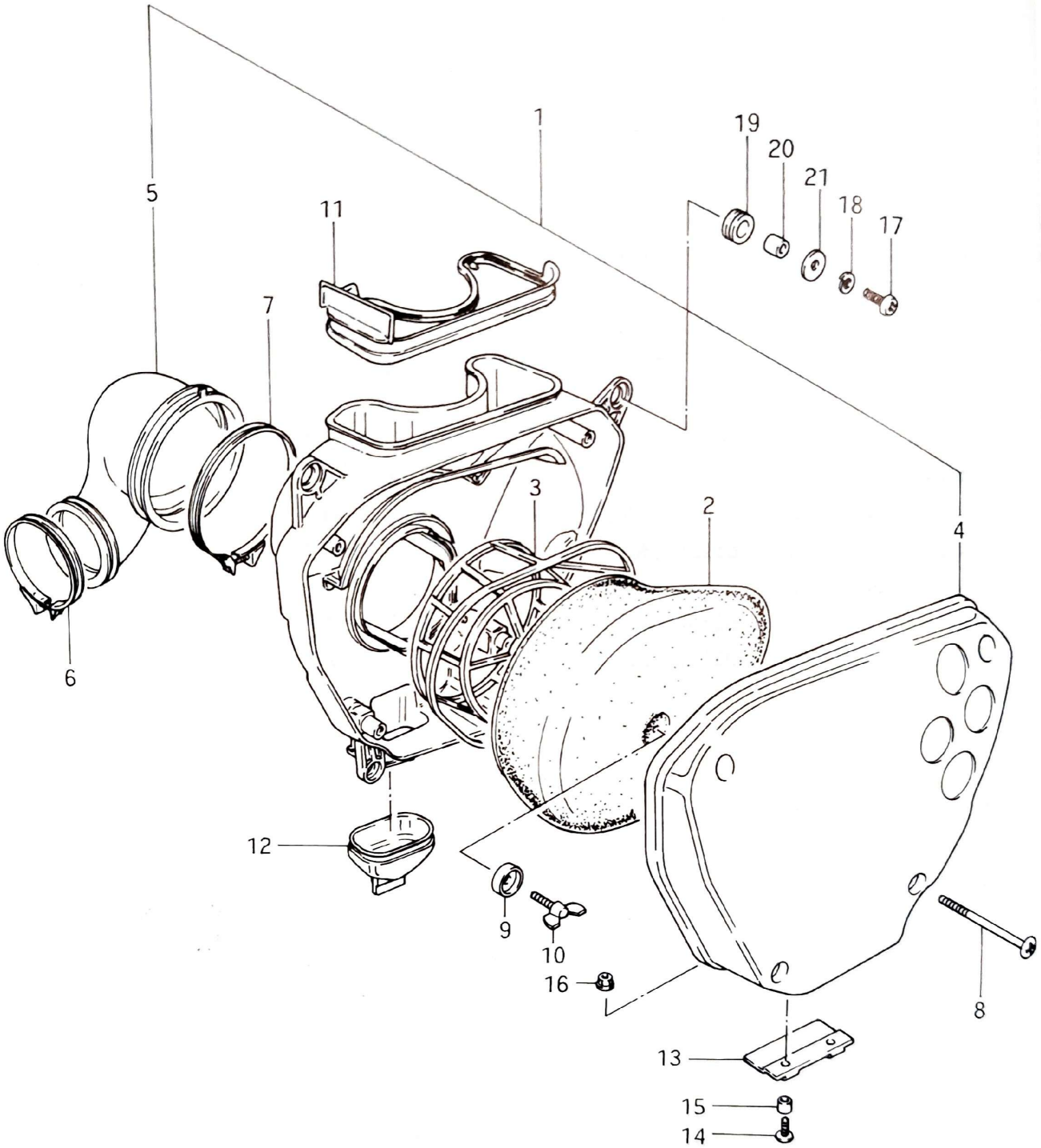
RM125E E1

FIG.5 (B- 7) CARBURETOR

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
30	13629-16700	.RING	1	
31	13398-16700	.CONNECTOR	1	
32	02112-03108	.SCREW	2	
33	08321-21038	.LOCK WASHER	2	
34	09343-04046	HOSE, over frow (L:440→300)	1	
35	09343-04046	HOSE, air vent, RH (L:440→400)	1	
36	09343-04046	HOSE, air vent, LH (L:440→330)	1	
37	09404-06401	CLAMP	1	
38-1	09491-50003	JET, main (250)	1	OPT
38-2	09491-52001	JET, main (260)	1	OPT
38-3	09491-56001	JET, main (280)	1	OPT
38-4	09491-58002	JET, main (290)	1	OPT
38-5	09491-60007	JET, main (300)	1	OPT
39-1	09494-00393	JET, needle (Q-8)	1	OPT
39-2	09494-00357	JET, needle (R-0)	1	OPT
39-3	09494-00403	JET, needle (R-4)	1	OPT
39-4	09494-00404	JET, needle (R-6)	1	OPT
40-1	09492-30003	JET, pilot (30)	1	OPT
40-2	09492-35004	JET, pilot (35)	1	OPT
40-3	09492-40004	JET, pilot (40)	1	OPT
40-4	09492-50010	JET, pilot (50)	1	OPT

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FIG.6

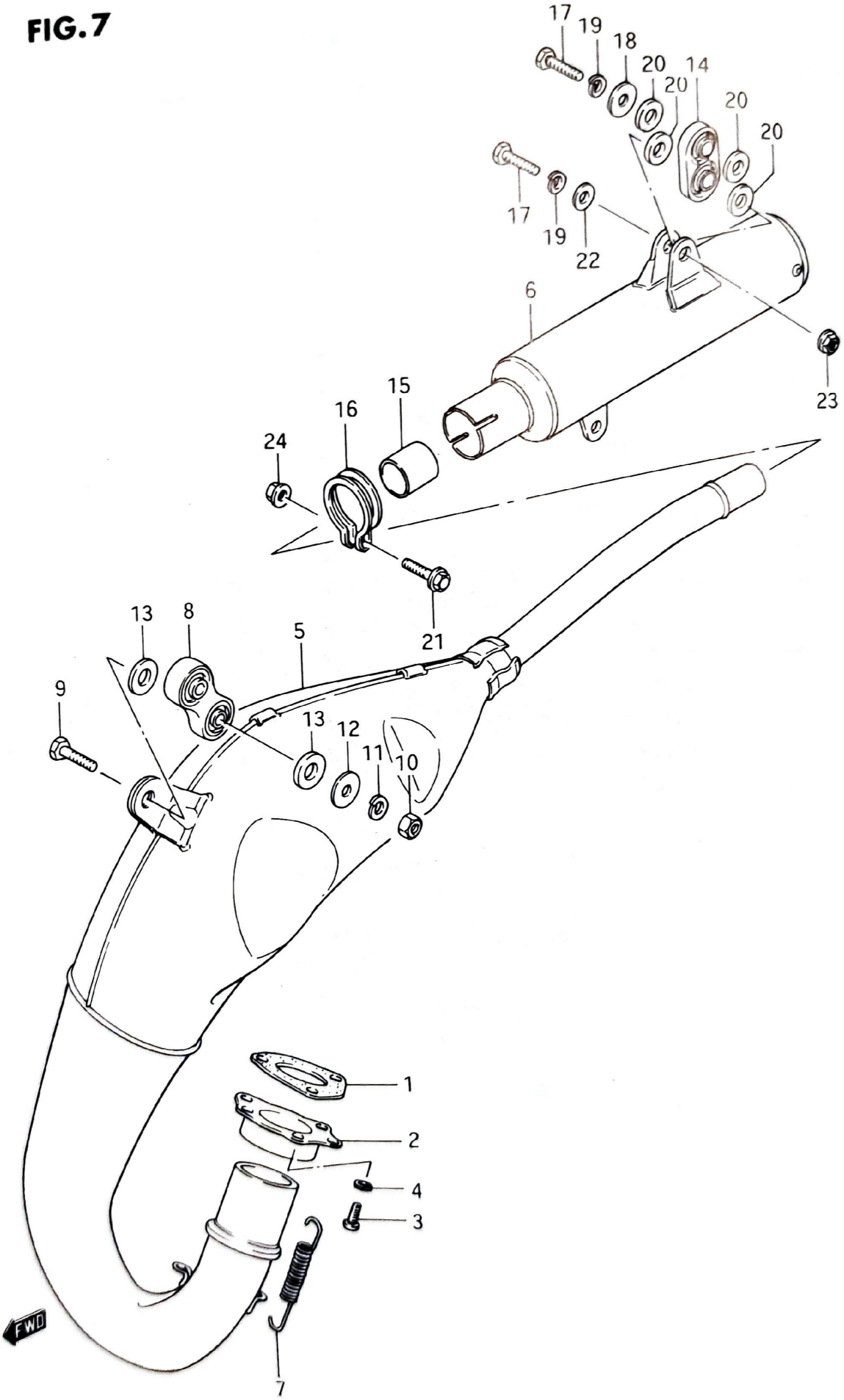


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FIG.6 (B- 8) AIR CLEANER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	13700-14500	CLEANER ASSY, air	1	
1	13780-14500	.FILTER	1	
2	13791-14500	.HOLDER, filter	1	
3	13740-14500	.CAP	1	
4	13881-14500	.TUBE, outlet	1	
5	09402-64306	.CLAMP	1	
6	13826-14500	.CLAMP	1	
7	02142-05755	.SCREW	4	
8	13796-16700	.WASHER	1	
9	13837-14500	.BOLT	1	
10	13735-14500	.MUD GUARD	1	
11	13871-14500	.TUBE, drain	1	
12	13845-14500	.CHAIN GUIDE	1	
13	02142-04125	.SCREW	2	
14	13838-14500	.SPACER	2	
15	08316-16046	.NUT	2	
16	02112-06165	SCREW	3	
17	08321-21065	SCREW	3	
18	09320-08007	CUSHION	3	
19	09180-07005	SPACER	3	
20	09160-06039	WASHER	3	
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FIG.7



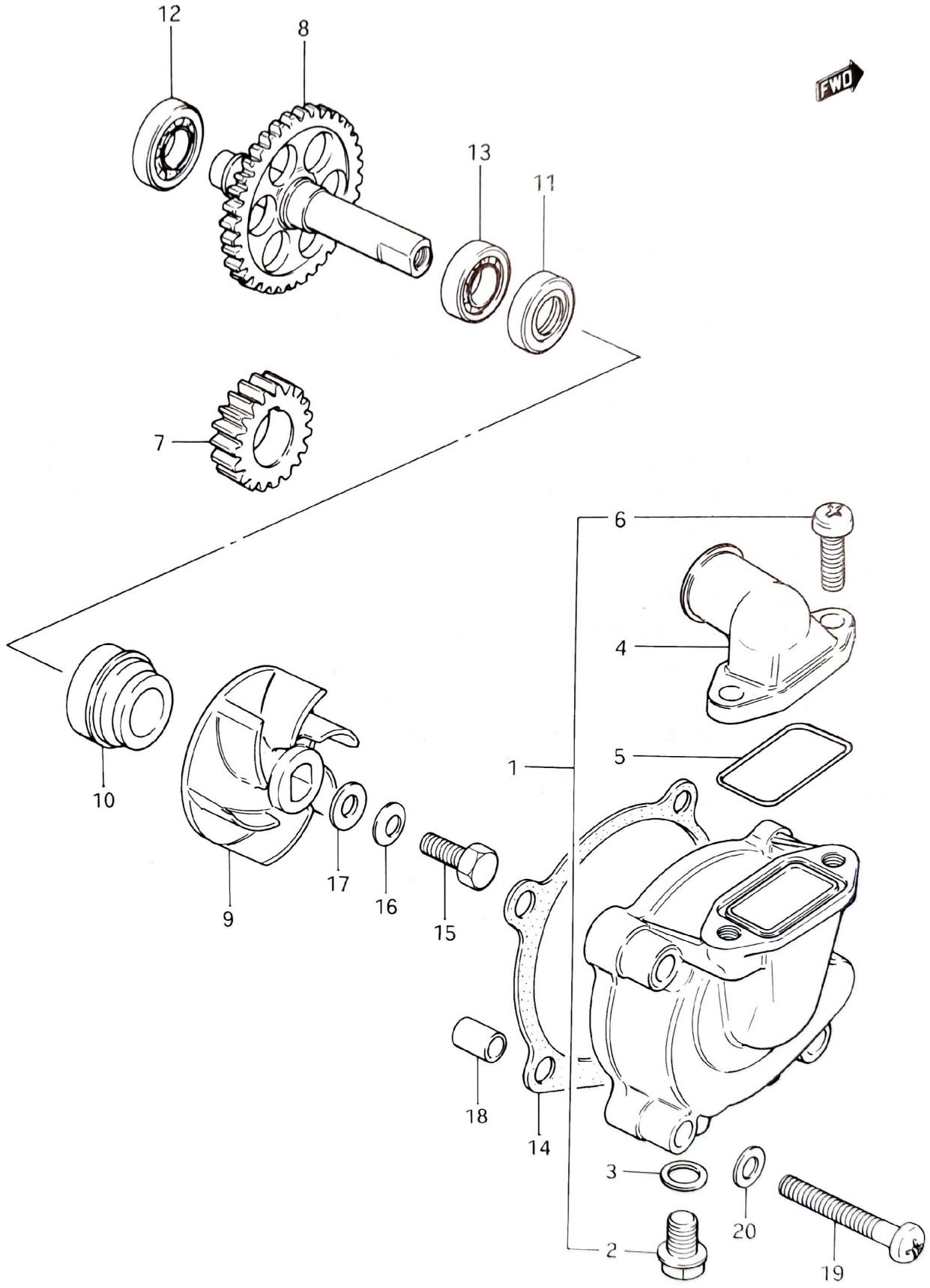
RM125E E1

FIG.7 (B- 9) MUFFLER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	14181-40200	GASKET, exhaust frange	1	
2	14170-14502	FLANGE, exhaust pipe	1	
3	02112-06168	SCREW	3	
4	08321-21068	LOCK WASHER	3	
5	14310-14501	MUFFLER, 1st	1	
6	14330-14500	MUFFLER, 2nd	1	
7	09443-12028	SPRING	2	
8	14770-40000	DAMPER, muffler	1	
9	09100-08176	BOLT (8x32)	1	
10	08310-22088	NUT	1	
11	08321-21088	LOCK WASHER	1	
12	09160-08035	WASHER	1	
13	09161-13001	WASHER	4	
14	14770-14500	DAMPER, 2nd muffler	1	
15	14771-14510	GASKET	1	
16	14772-14500	CLAMP	1	
17	01107-06258	BOLT	2	
18	09160-06012	WASHER	1	
19	08321-21068	LOCK WASHER	2	
20	09161-10008	WASHER	4	
21	01517-06258	BOLT	1	
22	08322-21068	WASHER	1	
23	09159-06017	NUT	1	
24	08316-26068	NUT	1	

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FIG. 8



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FIG.8 (B-10) WATER PUMP

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-14110	CASE	1	
2	17415-14300	.BOLT, drain	1	
3	17413-14100	.GASKET	1	
4	17412-14300	.CONNECTOR, inlet	1	
5	17414-14300	.O RING	1	
6	02112-06165	.SCREW	2	
7	17451-14300	GEAR, drive (NT:19)	1	
8	17461-14300	SHAFT (NT:36)	1	
9	17491-14110	IMPELLER	1	
10	17470-14100	MECHANICAL SEAL	1	
11	09283-10004	OIL SEAL	1	
12	09262-10004	BEARING, inner	1	
13	09262-12003	BEARING, outer	1	
14	17431-14111	GASKET	1	
15	09100-06099	BOLT	1	
16	09164-06006	LOCK WASHER	1	
17	09168-06016	SEAL WASHER	1	
18	04211-09129	PIN	2	
19	02112-06405	SCREW	2	
20	09168-06015	GASKET (6.5x12x1.4)	1	

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FIG. 9

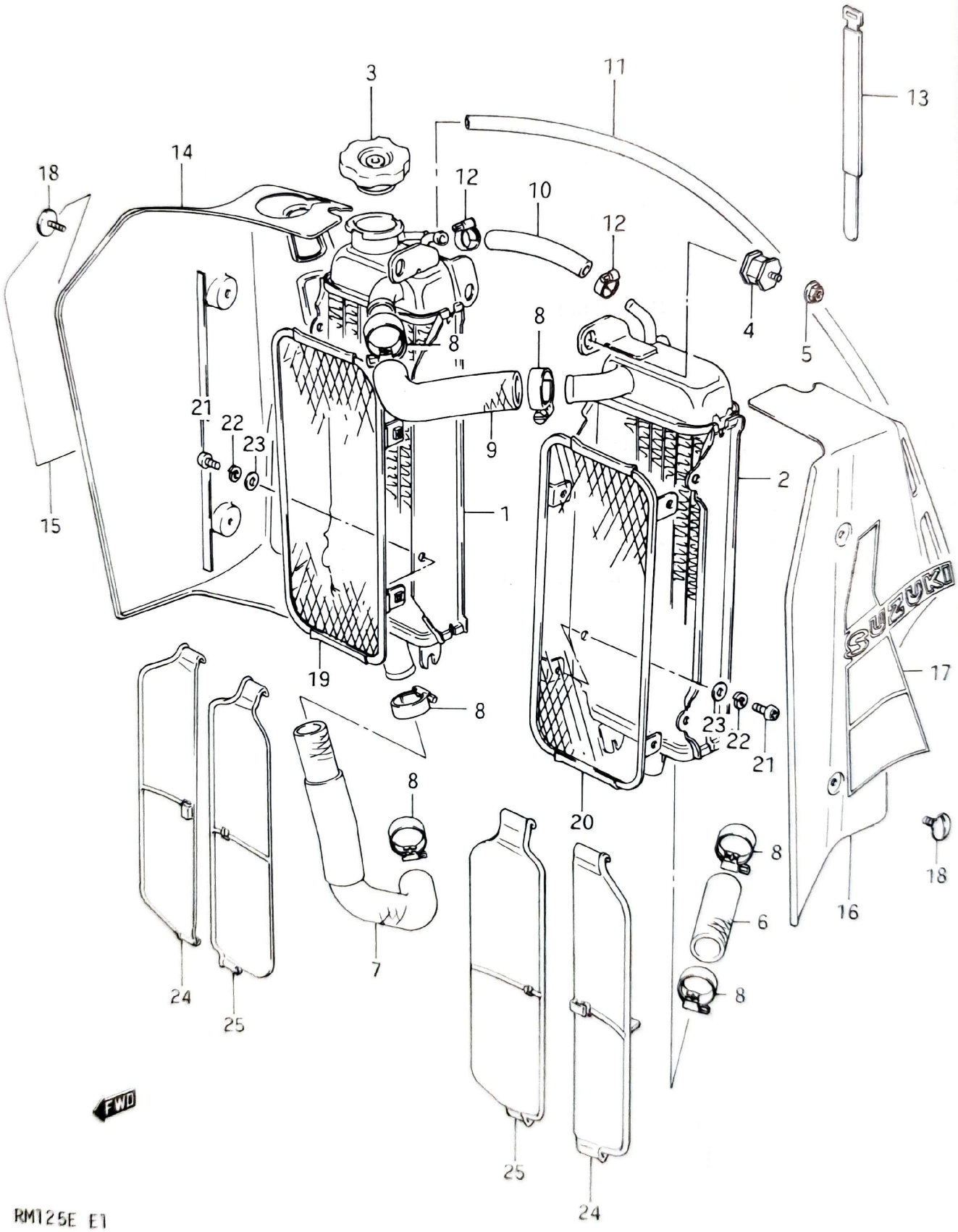
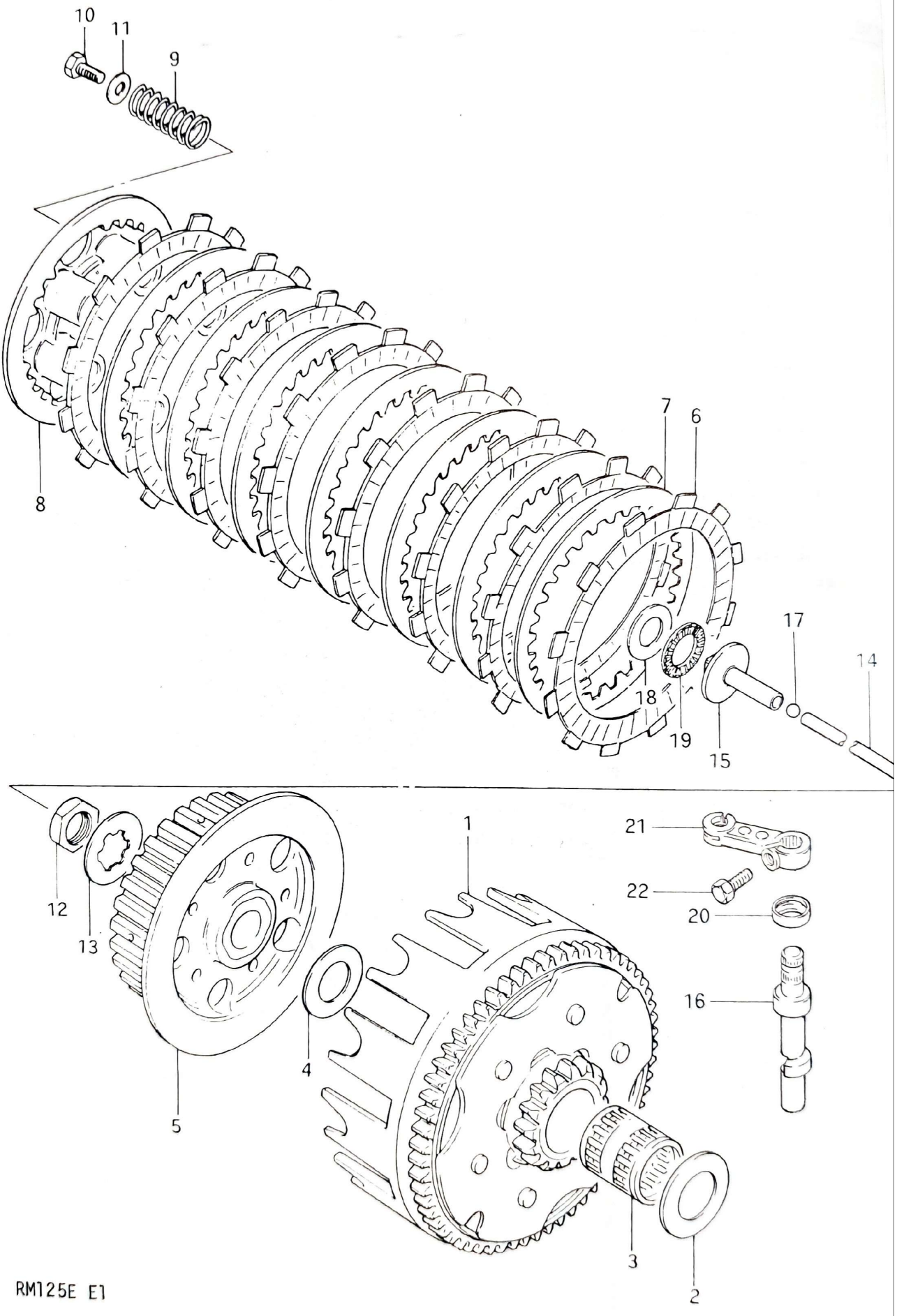

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FIG.9 (B-11) RADIATOR

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17710-14500	RADIATOR, RH	1	
2	17720-14500	RADIATOR, LH	1	
3-1	17730-20921	CAP	1	
3-2	17730-14501	CAP	1	E4
4	17788-16700	CUSHION	6	
5	08316-16064	NUT	6	
6	17851-14500	HOSE, inlet	1	
7	17852-14500	HOSE, outlet	1	
8	09402-25501	CLAMP	6	
9	17853-14500	HOSE, joint	1	
10	17854-14500	HOSE, bypass	1	
11	09343-05256	HOSE, over frow	1	
12	09402-15501	CLAMP	2	
13	09407-18301	CLAMP	1	
14	17761-14500-163	COVER, RH	1	
15	68660-14500-82M	TAPE, RH	1	
16	17762-14500-163	COVER, LH	1	
17	68670-14500-82M	TAPE, LH	1	
18	09125-06045	SCREW	4	
19	17810-14500	BUMPER, radiator, RH	1	
20	17820-14500	BUMPER, radiator, LH	1	
21	02112-06105	SCREW	4	
22	08321-21065	LOCK WASHER	4	
23	08322-21064	WASHER	4	
24	17831-14500	LOUVER, radiator, No.1	2	
25	17832-14500	LOUVER, radiator, No.2	2	

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FIG. 10



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FIG.10 (C- 2) CLUTCH

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21200-14103	GEAR ASSY, primary driven	1	NT:60/16
2	08211-20321	WASHER	1	
3	09263-20023	BEARING	1	
4	08211-17302	WASHER	1	
5	21410-14103	HUB, sleeve	1	
6	21441-11900	PLATE, drive	8	
7	21451-11900	PLATE, driven	7	
8	21462-14102	PLATE, pressure	1	
9	09440-15014	SPRING	5	
10	09100-05002	BOLT	5	
11	09160-05017	WASHER	5	
12	09140-16001	NUT	1	
13	09167-17002	LOCK WASHER	1	
14	23111-14101	ROD, push	1	
15	23121-14111	PIECE, push	1	
16	23261-14500	CAMSHAFT, release	1	
17	06111-07004	BALL	1	
18	09160-15015	THRUST WASHER	1	
19	09263-15003	THRUST BEARING	1	
20	09285-10002	OIL SEAL	1	
21	23271-14101	ARM, release	1	
22	01107-06168	BOLT	1	

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FIG. 11

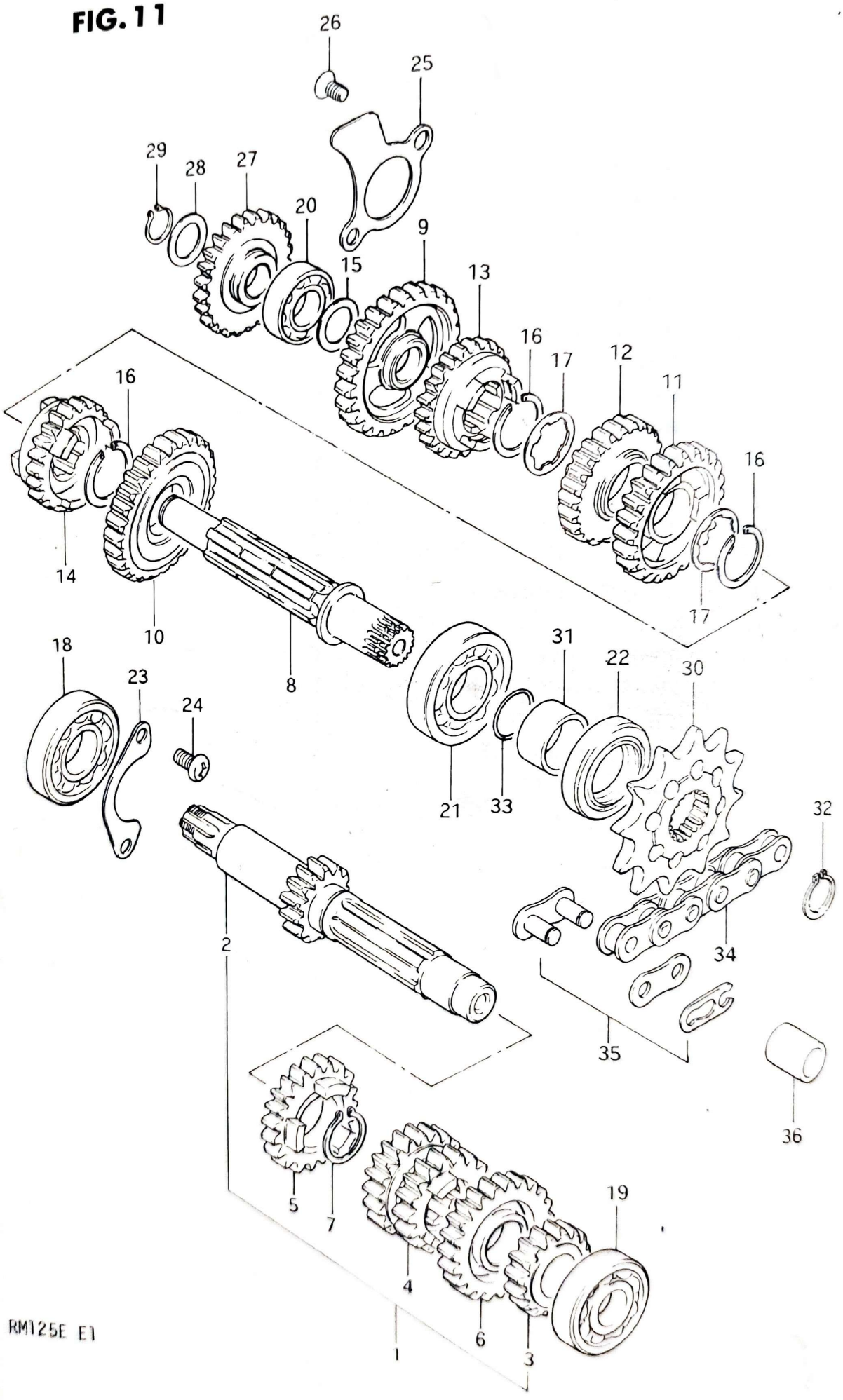
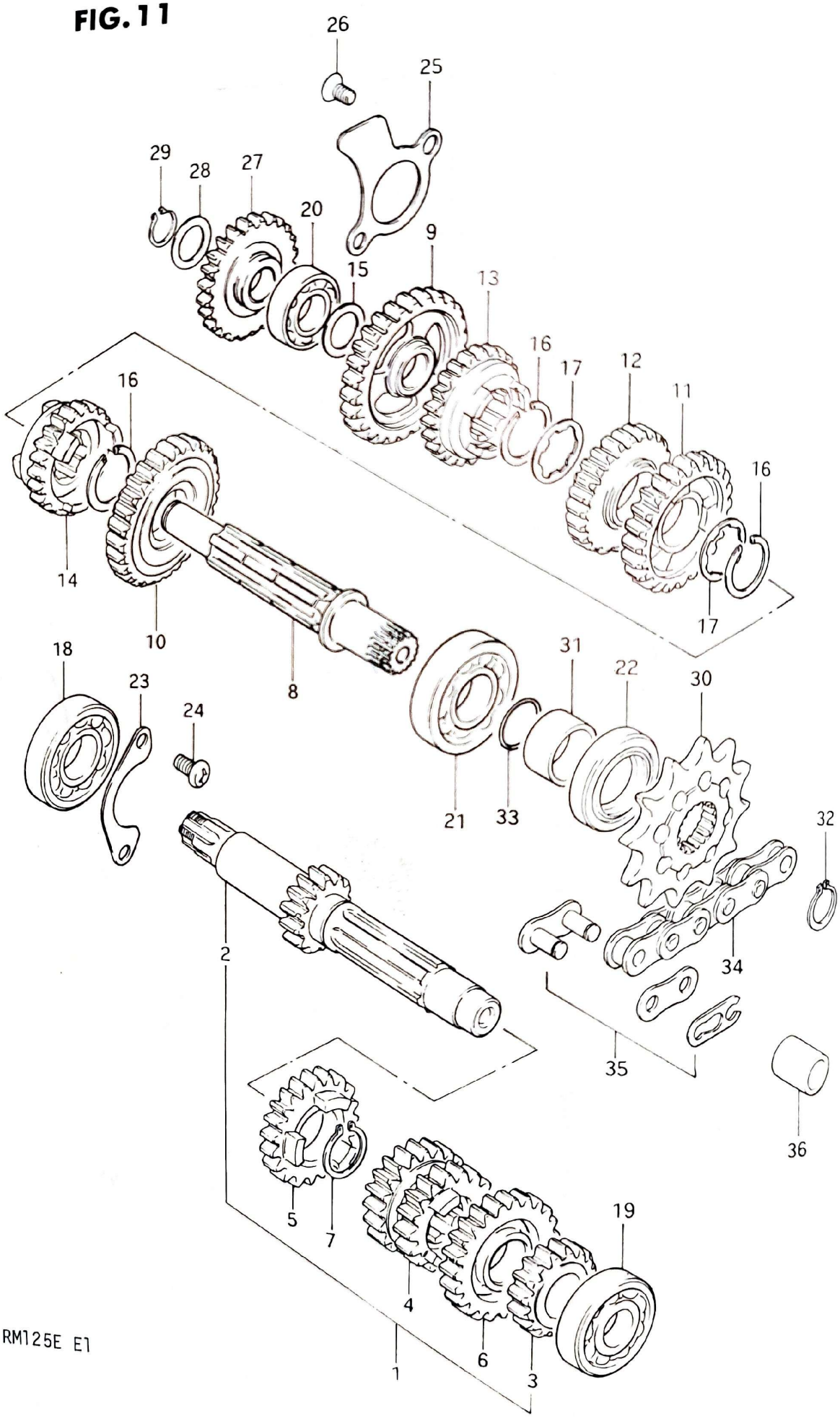

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RM125E E1

FIG.11 (C- 3) TRANSMISSION

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	24120-14500	COUNTERSHAFT ASSY	1	
2	24121-14120	.COUNTERSHAFT (NT:15)	1	
3	24221-14121	.GEAR, 2nd drive (NT:17)	1	
4	24231-14500	.GEAR, 3/4 drive (NT:17/21)	1	
5	24251-14500	.GEAR, 5th drive (NT:22)	1	
6	24260-14500	.GEAR, 6th drive (NT:23)	1	
7	09380-20007	.CIRCLIP	1	
8	24131-14120	DRIVESHAFT	1	
9	24311-14500	GEAR, 1st driven (NT:31)	1	
10	24321-14500	GEAR, 2nd driven (NT:29)	1	
11	24331-14501	GEAR, 3rd driven (NT:24)	1	
12	24341-14500	GEAR, 4th driven (NT:25)	1	
13	24351-14500	GEAR, 5th driven (NT:23)	1	
14	24361-14500	GEAR, 6th driven (NT:22)	1	
15	08211-15261	WASHER	1	
16	09380-22006	CIRCLIP	3	
17	09167-22011	WASHER	2	
18	09262-20062	BEARING, RH	1	
19	08113-60020	BEARING, LH	1	
20	08113-62027	BEARING, RH	1	
21	09262-20043	BEARING, LH	1	
22	09283-25035	OIL SEAL	1	
23	24741-48000	HOLDER, bearing	1	
24	02112-06128	SCREW	2	
25	24751-14102	HOLDER, bearing	1	
26	02122-06128	SCREW	2	
27	26260-14100	GEAR, kick idle (NT:28)	1	
28	08211-15241	WASHER	1	
29	08331-31159	CIRCLIP	1	

FIG. 11

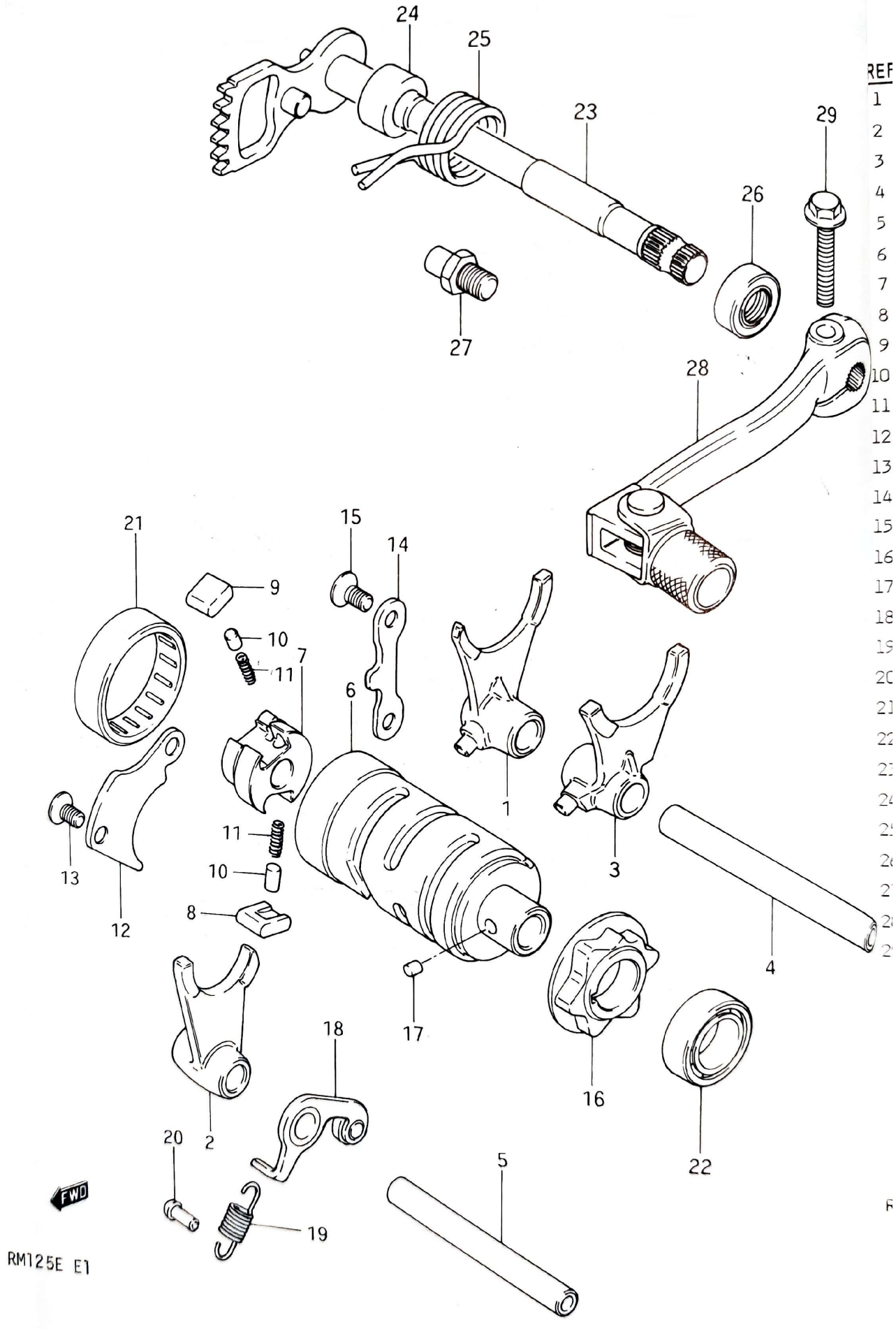


RM125E E1

FIG.11 (C- 4) TRANSMISSION

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
30-1	27511-14110	SPROCKET, engine (NT:12)	1	
30-2	27511-14100	SPROCKET, engine (NT:11)	1	OPT
30-3	27511-14120	SPROCKET, engine (NT:13)	1	OPT
31	09180-20039	SPACER	1	
32	09380-20007	CIRCLIP	1	
33	09280-20001	O RING	1	
34	27600-14510	CHAIN, drive (520x116L)	1	
35-1	27620-36111	.JOINT (DID)	1	
35-2	27620-10221	JOINT (RK)	1	
36	09180-12108	CUSHION, chain	1	

FIG. 12



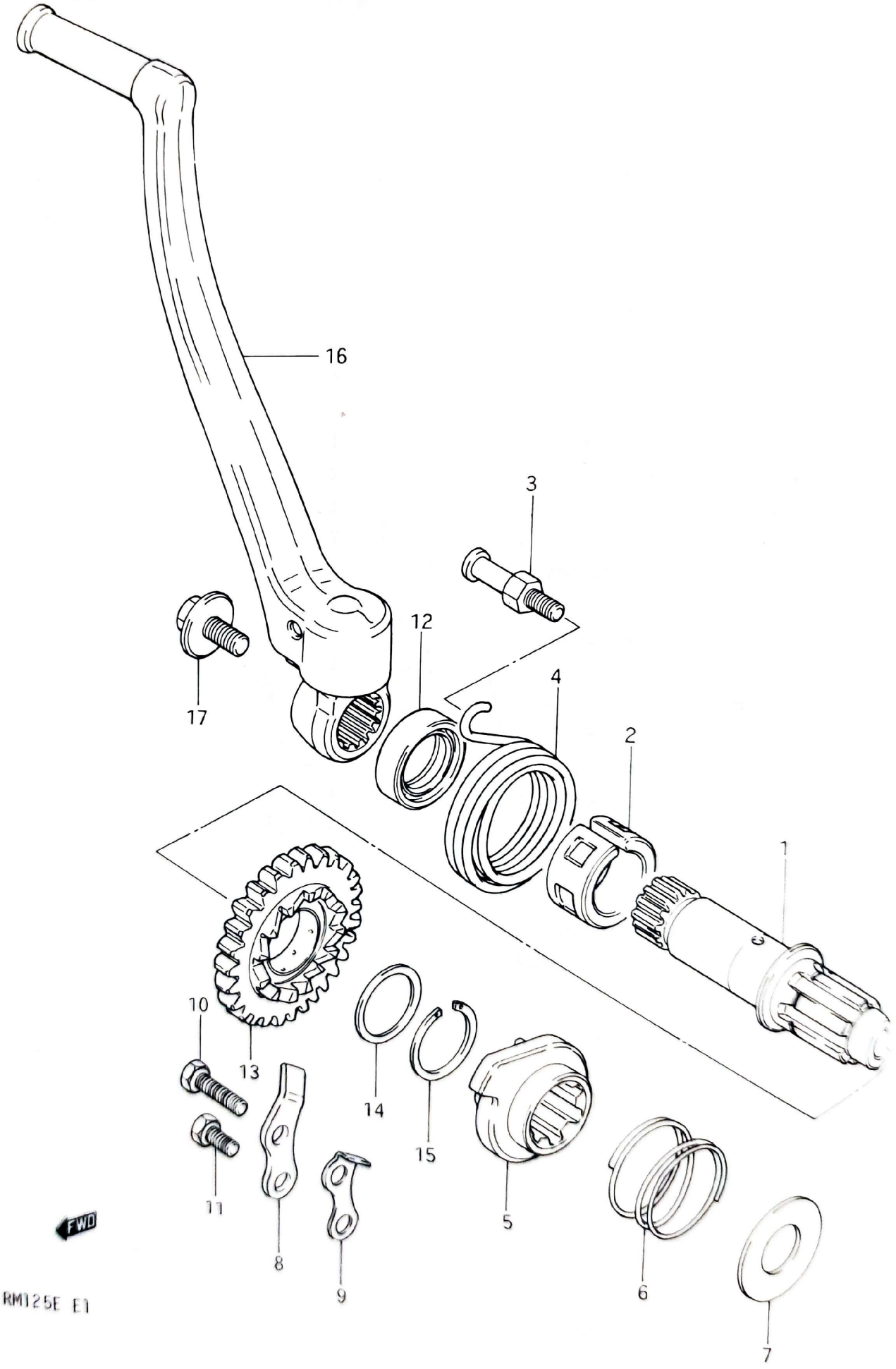
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FIG.12 (C- 5) GEAR SHIFTING

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	25211-41300	FORK, No.1	1	
2	25221-14500	FORK, No.2	1	
3	25221-41301	FORK, No.2	1	
4	25411-14500	SHAFT, No.1 (L:95)	1	
5	25421-14500	SHAFT, No.2 (L:80)	1	
6	25310-14500	CAM	1	
7	25322-34200	GEAR, driven	1	
8	25323-34200	PAWL, No.1	1	
9	25324-34200	PAWL, No.2	1	
10	09261-05003	PIN	2	
11	09440-04003	SPRING	2	
12	25331-11001	LIFTER, pawl	1	
13	02122-06128	SCREW	2	
14	25341-14500	GUIDE, cam	1	
15	02122-06128	SCREW	2	
16	25381-14310	PLATE, stopper	1	
17	06211-04063	PIN	1	
18	25350-14501	STOPPER, cam	1	
19	09443-08036	SPRING	1	
20	09220-04001	HOOK	1	
21	09263-41001	BEARING (R)	1	
22	08113-69030	BEARING (L)	1	
23	25510-14111	SHAFT, gear shifting	1	
24	09180-12083	SPACER	1	
25	09444-26017	SPRING	1	
26	09285-12002	OIL SEAL	1	
27	25671-01000	STOPPER, arm	1	
28	25600-14500	LEVER, gear shifting	1	
29	01517-06308	BOLT	1	

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FIG. 13



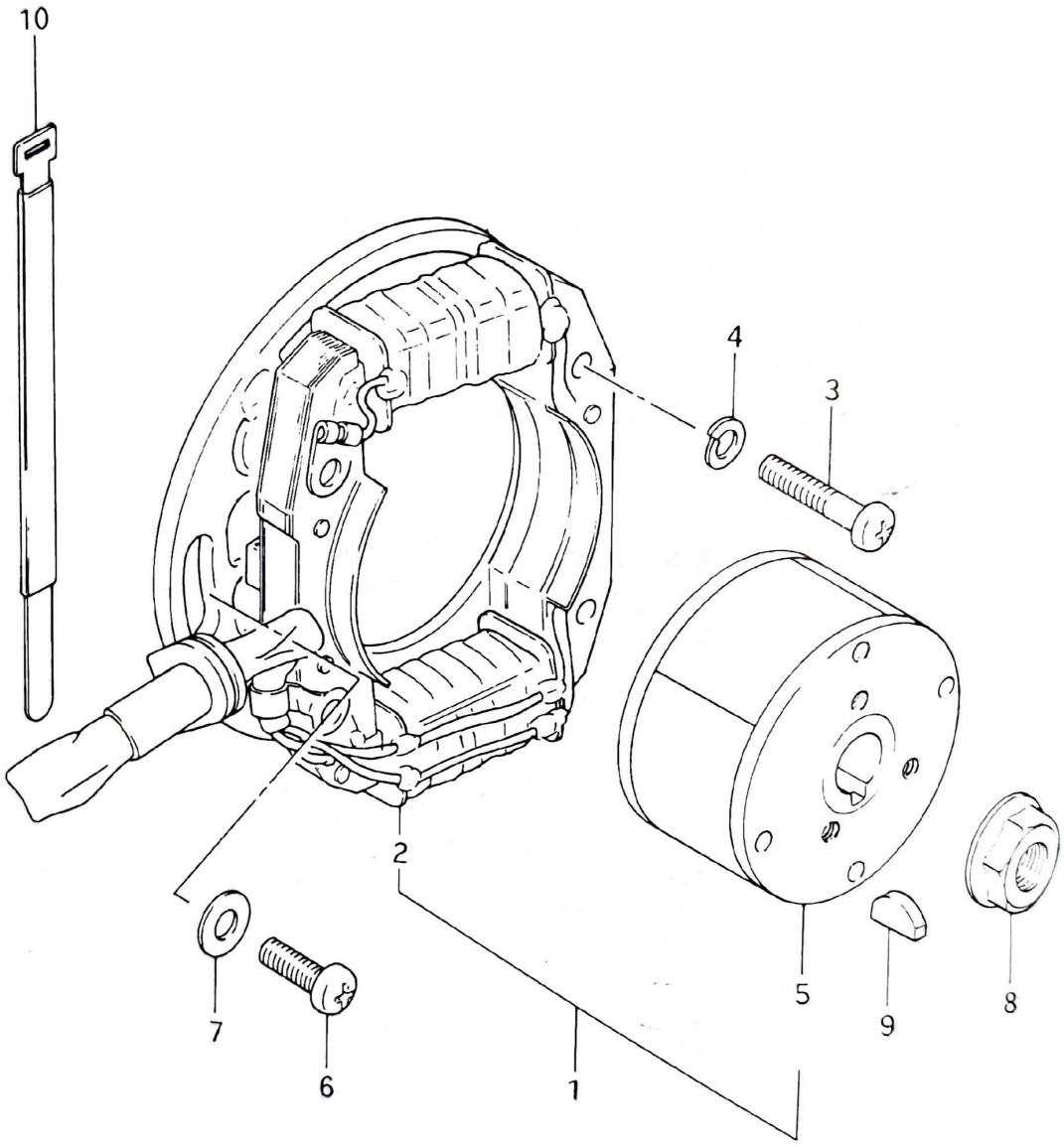
RM125E E1

FIG.13 (C- 6) KICK STARTER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	26211-14500	SHAFT, kick starter	1	
2	26221-14500	GUIDE, spring	1	
3	26237-14500	BOLT, spring hook	1	
4	09448-48005	SPRING	1	
5	26231-30002	STARTER, kick	1	
6	09440-32002	SPRING	1	
7	08211-17341	PLATE	1	
8	26232-40200	GUIDE, kick starter	1	
9	26233-40200	STOPPER, kick starter	1	
10	01107-06168	BOLT	1	
11	01107-06108	BOLT	1	
12	09283-20031	OIL SEAL	1	
13	26240-14100	GEAR, kick drive (NT:28)	1	
14	08211-22281	WASHER	1	
15	09380-22006	CIRCLIP	1	
16	26300-14500	LEVER, kick starter	1	
17	09103-08069	BOLT	1	

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FIG. 14



RM125E E1

FIG.14 (C- 7) MAGNETO

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32100-14120	MAGNETO ASSY	1	
2	32101-14120	.STATOR ASSY	1	
3	02112-05208	..SCREW	4	
4	08321-21058	..LOCK WASHER	4	
5	32102-14120	.ROTOR	1	
6	02112-06168	SCREW	2	
7	08322-21068	WASHER	2	
8	08316-16108	NUT	1	
9	08341-31049	KEY	1	
10-1	09407-18402	CLAMP (L:185)	1	
10-2	09407-18301	CLAMP (L:180)	1	

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FIG. 15

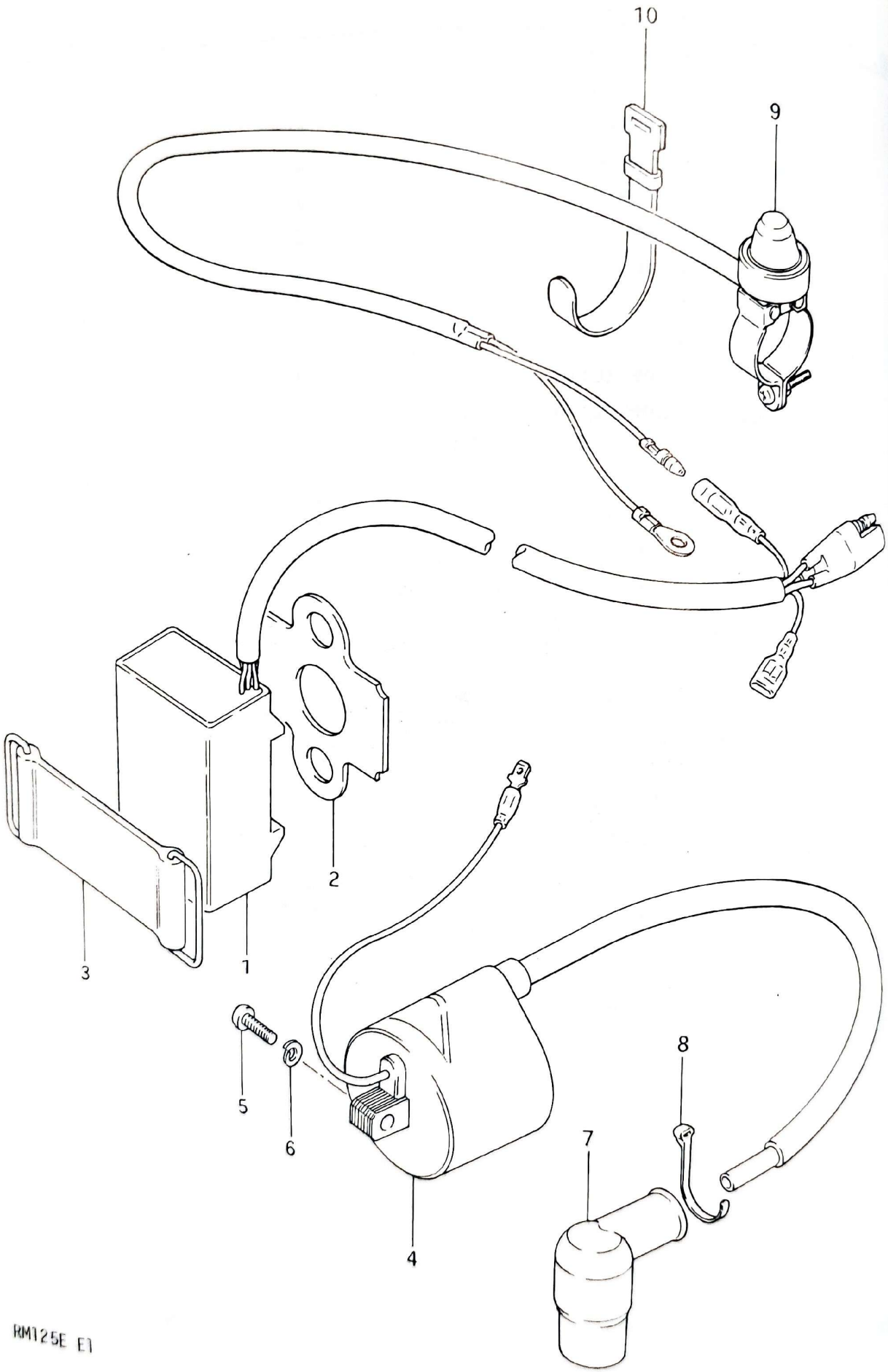
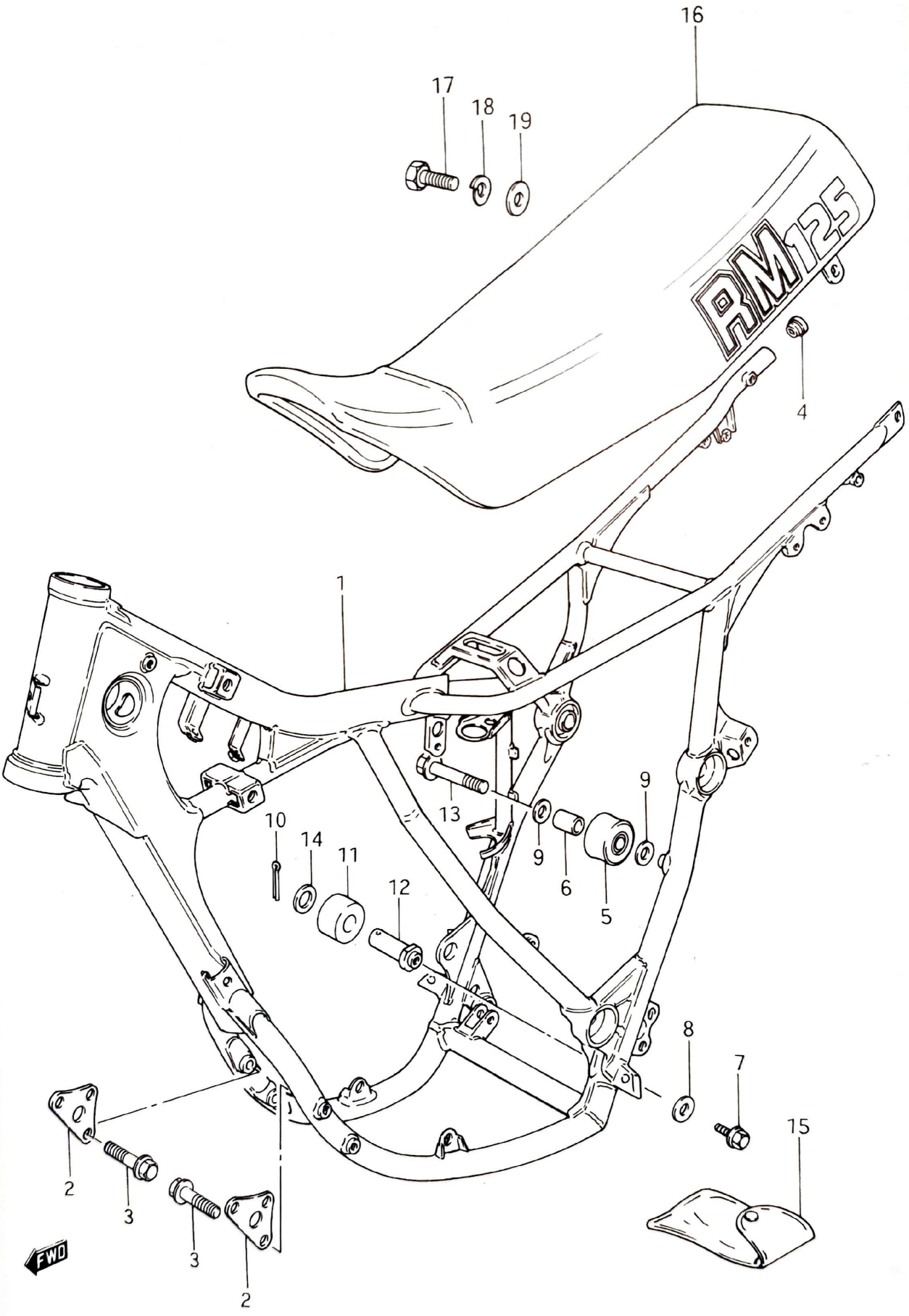


FIG.15 (C- 8) ELECTRICAL

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32900-14130	C.D.I. UNIT	1	
2	32941-14300	PROTECTOR	1	
3	32942-14110	BAND	1	
4	33410-14500	COIL ASSY, ignition	2	
5	02112-06208	SCREW	2	
6	08321-21068	LOCK WASHER	1	
7	33510-41111	CAP, spark plug	1	
8	09407-09402	BELT	1	
9	37820-40401	SWITCH ASSY, engine stop	2	
10	09407-12402	CLAMP		

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FIG. 16



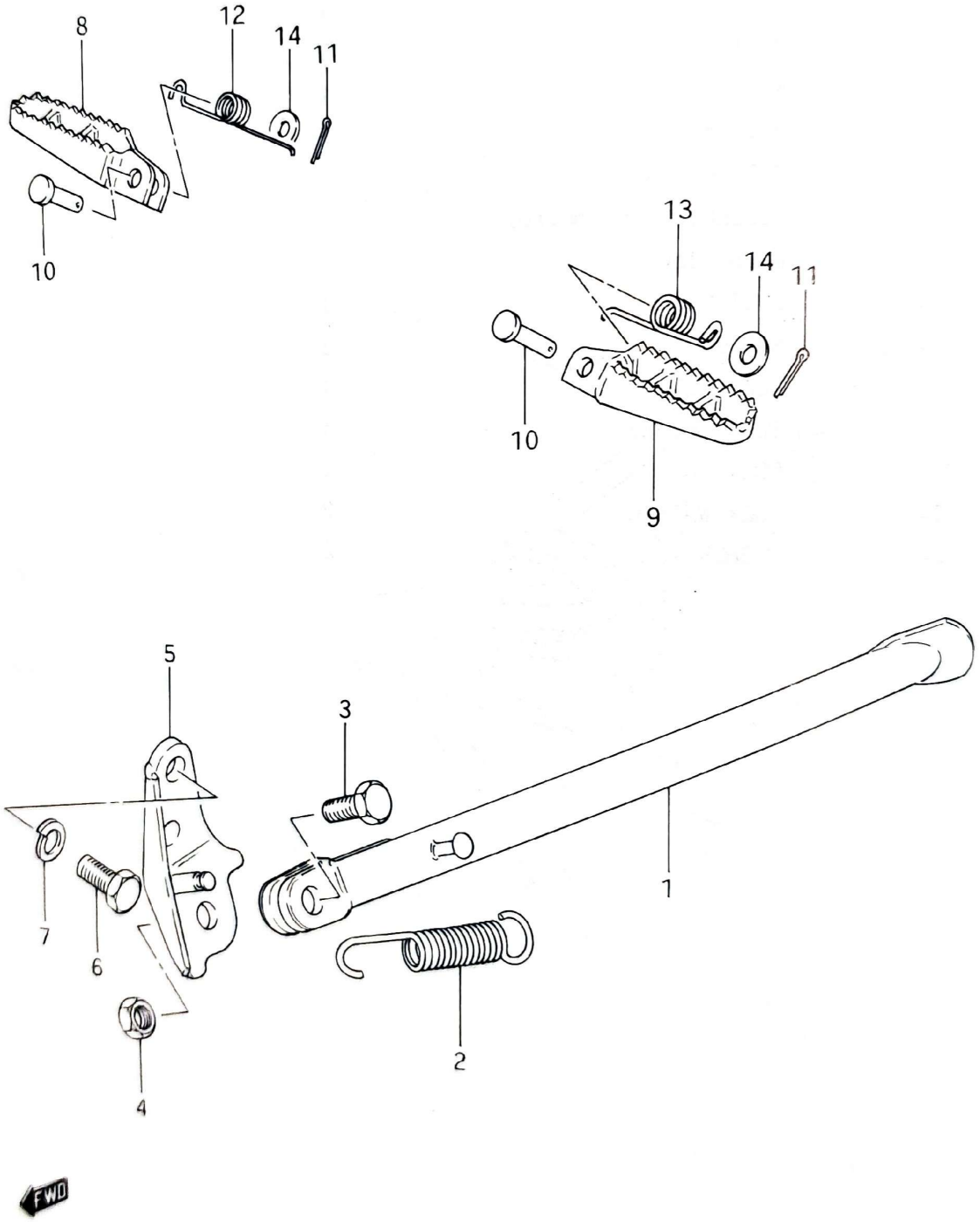
RM125E E1

FIG.16 (D- 2) FRAME - SEAT

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41100-14500-19F	FRAME (Blue)	1	
2	41991-14500	PLATE, engine mounting	2	
3	09103-08071	BOLT	4	
4	09250-16014	PLUG	1	
5	43910-14500	ROLLER, chain control upper	1	
6	09180-08119	SPACER	1	
7	01517-06108	BOLT	1	
8	09160-06057	WASHER	1	
9	08211-08161	WASHER	2	
10	04111-25208	COTTER PIN	1	
11	43911-14200	ROLLER, cain control	1	
12	43915-14300	BOSS, lower	1	
13	09103-08043	BOLT	1	
14	08322-11128	WASHER	1	
15	09800-00279	TOOL SET	1	
16	45100-14500-54G	SEAT (Blue)	1	
17	01107-08258	BOLT	2	
18	08321-21088	LOCK WASHER	2	
19	08322-11088	WASHER	2	

SCAN AnyScanner

FIG. 17



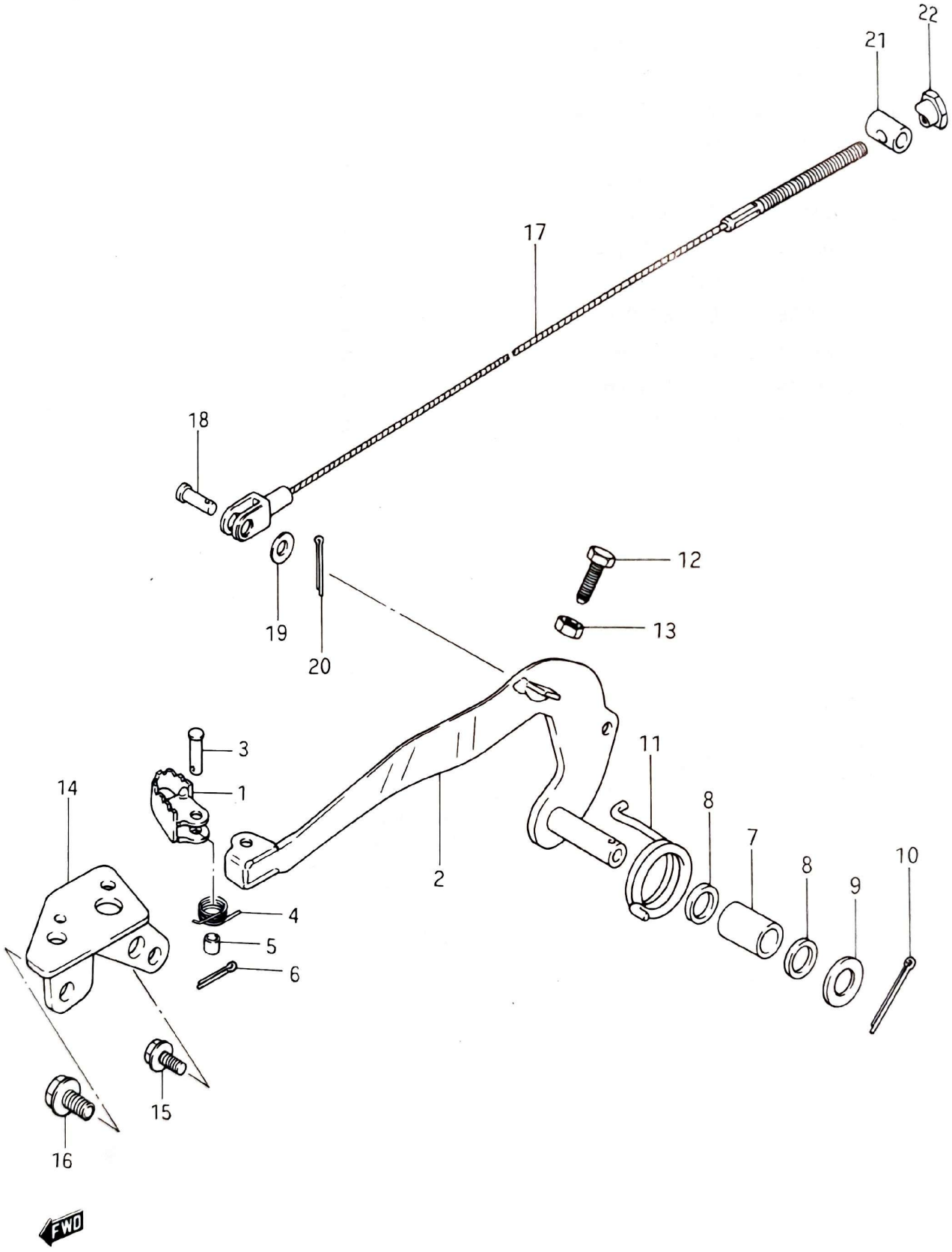
RM125E E1

FIG.17 (D- 3) STAND - FOOTREST

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	42310-14120-19F	STAND, prop (Blue)	1	
2	09443-17007	SPRING	1	
3	09100-10067	BOLT (10x30)	1	
4	08310-22108	NUT	1	
5	42330-14400-19F	BRACKET (Blue)	1	
6	09100-10118	BOLT	2	
7	08321-21108	LOCK WASHER	2	
8	43551-14600	FOOTREST, RH	1	
9	43561-40401	FOOTREST, LH	1	
10	09200-08035	PIN	2	
11	04111-20208	COTTER PIN	2	
12	09448-14014	SPRING, RH	1	
13	09448-14034	SPRING, LH	1	
14	08322-21088	WASHER	2	

SCAN AnyScanner

FIG. 18



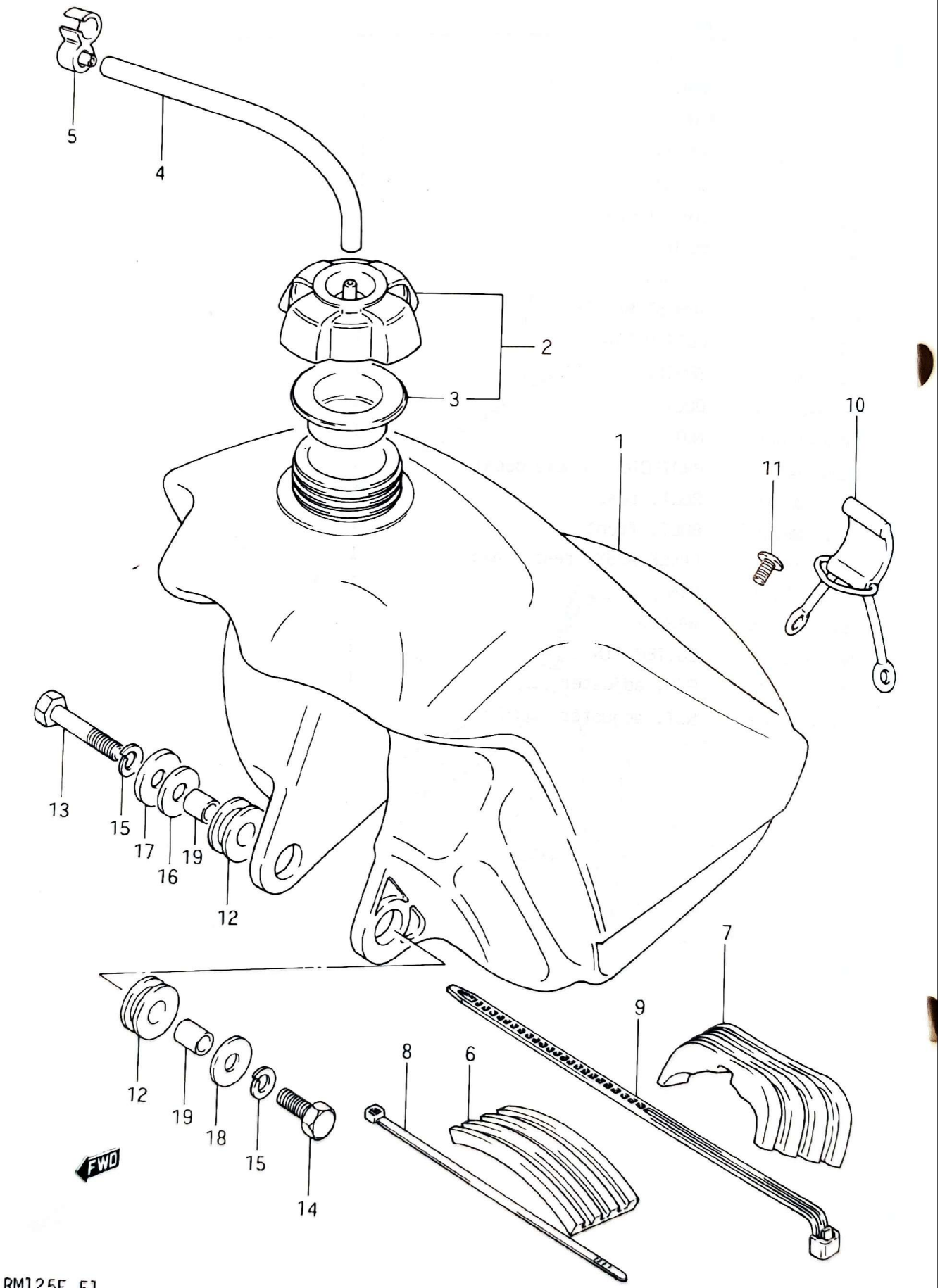
RM125E E1

FIG.18 (D- 4) REAR BRAKE

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	43110-14130	PEDAL, brake	1	
2	43120-14500	ARM, brake pedal	1	
3	09200-06038	PIN	1	
4	09444-11004	SPRING	1	
5	09180-06082	SPACER	1	
6	04111-20158	COTTER PIN	1	
7	09319-12022	BUSH	1	
8	09280-12006	O RING	2	
9	08211-12221	THRUST WASHER	1	
10	04111-30208	COTTER PIN	1	
11	09448-32013	SPRING	1	
12	09128-06028	BOLT	1	
13	08310-11068	NUT	1	
14	43240-14500	PROTECTOR, brake pedal	1	
15	01517-06128	BOLT, rear	1	
16	01517-08128	BOLT, front	1	
17	58510-14500	CABLE ASSY, rear brake	1	
18	09200-05001	PIN	1	
19	08322-21068	WASHER	1	
20	04111-20208	COTTER PIN	1	
21	09209-13004	PIN, adjuster	1	
22	09150-06009	NUT, adjuster	1	

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FIG. 19

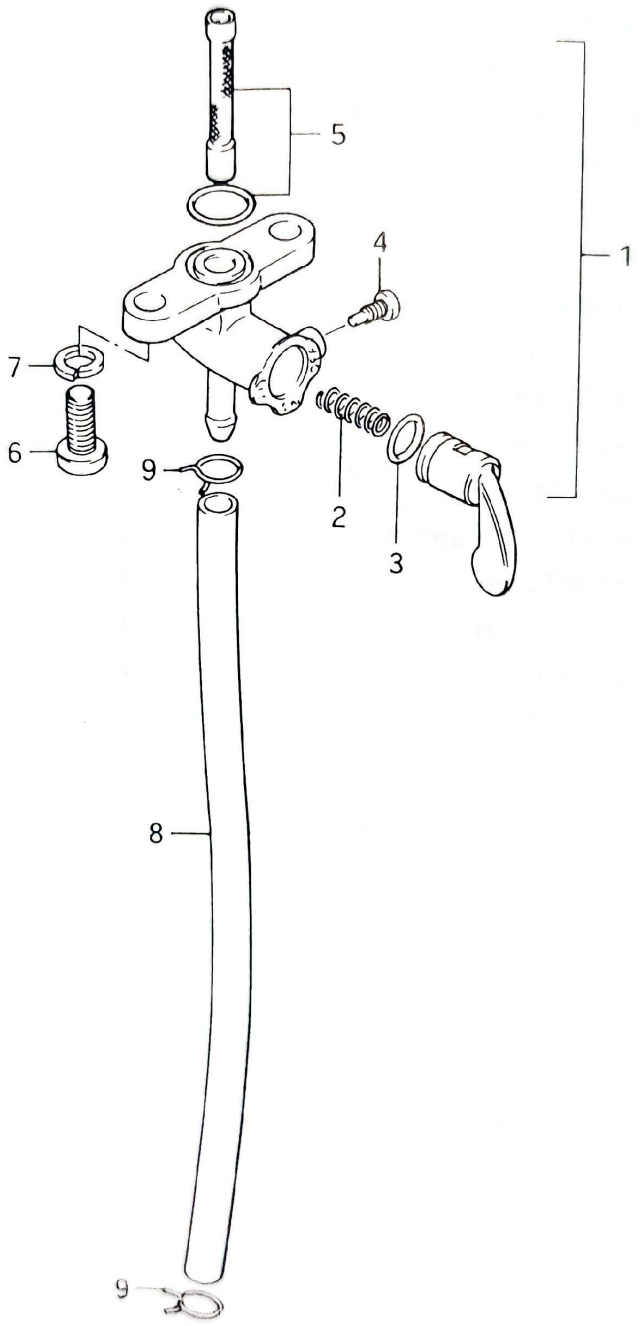


RM125E E1

FIG.19 (D- 5) FUEL TANK

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	44101-14840-163	TANK SET, fuel (Yellow)	1	
1	44200-14820	.CAP ASSY, fuel tank	1	
2	44248-40400	..GASKET	1	
3	09343-05129	HOSE (L:240→200)	1	
4	44486-40200	CLAMP	1	
5	44541-14500	CUSHION, upper front	1	
6	44542-14500	CUSHION, upper rear	1	
7	09407-20401	CLAMP	1	
8	09407-25402	CLAMP	1	
9	44560-14500	BAND, rear	1	
10	09125-06009	SCREW	1	
11	09320-12030	CUSHION	2	
12	09100-08002	BOLT, RH	1	
13	01107-08258	BOLT, LH	1	
14	08321-21088	LOCK WASHER	2	
15	09160-08032	WASHER, RH inner	1	
16	09160-08035	WASHER, RH	1	
17	09160-08005	WASHER, LH	1	
18	09180-08003	SPACER	2	
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FIG. 20



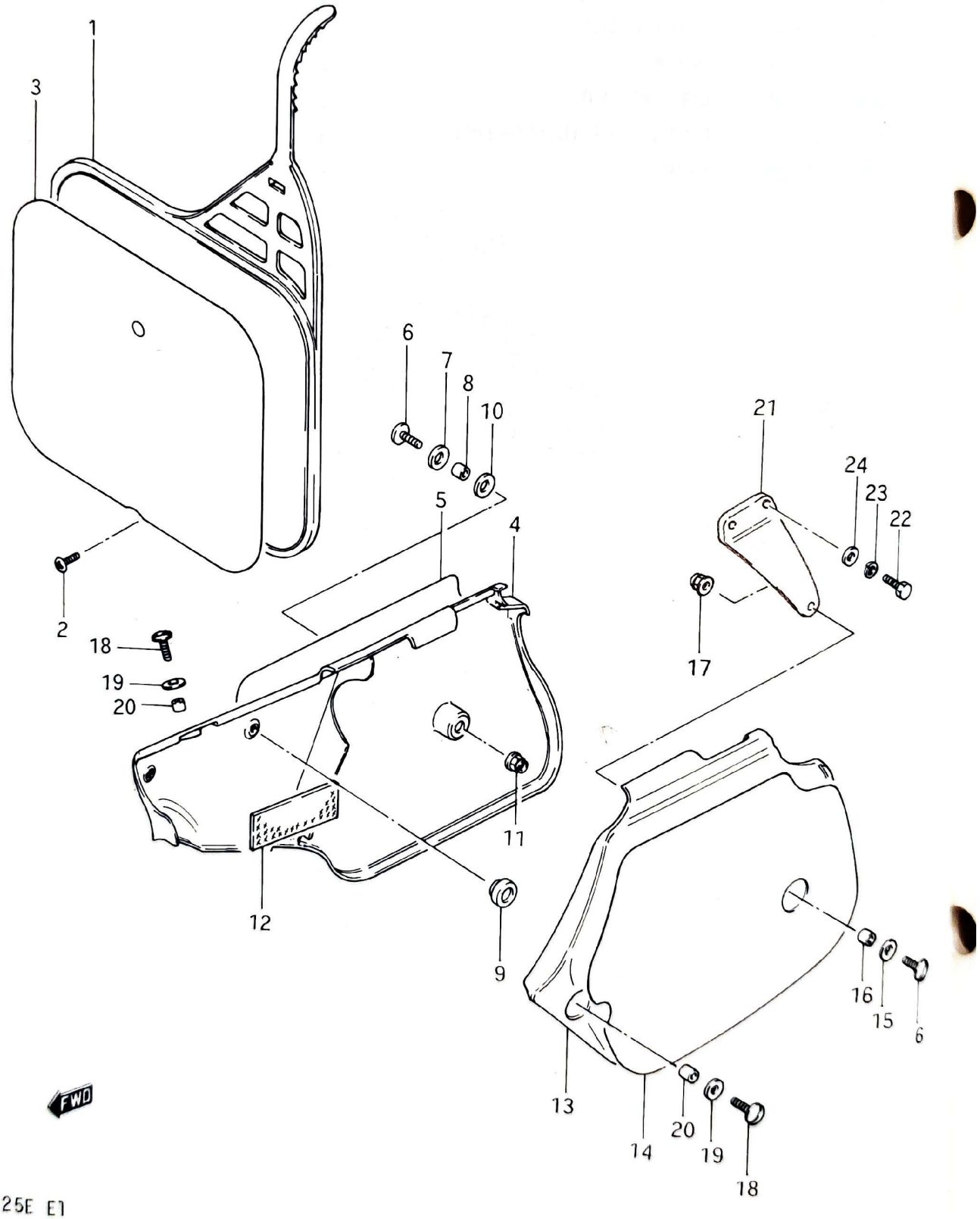
RM125E E1

FIG.20 (D- 6) FUEL COCK

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	44300-41371	COCK ASSY, fuel	1	
2	44357-41370	.SPRING	1	
3	44353-41370	.O RING	1	
4	44343-41370	.SCREW	1	
5	44300-41810	.FILTER SET	1	
6	02112-06168	SCREW	2	
7	08321-21068	LOCK WASHER	2	
8	09343-05165	HOSE, fuel (L:890-270)	1	
9	09401-08404	CLIP	2	

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FIG. 21



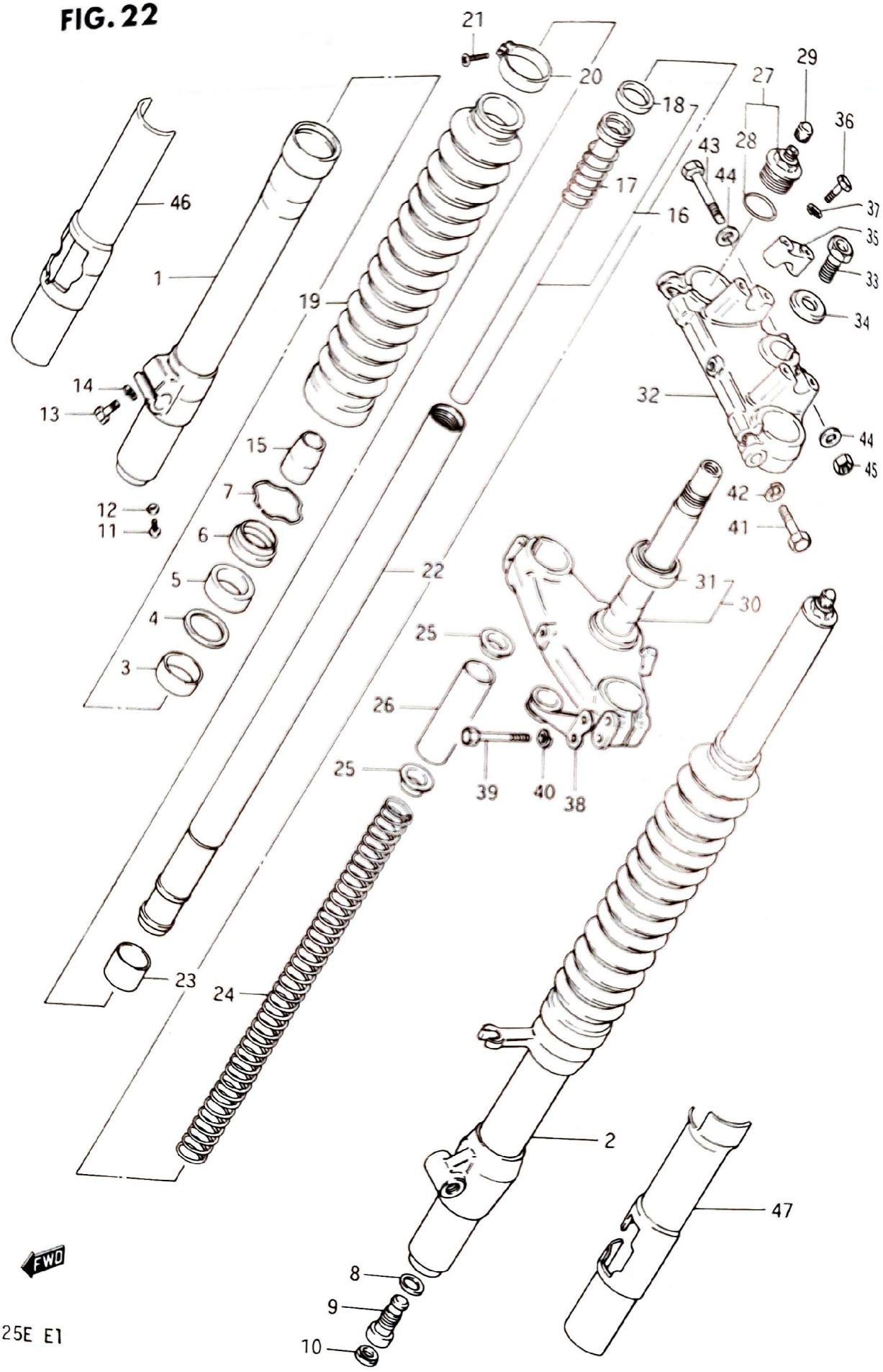
RM125E E1

FIG.21 (D- 7) FRAME COVER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	94911-14500-81W	PLATE, front number	1	
2	02142-05165	SCREW	2	
3	68255-14500-722	TAPE (Green)	1	
4	47111-14500-163	COVER, frame RH (Yellow)	1	
5	68132-14500-291	EMBLEM, RH (Black)	1	
6	09125-06046	SCREW, rear RH	2	
7	94927-14100	WASHER	1	
8	09180-06073	SPACER	1	
9	09321-10013	CUSHION	2	
10	09168-10024	WASHER, inner	1	
11	08319-31068	NUT	1	
12	47122-14500	HEAT SHIELD, frame cover	1	
13	47211-14500-163	COVER, frame LH (Yellow)	1	
14	68142-14500-291	EMBLEM, LH (Black)	1	
15	94927-14100	WASHER	1	
16	09180-06098	SPACER, front	1	
17	08319-31068	NUT	1	
18	09125-06045	SCREW, rear	2	
19	94927-14100	WASHER	2	
20	09180-06098	SPACER, rear LH	2	
21	47225-14500	STAY, frame cover LH	1	
22	01107-06168	BOLT	2	
23	08321-21068	LOCK WASHER	2	
24	09160-06019	WASHER	2	

SCAN AnyScanner

FIG. 22



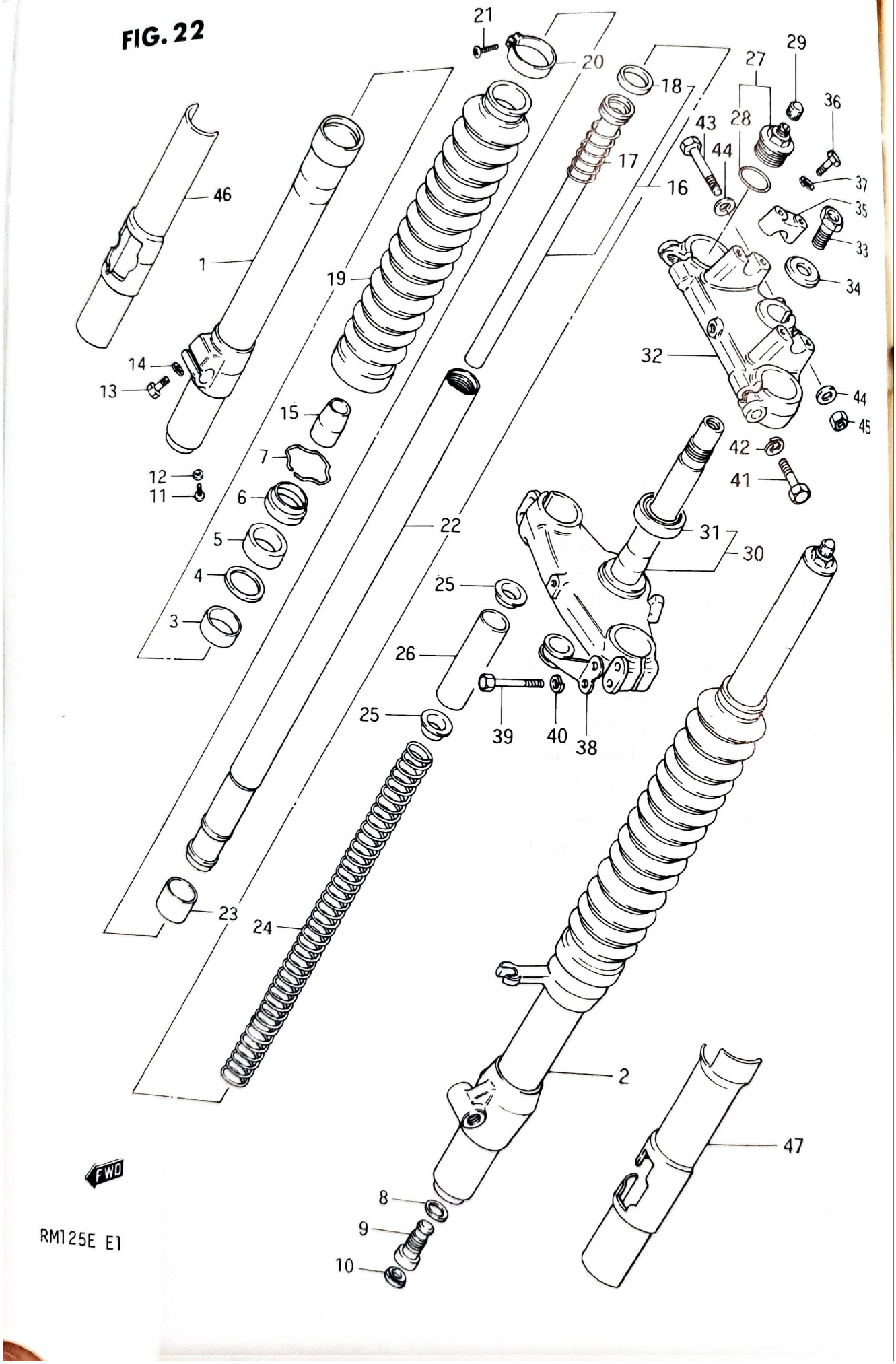
RM125E E1

FIG.22 (E- 2) FRONT FORK

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	51100-14510-19F	FRONT FORK ASSY (Blue)	1	
1	51130-14500	.OUTER TUBE, RH	1	
2	51140-14500	.OUTER TUBE, LH	1	
3	51167-14200	.SLIDE METAL	2	
4	51158-14200	.WASHER	2	
5	51153-14330	.OIL SEAL	2	
6	51173-14330	.DUST SEAL	2	
7	51156-14200	.RING, stopper	2	
8	51148-14330	.GASKET	2	
9	51770-14500	.VALVE	2	
10	51189-14500	.CAP	2	
11	02112-04068	.SCREW	2	
12	51183-03010	.GASKET	2	
13	01107-08308	.BOLT	2	
14	08321-31088	.LOCK WASHER	2	
15	51195-14330	.PIECE, oil lock	2	
16	51146-14500	.CYLINDER	2	
17	51177-14330	..SPRING	2	
18	51196-14330	..RING	2	
19	51571-14500-19F	.BOOT (Blue)	2	
20	51575-14500	.BAND	2	
21	02112-04108	.SCREW	2	
22	51110-14500	.INNER TUBE	2	
23	51121-14200	..PISTON	2	
24	51171-14500	.SPRING	2	
25	51172-14500	.GUIDE, spring	4	
26	51176-14500	.SPACER	2	
27	51351-14500	.CAP	2	
28	51117-14200	.CAP	2	

SCAN AnyScanner

FIG. 22



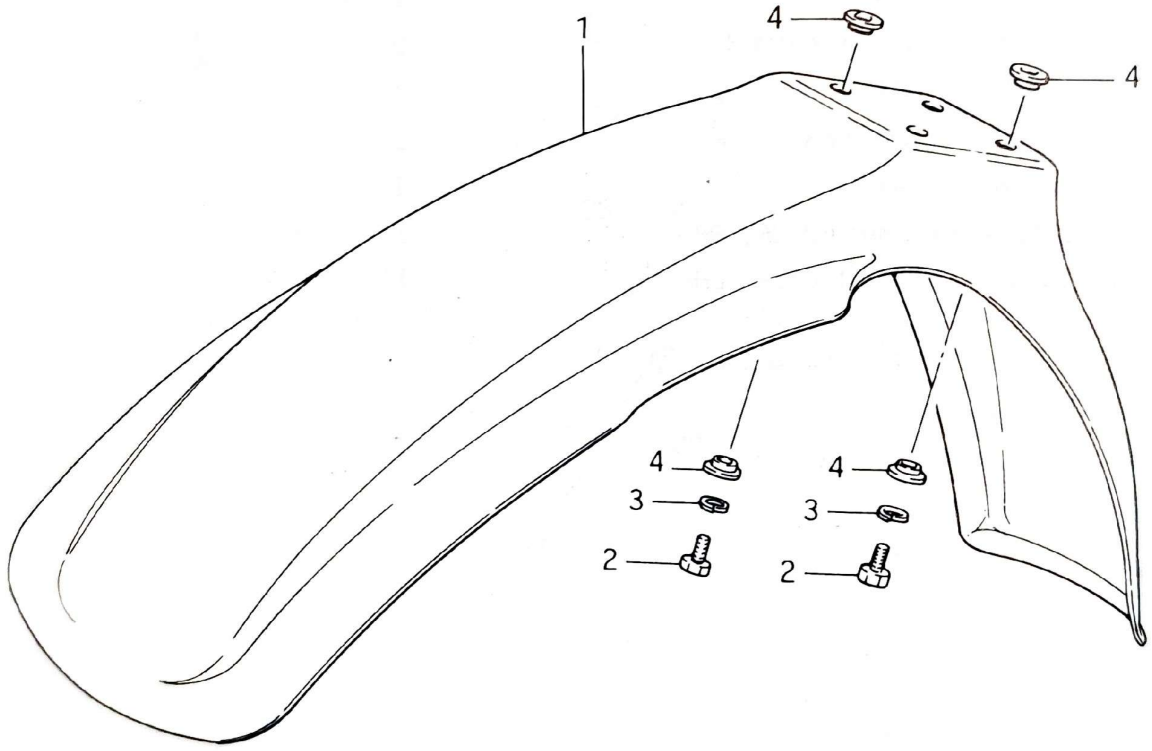
RM125E E1

FIG.22 (E- 3) FRONT FORK

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	51294-20400	.CAP	2	
30	51410-14500	.STEM, steering	1	
31	09265-30005	..BEARING	1	
32	51311-14500	.STEM HEAD, steering	1	
33	51351-41320	.BOLT	1	
34	51356-41310	.WASHER	1	
35	56211-27100	.HOLDER, handle upper	2	
36	01107-08358	.BOLT	4	
37	08321-31088	.LOCK WASHER	4	
38	58621-14500	.CLIP	1	
39	01107-08408	.BOLT	4	
40	08321-31088	.LOCK WASHER	4	
41	01107-10458	.BOLT	2	
42	08321-31108	.LOCK WASHER	2	
43	01107-08508	.BOLT	1	
44	08322-11088	.WASHER	2	
45	08310-12088	.NUT	1	
46	51201-14500-163	.PROTECTOR, RH	1	
47	51202-14500-163	.PROTECTOR, LH	1	

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FIG. 23



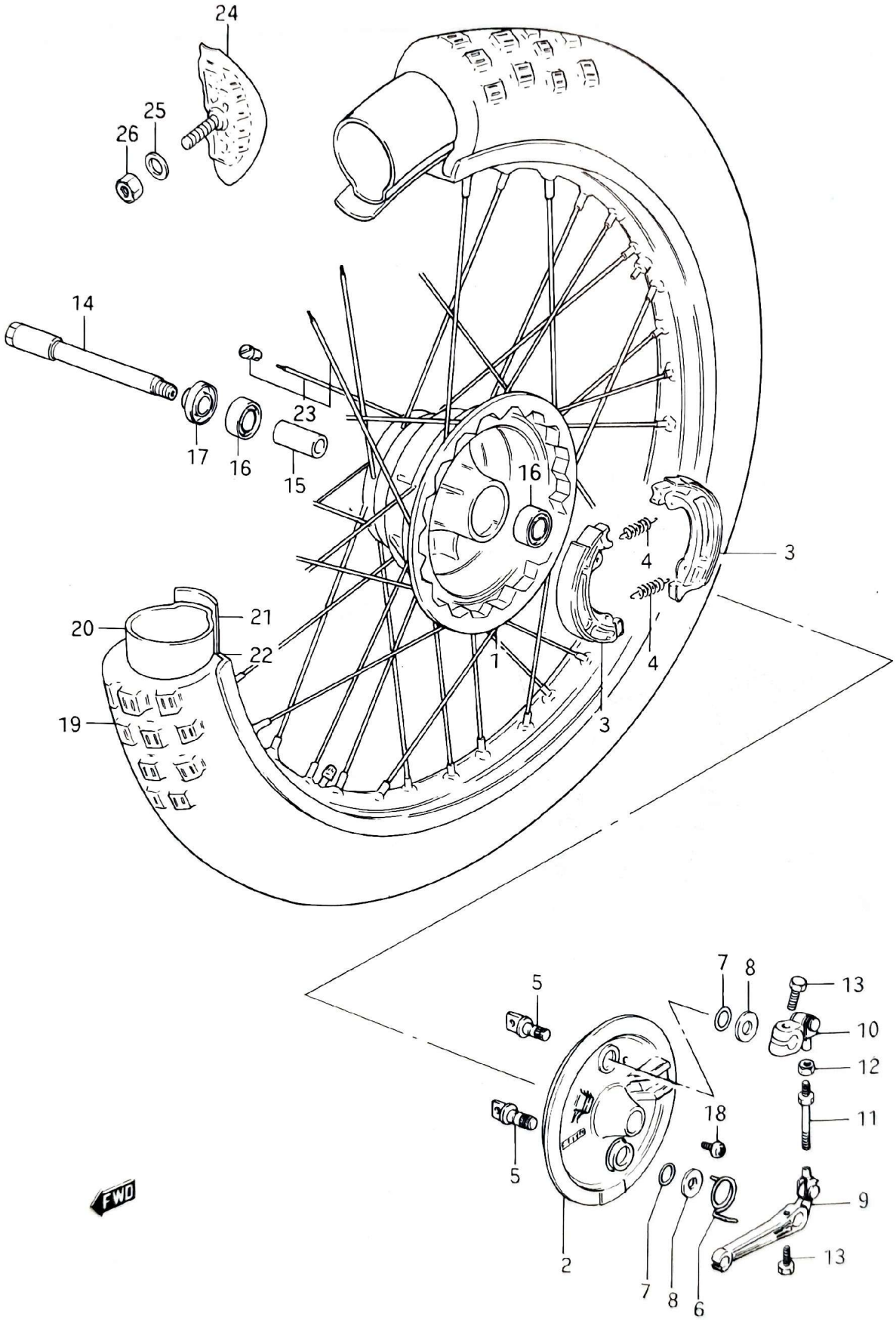
RM125E E1

FIG.23 (E- 4) FRONT FENDER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	53111-14500-163	FENDER, front (Yellow)	1	
2	01107-06168	BOLT	4	
3	08321-21068	LOCK WASHER	4	
4	09180-06048	WASHER	8	

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FIG. 24



RM125E E1

FIG.24 (E- 5) FRONT WHEEL

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	54110-14121	HUB, front wheel	1	
2	54210-14500	PANEL, front hub	1	
3	54410-14300	SHOE, brake	2	
4	09443-09017	SPRING	2	
5	54441-14310	CAM, brake	2	
6	09448-32014	SPRING	1	
7	09280-14008	DUST SEAL	2	
8	09160-14003	WASHER	2	
9	54400-14500	LEVER ASSY, brake cam, No.1	1	
10	54500-14300	LEVER ASSY, brake cam, No.2	1	
11	54471-14300	ROD, brake cam	1	
12	08310-22068	NUT	1	
13	01107-06258	BOLT	2	
14	54711-14500	AXLE, front	1	
15	54730-14100	SPACER	1	
16	09262-15011	BEARING	2	
17	54740-14200	SPACER, RH	1	
18	02112-06108	SCREW, axle end	1	
19	55100-14540	TIRE, front (90/80-21) DUNLOP	1	
20	55200-40450	TUBE, inner	1	
21	55261-40450	PROTECTOR, inner tube	1	
22	55311-14500	RIM, wheel (1.60-21)	1	
23	55320-14111	SPOKE ASSY	1	
24	65270-14300	STOPPER, bead	1	
25	08322-11088	WASHER	1	
26	08310-22088	NUT	1	

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FIG. 25

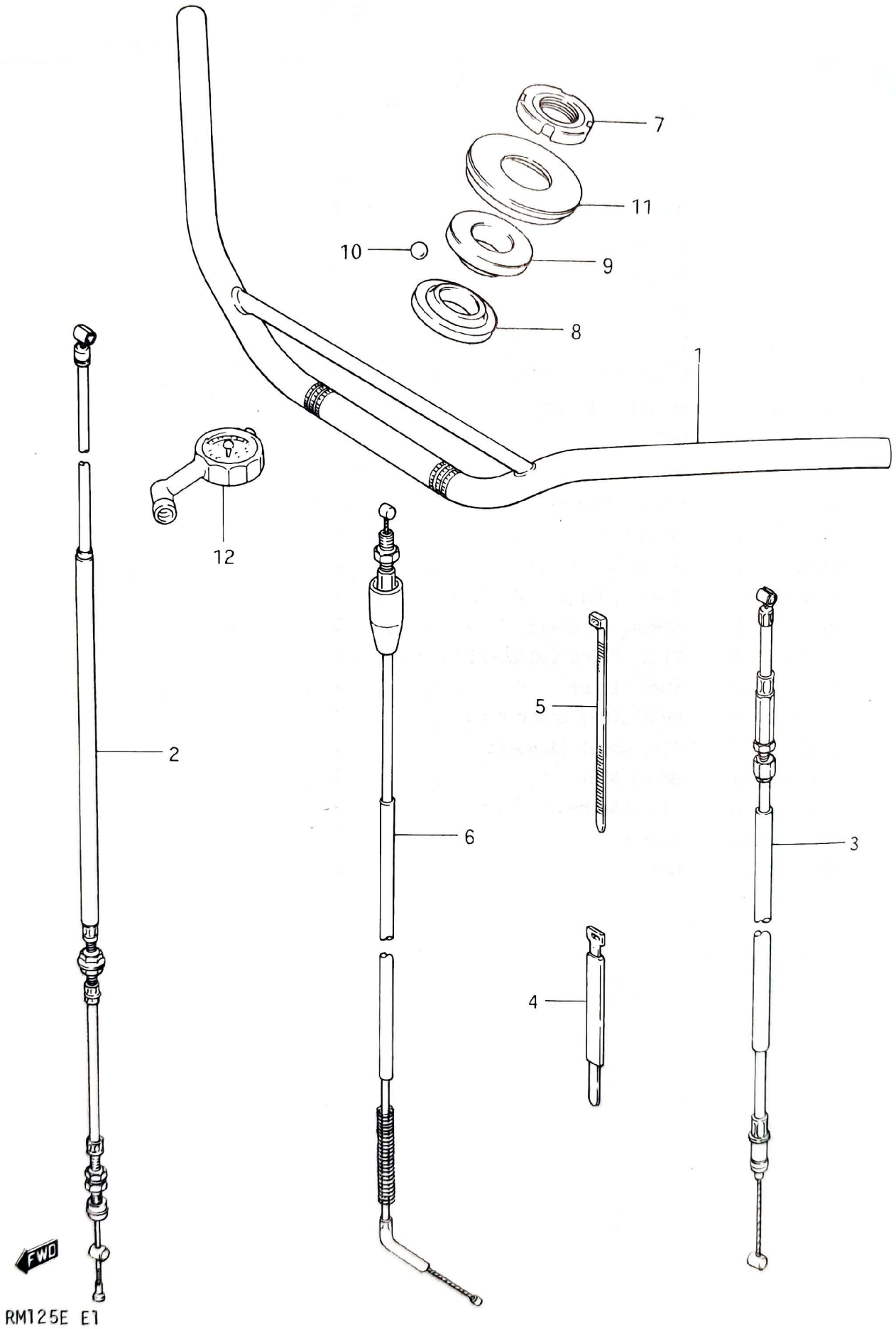
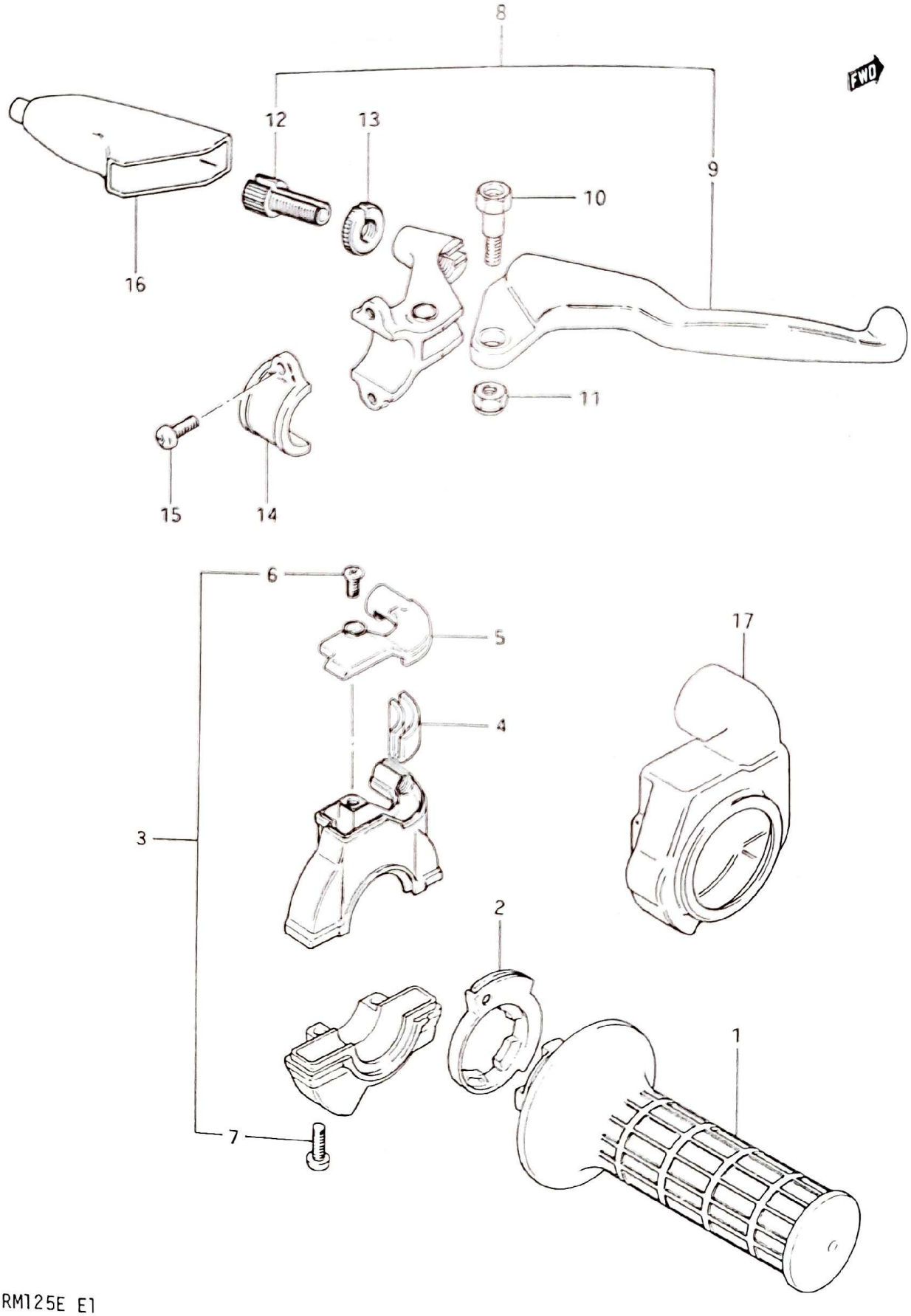


FIG.25 (E- 6) HANDLEBAR

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	56110-14500-19T	HANDLEBAR (Gold)	1	
2	58110-14500	CABLE ASSY, front brake	1	
3	58210-14500	CABLE ASSY, clutch	1	
4	09407-18301	CLAMP, No.1	1	
5	09407-25401	CLAMP, No.2	1	
6	58300-14500	CABLE ASSY, throttle	1	
7	51631-40200	NUT, steering stem	1	
8	51611-40200	INNER RACE, steering	1	
9	51621-40200	OUTER RACE, steering upper	1	
10	06111-08003	STEEL BALL	18	
11	51643-40200	DUST SEAL, upper	1	
12	96200-41330	GAUGE, front fork air	1	

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FIG. 26



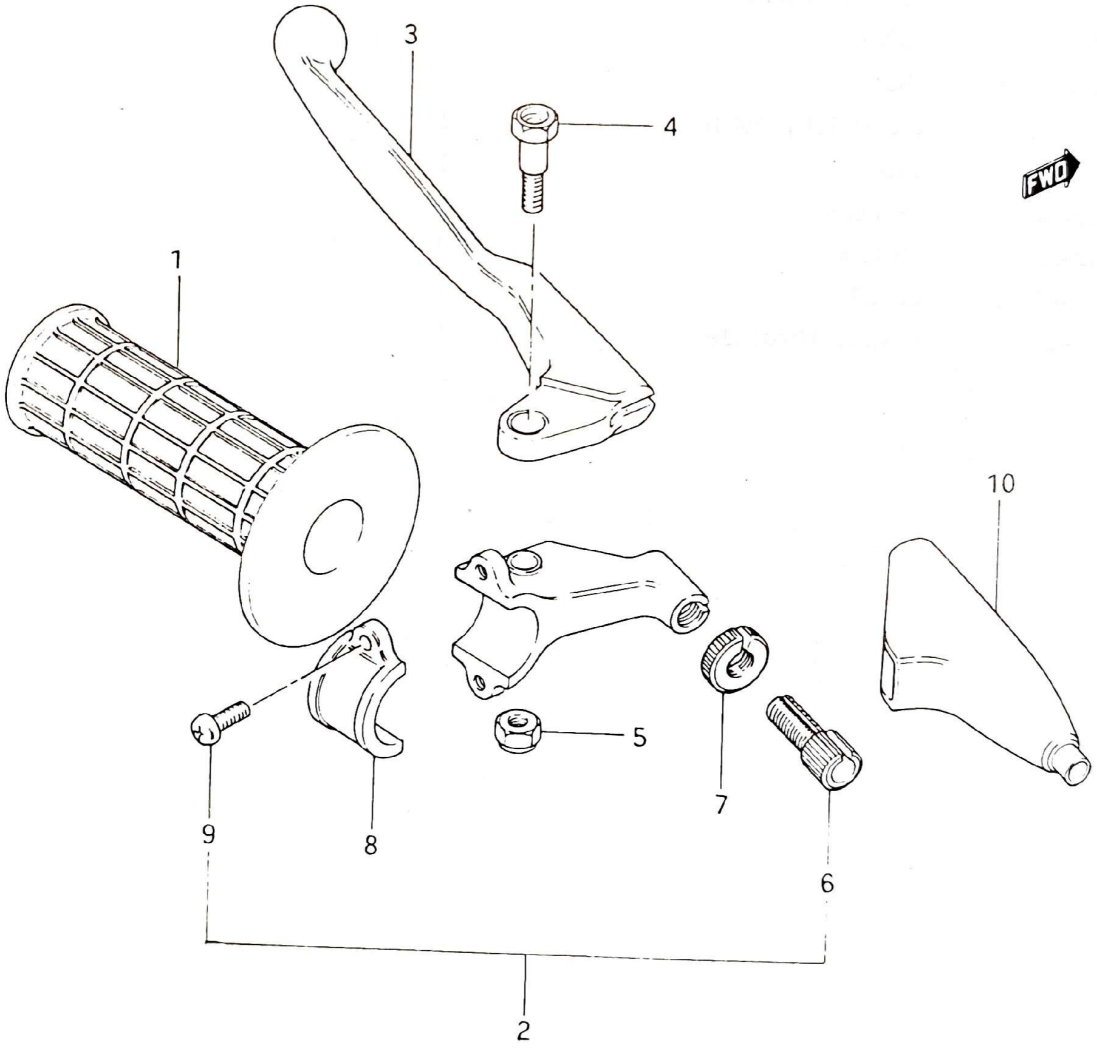
RM125E E1

FIG.26 (E- 7) RIGHT HANDLE SWITCH

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	57110-14300	GRIP, throttle	1	
2	57114-20410	ROTOR, throttle	1	
3	57100-20411	CASE ASSY, throttle	1	
4	57122-20410	.GUIDE, piece	1	
5	57129-20411	.COVER	1	
6	02132-04068	.SCREW	1	
7	02112-05168	.SCREW	2	
8	57300-14310	LEVER ASSY, brake	1	
9	57420-14300	.LEVER, brake	1	
10	57431-14300	.BOLT	1	
11	08319-21068	.NUT	1	
12	57441-14200	.ADJUSTER, cable	1	
13	57442-14200	.NUT	1	
14	57512-14300	.HOLDER	1	
15	02112-05168	.SCREW	2	
16	57341-40001	COVER	1	
17	57129-14500	COVER, throttle	1	

SCAN AnyScanner

FIG. 27



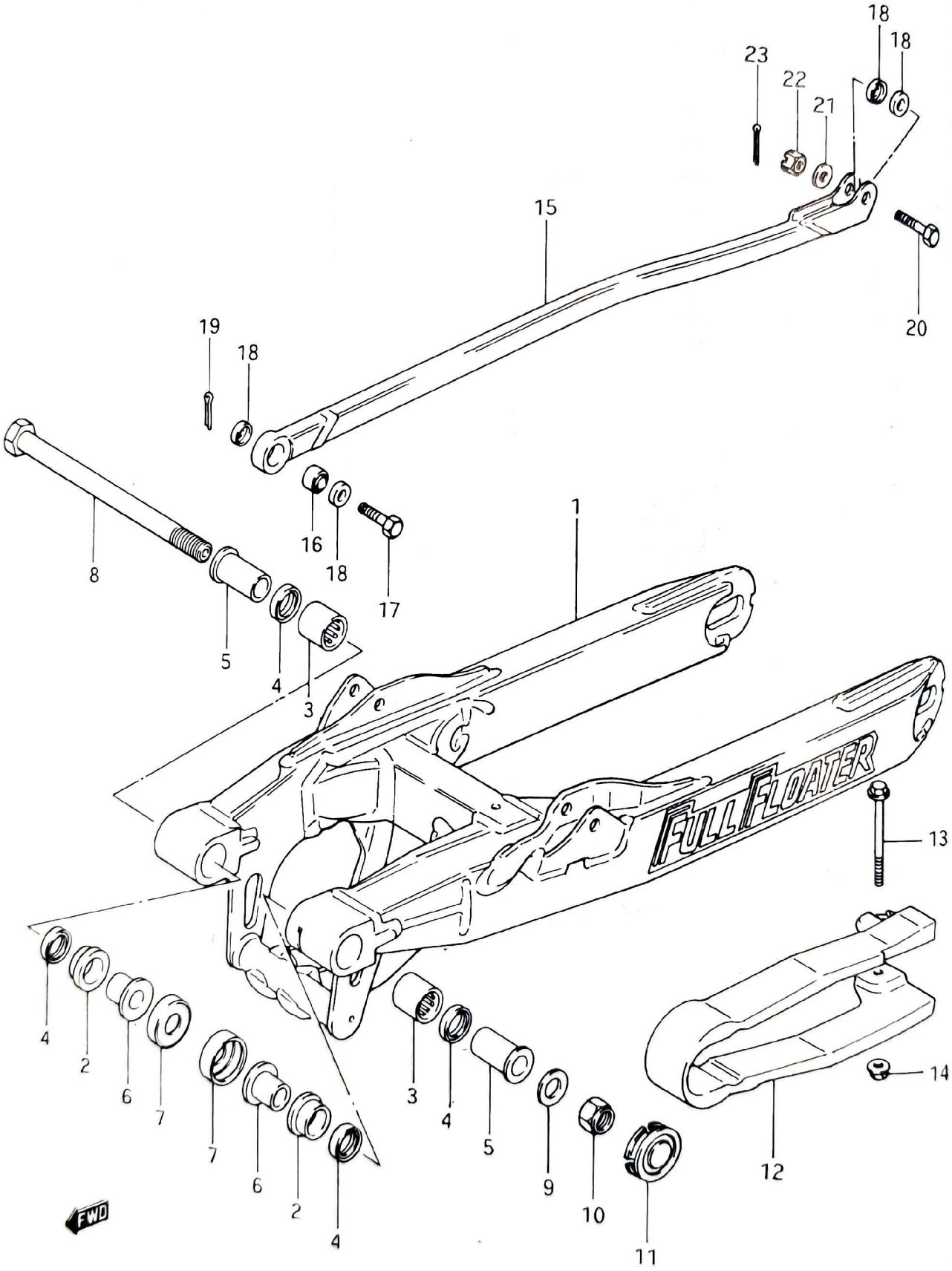
RM125E E1

FIG.27 (E- 8) LEFT HANDLE SWITCH

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	57211-40201	GRIP	1	
2	57500-14300	LEVER ASSY, clutch	1	
3	57620-14300	.LEVER, clutch	1	
4	57431-14300	.BOLT	1	
5	08319-21068	.NUT	1	
6	57441-14210	.ADJUSTER, cable	1	
7	57442-14200	.NUT	1	
8	57512-14300	.HOLDER	1	
9	02112-05168	.SCREW	2	
10	57341-40001	COVER	1	

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FIG. 28



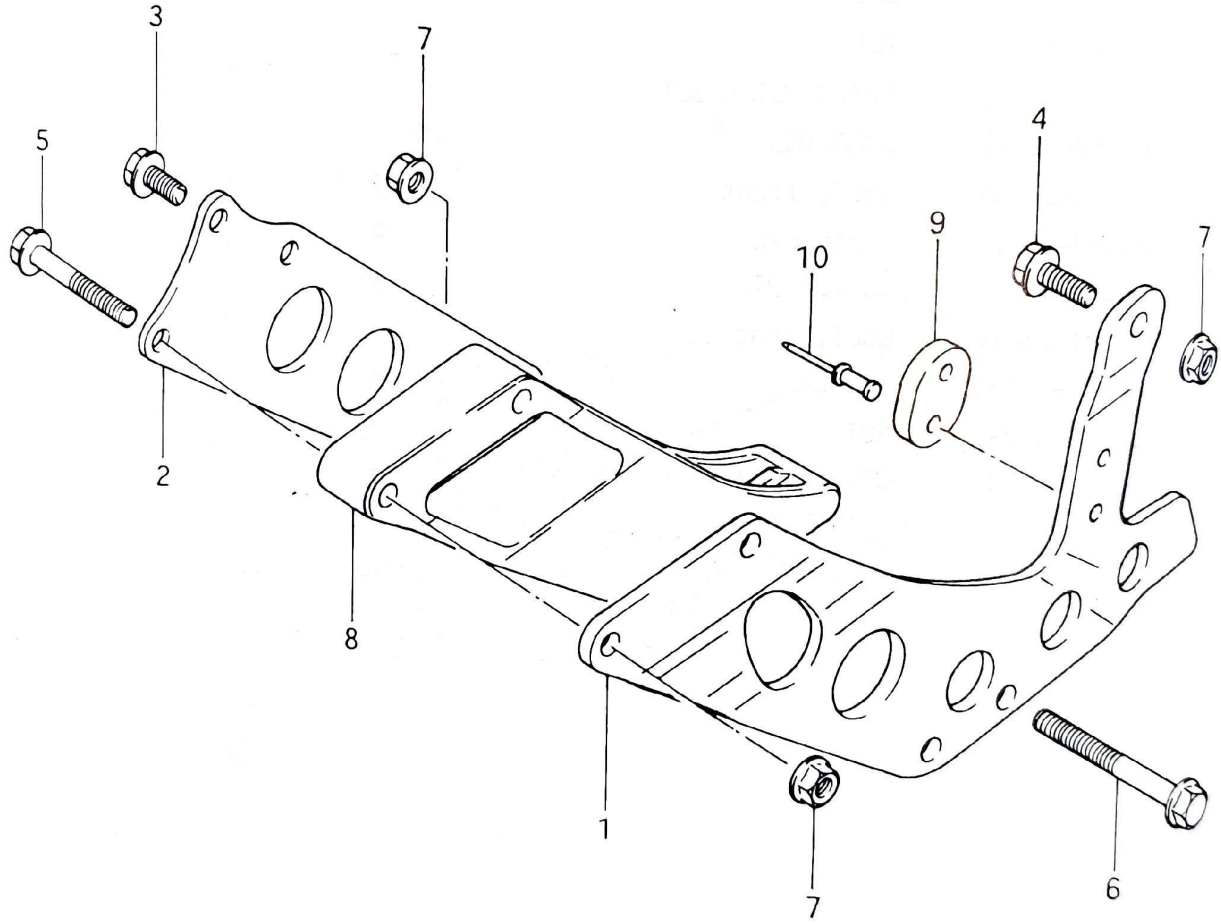
RM125E E1

FIG.28 (F- 2) REAR SWINGING ARM

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61000-14500	SWINGING ARM ASSY	1	
2	61261-14101	.BUSH	2	
3	09263-20041	.BEARING	2	
4	09285-20005	.OIL SEAL	4	
5	61251-14100	SPACER	2	
6	61252-14100	SPACER, inner	2	
7	61262-40400	COVER	2	
8	61211-14500	SHAFT, pivot	1	
9	09160-14027	WASHER	1	
10	09159-14013	NUT	1	
11	61222-14500	CAP	1	
12	61273-14500	BUFFER, chain defense	1	
13	01517-06708	BOLT	1	
14	08319-31068	NUT	1	
15	64300-14840	TORQUE LINK SET	1	
16	64352-40411	.BEARING	1	
17	09101-08003	BOLT, front	1	
18	64339-40410	DUST SEAL	4	
19	04111-20158	COTTER PIN	1	
20	09101-08014	BOLT, rear	1	
21	08322-11088	WASHER	1	
22	08314-41088	NUT	1	
23	04111-20208	COTTER PIN	1	

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FIG. 29

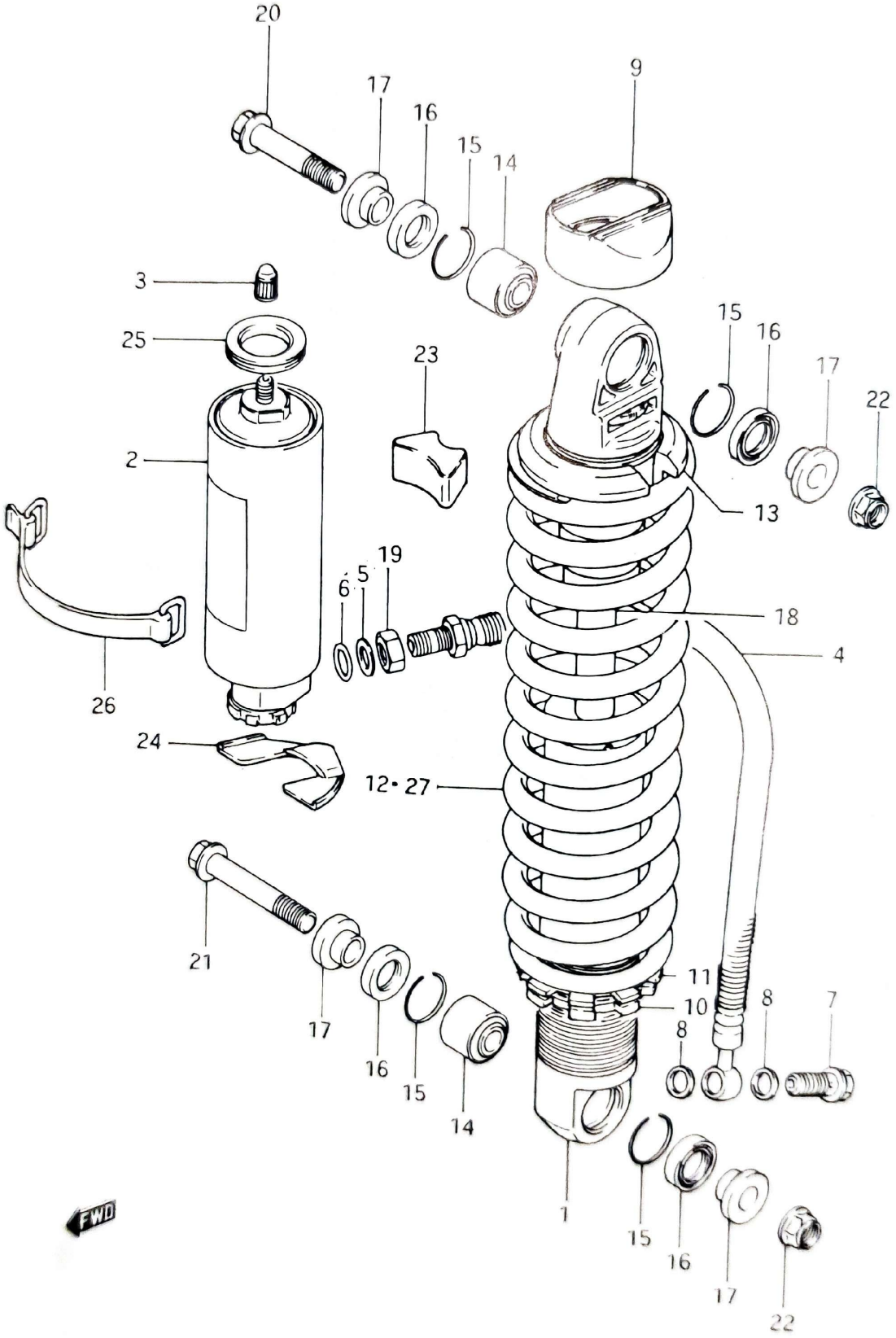


RM125E E1

FIG.29 (F- 3) CHAIN GUIDE

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61341-14500	GUIDE, chain outer	1	
2	61342-14500	GUIDE, chain inner	1	
3	01517-06128	BOLT, front	1	
4	01517-06168	BOLT, rear	1	
5	01517-06408	BOLT, upper	2	
6	01517-06458	BOLT	2	
7	08319-31068	NUT	5	
8	61348-14500	DEFENSE	1	
9	61349-40211	PAD	1	
10	09229-03005	RIVET	2	

FIG. 30



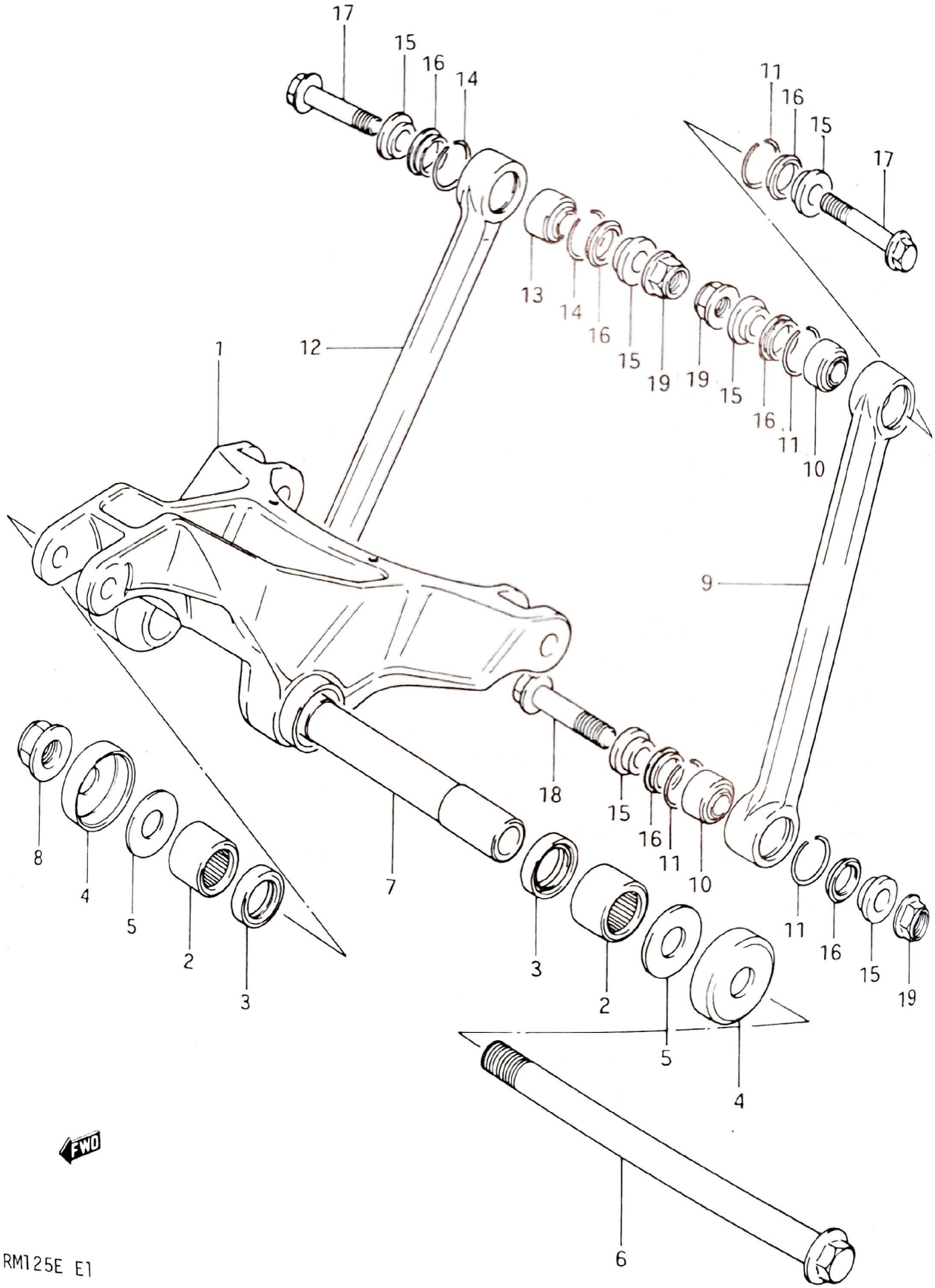
RM125E E1

FIG.30 (F- 4) SHOCK ABSORBER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	62100-14510	SHOCK ABSORBER, rear	1	
2	62270-14500	.TANK	1	
3	51294-20400	..CAP	1	
4	62280-14500	.HOSE	1	
5	62285-14100	.WASHER	1	
6	62154-40200	.O RING	1	
7	62281-14140	.BOLT	1	
8	51148-41310	.GASKET	1	
9	62179-38200	.CAP	2	
10	62194-14140	.NUT	1	
11	62191-14140	.SPRING GUIDE	1	
12	62211-14500	.SPRING	1	
13	62225-14500	.SPRING GUIDE	1	
14	62175-43400	.BEARING	2	
15	62277-14200	.STOP RING	4	
16	62226-43410	.DUST SEAL	4	
17	62684-43401	.COLLAR	4	
18	62120-14500	.PISTON ROD	1	
19	08310-22128	.NUT	1	
20	62311-14500	BOLT, upper	1	
21	09103-10030	BOLT, lower	1	
22	08319-31108	NUT	2	
23	62331-14500	CUSHION, tank	2	
24	62423-14500	CUSHION, tank, lower	1	
25	62423-14510	CUSHION, tank, upper	1	
26	09462-00082	CLAMP, tank	2	
27-1	62211-14515	SPRING (SOFT)	1	OPT
27-2	62211-14517	SPRING (HARD)	1	OPT

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FIG.31



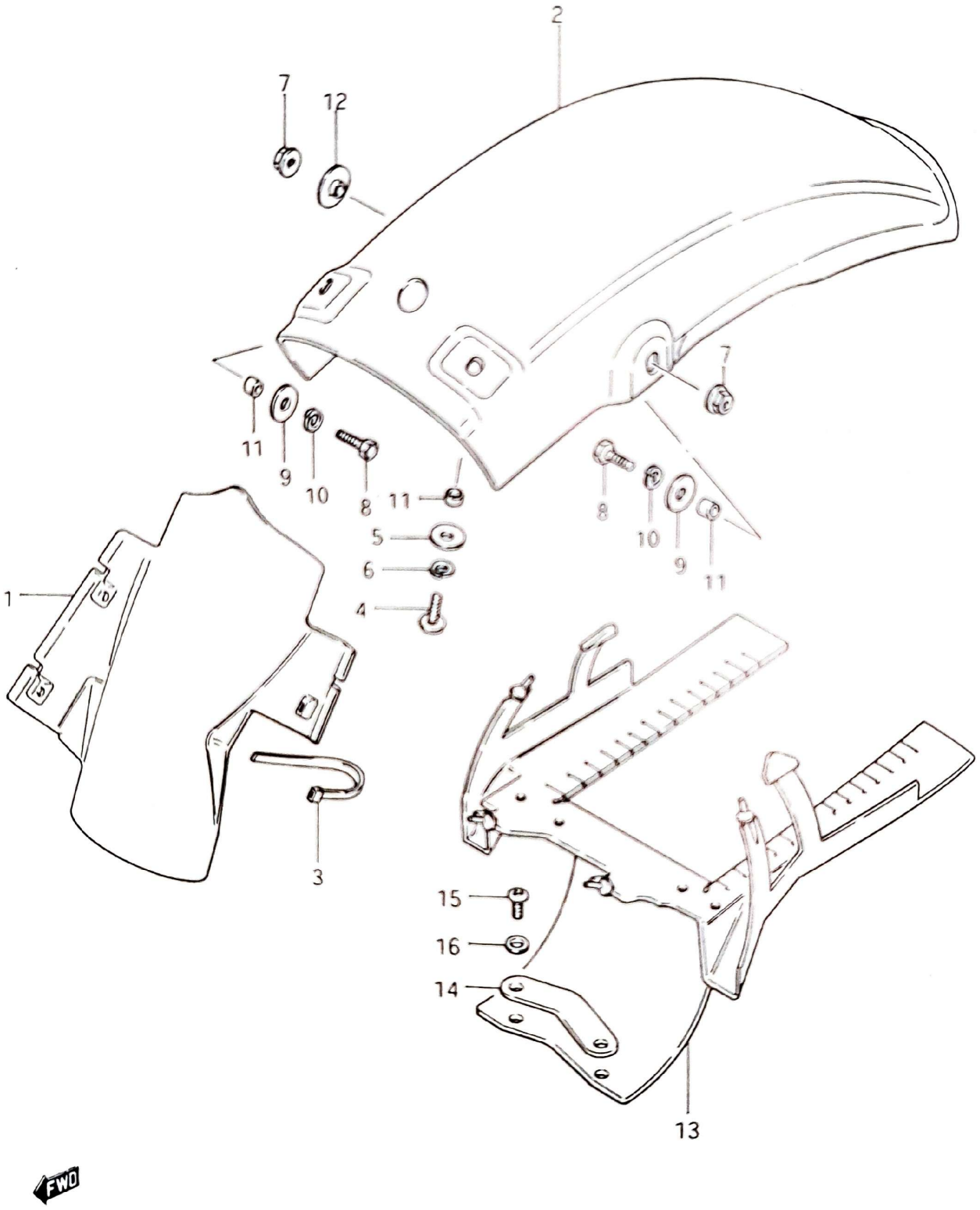
RM125E E1

FIG.31 (F- 5) CUSHION LEVER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	62601-14840	CUSHION LEVER SET	1	
2	09263-20053	.BEARING	2	
3	62624-14500	DUST SEAL, inner	2	
4	61262-45002	DUST SEAL	2	
5	08211-14343	THRUST WASHER	2	
6	62621-14500	SHAFT	1	
7	62623-14500	SPACER	1	
8	09159-14017	NUT	1	
9	62601-14850	ROD SET, cushion, LH	1	
10	09269-10005	.BEARING	2	
11	62657-14500	.STOPPER RING	4	
12	62601-14860	ROD SET, cushion, RH	1	
13	09269-10005	.BEARING	2	
14	62657-14500	.STOPPER RING	4	
15	62316-14501	SPACER	8	
16	62647-14500	DUST SEAL	8	
17	62648-14500	BOLT, upper	2	
18	62658-14500	BOLT, lower	2	
19	08319-31108	NUT	4	

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FIG. 32



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FIG.32 (F- 6) REAR FENDER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63112-14500	REAR, fender front	1	
2	63113-14500-163	REAR, fender rear (Yellow)	1	
3	09407-20401	CLAMP	5	
4	02142-06258	SCREW, front	2	
5	09160-06038	WASHER	2	
6	08321-21068	LOCK WASHER	2	
7	09159-06017	NUT	2	
8	01107-06208	BOLT, rear	2	
9	09160-06027	WASHER	2	
10	08321-21068	LOCK WASHER	2	
11	09180-06073	SPACER	3	
12	09169-06038	WASHER, RH	1	
13	63331-14500	MUD GUARD, rear fender	1	
14	63332-14500	WASHER, mud	1	
15	02142-05105	SCREW	2	
16	08322-21058	WASHER	2	

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FIG. 33

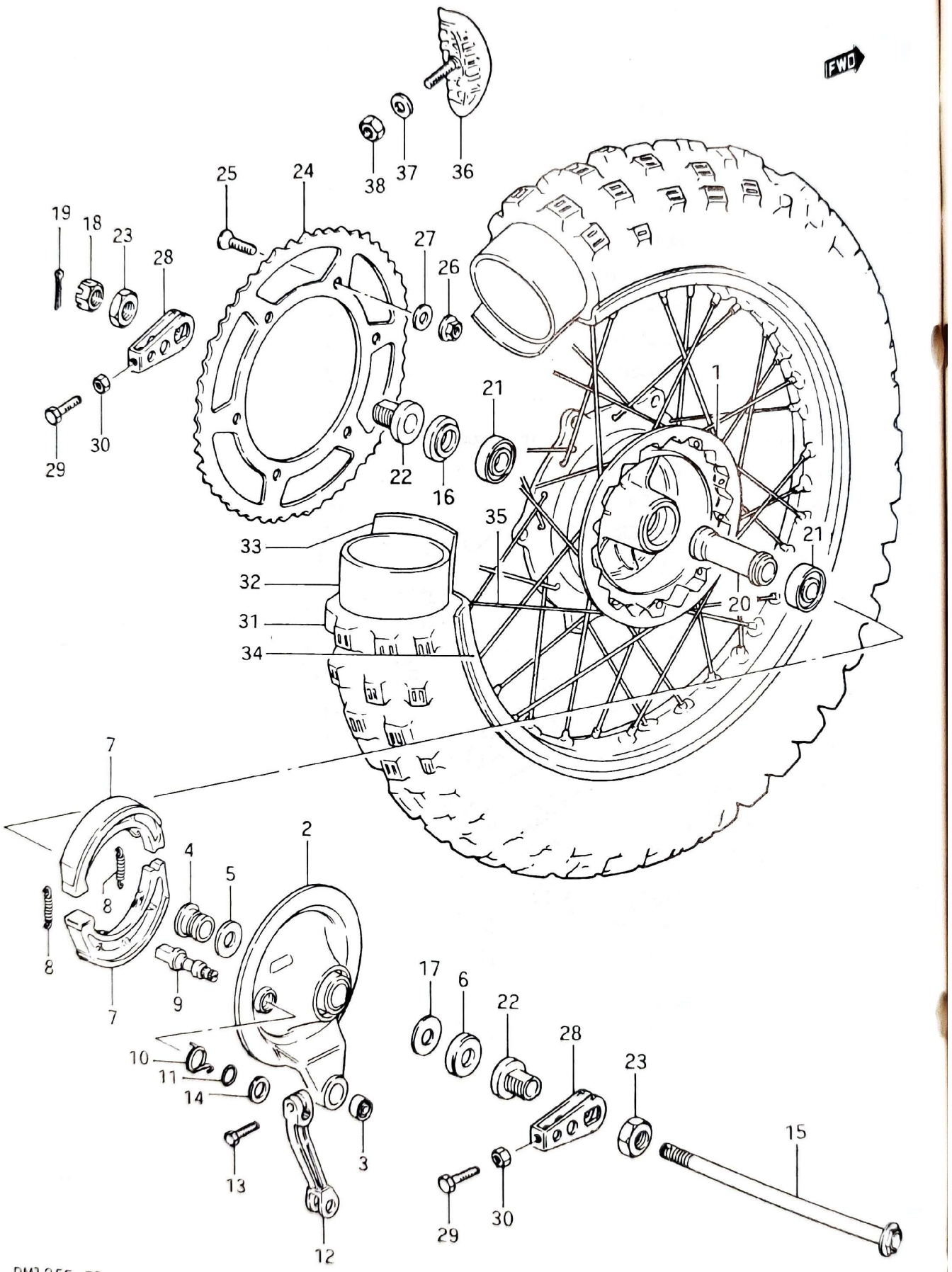

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FIG.33 (F- 7) REAR WHEEL

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64110-14110	HUB, rear wheel	1	
2	64200-14840	PANEL, rear hub	1	
3	64352-40401	.BEARING	1	
4	64213-14100	SPACER, panel	1	
5	09283-20031	DUST SEAL, inner	1	
6	64845-14100	COVER, panel dust seal	1	
7	64410-14100	SHOE, brake	2	
8	09443-07001	SPRING	2	
9	54441-14101	CAM, brake	1	
10	09448-30007	SPRING	1	
11	09280-12001	DUST SEAL	1	
12	64451-14500	LEVER, brake cam	1	
13	01107-06258	BOLT	1	
14	09160-12011	WASHER (12.5x20x1)	1	
15	64711-14500	AXLE, rear	1	
16	64750-14500	SPACER, axle LH	1	
17	08211-15281	THRUST WASHER (T:1.0)	1	
18	09141-14004	NUT	1	
19	04111-30308	COTTER PIN	1	
20	64730-14101	SPACER, hub bearing	1	
21	08123-62027	BEARING	2	
22	64781-14500	SPACER, chain adjuster	2	
23	09140-22006	NUT	2	

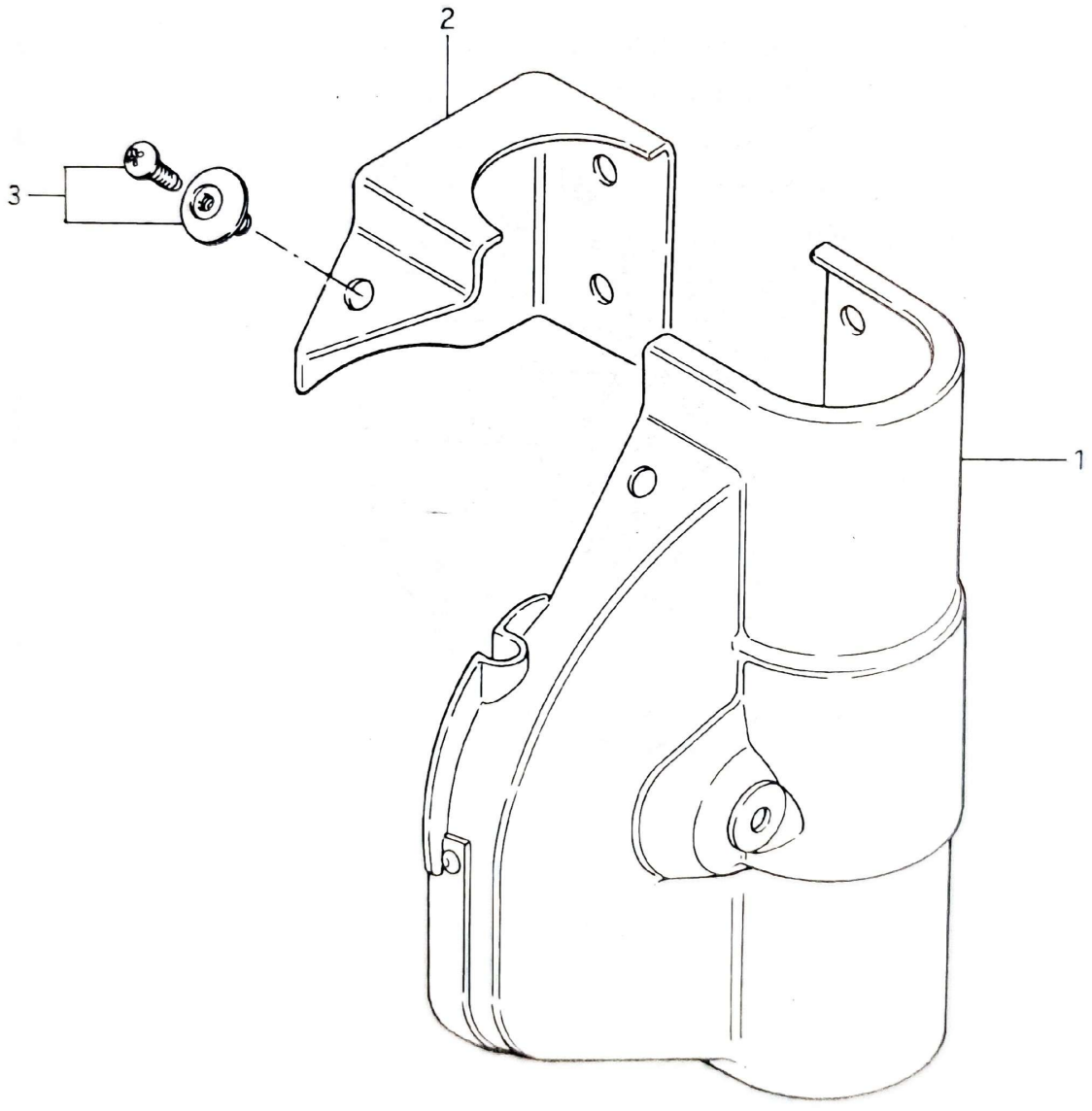
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FIG.33 (F- 8) REAR WHEEL

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
24	64511-40261	SPROCKET, rear (NT:51)	1	
25	09120-08004	SCREW	6	
26	08319-31088	NUT	6	
27	08322-11088	WASHER	6	
28	61410-40200	ADJUSTER, chain	2	
29	09104-08006	BOLT	2	
30	08310-12088	NUT	2	
31	65100-14540	TIRE, rear (120/80-18)	1	DUNLOP
32	65200-14540	TUBE	1	
33	65261-14540	PROTECTOR	1	
34	65311-14500	RIM, wheel (185x18)	1	
35	65320-14111	SPOKE ASSY, rear	1	
36	65270-46910	STOPPER, bead	1	
37	08322-11088	WASHER	1	
38	08310-12088	NUT	1	

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FIG. 34

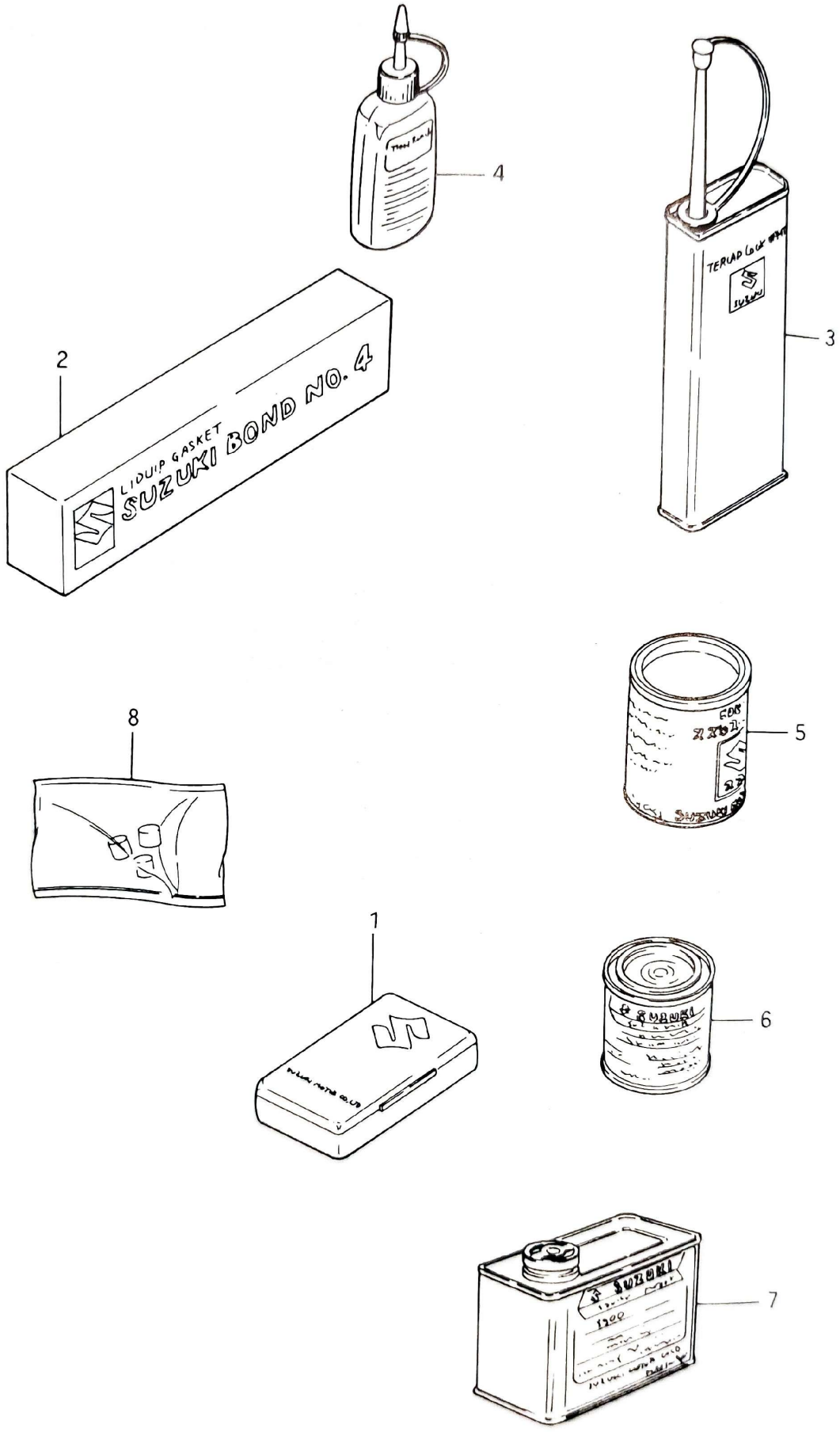


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FIG.34 (F- 9) PANEL COVER (OPTIONAL)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	54260-14500	COVER, panel	1	
2	54263-14500	CAP	1	
3	09409-07304	CLIP	3	

FIG. 35



RM125E E1

FIG.35 (F-10) OPTIONAL

REF.NO.	PART NO.	DESCRIPTION	Q'TY		REMARKS
1	09826-00001	TOOL, tube repairing	1		
2	99000-31030	SUZUKI BOND No.4	1	100g	
3	99000-32040	CEMENT, thread lock	1	200g	
4-1	99000-32030	THREAD LOCK, super (1303B)	1	50g	
4-2	99000-32050	THREAD LOCK, super (1342)	1	50g	
4-3	99000-32020	THREAD LOCK, super (1333B)	1	50g	
4-4	99000-32110	THREAD LOCK, super (1322)	1	50g	
4-5	99000-32120	THREAD LOCK, super (1324)	1	50g	
5	99000-25030	GREASE, super	1	150g	
6-1	99000-10109-19F	PAINT (Champion Blue)	1	90g	
6-2	99000-10109-163	PAINT (Phlolina Yellow)	1	90g	
6-3	99000-10109-291	PAINT (Black Semi-Gloss)	1	90g	
6-4	99000-10109-19T	PAINT (Medium Gold)	1	90g	
7-1	99000-10105-19F	PAINT (Champion Blue)	1	500g	
7-2	99000-10105-163	PAINT (Phlolina Yellow)	1	500g	
7-3	99000-10105-291	PAINT (Black Semi-Gloss)	1	500g	
7-4	99000-10105-19T	PAINT (Medium Gold)	1	500g	
8	99000-24240	BIRD LEAK	1		

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PARTS NUMBER INDEX

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11141-14500	1-02
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11241-14501	1-09
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11341-14500	3-01
11351-14500	3-09
11360-14500	3-12
11400-14890	1-24
11481-14500	2-02
11482-14500	3-02
11483-14500	3-10
12110-14502	4-01-1
12110-14502-025	4-01-2
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