

SUZUKI

PARTS CATALOGUE

SUZUKI

RM250E

(RJ12A)

1983-10

NOTE :

Indexes for microfiche parts catalogues

Figures in parentheses after "Fig.No." on a text page, showing "Adress No." of a microfiche, make it easy to utilize a microfiche parts catalogue.

NOTER :

Index pour microfiche catalogues de pièces

Les chiffres dans les parenthèses derrière "Fig.No." dans la page de texte, indiquant "Adress No." de la microfiche, facilitent à utiliser la microfiche catalogue de pièces.

NOTA :

Indice para catalogos de rceuestos de micro-ficha

Las cifras indicadas entre paréntesis detras de "Fig.No." en la parte titular de la pagina de catalogo son el " Adress No." de la micro-ficha, y lo cual facilita el indice del catalogo de micro-ficha.

SUZUKI RM250E



PREFACE

When it becomes necessary to replace parts on SUZUKI MOTORCYCLES, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI RM250E.

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E.No.	: Engine number	OS	: Over size
F.No.	: Frame number	STD	: Standard
d	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width
L	: Length		
LH	: Left hand side		
RH	: Right hand side		

~100045 : Up to F.No.RJ12A-100045

100046~ : From F.No.RJ12A-100046

$\frac{12}{\text{ID}} \times \frac{34}{\text{OD}} \times \frac{5.6}{\text{T(or W,L)}}$ Figures in the description column
show the dimensions of parts.

ID OD T(or W,L)

To 12345-56781 (Parts No.) : indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones are not interchangeable with new ones.

From 12345-56781 (Parts No.) : indicates that the former and new parts are interchangeable with each other and both are usable.

3. INNER PARTS OF ASSEMBLY
Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. MODIFICATION NOTICE
A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.

5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.

5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual.
When assembling, use "SUZUKI SERVICE MANUAL".

6. SPECIFICATION CODE

This catalogue contains the parts for the model designed for the following spec.;

spec. code : E1, E4.

7. SERIAL FRAME NUMBER

RM250E : RJ12A-100001~

Code No. for this model is (RJ12A).

This code No. is indicated on the frame head pipe.

In case model name is unknown, model can be identified by the code on the frame head pipe and place spare parts order referring to correct parts catalogue.

PREFACE

Quand il devient nécessaire de remplacer des pièces sur SUZUKI MOTOCYCLETTES toujours utiliser les PIÈCES D'ORIGINE SUZUKI qui ont été soumises à des contrôles de qualité sévères leur garantissant qualité et performance impeccables.

Ce catalogue de pièces détachées couvre la liste de toutes les pièces de rechange pour SUZUKI RM250E.

INSTRUCTIONS POUR UTILISER LE CATALOGUE

1. DIMENSIONS

Les dimensions des pièces dans ce catalogue sont indiquées en unités de millimètres.

2. ABREVIATIONS

Les abréviations utilisées dans ce catalogue sont les suivantes:

AR	: Comme requis	NT	: Nombre de dents
ASSY	: Assemblage	OPT	: Sur option
E.No.	: Numéro du moteur	OS	: Sur-dimensionné
F.No.	: Numéro du châssis	T	: Epaisseur
ID	: Diamètre intérieur	US	: Sous-dimensionné
OD	: Diamètre extérieur	W	: Largeur
L	: Longueur		
LH	: Côté gauche		
RH	: Côté droit		

~100045 : Jusqu'à F.No.RJ12A-100045

100046~ : Depuis F.No.RJ12A-100046

$\frac{12}{\text{ID}} \times \frac{34}{\text{OD}} \times \frac{5.6}{\text{T(or W,L)}}$ Les chiffres dans la colonne
remarques montrent les dimensions
des pièces comme suit.

To 12345-56781 (N° de pièces) : indique que le numéro des pièces a été échangé en 12345-56781 et que les nouvelles pièces sont interchangeables avec les anciennes, mais que celles-ci ne sont pas interchangeables avec les nouvelles.

From 12345-56781 (N° de pièces) : indique que les anciennes et nouvelles pièces sont interchangeables les unes avec les autres et sont utilisables chacune.

3. PIECES INTERNES DE L'ASSEMBLAGE
Les numéros de pièces qui comportent un point (.) avant la désignation de pièce détachée indique la pièce interne se rapportant à l'assemblage.

4. AVIS DE MODIFICATION
Un bulletin de pièces détachées vous sera envoyé à tout moment opportun quand des changements de pièces ont lieu, y compris les modifications de pièces interchangeables entre les nouvelles et anciennes pièces.

5. A NOTER

- 5-1. II existe certaines pièces différentes de celles de rechange pour les modèles de production vu des raisons administratives et dont l'usage est commun avec celles d'autres modèles.
- 5-2. Concernant les durites en caoutchouc et les tuyaux en vinyle, ne pas manquer de les couper à la bonne longueur comme indiqué dans le catalogue des pièces détachées ou selon ce qui est utile pour le véhicule affecté.
- 5-3. Noter que les dessins à la page d'illustration servent à titre de référence pour les numéros de pièces détachées, et non pas comme référence pour l'assemblage. Pour cette dernière opération, se reporter au "MANUEL D'ENTRETIEN SUZUKI".

6. CODE DE SPECIFICATION

Ce catalogue contient les indications de pièces pour le modèle conçu suivant les spécifications suivantes:

Code de spécifications : E1, E4.

7. NUMERO DE SERIE DU CADRE

RM250E : RJ12A-100001~

Le Nr de code de ce modèle est (RJ12A).

Le Nr de code est indiqué sur la colonne de direction du cadre.

En cas de modèle inconnu, celui-ci peut être indentifié par le code figurant sur la colonne de direction et la commande de pièces détachées peut être passée en utilisant le catalogue correspondant.

RM250E E1

Einleitung

Zum Auswechseln eines Teils der Motorräder stets nur Original Suzuki Ersatzteile verwenden, da diese Teile unter strengsten Bedingungen geprüft werden, um die Qualität und Leistung zu gewährleisten. Dieser ET-Katalog umfaßt alle Suzuki Ersatzteile, die für Reparaturen benötigt werden RM250E.

Anweisung zur Verwendung des ET Kataloges

1. Maßangaben

Alle Maßangaben in diesem Katalog sind in mm Einheiten.

2. Abkürzungen :

Die folgenden Abkürzungen werden in diesem Katalog verwendet.:

AR	: Wie benötigt	NT	: Anzahl der Zähne
ASSY	: Baugruppe Kompl.	OPT	: Zusatzausstattung
E.No.	: Motornummer	OS	: Übermaß
F.No.	: Fahrgestellnummer	STD	: Standard
d	: Durchmesser des Materials	T	: Stärke
ID	: Innendurchmesser	US	: Untermaß
OD	: Außendurchmesser	W	: Breite
L	: Länge		
LH	: Links		
RH	: Rechts		
~123456	: Bis zur F.No.RJ12A-123456		
123456~	: Ab der F.No.RJ12A-123456		

$\frac{12}{\text{ID}} \times \frac{34}{\text{OD}} \times \frac{5.6}{\text{T(or W,L)}}$ Diese Ziffern in der Beschreibungsspalte sind Maßangaben.

ID OD T(or W,L)

Zu 12345-56781 (Ersatzteile Nr.) : bedeutet daß Ersatzteile Nummer ist gewechselt zu 12345-56781 und die neue Ersatzteile sind Austauschbarkeit mit den Letzten aber die Umkehrung ist unmöglich.

Von 12345-56781 (Ersatzteile Nr.) : bedeutet daß die letzte und neue Ersatzteile sind Austauschbarkeit miteinander.

3. Innenteile der Baugruppe

Der Punkt (.) vor der ET-Beschreibung bedeutet, daß diese Teile aus der Baugruppe separat lieferbar sind.

4. Umschlüsselung eines Ersatzteils

Umschlüsselungen und Austauschbarkeit werden Ihnen soweit erforderlich durch ein Auto mitgeteilt.

5. Zur Beachtung :

- 5-1. Es können sich Ersatzteile von den in der serie eingebauten serie eingebauten Teilen unterscheiden.
- 5-2. Alle Schläuche (Gummi oder Vinyl), die im Katalog verwendet werden, müssen entsprechend der Länge zugeschnitten werden.
- 5-3. Alle Zeichnungen im Katalog sind zur Erkennung des Ersatzteils zu verwenden und nicht als Service Handbuch.

6. Spezifikation Code

Dieser Katalog umfaßt die Ersatzteile für die Modelle mit den folgenden Spezifikationen:

Spezifikation Code : E1, E4.

7. Fahrgestellnummer

RM250E : RJ12A-100001~

Der Modelcode für dieses Model lautet (RJ12A).

Dieser Code ist auf der Oberfläche des Auspuffs eingeprägt.

Das Fahrzeug kann aufgrund dieser Auspuffprägung indentifiziert werden und Ersatzteilbestellungen können unter Zuhilfenahme des entsprechenden Ersatzteilkatalogs auf gegeben werden.

RM250E E1

PREFACIO

Quando se hace necesario reemplazar las piezas en MOTOCICLETAS de SUZUKI, sírvase usar siempre las PEIZAS GENUINAS DE SUZUKI que han pasado una estricta inspección de calidad y rendimiento.

Este catálogo contiene todas las piezas sueltas para RM250E de SUZUKI.

INSTRUCCIONES SOBRE EL CATALOGO

1. DIMENSIONES

En este catálogo, las dimensiones de las piezas se indican en unidad de milímetros.

2. ABREVIATURAS

Las abreviaturas usadas en este catálogo son como sigue:

AR	: Lo necesario	NT	: Número de dientes
ASSY	: Conjunto	OPT	: Opcional
E.No.	: Número del motor	OS	: Sobremedida
F.No.	: Número del bastidor	STD	: Standard
d	: Diámetro del material	T	: Espesor
ID	: Diámetro interno	US	: Submedida
OD	: Diámetro externo	W	: Ancho
L	: Longitud		
LH	: Lado izquierdo		
RH	: Lado derecho		
~100045	: Hasta F.No.RJ12A-100045		
100046~	: Desde F.No.RJ12A-100046		
12 x 34 x 5.6	 Los números en la columna de		
⋮	"Observaciones" muestran las dimensiones		
⋮	de las piezas como sigue.		
⋮			
ID	OD	T(or W,L)	

To 12345-56781 (No. de pieza) : indica que el número de pieza fue modificado a 12345-56781 y que las nuevas piezas son intercambiables con las anteriores, pero no viceversa.

From 12345-56781 (No. de pieza) : indica que las piezas anticuadas y nuevas son intercambiables indistintamente.

3. PIEZAS INTERNAS DEL CONJUNTO
El número de pieza que cuenta con una marca de período (.) antes del nombre de pieza indica pieza con relación al conjunto.

4. NOTICIA DE MODIFICACION
Remitiremos un boletín de pieza en ocasiones de modificación de piezas, incluyendo modificaciones de intercambiabilidad entre las nuevas y viejas piezas.

5. NOTA

5-1. Hay ciertas piezas diferentes de aquellas de modelos de producción entre las piezas de repuesto por razones administrativas y uso común de ellas con los otros modelos.

5-2. En cuanto a las manqueras de goma y tubos de vinilo, sírvase usarlas cortando según la longitud mencionada en el catálogo de piezas o según la longitud realmente requerida por el vehículo.

5-3. Debe observarse que los dibujos dados en la página de ilustración son para la rápida referencia del número de pieza de repuesto, y no para usarse como un manual de armado. En el armado, use el "MANUAL DE SERVICIO DE SUZUKI".

6. CONDIGO DE ESPECIFICACION

Este catálogo contiene las piezas para el modelo diseñado para las siguientes especificación;

Código de especificación : E1, E4.

7. NUMERO DE SERIE DEL CUADRO

RM250E : RJ12A-100001~

Número de código para este modelo es (RJ12A).

Este número de código está indicado sobre el tubo de la cabeza de chasis. En caso el nombre del modelo sea desconocido, modelo puede identificarse por el código sobre el tubo de la cabeza de chasis y coloquen el pedido para repuestos refiriendo al correcto catálogo de repuestos.

RM250E E1

MILLIMETER → INCH CONVERSION CHART
 TABLEAU DE CONVERSION DE MILLIMETRES → POUCES
 CUADRO DE CONVERSION A UNIDAD DE MILIMETRO → PULGADA
 MILLIMETER → ZOLL UMRECHNUNGSTABELLE

	0	1	2	3	4	5	6	7	8	9
00	.000	.039	.079	.118	.157	.197	.236	.276	.315	.354
10	.394	.433	.472	.512	.551	.591	.630	.669	.709	.748
20	.787	.827	.866	.906	.945	.984	1.024	1.063	1.102	1.142
30	1.181	1.220	1.260	1.299	1.339	1.378	1.417	1.457	1.496	1.535
40	1.575	1.614	1.654	1.693	1.732	1.772	1.811	1.850	1.890	1.929
50	1.969	2.008	2.047	2.087	2.126	2.165	2.205	2.244	2.283	2.323
60	2.362	2.402	2.441	2.480	2.520	2.559	2.598	2.638	2.677	2.717
70	2.756	2.795	2.835	2.874	2.913	2.953	2.992	3.031	3.071	3.110
80	3.150	3.189	3.228	3.268	3.307	3.346	3.386	3.425	3.465	3.504
90	3.543	3.583	3.622	3.661	3.701	3.740	3.780	3.819	3.858	3.898

How to read
 Mode de lecture
 Modo de leer
 Anleitung

	0	1	2	3	4
00	---	---	---	---	---
10	---	---	---	---	---
20	---	---	---	0.906	---
30	---	---	---	---	---

23 millimeters equal 0.906 inch
 23 millimètres égalent 0.906 pouce
 23milímetros = 0.906 pulgada
 23 millimeter entspricht 0.906 zoll

Contents are subject to change without notice or obligation.

Les matières traitées sont susceptibles d'être modifiées sans préavis obligation de notre part.

El contenido está sujeto a modificaciones sin previo aviso.

Änderungen vorbehalten.

F

FIG. 1

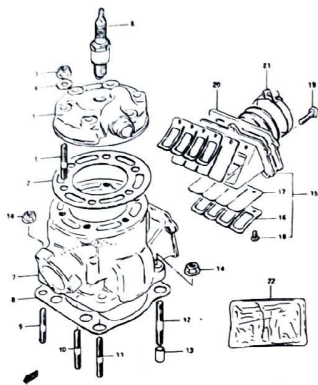


FIG. 2

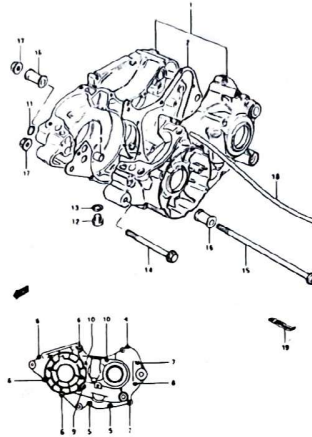


FIG. 3

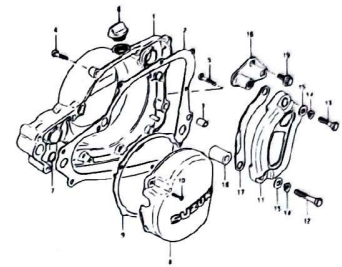


FIG. 4

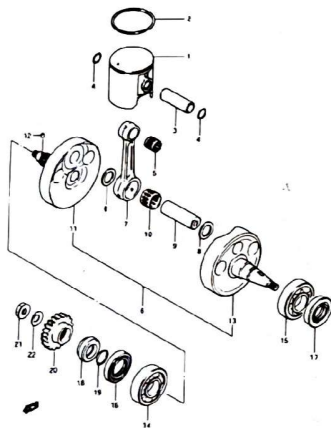


FIG. 5

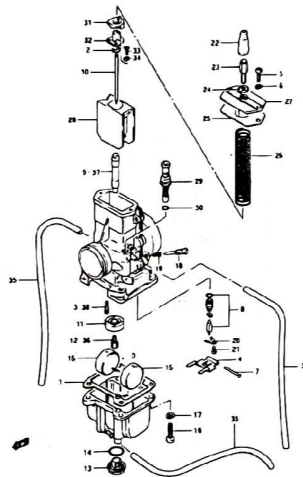


FIG. 6

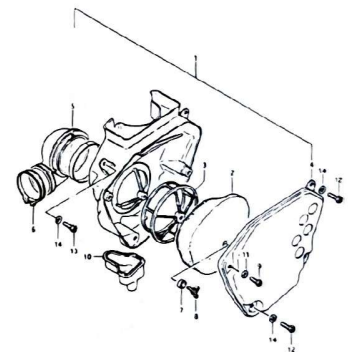


FIG. 7

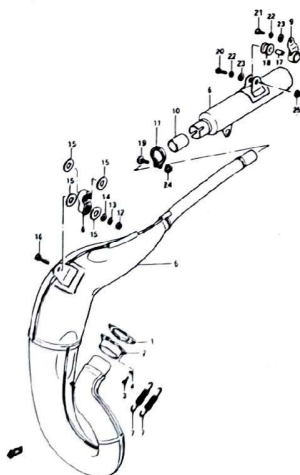


FIG. 8

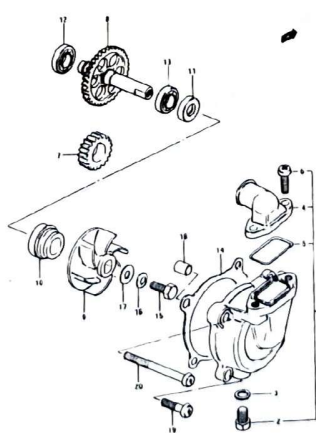


FIG. 9

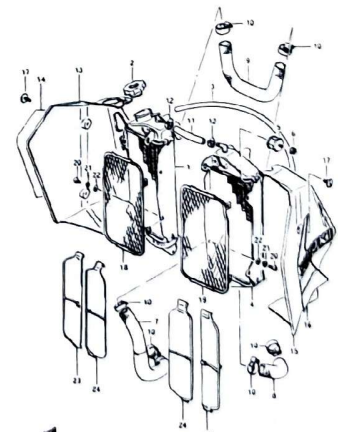


FIG. 10

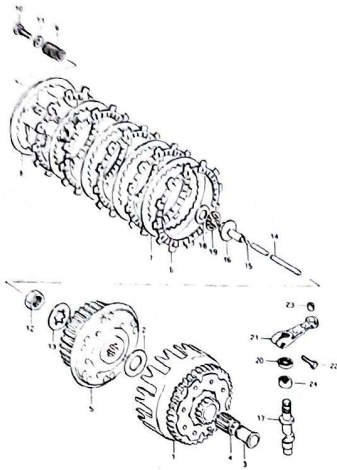


FIG. 11

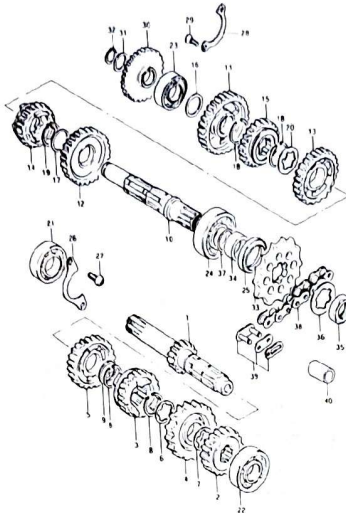


FIG. 12

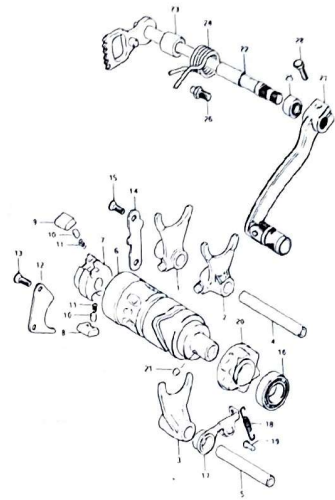


FIG. 13

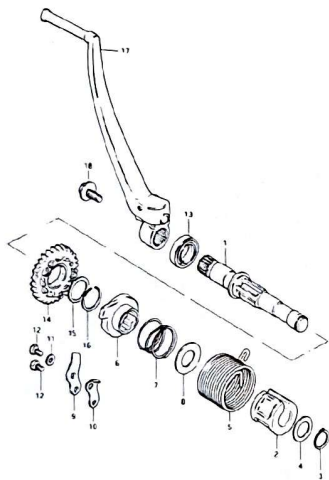


FIG. 14

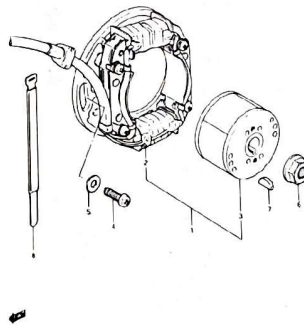


FIG. 15

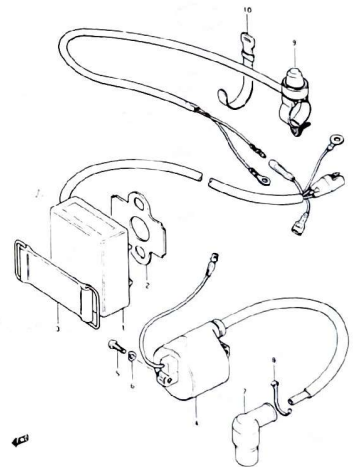


FIG. 16

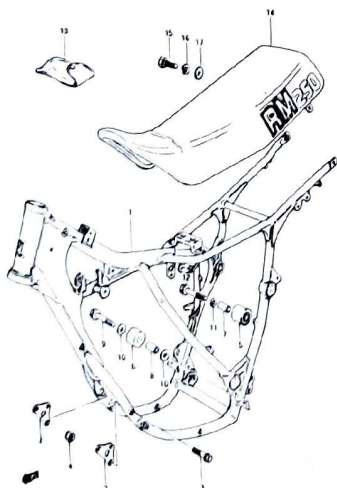


FIG. 17

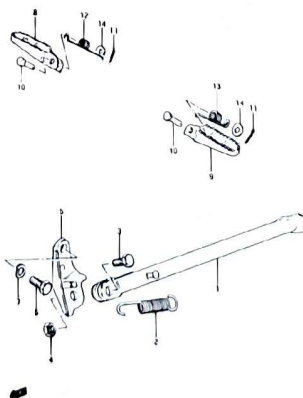
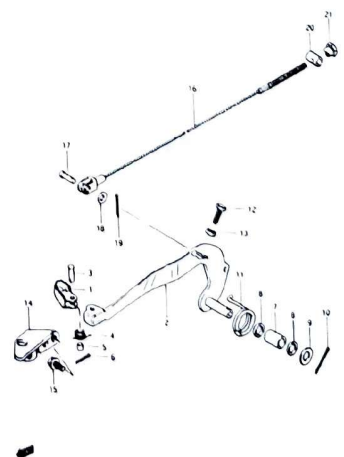


FIG. 18



RM250E E1

FIG. 19

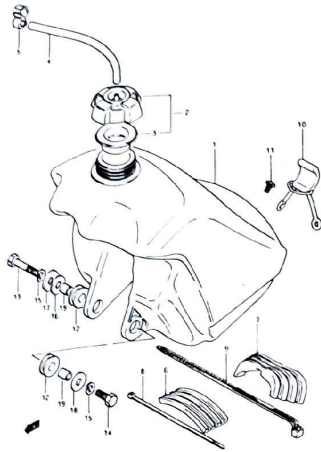


FIG. 20

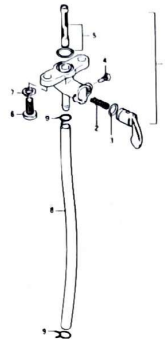


FIG. 21

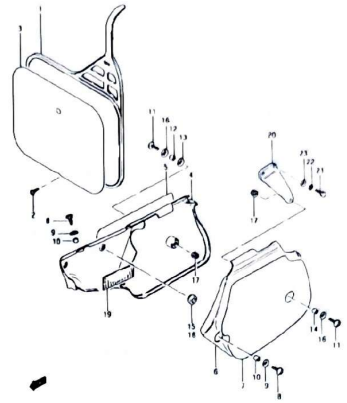


FIG. 22

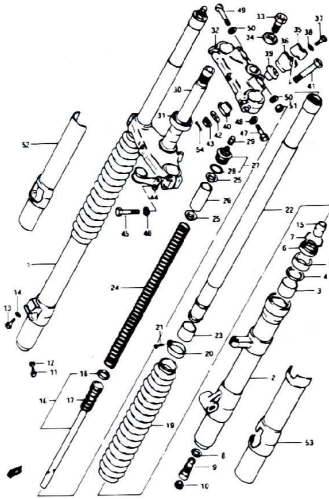


FIG. 23

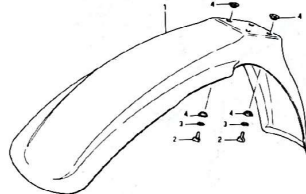


FIG. 24

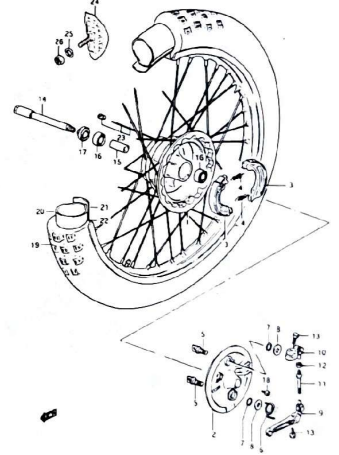


FIG. 25

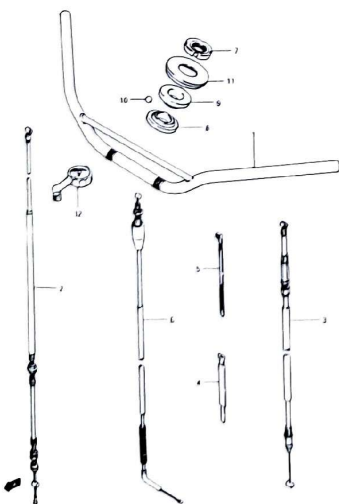


FIG. 26

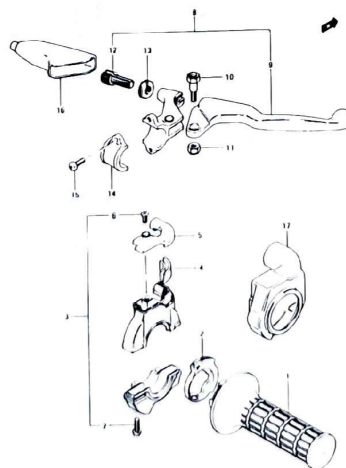


FIG. 27

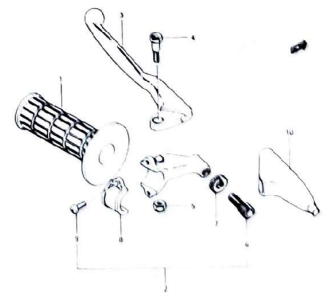


FIG. 28

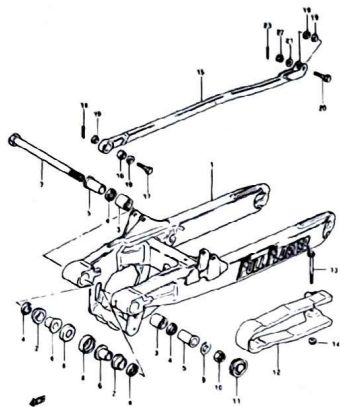


FIG. 29

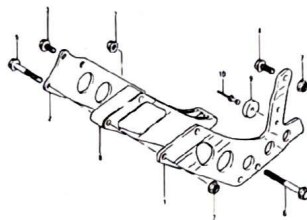


FIG. 30

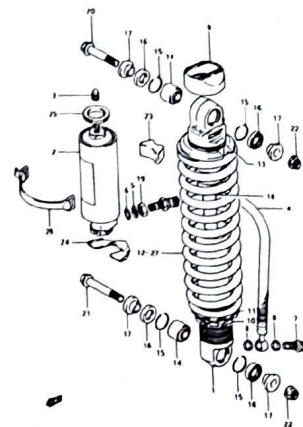


FIG. 31

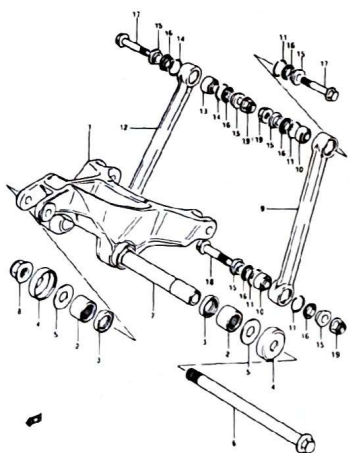


FIG. 32

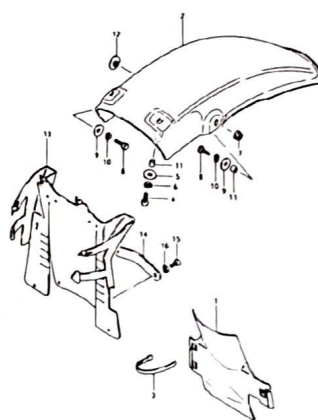


FIG. 33

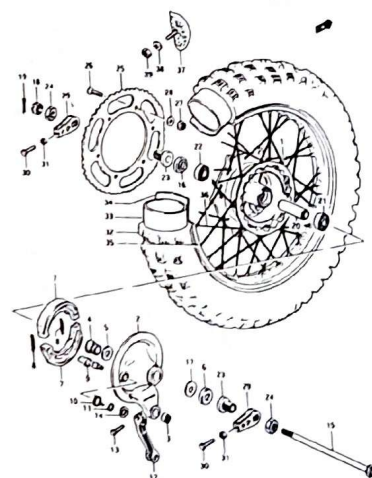


FIG. 34

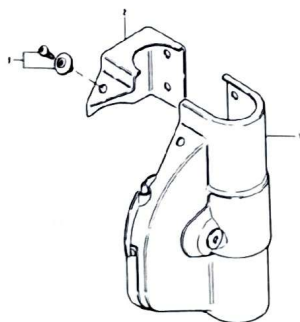


FIG. 35

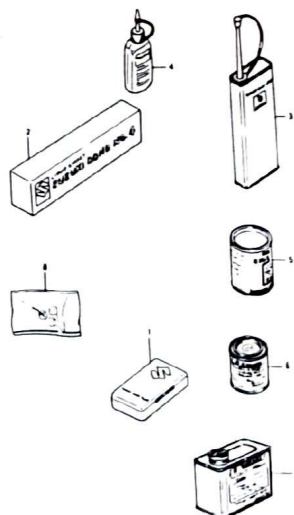
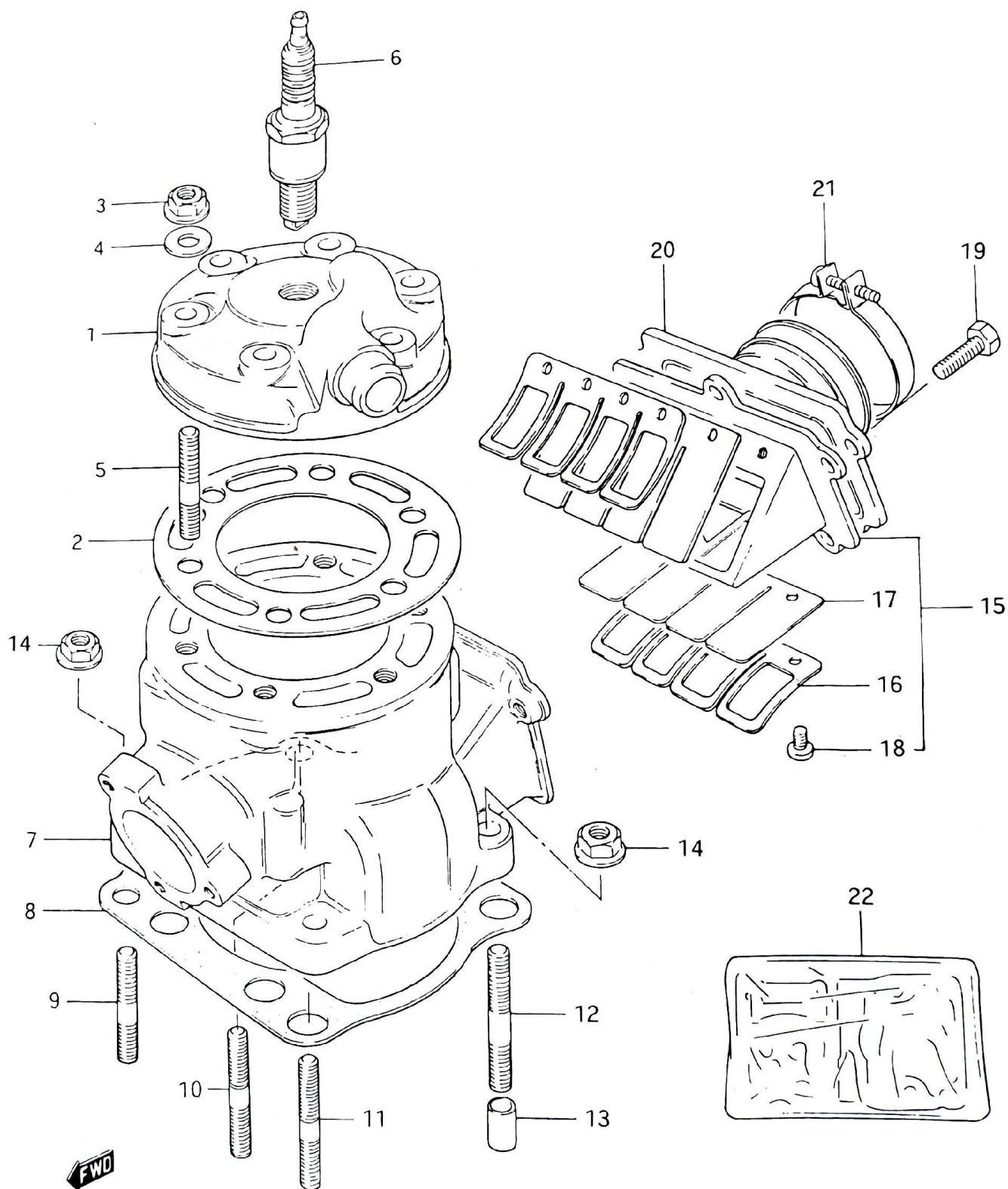


FIG.1



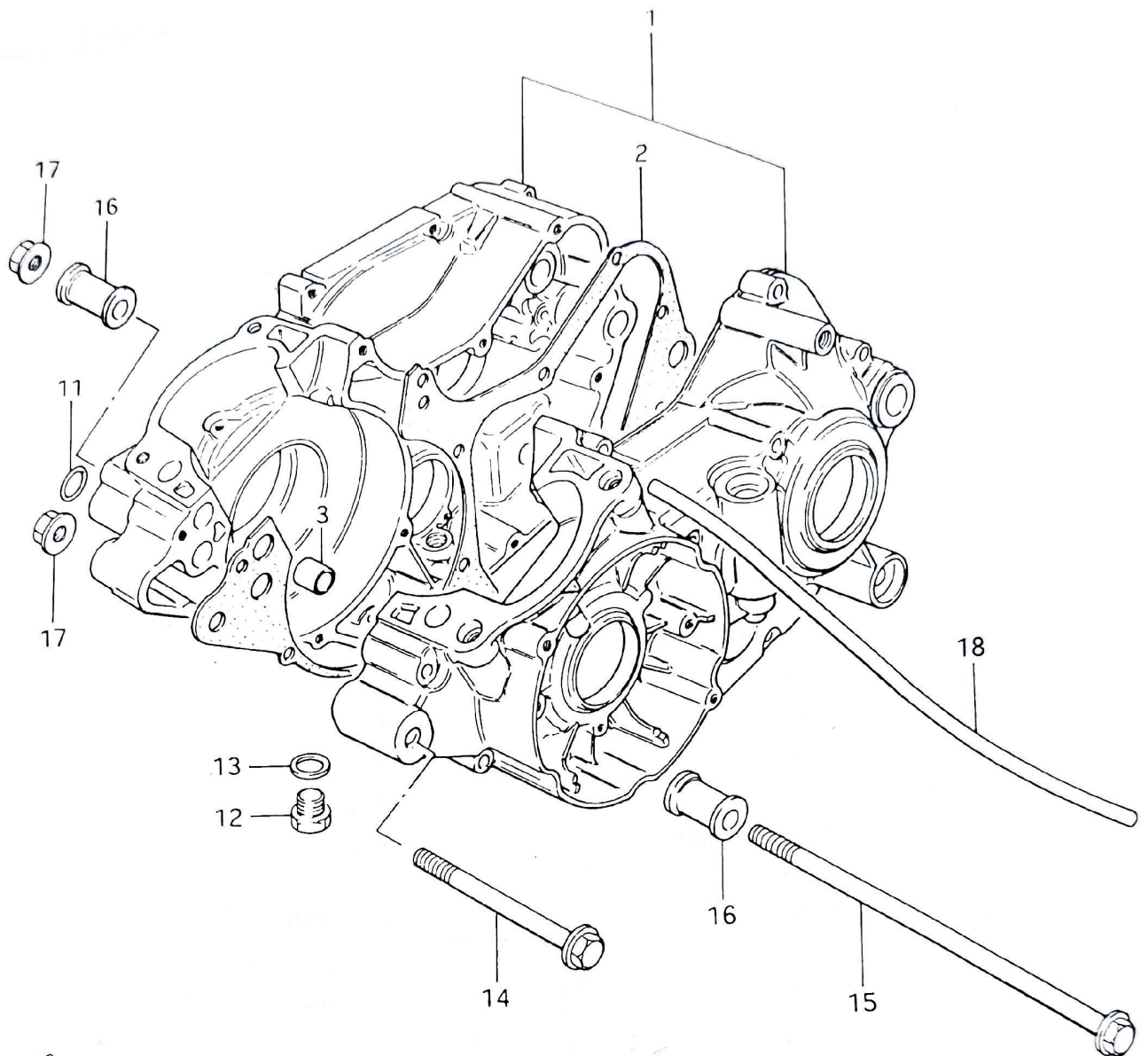
RM250E E1

FIG.1 (B- 2) CYLINDER

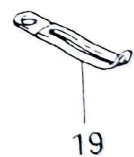
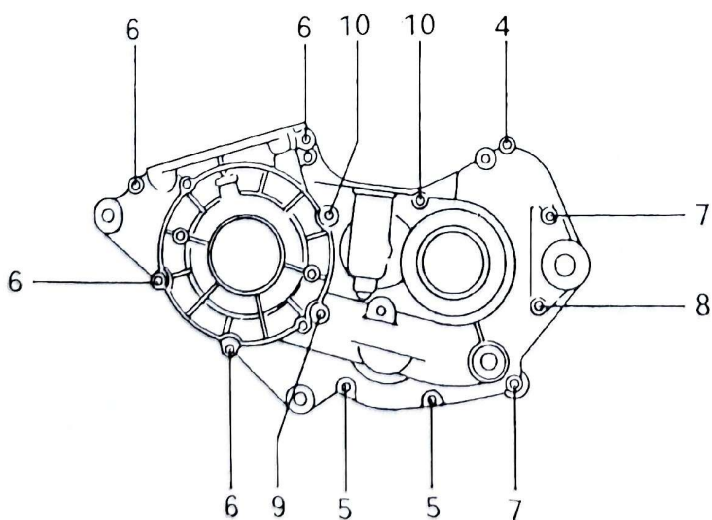
REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11111-14310	CYLINDER HEAD	1	
2	11141-14311	GASKET (T:1.2)	1	
3	08316-16085	NUT	6	
4	09160-08053	WASHER	6	
5	09108-08155	STUD BOLT (L:42)	6	
6-1	09482-00208	SPARK PLUG (NGK,B8EGV)	1	
6-2	09482-00114	SPARK PLUG (NGK,BR8EV)	1	E4
7	11210-14303	CYLINDER	1	
8	11241-14600	GASKET (T:0.5)	1	
9	09108-08142	STUD BOLT (L:30)	1	
10	09108-08143	STUD BOLT (L:35)	1	
11	09108-08144	STUD BOLT (L:40)	1	
12	09108-08155	STUD BOLT (L:42)	1	
13	04211-11169	PIN	2	
14	08316-16085	NUT	4	
15	13150-14200	REED VALVE ASSY	1	
16	13152-14200	.STOPPER	2	
17	13153-14200	.REED VALVE	2	
18	02112-03088	.SCREW	8	
19	01107-06208	BOLT	5	
20	13110-14600	PIPE, intake	1	
21	09402-56306	CLAMP	1	
22	11400-14872	GASKET SET	1	OPT

RM250E E1

FIG.2



FWD



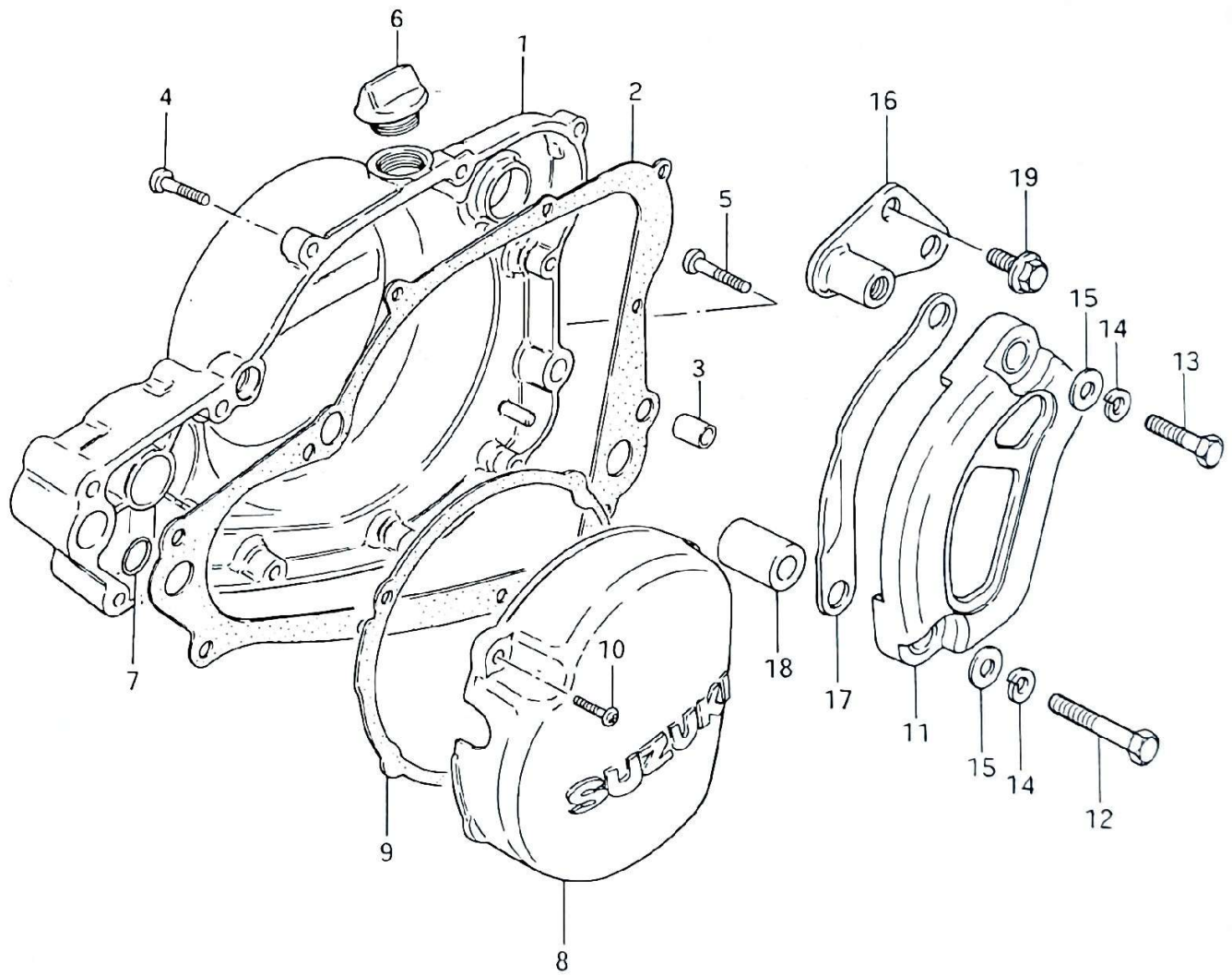
RM250E E1

FIG.2 (B- 3) CRANKCASE

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11300-14892	CRANKCASE SET	1	
2	11481-14300	.GASKET	1	
3	09206-13001	.PIN	2	
4	02112-06305	.SCREW (6x30)	1	
5	02112-06355	.SCREW (6x35)	2	
6	02112-06455	.SCREW (6x45)	4	
7	02112-06505	.SCREW (6x50)	2	
8	02112-06555	.SCREW (6x55)	1	
9	02112-06605	.SCREW (6x60)	1	
10	02112-06705	.SCREW (6x70)	2	
11	09280-14004	.O RING	1	
12	09247-14001	PLUG, drain	1	
13	09168-14004	GASKET	1	
14	09103-08114	BOLT (8x100)	1	
15	09103-08115	BOLT (8x225)	1	
16	11611-14230	SPACER (L:28)	2	
17	08319-31088	NUT	2	
18	09343-04046	HOSE, breather (L:440-250)	1	
19	09404-08402	CLAMP	1	

RM250E E1

FIG.3



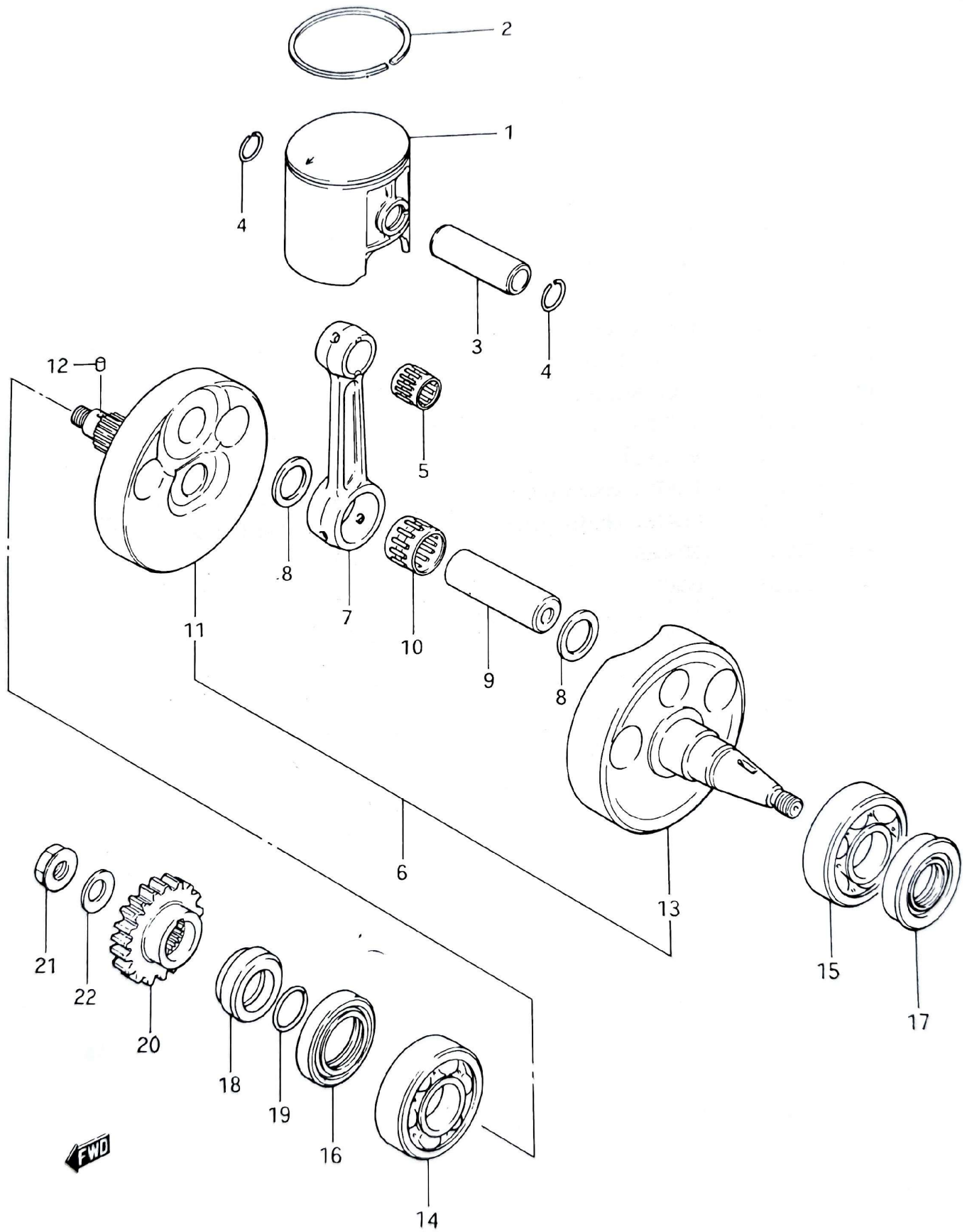
RM250E E1

FIG.3 (B- 4) CRANKCASE COVER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11341-14300	COVER, clutch	1	
2	11482-14300	GASKET	1	
3	09206-13001	PIN	2	
4	02112-06255	SCREW (6x25)	7	
5	02112-06455	SCREW (6x45)	1	
6	09200-20810	PLUG, oil filler	1	
7	09280-17002	O RING	1	
8	11351-14300	COVER, magneto	1	
9	11483-14301	GASKER	1	
10	02112-05165	SCREW (5x16)	2	
11	11360-14600	COVER, sprocket	1	
12	01107-08555	BOLT (8x55)	1	
13	01107-08304	BOLT (8x30)	1	
14	08321-21085	LOCK WASHER	2	
15	08322-11085	WASHER	2	
16	27650-14601	BRACKET	1	
17-1	27641-14601	PLATE, chain guide	1	for NT:14
17-2	27641-14611	PLATE, chain guide	1	for NT:13
18	09180-08109	SPACER	1	
19	01517-08205	BOLT	2	

RM250E E1

FIG.4



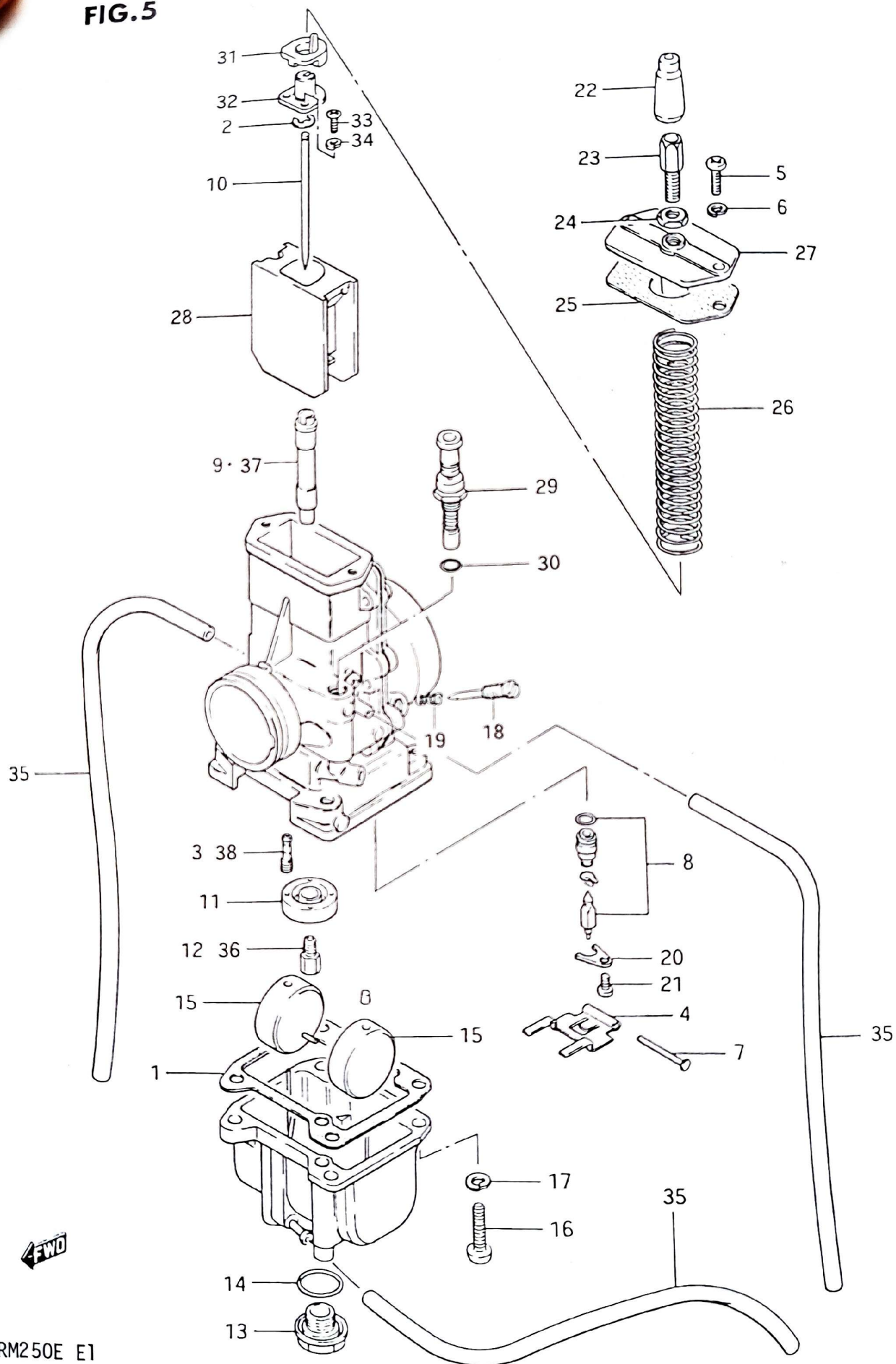
RM250E E1

FIG.4 (B- 5) CRANKSHAFT

REF.NO.	PART NO.	DESCRIPTION	Q'TY		REMARKS
1-1	12110-14301	PISTON (STD)	1		
1-2	12110-14301-025	PISTON (OS:0.25)	1	OPT	
1-3	12110-14301-050	PISTON (OS:0.5)	1	OPT	
2-1	12141-14310	RING, piston (STD)	1		
2-2	12141-14310-025	RING, piston (OS:0.25)	1	OPT	
2-3	12141-14310-050	RING, piston (OS:0.5)	1	OPT	
3	12151-15002	PIN, piston	1		
4	09381-18002	CIRCLIP	2		
5	09263-18011	BEARING	1		
6	12200-14312	CRANKSHAFT ASSY	1		
7	12161-14300	.ROD, connecting	1		
8	09160-24015	.WASHER	2		
9	12211-14301	.PIN, crank	1		
10	09263-24019	.BEARING	1		
11	12220-14311	.CRANKSHAFT, RH	1		
12	06211-03052	..PIN	1		
13	12261-14302	.CRANKSHAFT, LH	1		
14	09262-25066	BEARING, RH	1		
15	09262-30066	BEARING, LH	1		
16	09289-36003	OIL SEAL, RH	1		
17	09283-20034	OIL SEAL, LH	1		
18	12359-14300	SPACER	1		
19	09280-22001	O RING	1		
20	21111-14310	GEAR, primary drive (NT:23)	1		
21	09159-14012	NUT	1		
22	09164-14011	WASHER	1		

RM250E E1

FIG.5



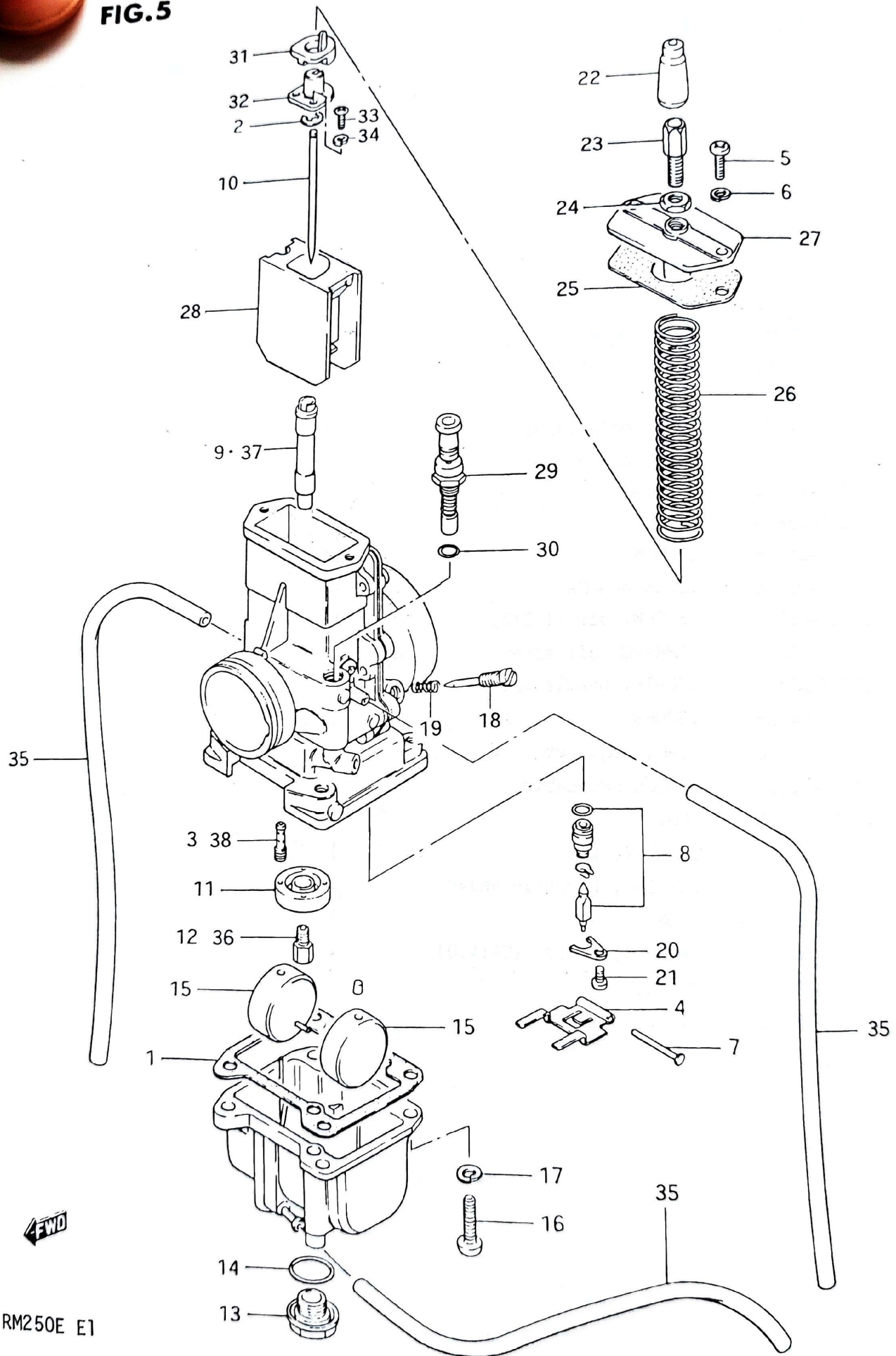
RM250E E1

FIG.5 (B- 6) CARBURETOR

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	13200-14600	CARBURETOR ASSY	1	
1	13251-14300	.GASKET	1	
2	13394-10010	.E RING	1	
3	09492-50010	.JET, pilot (50)	1	
4	13253-40010	.ARM	1	
5	02112-04128	.SCREW	2	
6	08321-21048	.LOCK WASHER	2	
7	13254-92311	.PIN	1	
8	13370-14300	.VALVE ASSY, needle	1	
9	09494-00357	.JET, needle (R-0)	1	
10	13383-14300	.NEEDLE, jet (6FJ40-2)	1	
11	13331-14300	.RING	1	
12	09491-64002	.JET, main (320)	1	
13	13247-32210	.CAP, drain	1	
14	13249-41310	.O RING	1	
15	13252-18620	.FLOAT	2	
16	02112-05208	.SCREW	4	
17	08321-21058	.LOCK WASHER	4	
18	13269-46010	.SCREW, air (1 1/2)	1	
19	13268-01010	.SPRING, air screw	1	
20	13373-39110	.PLATE, needle valve	1	
21	02112-04068	.SCREW	1	
22	13681-33010	.CAP, adjuster	1	
23	13577-41612	.ADJUSTER, cable	1	
24	13661-16600	.NUT	1	
25	13266-14300	.GASKET, top	1	
26	13573-14300	.SPRING, throttle valve	1	
27	13261-14300	.TOP	1	
28	13551-14300	.THROTTLE VALVE (CA:4.0)	1	
29	13411-43200	.PLUNGER	1	
30	13295-15010	.O RING	1	

RM250E E1

FIG.5



FWD

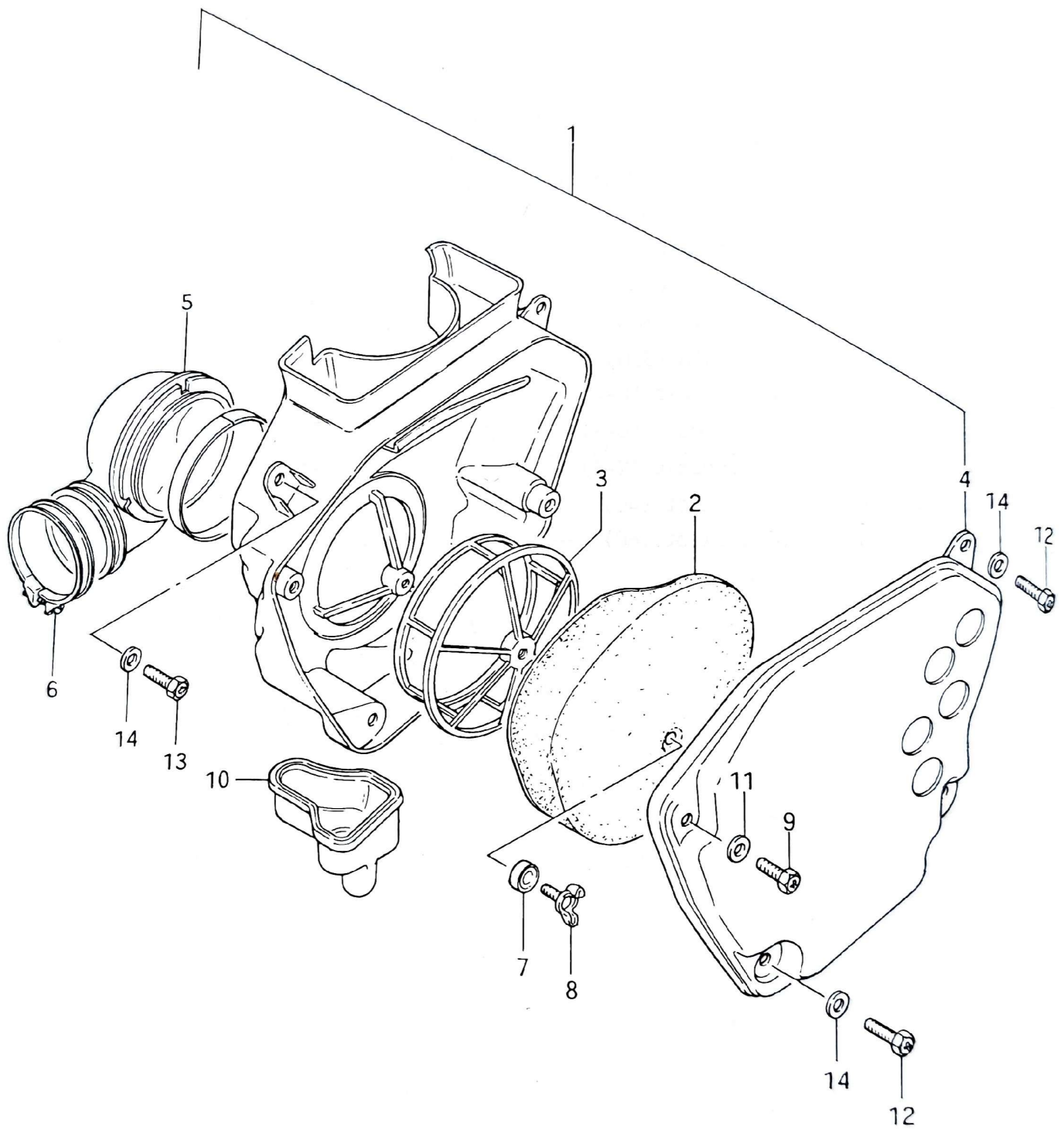
RM250E E1

FIG.5 (B- 7) CARBURETOR

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
31	13387-14230	.RING	1	
32	13398-14310	.CONNECTOR	1	
32	02112-03108	.SCREW	2	
33	08321-21038	.LOCK WASHER	2	
34	09343-04046	HOSE, over frow (L:440→300)	1	
35-1	09343-04046	HOSE, air vent RH (L:440→400)	1	
35-2	09343-04046	HOSE, air vent LH (L:440→330)	1	
35-3	09491-60007	JET, main (300)	1	OPT
36-1	09491-62005	JET, main (310)	1	OPT
36-2	09491-66002	JET, main (330)	1	OPT
36-3	09491-68002	JET, main (340)	1	OPT
36-4	09491-70011	JET, main (350)	1	OPT
36-5	09494-00453	JET, needle (R-2)	1	OPT
37-1	09494-00356	JET, needle (Q-6)	1	OPT
37-2	09494-00393	JET, needle (Q-8)	1	OPT
37-3	09492-40004	JET, pilot (40)	1	OPT
38-1	09492-60004	JET, pilot (60)	1	OPT
38-2				

RM250E E1

FIG.6



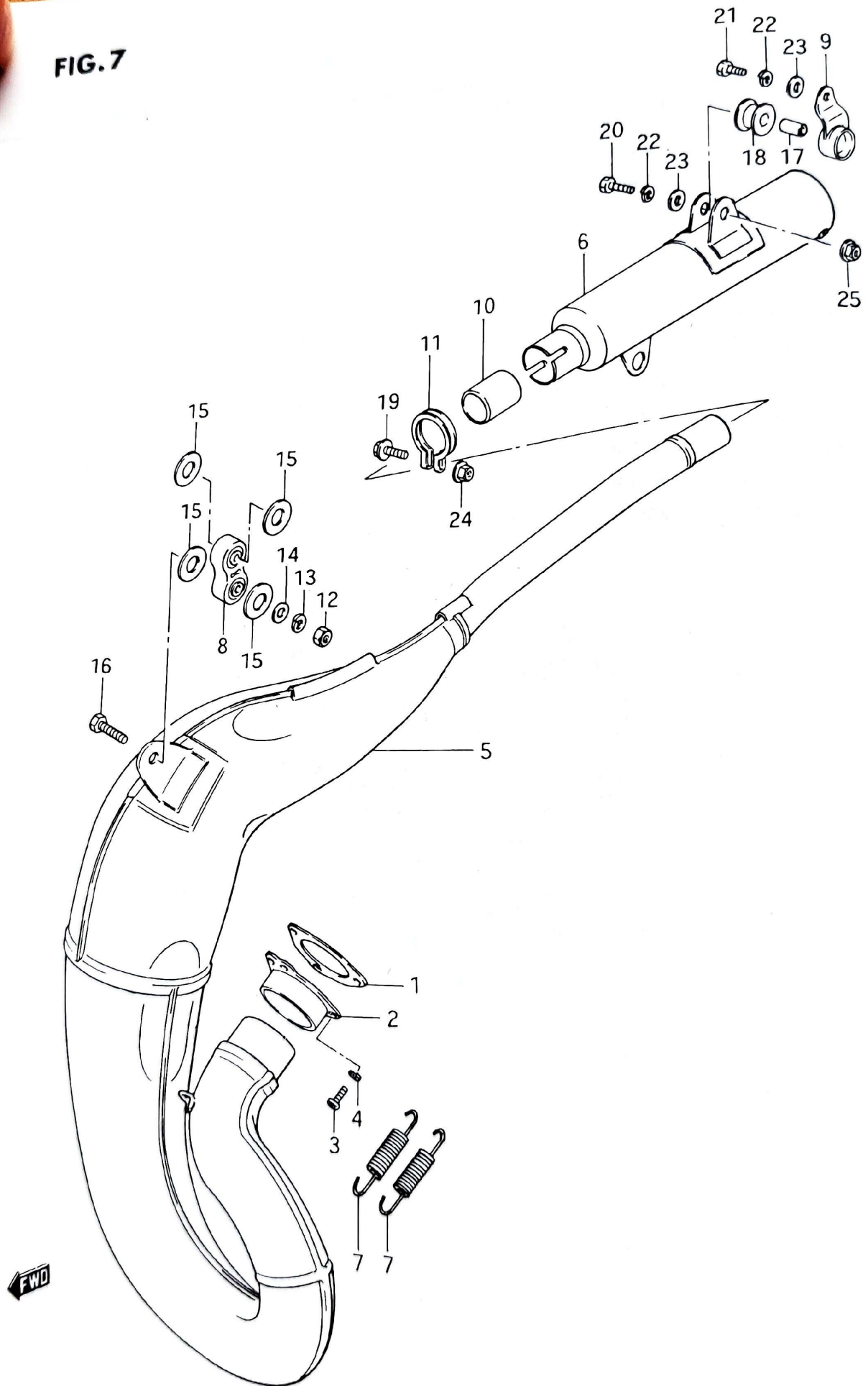
RM250E E1

FIG.6 (B- 8) AIR CLEANER

FIG. 8		Q'TY		REMARKS
REF.NO.	PART NO.	DESCRIPTION		
1	13700-14600	CLEANER ASSY, air	1	
2	13780-14600	.FILTER	1	
3	13791-14600	.HOLDER	1	
4	13740-14600	.CAP	1	
5	13881-14600	.TUBE, outlet	1	
6	09402-66207	.CLAMP	1	
7	13796-16700	.WASHER	1	
8	13837-14500	.BOLT	1	
9	09128-06041	.SCREW	2	
10	13871-14600	.TUBE, drain	1	
11	08322-11065	.WASHER	2	
12	09128-06041	SCREW	2	
13	09128-06042	SCREW	1	
14	08322-11065	WASHER	2	

RM250E E1

FIG. 7



RM250E E1

FIG.7 (B- 9) MUFFLER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	14181-16300	GASKET, exhaust frange	1	
2	14170-14301	FLANGE, exhaust pipe	1	
3	02112-06165	SCREW	3	
4	08321-21065	LOCK WASHER	3	
5	14310-14601	MUFFLER, 1st	1	
6	14330-14601	MUFFLER, 2nd	1	
7	09443-12024	SPRING	2	
8	14770-40000	DAMPER, muffler	1	
9	14770-14600	DAMPER, muffler	1	
10	14771-14600	GASKET	1	
11	14772-14600	CLAMP	1	
12	08310-22088	NUT	1	
13	08321-21088	LOCK WASHER	1	
14	09160-08035	WASHER	1	
15	09161-13001	WASHER	4	
16	09100-08176	BOLT (8x32)	1	
17	09180-08102	SPACER	1	
18	09320-12026	CUSHION	1	
19	01517-06258	BOLT	1	
20	01107-08358	BOLT	1	
21	01107-08208	BOLT	1	
22	08321-21088	LOCK WASHER	2	
23	08322-11088	WASHER	2	
24	08316-26068	NUT	1	
25	08316-26088	NUT	1	

RM250E E1

Exploded view diagram of a mechanical assembly, likely a pump or motor component, showing 20 numbered parts. The diagram includes a central housing (14) and various gears (7, 8, 12), bearings (11, 13), and fasteners (2, 3, 6, 15, 16, 17, 18, 19, 20). A dashed line indicates the assembly path from the gears to the housing. A small 'FWD' arrow is in the top right corner.

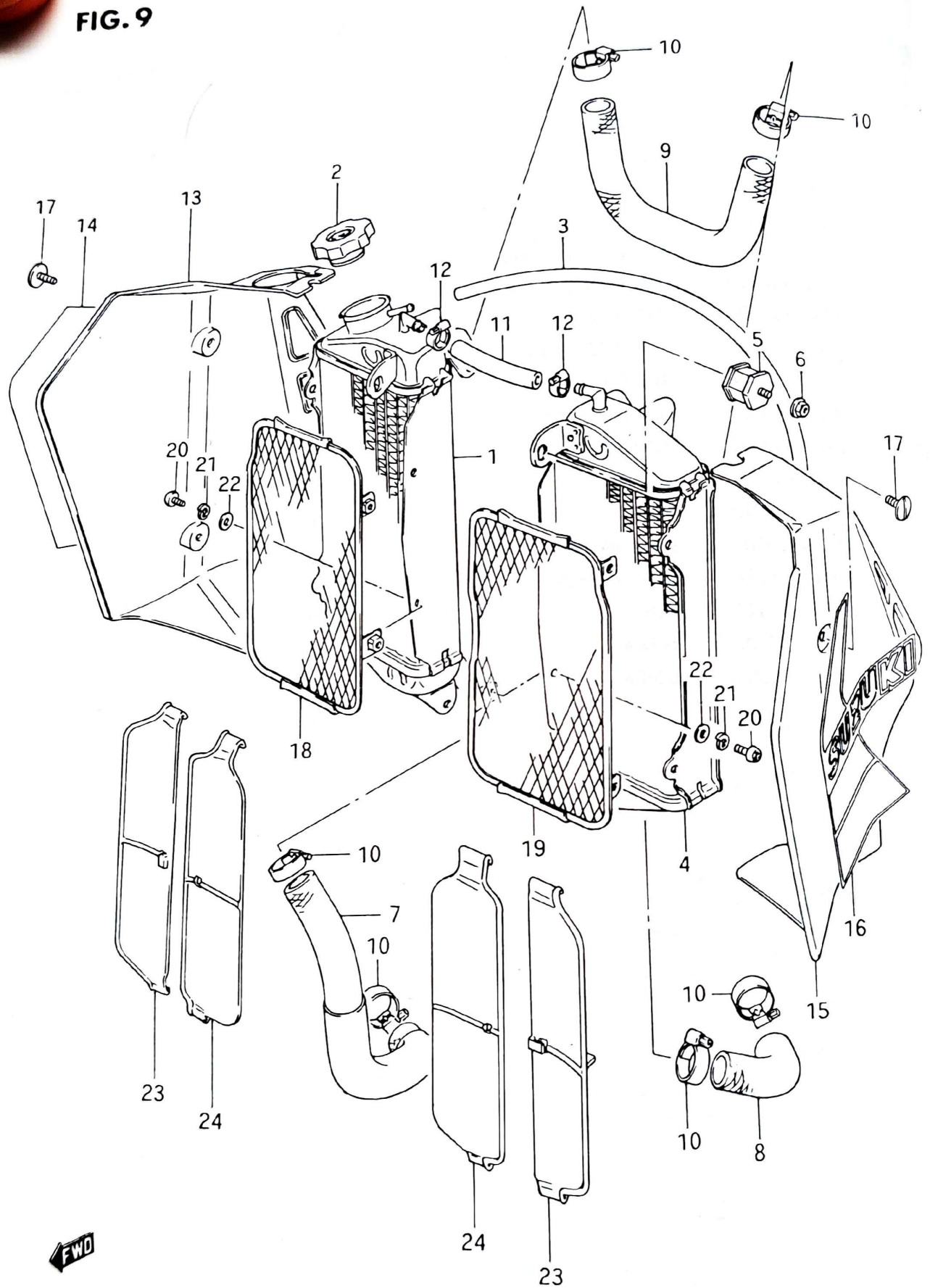


FIG.8 (B-10) WATER PUMP

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-14300	CASE	1	
2	17415-14300	.BOLT, drain	1	
3	17413-14100	.GASKET	1	
4	17412-14300	.CONNECTOR, inlet	1	
5	17414-14300	.O RING	1	
6	02112-06165	.SCREW	2	
7	17451-14300	GEAR, drive (NT:19)	1	
8	17461-14300	SHAFT (NT:36)	1	
9	17491-14300	IMPELLER	1	
10	17470-14100	MECHANICAL SEAL	1	
11	09283-10004	OIL SEAL	1	
12	09262-10004	BEARING, inner	1	
13	09262-12003	BEARING, outer	1	
14	17431-14302	GASKET	1	
15	09100-06099	BOLT	1	
16	09164-06006	LOCK WASHER	1	
17	09168-06016	SEAL WASHER	1	
18	04211-09129	PIN	2	
19	02112-06205	SCREW	1	
20	02112-06605	SCREW	3	

RM250E E1

FIG. 9



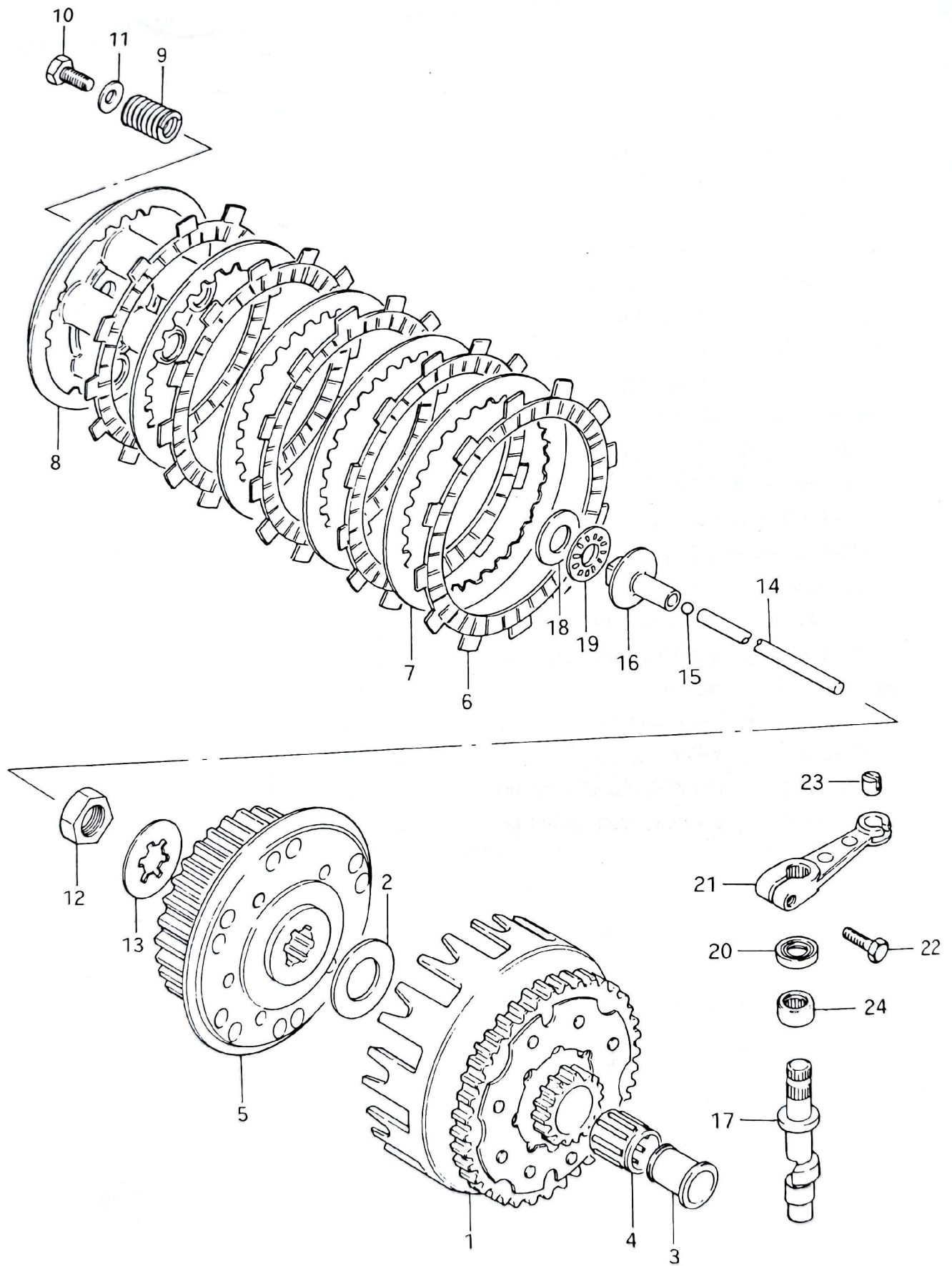
RM250E E1

FIG.9 (B-11) RADIATOR

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17710-14601	RADIATOR, RH	1	
2-1	17730-20921	CAP	1	
2-2	17730-14501	CAP	1	E4
3	09343-05256	HOSE, over flow	1	
4	17720-14600	RADIATOR, LH	1	
5	17788-14300	CUSHION	6	
6	08316-16064	NUT	6	
7	17851-14310	HOSE, inlet	1	
8	17852-14600	HOSE, outlet	1	
9	17853-14600	HOSE, joint	1	
10	09402-25501	CLAMP	6	
11	17854-14300	HOSE, bypass	1	
12	09402-15501	CLAMP	2	
13	17761-14600-163	COVER, RH	1	
14	68660-14600-82M	TAPE, RH	1	
15	17762-14600-163	COVER, LH	1	
16	68670-14600-82M	TAPE, LH	1	
17	09125-06045	SCREW	4	
18	17810-14600	BUMPER, radiator RH	1	
19	17820-14600	BUMPER, radiator LH	1	
20	02112-06105	SCREW	4	
21	08321-21065	LOCK WASHER	4	
22	08322-21064	WASHER	4	
23	17831-14300	LOUVER, mud guard RH	2	
24	17832-14300	LOUVER, mud guard LH	2	

RM250E E1

FIG. 10



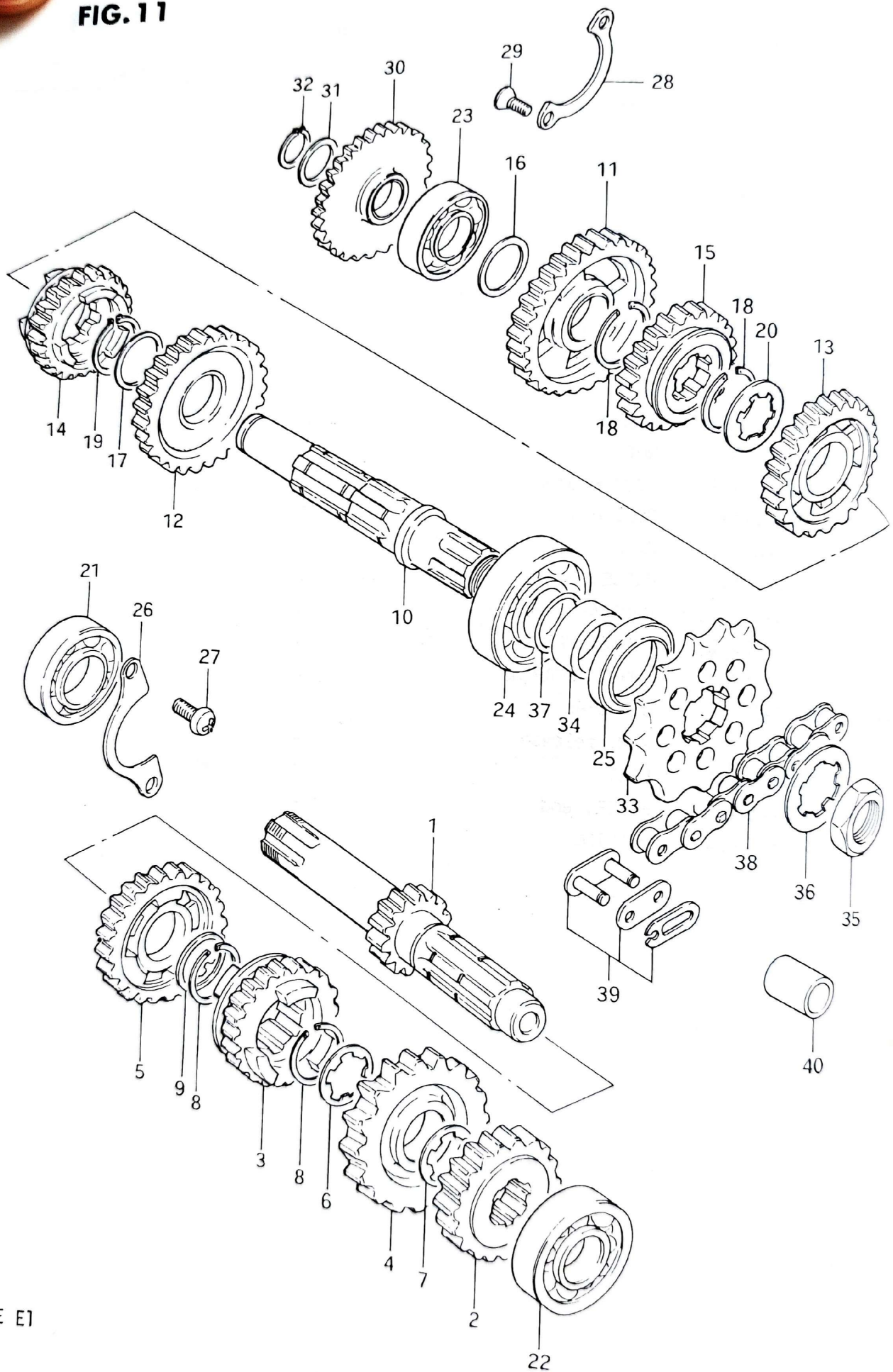
RM250E E1

FIG.10 (C- 2) CLUTCH

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21200-14310	GEAR ASSY, primary driven	1	NT:59/18
2	09160-20028	WASHER	1	
3	21251-14600	SPACER	1	
4	09263-25042	BEARING	1	
5	21411-14300	HUB, sleeve	1	
6	21441-40402	PLATE, drive	5	
7-1	21451-31000	PLATE, driven (IRON)	4	
7-2	21451-40001	PLATE, driven (ALUMINUM)	4	OPT
8	21462-14300	PLATE, pressure	1	
9	09440-19007	SPRING	6	
10	01107-06168	BOLT	6	
11	09160-06020	WASHER	6	
12	09140-20002	NUT	1	
13	09167-20006	LOCK WASHER	1	
14	23111-14300	ROD, push	1	
15	06111-08003	BALL	1	
16	23121-14300	PIECE, push	1	
17	23122-14601	CAMSHAFT, release	1	
18	09160-15015	THRUST WASHER	1	
19	09263-15003	THRUST BEARING	1	
20	09285-12004	OIL SEAL	1	
21	23271-14200	ARM, release	1	
22	01107-06208	BOLT	1	
23	23222-14200	PIECE, end	1	
24	09263-12014	BEARING	1	

RM250E E1

FIG. 11



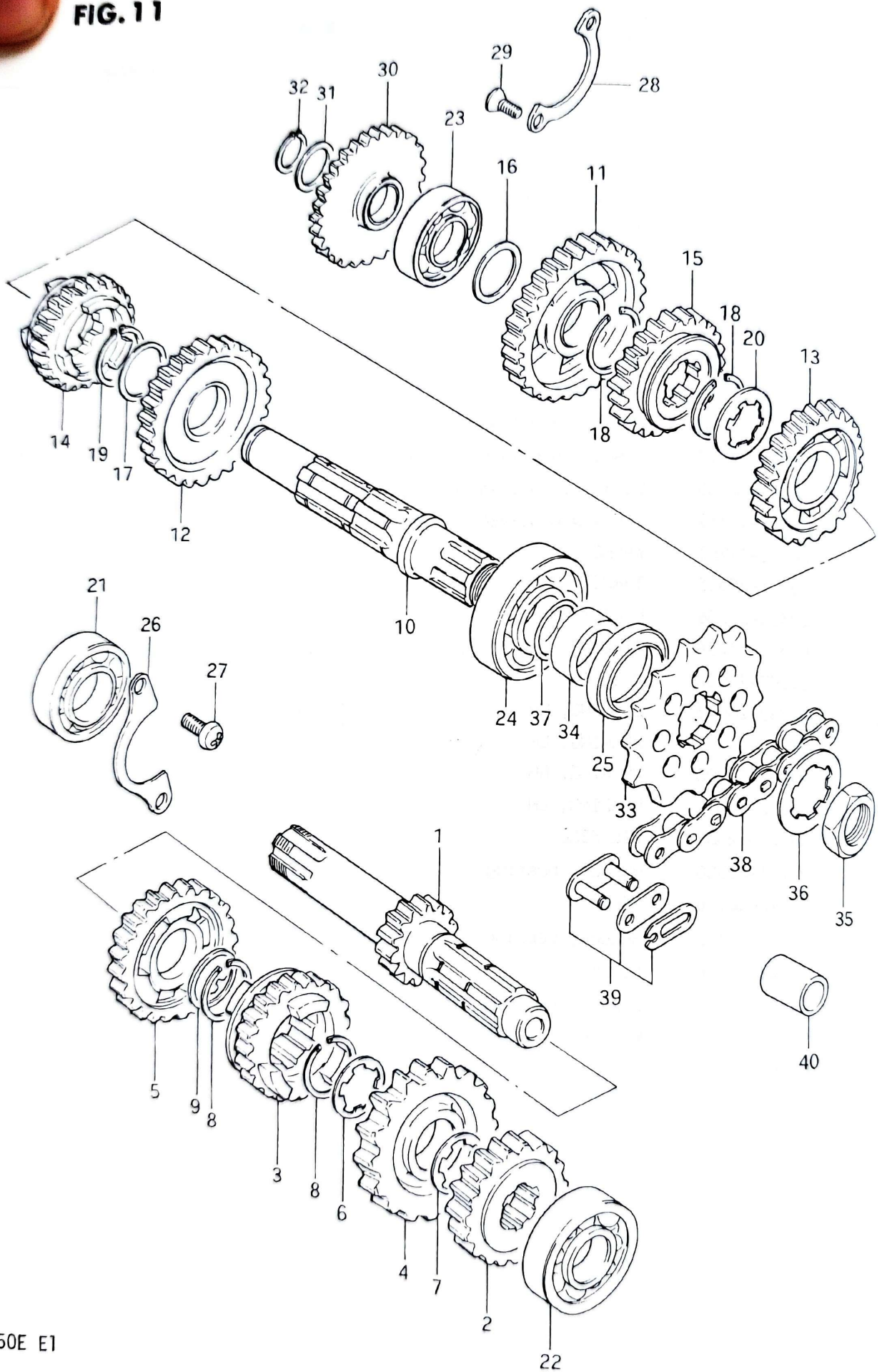
RM250E E1

FIG.11 (C- 3) TRANSMISSION

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	24121-14310	COUNTERSHAFT (NT:13)	1	
2	24221-14310	GEAR, 2nd drive (NT:18)	1	
3	24231-14310	GEAR, 3rd drive (NT:21)	1	
4	24241-14311	GEAR, 4th drive (NT:23)	1	
5	24251-14311	GEAR, 5th drive (NT:25)	1	
6	09167-22011	WASHER	1	
7	09167-22014	WASHER	1	
8	09380-22006	CIRCLIP	2	
9	09181-22002	THRUST WASHER	1	
10	24131-14310	DRIVESHAFT	1	
11	24311-14311	GEAR, 1st driven (NT:27)	1	
12	24320-14600	GEAR, 2nd driven (NT:31)	1	
13	24331-14310	GEAR, 3rd driven (NT:29)	1	
14	24341-14600	GEAR, 4th driven (NT:27)	1	
15	24351-14311	GEAR, 5th driven (NT:25)	1	
16	08211-17281	WASHER	1	
17	08221-25325	THRUST WASHER	1	
18	09380-22006	CIRCLIP	2	
19	08331-31258	CIRCLIP	1	
20	09167-22014	WASHER	1	
21	09262-20073	BEARING, RH	1	
22	09262-17008	BEARING, LH	1	
23	09262-17008	BEARING, RH	1	
24	09262-22014	BEARING, LH	1	
25	09283-32003	OIL SEAL	1	
26	24741-40300	HOLDER, bearing	1	
27	02112-06128	SCREW	2	
28	24751-40300	HOLDER, bearing	1	
29	02122-06128	SCREW	2	
30	26260-41101	GEAR, kick idle (NT:26)	1	
31	08211-17241	WASHER	1	
32	09380-17001	CIRCLIP	1	

RM250E E1

FIG. 11



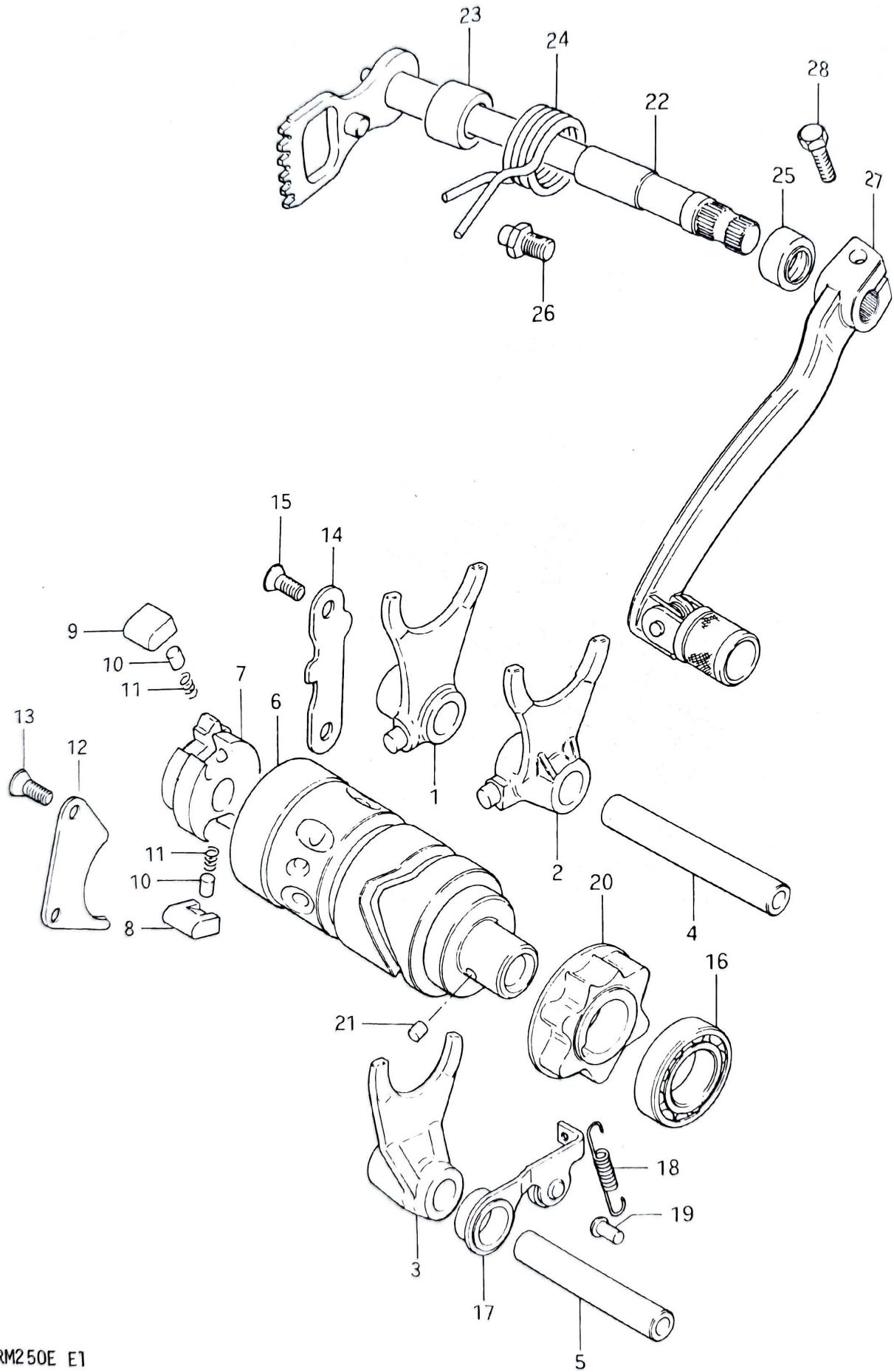
RM250E E1

FIG.11 (C- 4) TRANSMISSION

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33-1	27511-14300	SPROCKET, engine (NT:14)	1	
33-2	27511-14310	SPROCKET, engine (NT:13)	1	OPT
33-3	27511-14320	SPROCKET, engine (NT:15)	1	OPT
34	09180-22026	SPACER	1	
35	09140-18009	NUT	1	
36	09167-22012	WASHER	1	
37	09280-22003	O RING	1	
38	27600-14310	CHAIN, drive (520x116L)	1	
39-1	27620-14270	.JOINT (DID)	1	
39-2	27620-14261	JOINT (RK)	1	
40	09180-12083	CUSHION, chain	2	

RM250E E1

FIG. 12



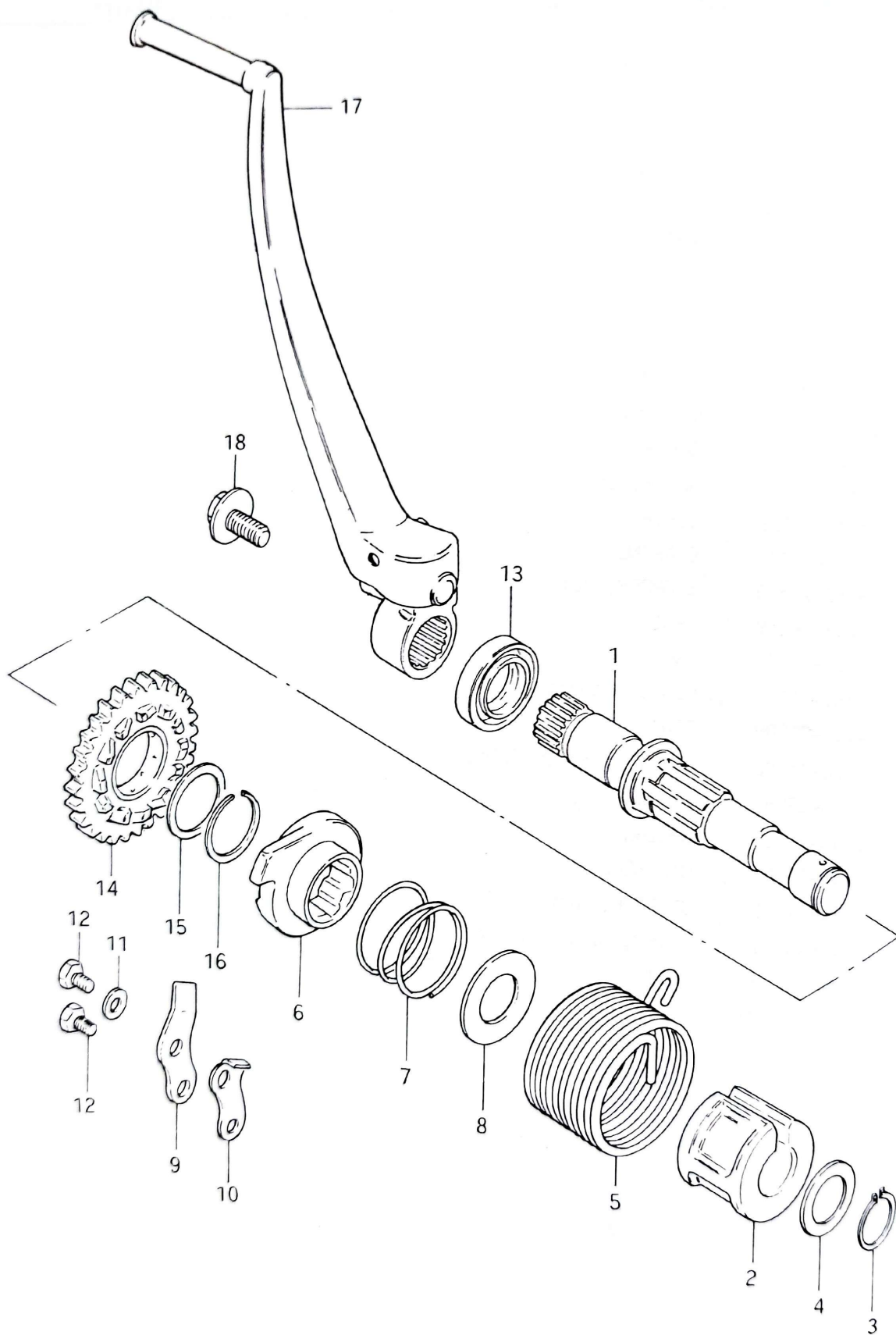
RM250E E1

FIG.12 (C- 5) GEAR SHIFTING

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	25211-14310	FORK, No.1	1	
2	25221-14310	FORK, No.2	1	
3	25231-14311	FORK, No.3	1	
4	25411-14330	SHAFT, No.1 (L:85)	1	
5	25421-14330	SHAFT, No.2 (L:70)	1	
6	25310-14311	CAM	1	
7	25322-34200	GEAR, driven	1	
8	25323-34200	PAWL, No.1	1	
9	25324-34200	PAWL, No.2	1	
10	09261-05003	PIN	2	
11	09440-04003	SPRING	2	
12	25331-16500	LIFTER, pawl	1	
13	02122-06128	SCREW	2	
14	25341-14310	GUIDE, cam	1	
15	02122-06128	SCREW	2	
16	08113-69030	BEARING	1	
17	25350-14310	STOPPER, cam	1	
18	09443-06049	SPRING	1	
19	09220-04001	HOOK	1	
20	25381-14310	PLATE, stopper	1	
21	04221-04089	PIN	1	
22	25510-14300	SHAFT, gear shifting	1	
23	09180-12083	SPACER	1	
24	09444-26013	SPRING	1	
25	09285-12002	OIL SEAL	1	
26	25671-01000	STOPPER, arm	1	
27	25600-14311	LEVER, gear shifting	1	
28	01517-06258	BOLT	1	

RM250E E1

FIG. 13



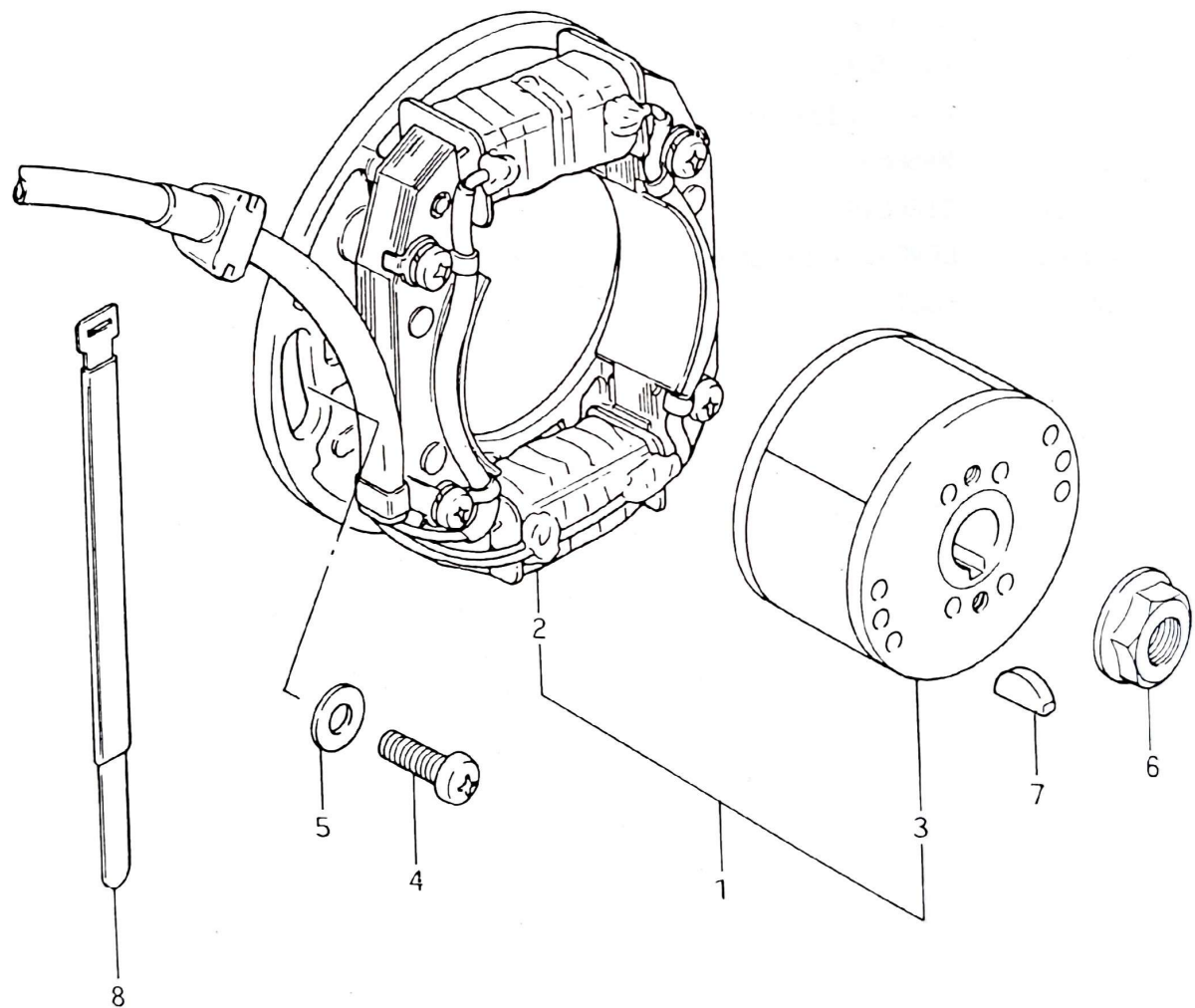
RM250E E1

FIG.13 (C- 6) KICK STARTER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	26211-14301	SHAFT, kick starter	1	
2	26221-41100	GUIDE, spring	1	
3	09380-17001	CIRCLIP	1	
4	08211-17241	WASHER	1	
5	09448-45012	SPRING	1	
6	26231-30002	STARTER, kick	1	
7	09440-32002	SPRING	1	
8	08211-17341	PLATE	1	
9	26232-40200	GUIDE, kick starter	1	
10	26233-40200	STOPPER, kick starter	1	
11	09169-06003	WASHER	1	
12	01107-06128	BOLT	2	
13	09283-20031	OIL SEAL	1	
14	26240-41103	GEAR, kick drive (NT:27)	1	
15	08211-22281	WASHER	1	
16	09380-22006	CIRCLIP	1	
17	26300-14600	LEVER, kick starter	1	
18	09103-08069	BOLT	1	

RM250E E1

FIG.14



RM250E E1

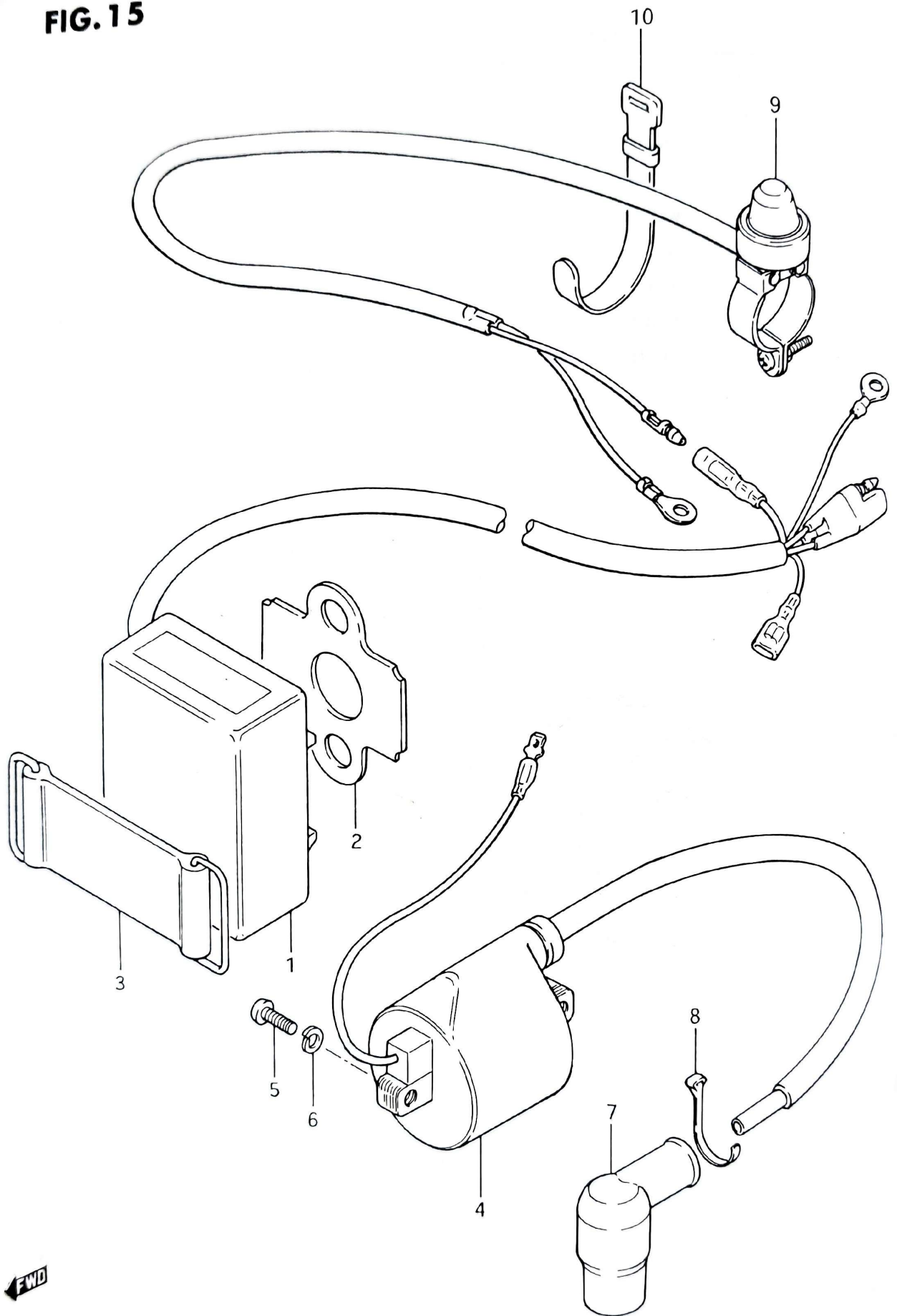
FIG.14 (C- 7) MAGNETO

FIG.14 (C- 7) MAGNETO

		Q'TY	REMARKS
REF.NO.	PART NO.	DESCRIPTION	
1	32100-14320	MAGNETO ASSY	1
2	32101-14320	.STATOR ASSY	1
3	32102-14320	.ROTOR	1
4	02112-06168	SCREW	2
5	08322-21068	WASHER	2
6	08316-16108	NUT	1
7	08341-31049	KEY	1
8-1	09407-25301	CLAMP (L:250)	1
8-2	09407-18301	CLAMP (L:180)	1

RM250E E1

FIG.15



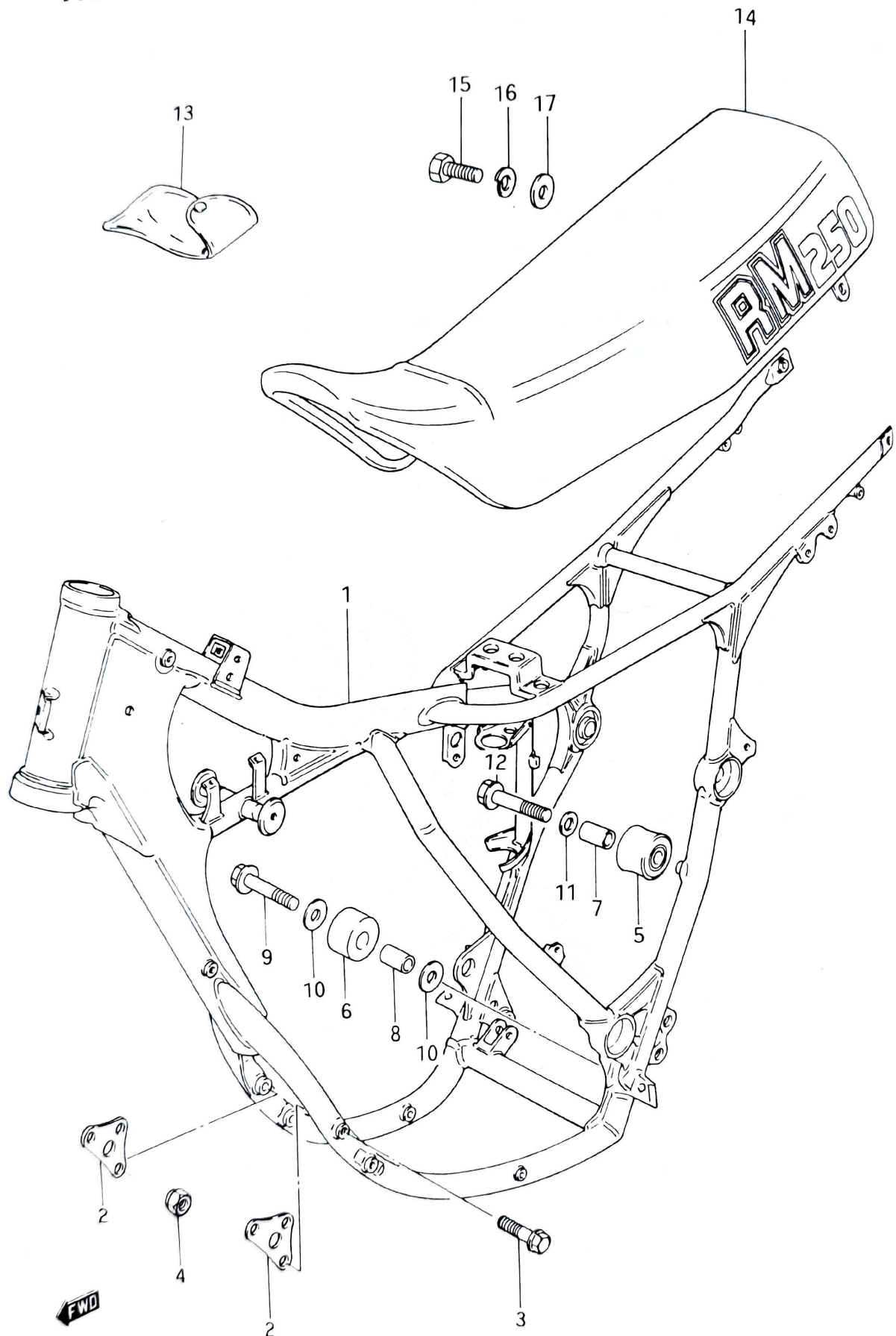
RM250E E1

FIG.15 (C- 8) ELECTRICAL

			Q'TY	REMARKS
REF.NO.	PART NO.	DESCRIPTION		
1	32900-14320	C.D.I. UNIT	1	
2	32941-14300	PROTECTOR	1	
3	32942-14300	BAND	1	
4	33410-14600	COIL ASSY, ignition	2	
5	02112-06208	SCREW	2	
6	08321-21068	LOCK WASHER	1	
7	33510-41111	CAP, spark plug	1	
8	09407-09402	BELT	1	
9	37820-40401	SWITCH ASSY, engine stop	2	
10	09407-12402	CLAMP		

RM250E E1

FIG. 16



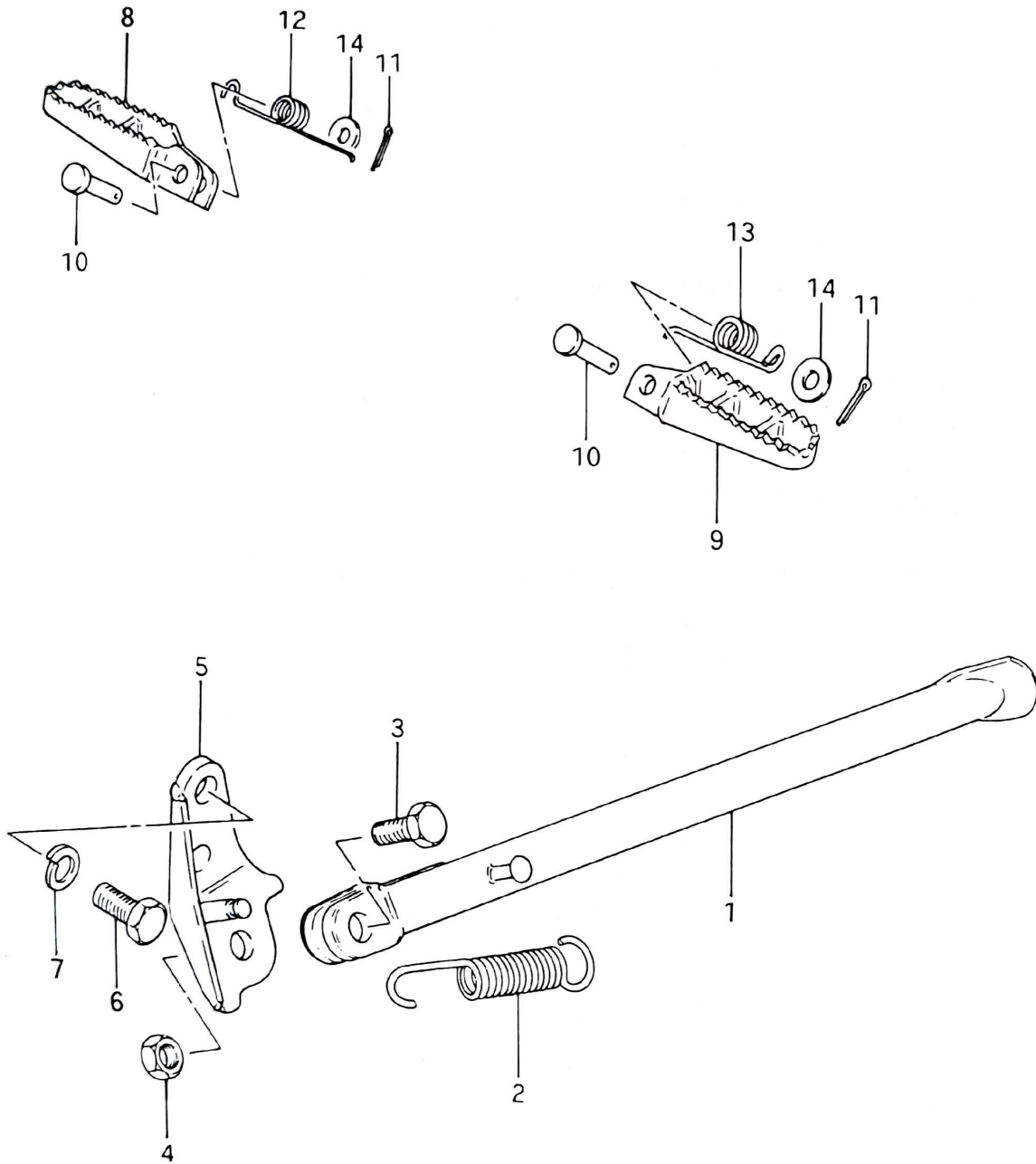
RM250E E1

FIG.16 (D- 2) FRAME - SEAT

		Q'TY	REMARKS
REF.NO.	PART NO.	DESCRIPTION	
1	41100-14600-19F	FRAME (Blue)	1
2	41991-14600	PLATE, engine mounting	2
3	09103-08027	BOLT	4
4	08319-21088	NUT	4
5	43910-14500	ROLLER, chain control upper	1
6	43911-14200	ROLLER, chain control lower	1
7	43913-40400	SPACER, chain roller	1
8	09180-08119	SPACER	1
9	01517-08408	BOLT, lower	1
10	09160-08068	WASHER, lower	2
11	08211-08161	WASHER, upper	1
12	09103-08043	BOLT, upper	1
13	09800-00280	TOOL SET	1
14	45100-14510-54G	SEAT ASSY (Blue)	1
15	01107-08258	BOLT	2
16	08321-21088	LOCK WASHER	2
17	08322-11088	WASHER	2

RM250E E1

FIG. 17



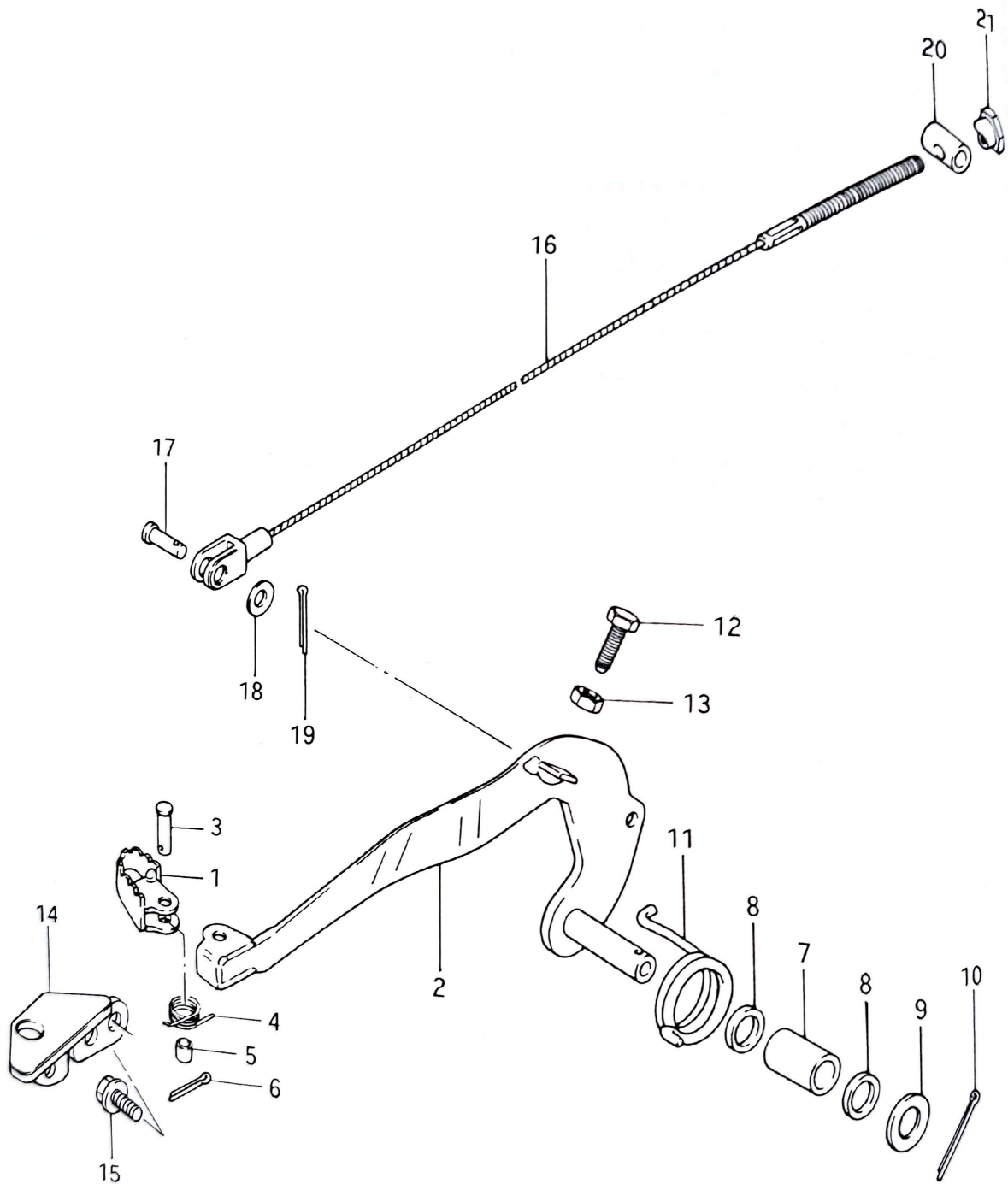
RM250E E1

FIG.17 (D- 3) STAND - FOOTREST

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	42310-14600-19F	STAND, prop (Blue)	1	
2	09443-17007	SPRING	1	
3	09100-10067	BOLT (10x30)	1	
4	08310-22108	NUT	1	
5	42330-14600-19F	BRACKET (Blue)	1	
6	09100-10118	BOLT	2	
7	08321-21108	LOCK WASHER	2	
8	43551-14600	FOOTREST, RH	1	
9	43561-40401	FOOTREST, LH	1	
10	09200-08035	PIN	2	
11	04111-20208	COTTER PIN	2	
12	43581-14600	SPRING, RH	1	
13	43582-14600	SPRING, LH	1	
14	08322-21088	WASHER	2	

RM250E E1

FIG. 18



FWD

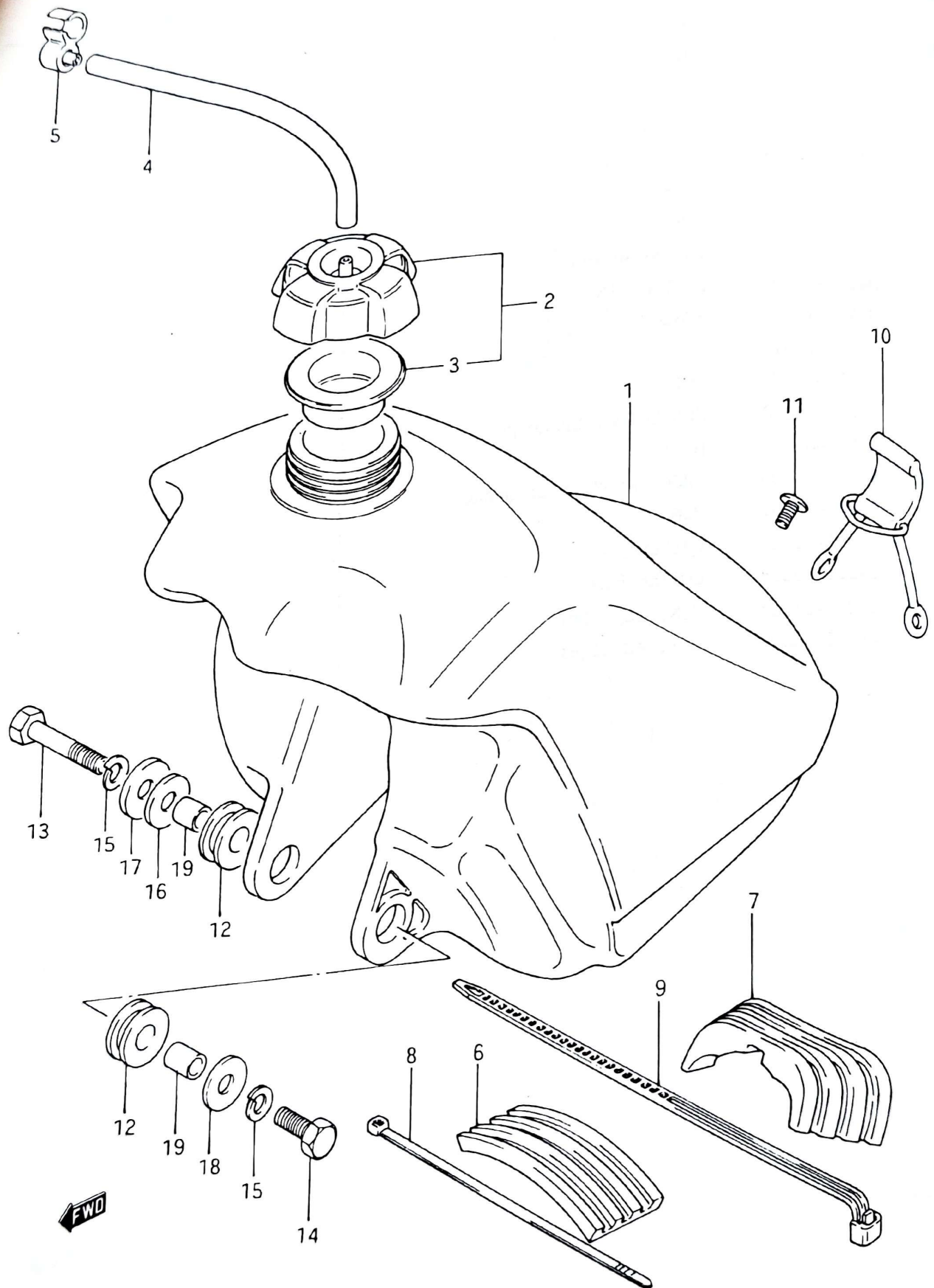
RM250E E1

FIG.18 (D- 4) REAR BRAKE

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	43110-14130	PEDAL, brake	1	
2	43120-14600	ARM, rear brake	1	
3	09200-06038	PIN	1	
4	09444-11004	SPRING	1	
5	09180-06082	SPACER	1	
6	04111-20158	COTTER PIN	1	
7	09319-12022	BUSH	1	
8	09280-12006	O RING	2	
9	08211-12223	THRUST WASHER	1	
10	04111-30208	COTTER PIN	1	
11	09443-10030	SPRING	1	
12	09135-06014	BOLT	1	
13	08310-11068	NUT	1	
14	43240-14600	PROTECTOR, brake pedal	1	
15	01517-06168	BOLT	1	
16	58510-14600	CABLE ASSY, rear brake	1	
17	09200-05001	PIN	1	
18	08322-21068	WASHER	1	
19	04111-20208	COTTER PIN	1	
20	09209-13004	PIN, adjuster	1	
21	09150-06009	NUT, adjuster	1	

RM250E E1

FIG. 19



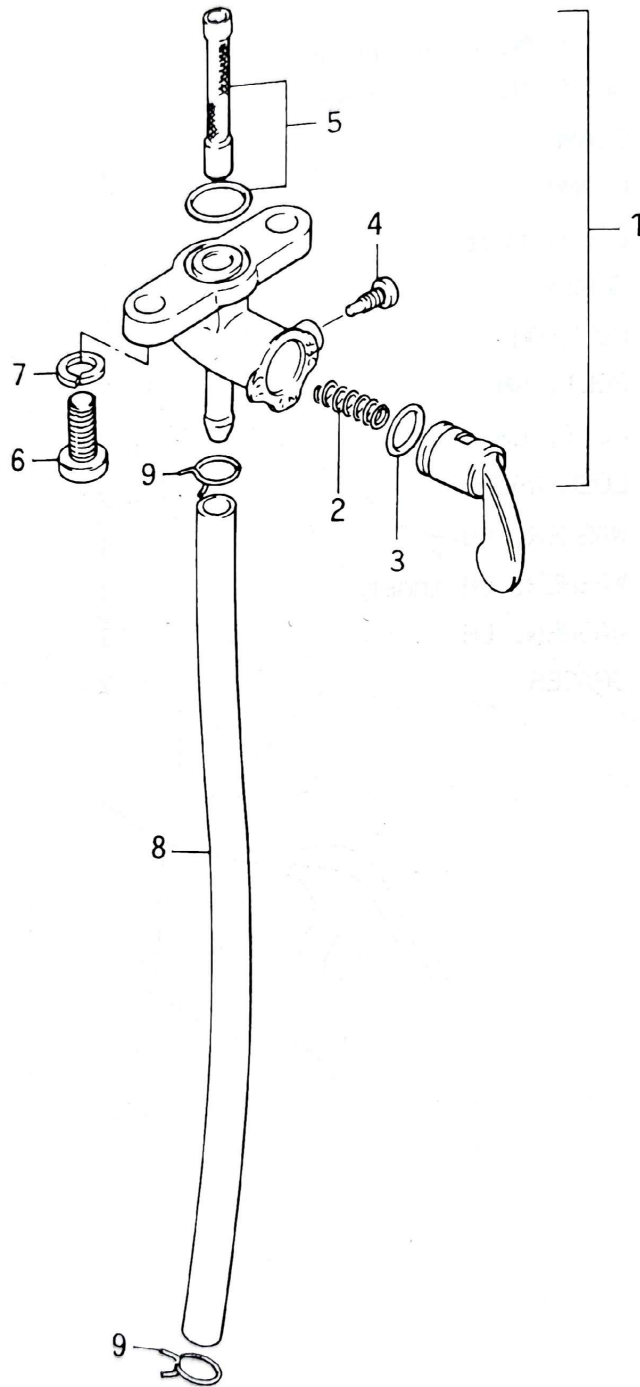
RM250E E1

FIG.19 (D- 5) FUEL TANK

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	44101-14850-163	TANK SET, fuel (Yellow)	1	
2	44200-14820	.CAP ASSY, fuel tank	1	
3	44248-40400	..GASKET	1	
4	09343-05165	HOSE (L:890→260)	1	
5	44486-40200	CLAMP	1	
6	44541-14500	CUSHION, upper front	1	
7	44542-14500	CUSHION, upper rear	1	
8	09407-20401	CLAMP	1	
9	09407-25402	CLAMP	1	
10	44560-14500	BAND, rear	1	
11	09125-06009	SCREW	2	
12	09320-12030	CUSHION	1	
13	09100-08002	BOLT, RH	1	
14	01107-08258	BOLT, LH	1	
15	08321-21088	LOCK WASHER	2	
16	09160-08035	WASHER, RH	1	
17	09160-08032	WASHER, RH inner	1	
18	09160-08005	WASHER, LH	1	
19	09180-08003	SPACER	2	

RM250E E1

FIG. 20



FWD

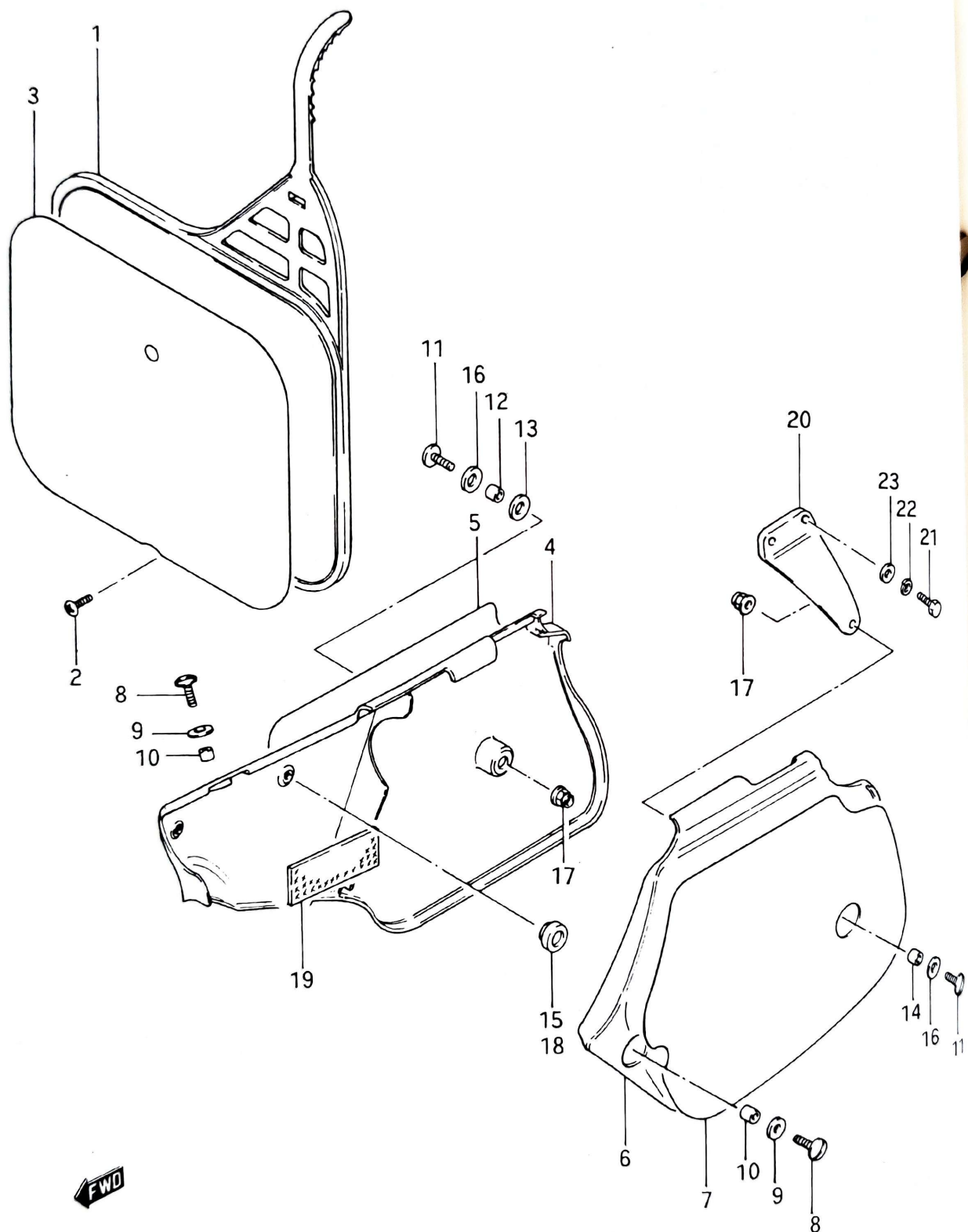
RM250E E1

FIG.20 (D- 6) FUEL COCK

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	44300-41371	COCK ASSY, fuel	1	
2	44357-41370	.SPRING	1	
3	44353-41370	.O RING	1	
4	44343-41370	.SCREW	1	
5	44300-41810	.FILTER SET	1	
6	02112-06168	SCREW	2	
7	08321-21068	LOCK WASHER	2	
8	09343-05129	HOSE, fuel	1	
9	09401-08404	CLIP	2	

RM250E E1

FIG. 21



RM250E E1

FIG.21 (D- 7) FRAME COVER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	94911-14501-163	PLATE, front number	1	
2	02142-05165	SCREW	2	
3	68255-14500-722	TAPE SET, front number (Green)	1	
4	47111-14500-163	COVER, frame RH (Yellow)	1	
5	68132-14500-722	EMBLEM, RH (Green)	1	
6	47211-14500-163	COVER, frame LH (Yellow)	1	
7	68142-14500-722	EMBLEM, LH (Green)	1	
8	09125-06045	SCREW, front	2	
9	94927-14100	WASHER, front	2	
10	09180-06098	SPACER	2	
11	09125-06046	SCREW, rear	2	
12	09180-06011	SPACER, rear RH	1	
13	09160-06004	WASHER, rear RH inner	1	
14	09180-06011	SPACER, rear LH	1	
15	09320-08018	CUSHION, rear RH	1	
16	94927-14100	WASHER, rear	2	
17	08319-21068	NUT, rear	2	
18	09321-10013	CUSHION, muffler	2	
19	47122-14500	HEAT SHILD, LH	1	
20	47225-14500	STAY, frame cover LH	1	
21	01107-06168	BOLT	2	
22	08321-21068	LOCK WASHER	2	
23	09160-06019	WASHER	2	

RM250E E1

FIG. 22

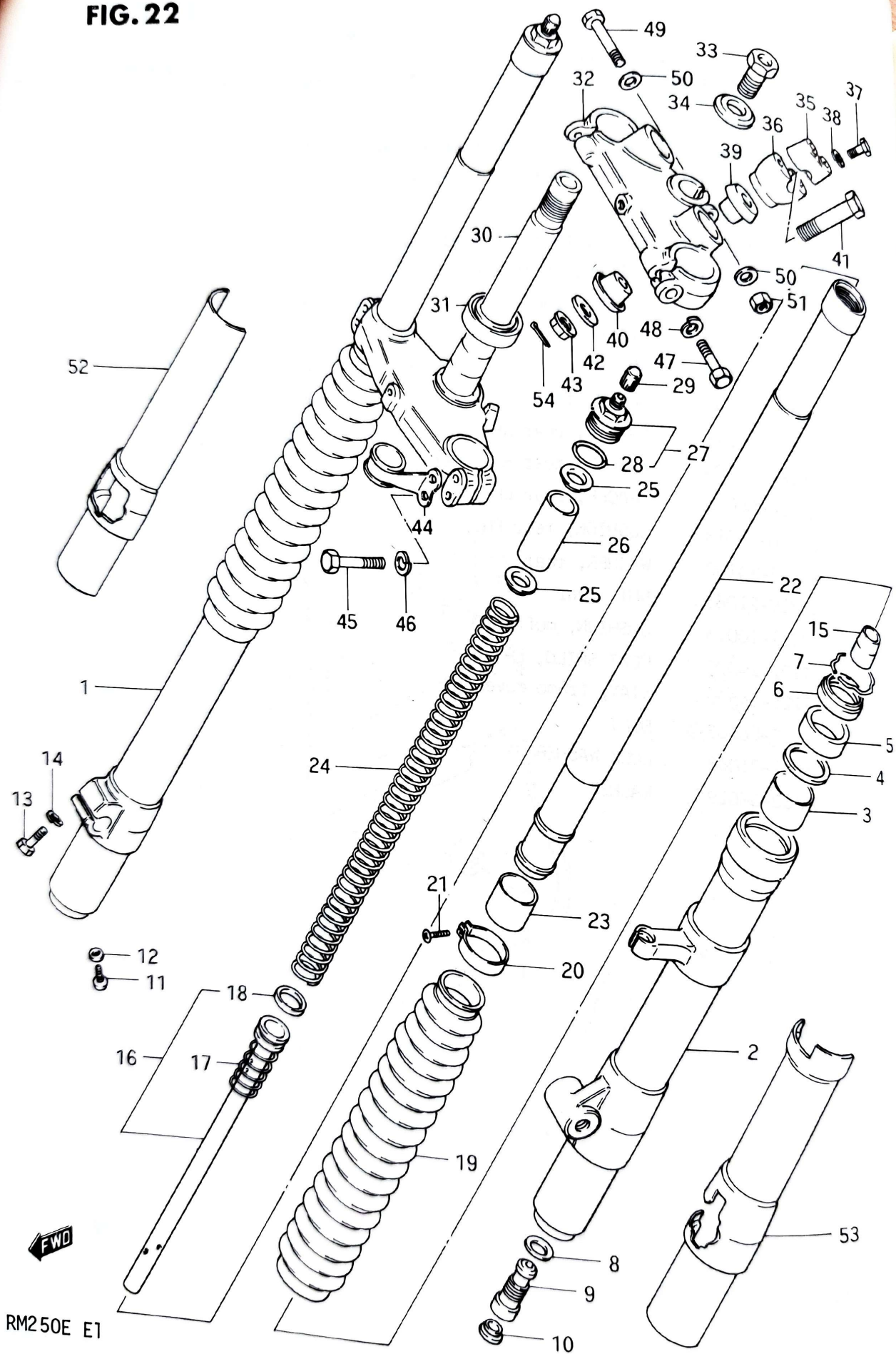


FIG.22 (E- 2) FRONT FORK

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	51100-14610-19F	FRONT FORK ASSY (Blue)	1	
1	51130-14500	.OUTER TUBE, RH	1	
2	51140-14500	.OUTER TUBE, LH	1	
3	51167-14200	.SLIDE METAL	2	
4	51158-14200	.WASHER	2	
5	51153-14330	.OIL SEAL	2	
6	51173-14330	.DUST SEAL	2	
7	51156-14200	.RING, stopper	2	
8	51148-14330	.GASKET	2	
9	51770-14500	.VALVE	2	
10	51189-14500	.CAP	2	
11	02112-04068	.SCREW	2	
12	51183-03010	.GASKET	2	
13	01107-08308	.BOLT	2	
14	08321-31088	.LOCK WASHER	2	
15	51195-14330	.PIECE, oil lock	2	
16	51146-14500	.CYLINDER	2	
17	51177-14330	..SPRING	2	
18	51196-14330	..RING	2	
19	51571-14500-19F	.BOOT (Blue)	2	
20	51575-14500	.BAND	2	
21	02112-04108	.SCREW	2	
22	51110-14500	.INNER TUBE	2	
23	51121-14200	..PISTON	2	
24	51171-14600	.SPRING	2	
25	51172-14500	.GUIDE, spring	4	
26	51176-14610	.SPRING	2	
27	51351-14500	.CAP	2	
28	51117-14200	..O RING	2	

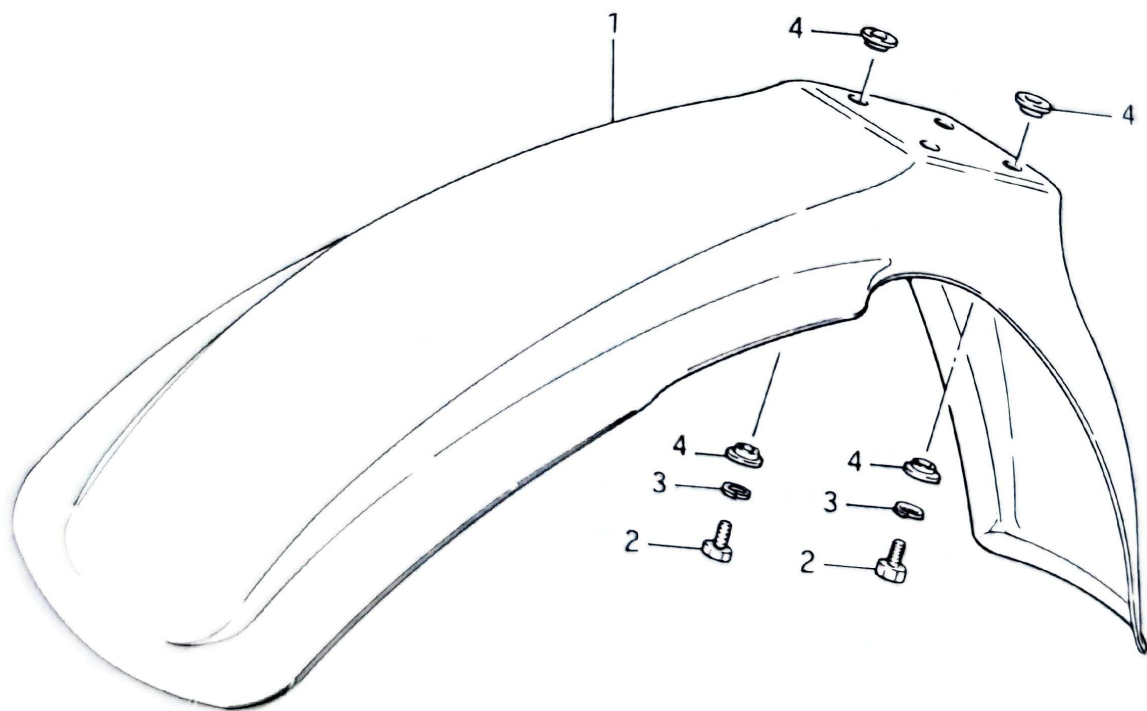
RM250E E1

FIG.22 (E- 3) FRONT FORK

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	51294-20400	.CAP, valve	2	
30	51410-14500	.STEM, steering	1	
31	09265-30005	..BEARING	1	
32	51311-14600	.STEM HEAD, steering	1	
33	51351-41320	.BOLT	1	
34	51356-41310	.WASHER	1	
35	56211-27100	.HOLDER, handle upper	2	
36	56221-23450	.HOLDER, handle lower	2	
37	01107-08358	.BOLT	4	
38	08321-31088	.LOCK WASHER	4	
39	56241-14200	.RUBBER, upper	2	
40	56242-14200	.RUBBER, lower	2	
41	51321-14200	.BOLT	2	
42	51356-40400	.WASHER	2	
43	08319-31108	.NUT	2	
44	58621-14500	.CLIP	1	
45	01107-08408	.BOLT	4	
46	08321-31088	.LOCK WASHER	4	
47	01107-10458	.BOLT	2	
48	08321-31108	.LOCK WASHER	2	
49	01107-08508	.BOLT	1	
50	08322-11088	.WASHER	2	
51	08310-12088	.NIT	1	
52	51201-14500-163	.PROTECTOR, RH (Yellow)	1	
53	51202-14500-163	.PROTECTOR, LH (Yellow)	1	
54	04111-20208	COTTER PIN	2	

RM250E E1

FIG. 23



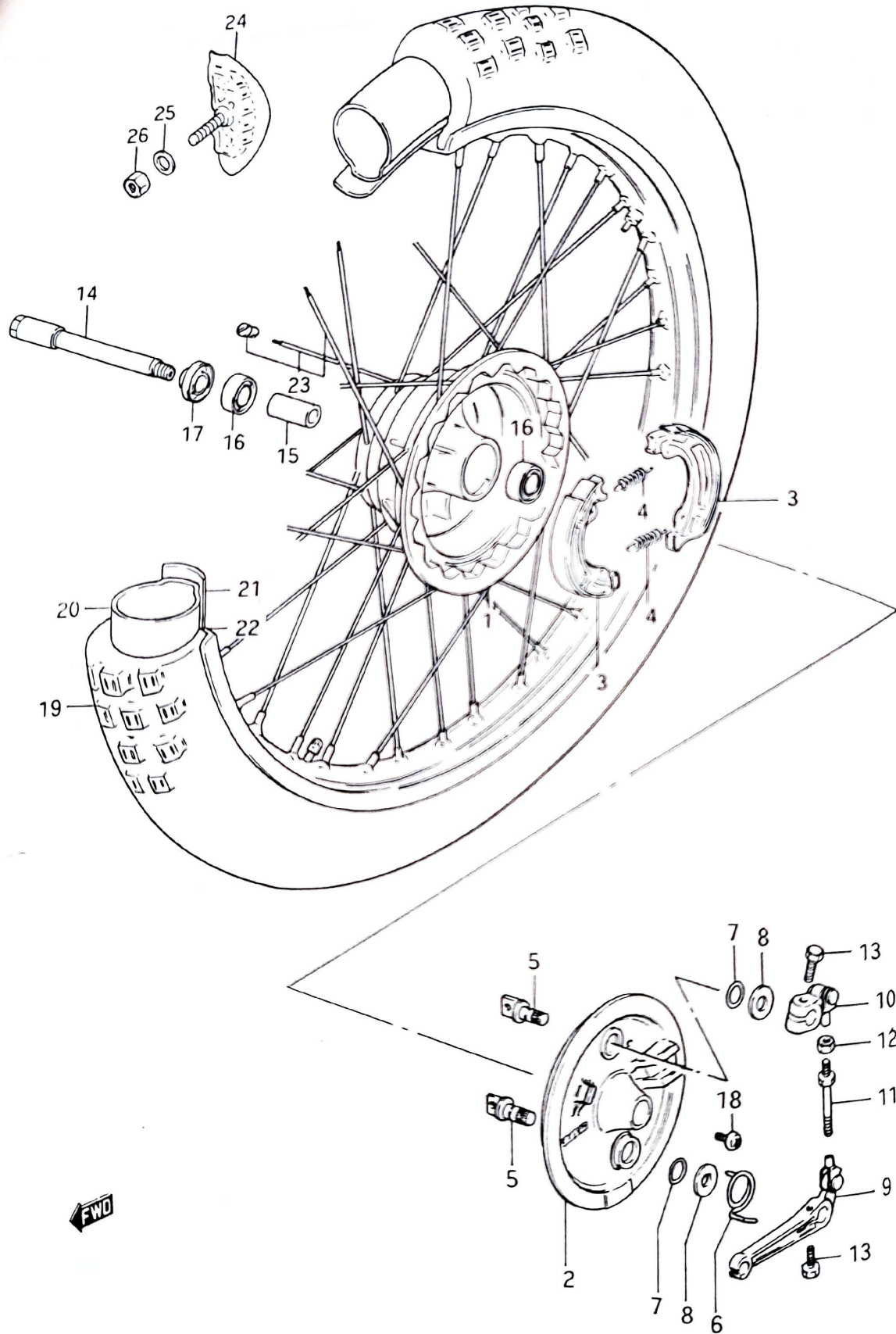
RM250E E1

FIG.23 (E- 4) FRONT FENDER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	53111-14500-163	FENDER, front (Yellow)	1	
2	01107-06168	BOLT	4	
3	08321-21068	LOCK WASHER	4	
4	09180-06048	WASHER	8	

RM250E E1

FIG. 24



RM250E E1

FIG.24 (E- 5) FRONT WHEEL

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	54110-14121	HUB, front wheel	1	
2	54210-14500	PANEL, front hub	1	
3	54410-14300	SHOE, brake	2	
4	09443-09017	SPRING	2	
5	54441-14310	CAM, brake	2	
6	09448-32014	SPRING	1	
7	09280-14008	DUST SEAL	2	
8	09160-14003	WASHER	2	
9	54400-14500	LEVER ASSY, brake cam, No.1	1	
10	54500-14300	LEVER ASSY, brake cam, No.2	1	
11	54471-14300	ROD, brake cam	1	
12	08310-22068	NUT	1	
13	01107-06258	BOLT	2	
14	54711-14500	AXLE, front	1	
15	54730-14100	SPACER	1	
16	09262-15011	BEARING	2	
17	54740-14200	SPACER, RH	1	
18	02112-06108	SCREW	1	
19	55100-14620	TIRE, front (100/80-21)	1	BS
20	55200-16510	TUBE, inner	1	
21	55261-16510	PROTECTOR, inner tube	1	
22	55311-14500	RIM, wheel (1.60-21)	1	
23	55320-14111	SPOKE ASSY	1	
24	65270-14300	STOPPER, bead	1	
25	08322-11088	WASHER	1	
26	08310-22088	NUT	1	

RM250E E1

FIG. 25

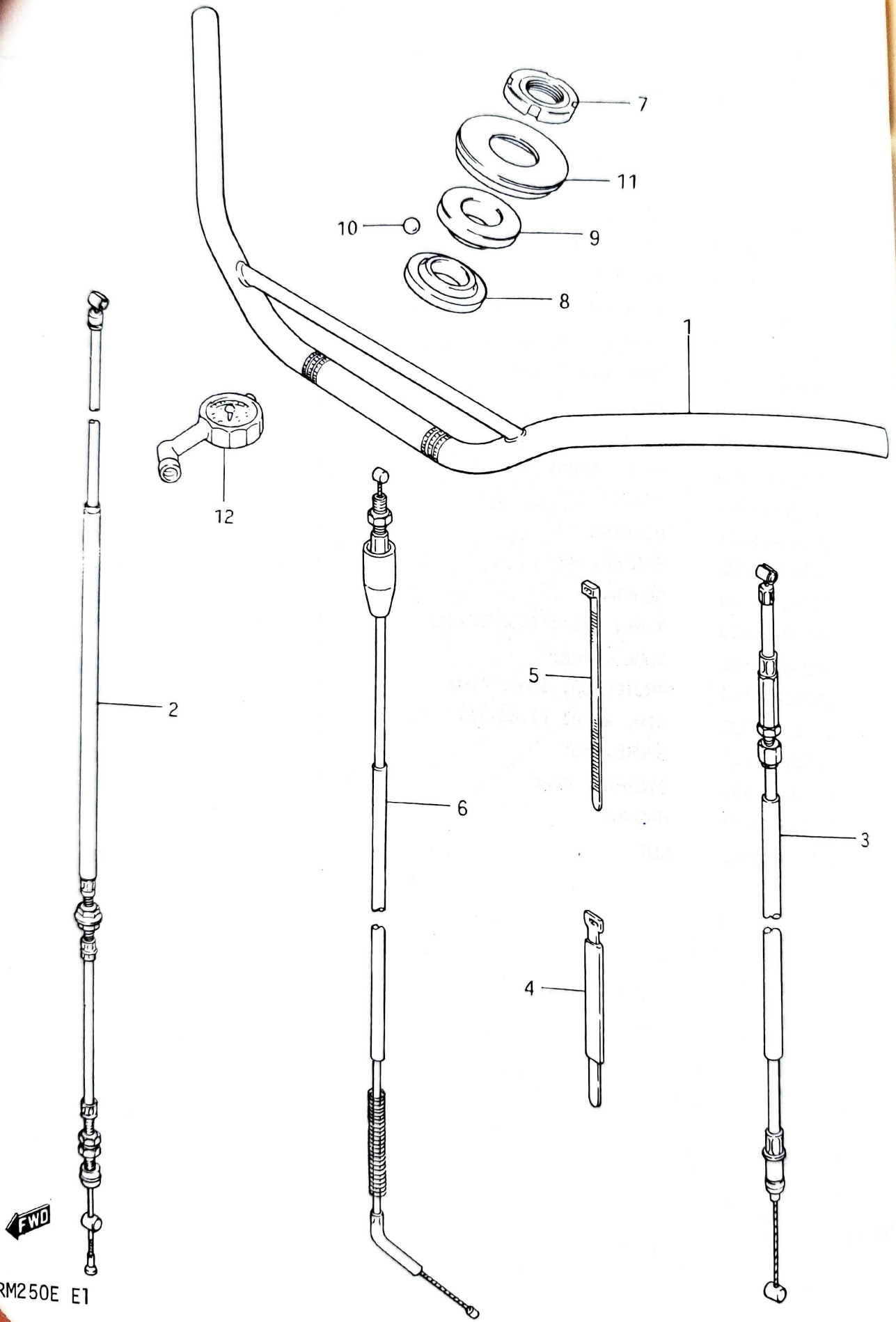
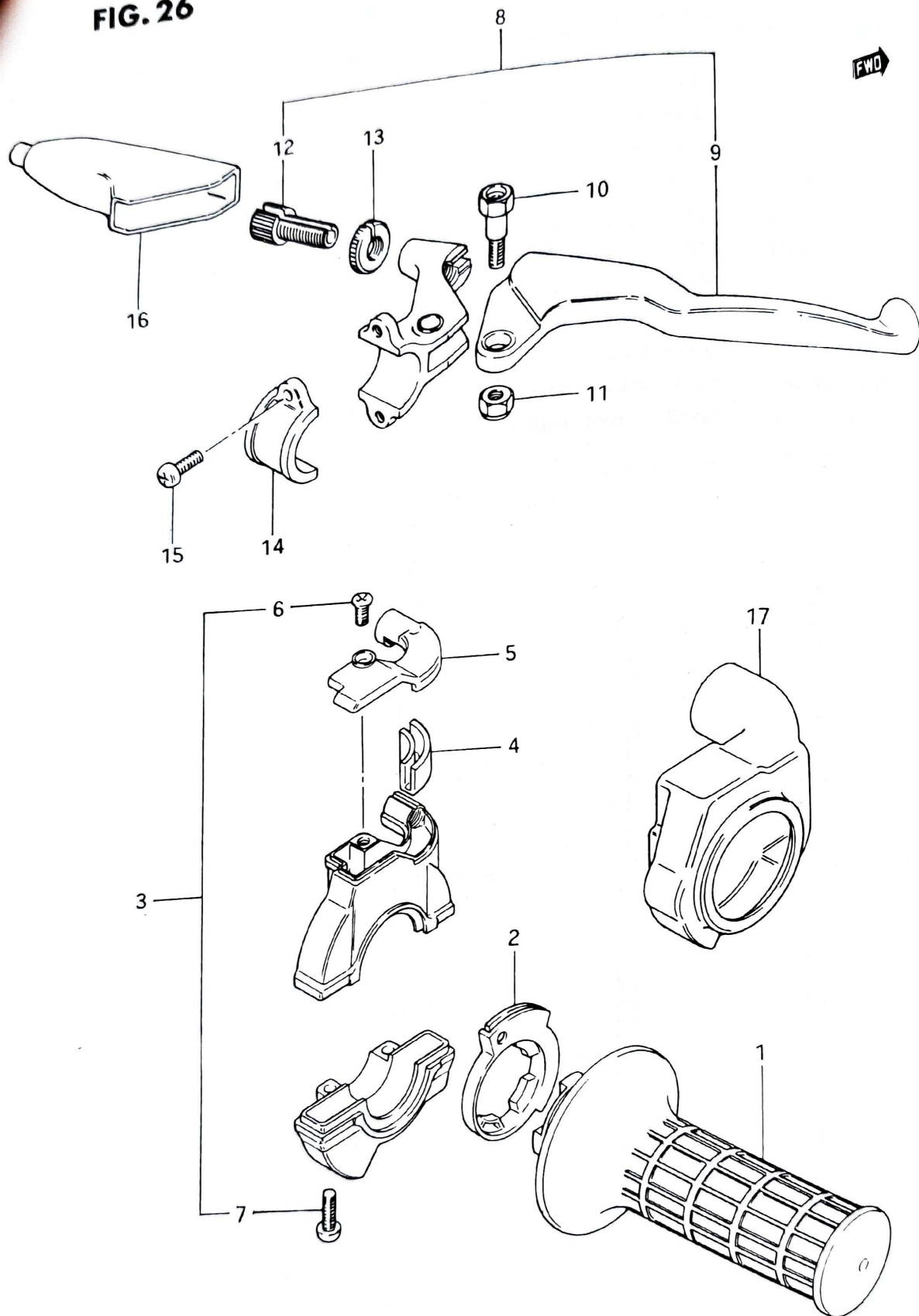


FIG.25 (E- 6) HANDLEBAR

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	56110-14600-19T	HANDLEBAR (Gold)	1	
2	58110-14500	CABLE ASSY, front brake	1	
3	58210-14600	CABLE ASSY, clutch	1	
4	09407-18301	CLAMP (L:180)	1	
5	09407-25401	CLAMP	1	
6	58300-14600	CABLE ASSY, throttle	1	
7	51631-40200	NUT, steering stem	1	
8	51611-40200	INNER RACE, steering	1	
9	51621-40200	OUTER RACE, steering upper	1	
10	06111-08003	STEEL BALL	18	
11	51643-40200	DUST SEAL, upper	1	
12	96200-41320	GAUGE, front fork air	1	

RM250E E1

FIG. 26



RM250E E1

FIG.26 (E- 7) RIGHT HANDLE SWITCH

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	57110-14300	GRIP, throttle	1	
2	57114-14301	ROTOR, throttle	1	
3	57100-14302	CASE ASSY, throttle	1	
4	57122-14301	.GUIDE piece	1	
5	57129-14302	.COVER	1	
6	02132-04068	.SCREW	1	
7	02112-05168	.SCREW	2	
8	57300-14310	LEVER ASSY, brake	1	
9	57420-14300	.LEVER, brake	1	
10	57431-14300	.BOLT	1	
11	08319-21068	.NUT	1	
12	57441-14200	.ADJUSTER, cable	1	
13	57442-14200	.NUT	1	
14	57512-14300	.HOLDER	1	
15	02112-05168	.SCREW	2	
16	57341-40001	COVER	1	
17	57129-14500	COVER, throttle	1	

RM250E E1

This exploded view diagram illustrates the components of a boat's transom assembly. The parts are numbered as follows:

- 1**: A large, cylindrical, ribbed component, likely a propeller or a large bush.
- 2**: A long, thin, curved metal plate, possibly a transom plate or a support bracket.
- 3**: A curved metal bracket or support arm.
- 4**: A bolt or screw used to secure the bracket.
- 5**: A small, cylindrical component, possibly a bush or a spacer.
- 6**: A long, thin, curved metal plate, similar to part 2, but with a different shape.
- 7**: A small, cylindrical component, possibly a bush or a spacer.
- 8**: A small, curved metal bracket or support arm.
- 9**: A bolt or screw used to secure the bracket.
- 10**: A large, curved metal plate, likely the main transom plate.

The diagram shows the relative positions and assembly sequence of these parts. A small arrow pointing right with the text "FWD" is located in the upper right corner.

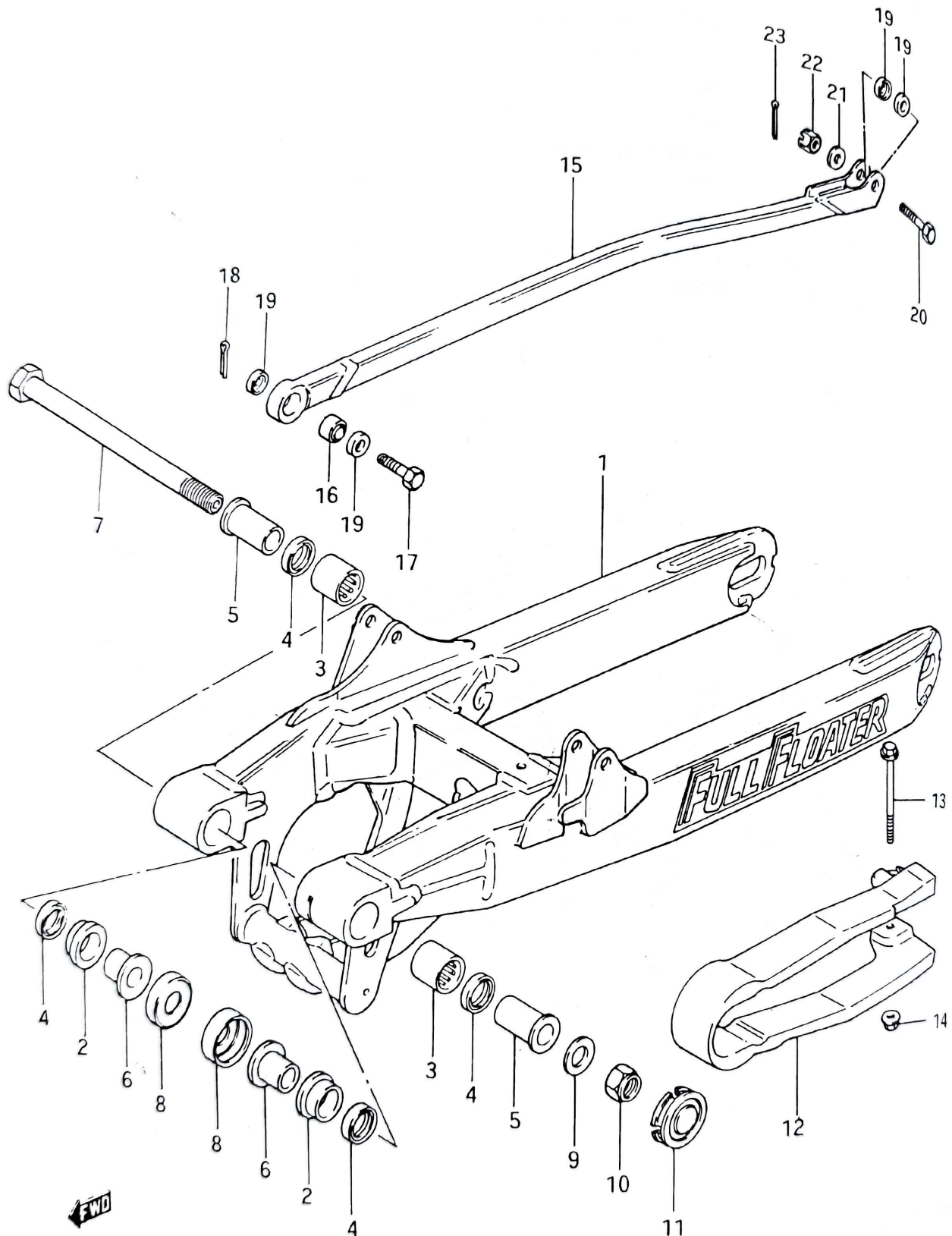


FIG.27 (E- 8) LEFT HANDLE SWITCH

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	57211-40201	GRIP	1	
2	57500-14300	LEVER ASSY, clutch	1	
3	57620-14300	.LEVER, clutch	1	
4	57431-14300	.BOLT	1	
5	08319-21068	.NUT	1	
6	57441-14210	.ADJUSTER, cable	1	
7	57442-14200	.NUT	1	
8	57512-14300	.HOLDER	1	
9	02112-05168	.SCREW	2	
10	57341-40001	COVER	1	

RM250E E1

FIG. 28



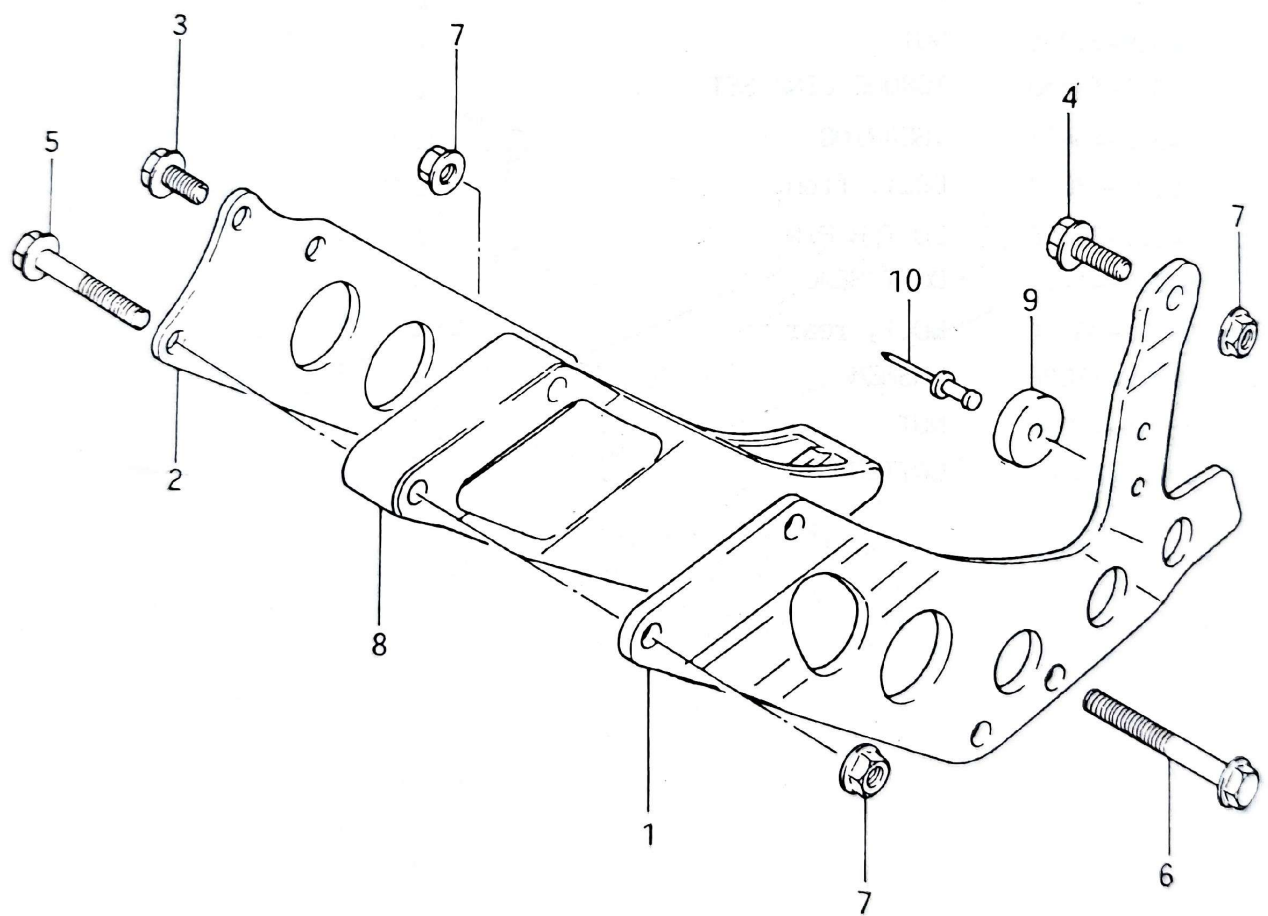
RM250E E1

FIG.28 (F- 2) REAR SWINGING ARM

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61000-14600	REAR SWINGING ARM SET	1	
2	61261-40402	.BUSH	2	
3	09263-20041	.BEARING	2	
4	09285-20005	.OIL SEAL	4	
5	61251-14600	SPACER	2	
6	61252-14100	SPACER, inner	2	
7	61211-14600	SHAFT, pivot	1	
8	61262-40400	COVER	2	
9	09160-14027	WASHER	1	
10	09159-14013	NUT	1	
11	61222-14500	CAP	1	
12	61273-14500	BUFFER, chain defense	1	
13	01517-06658	BOLT	1	
14	08319-31068	NUT	1	
15	64300-14830	TORQUE LINK SET	1	
16	64352-40411	.BEARING	1	
17	09101-08003	BOLT, front	1	
18	04111-20158	COTTER PIN	1	
19	64339-40410	DUST SEAL	4	
20	09101-08014	BOLT, rear	1	
21	08322-11088	WASHER	1	
22	08314-41088	NUT	1	
23	04111-20208	COTTER PIN	1	

RM250E E1

FIG. 29



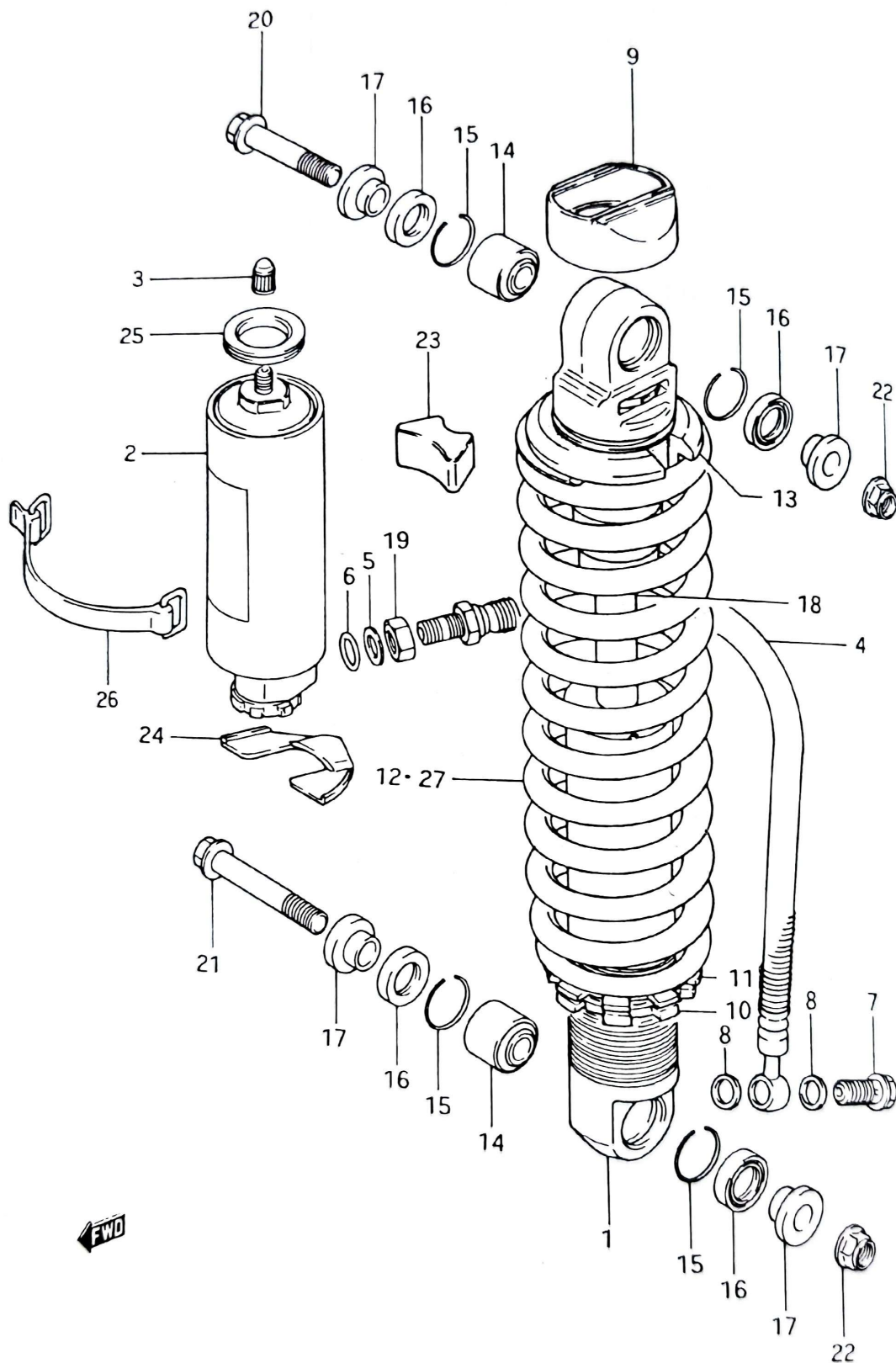
RM250E E1

FIG.29 (F- 3) CHAIN GUIDE

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61341-14600	GUIDE, chain outer	1	
2	61342-14500	GUIDE, chain inner	1	
3	01517-06128	BOLT, front	1	
4	01517-06168	BOLT, rear	1	
5	01517-06408	BOLT, upper	2	
6	01517-06458	BOLT	2	
7	08319-31068	NUT	5	
8	61348-14500	DEFENSE	1	
9	61349-14600	PAD	1	
10	09229-03005	RIVET	1	

RM250E E1

FIG. 30



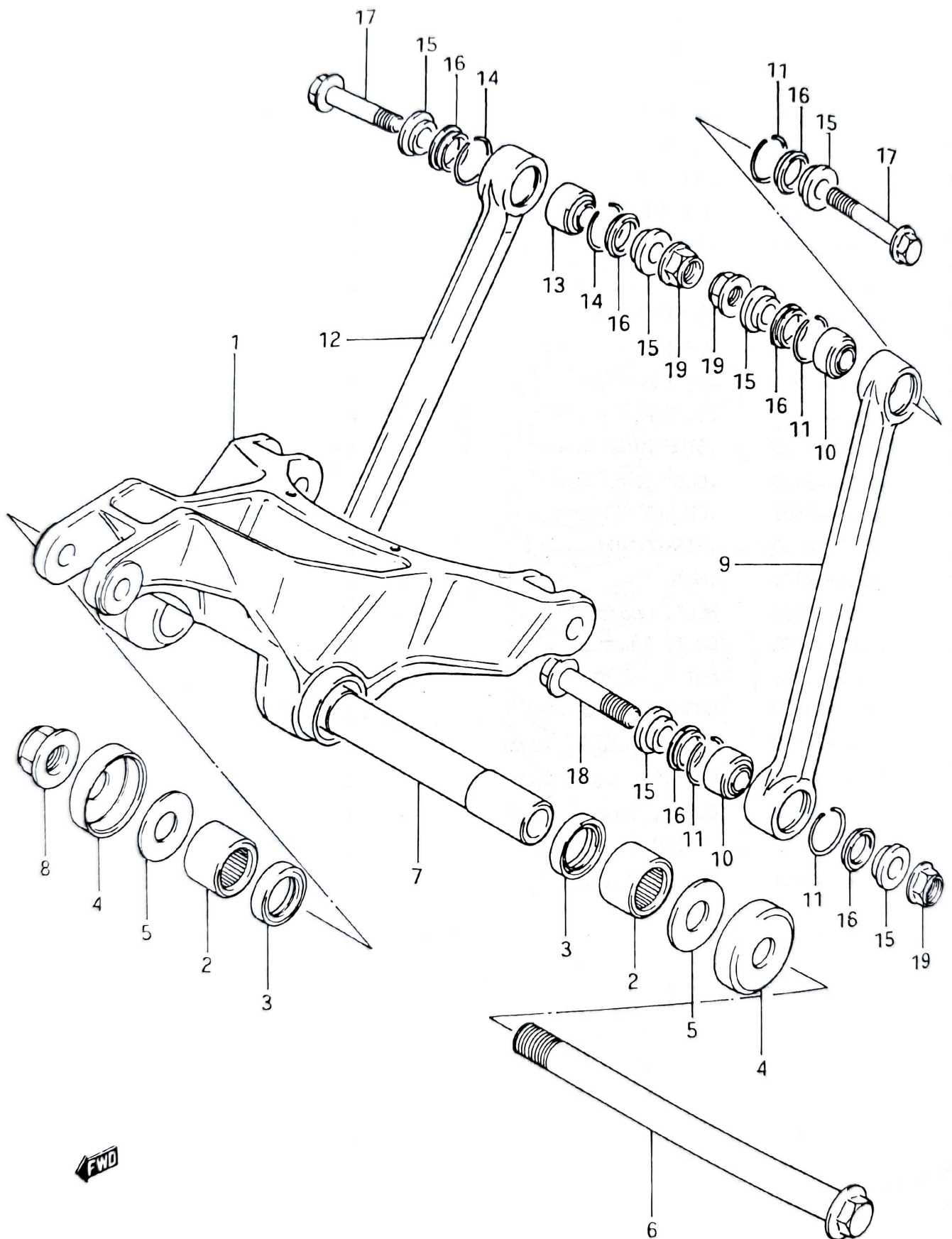
RM250E E1

FIG.30 (F- 4) SHOCK ABSORBER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	62100-14610	SHOCK ABSORBER, rear	1	
2	62270-14600	.TANK	1	
3	51294-20400	..CAP	1	
4	62280-14500	.HOSE	1	
5	62285-14100	.WASHER	1	
6	62154-40200	.O RING	1	
7	62281-14140	.BOLT	1	
8	51148-41310	.GASKET	2	
9	62179-14330	.CAP	1	
10	62194-14600	.NUT	1	
11	62191-14600	.SPRING GUIDE	1	
12	62211-14610	.SPRING	1	
13	62194-14331	.SPRING GUIDE	1	
14	62175-43400	.BEARING	2	
15	62277-14200	.STOP RING	4	
16	62226-43410	.DUST SEAL	4	
17	62684-43401	.COLLAR	4	
18	62120-14610	.PISTON ROD	1	
19	08310-22128	.NUT	1	
20	62311-14500	BOLT, upper	1	
21	09103-10030	BOLT, lower	1	
22	08319-31108	NUT	2	
23	62331-14500	CUSHION, tank	2	
24	62423-14500	CUSHION, tank, lower	1	
25	62423-14510	CUSHION, tank, upper	1	
26	09462-00082	CLAMP, tank	2	
27-1	62211-14615	SPRING (SOFT)	1	OPT
27-2	62211-14617	SPRING (HARD)	1	OPT

RM250E E1

FIG.31



FWD

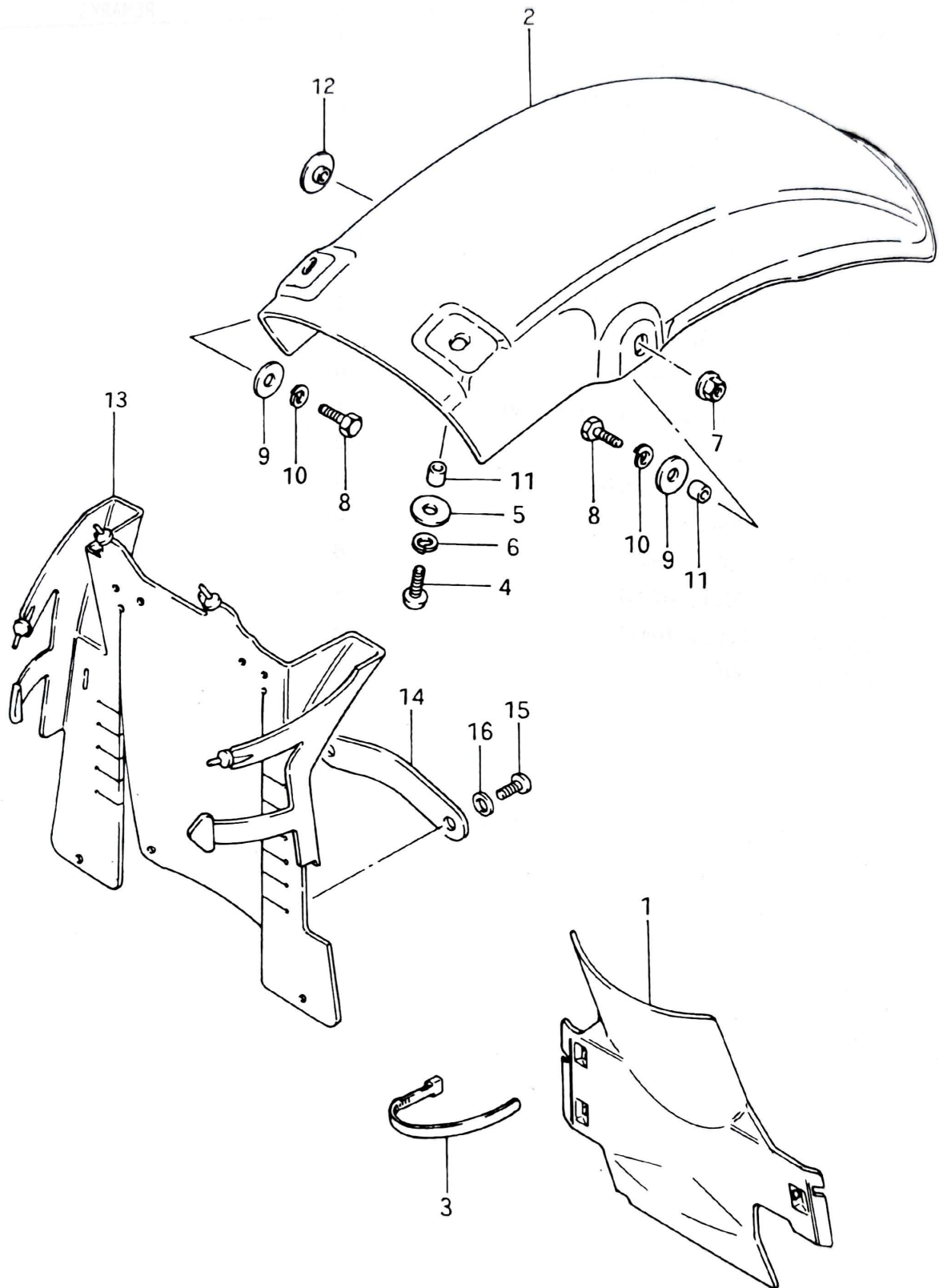
RM250E E1

FIG.31 (F- 5) CUSHION LEVER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	62601-14810	CUSHION LEVER SET	1	
2	09263-20053	.BEARING	2	
3	62624-14500	DUST SEAL, inner	2	
4	61262-45002	DUST SEAL	2	
5	08211-14343	THRUST WASHER	2	
6	62621-14600	SHAFT	1	
7	62623-14600	SPACER	1	
8	09159-14017	NUT	1	
9	62601-14820	ROD SET, cushion, LH	1	
10	09269-10005	.BEARING	2	
11	62657-14500	.STOPPER RING	4	
12	62601-14830	ROD SET, cushion, RH	1	
13	09269-10005	.BEARING	2	
14	62657-14500	.STOPPER RING	4	
15	62316-14501	SPACER	8	
16	62647-14500	DUST SEAL	8	
17	62648-14500	BOLT, upper	2	
18	62658-14500	BOLT, lower	2	
19	08319-31108	NUT	4	

RM250E E1

FIG. 32



FWD

RM250E E1

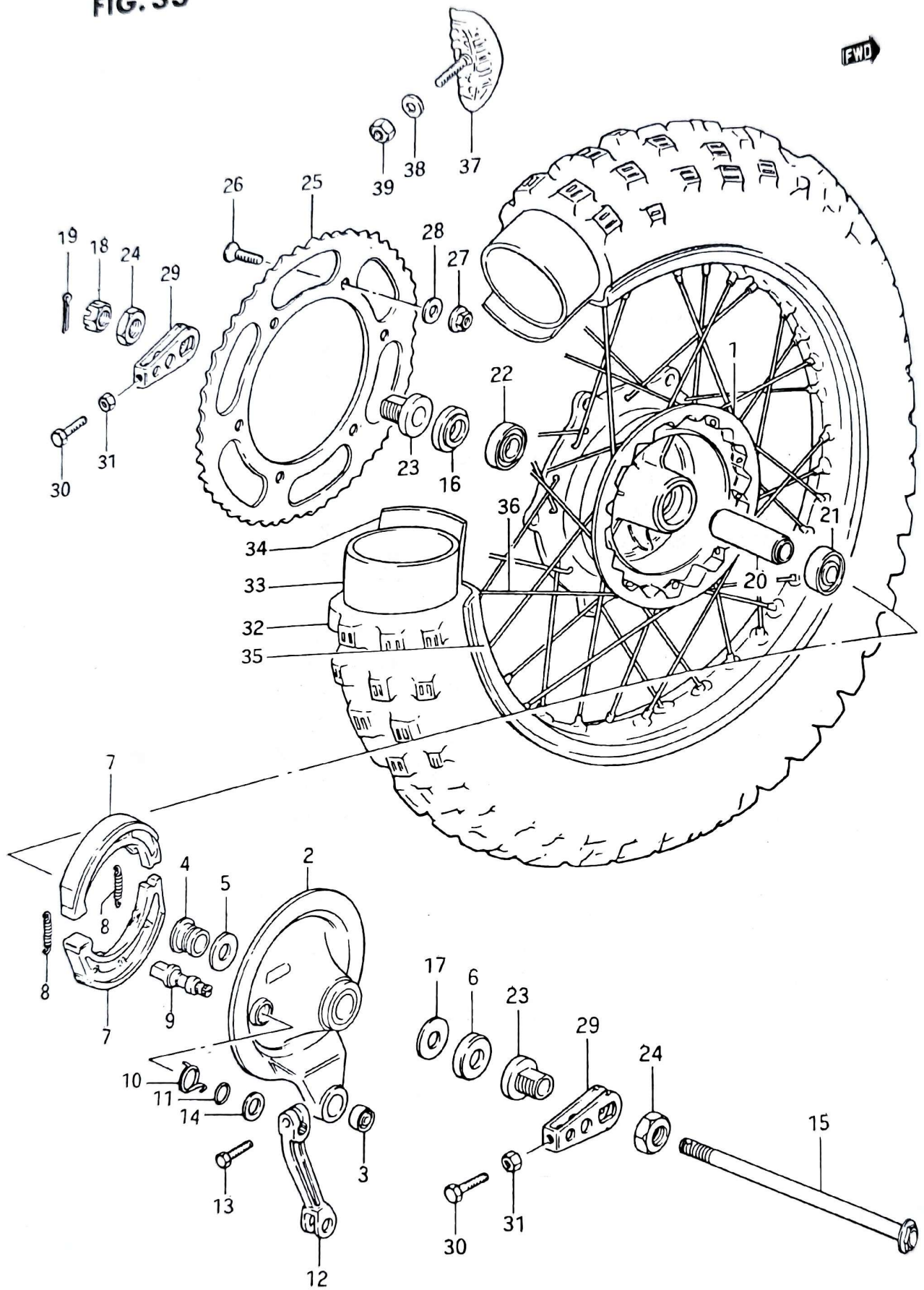
FIG.32 (F- 6) REAR FENDER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63112-14601	REAR, fender front	1	
2	63113-14500-163	REAR, fender rear (Yellow)	1	
3-1	09407-20401	CLAMP, front	3	
3-2	09402-22501	CLAMP, upper	2	
4	02142-06258	SCREW, front	2	
5	09160-06038	WASHER	2	
6	08321-21068	LOCK WASHER	2	
7	09159-06017	NUT	1	
8	01107-06208	BOLT, rear	2	
9	09160-06027	WASHER	2	
10	08321-21068	LOCK WASHER	2	
11	09180-06073	SPACER	3	
12	09169-06038	WASHER, RH	1	
13	63331-14600	MUD GUARD, rear fender	1	
14	63332-14600	WASHER, mud	1	
15	02142-05105	SCREW	2	
16	08322-21058	WASHER	2	

RM250E E1

FIG. 33

FWD



RM250E E1

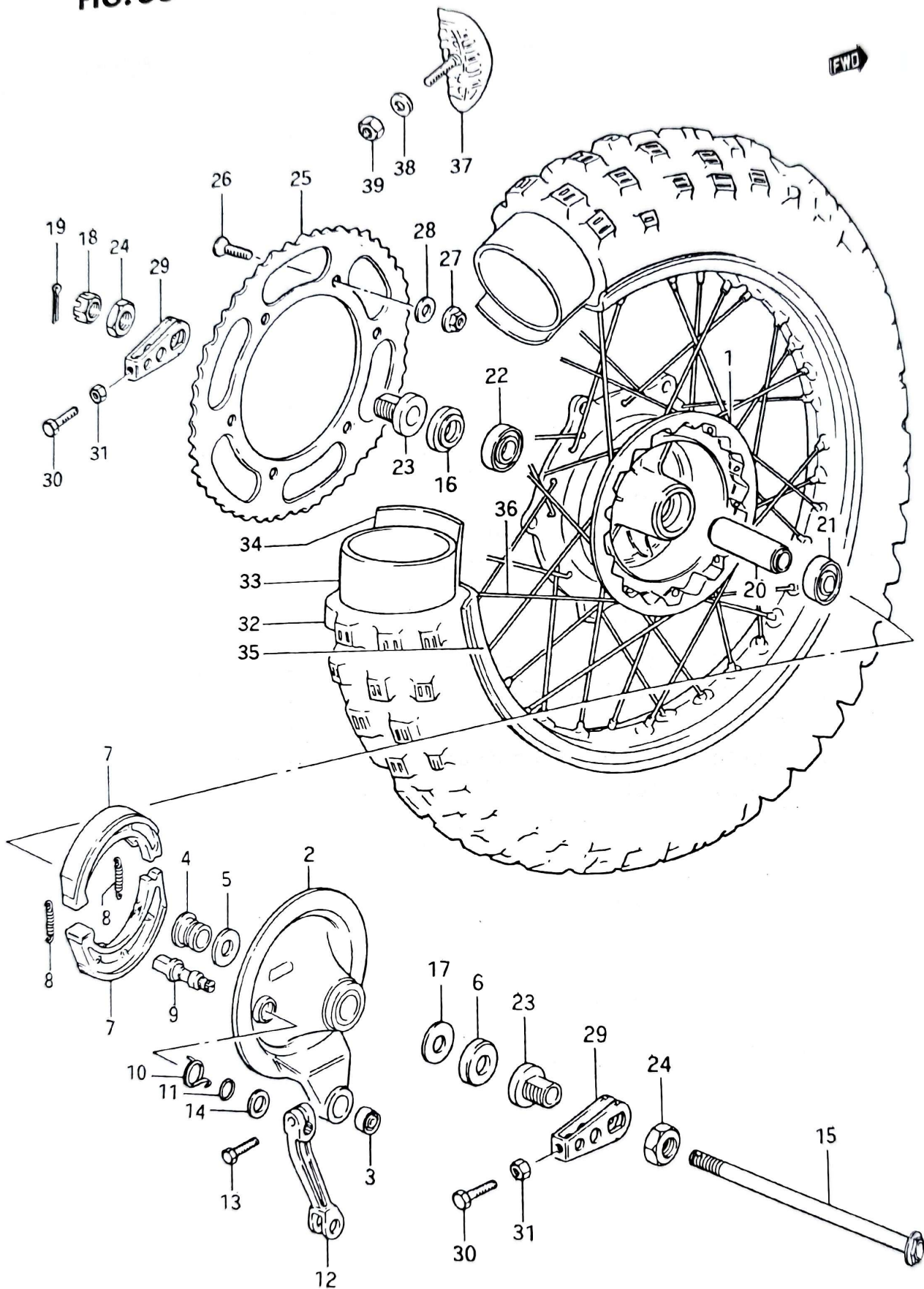
FIG. 33 (F- 7) REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64110-14600	HUB, rear wheel	1	
2	64200-14860	PANEL, rear hub	1	
3	64352-40401	.BEARING	1	
4	64213-14600	SPACER, panel	1	
5	09285-24001	DUST SEAL, inner	1	
6	64845-37200	COVER, panel dust seal	1	
7	54410-14100	SHOE, brake	2	
8	64430-14600	SPRING	2	
9	54441-14101	CAM, brake	1	
10	09448-30007	SPRING	1	
11	09280-12001	DUST SEAL	1	
12	64451-14600	LEVER, brake cam	1	
13	01107-06258	BOLT	1	
14	09160-12011	WASHER (12.5x20x1)	1	
15	64711-14600	AXLE, rear	1	
16	64750-14600	SPACER, axle LH	1	
17	08211-17361	THRUST WASHER (T:1.0)	1	
18	08314-41168	NUT	1	
19	04111-40308	COTTER PIN	1	
20	64730-14600	SPACER, hub bearing	1	
21	08123-62037	BEARING, RH	1	
22	08123-63037	BEARING, LH	1	
23	64781-40600	SPACER, chain adjuster	2	
24	09140-24007	NUT	2	

RM250E E1

FIG. 33

FWD



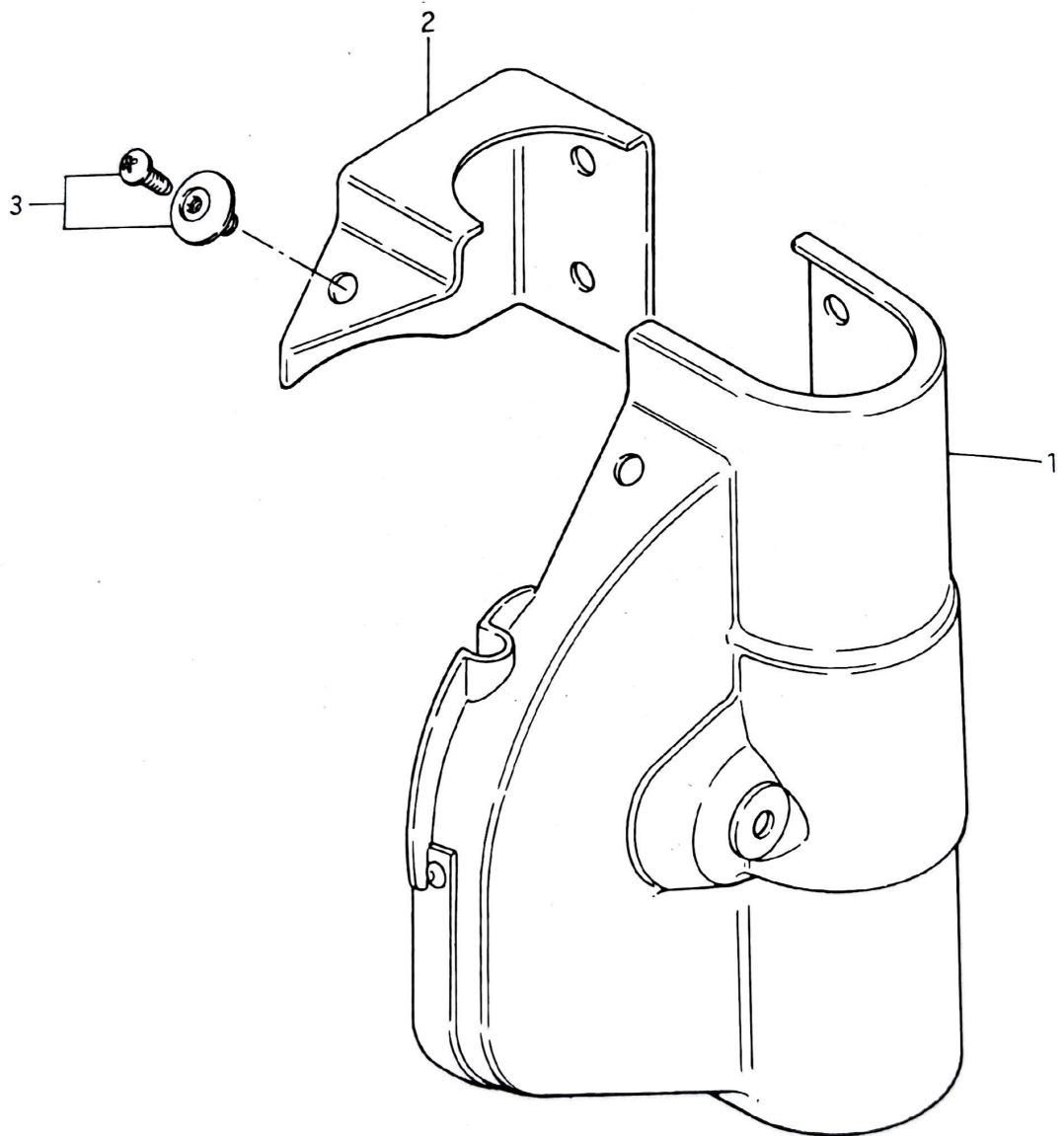
RM250E E1

FIG.33 (F- 8) REAR WHEEL

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	64511-14600	SPROCKET, rear (NT:50)	1	
25	09120-08009	SCREW	6	
26	08319-31088	NUT	6	
27	08322-11088	WASHER	6	
28	61410-40600	ADJUSTER, chain	2	
29	09104-08006	BOLT	2	
30	08310-12088	NUT	2	
31	65100-14620	TIRE (130/80-18)	1	BS
32	65200-40430	TUBE, wheel inner	1	
33	65261-15010	PROTECTOR, inner tube	1	
34	65311-14600	RIM, wheel (215x18)	1	
35	65320-14600	SPOKE ASSY, rear	1	
36	65270-14200	STOPPER, bead	2	
37	08322-11088	WASHER	2	
38	08310-12088	NUT	2	
39				

RM250E E1

FIG. 34



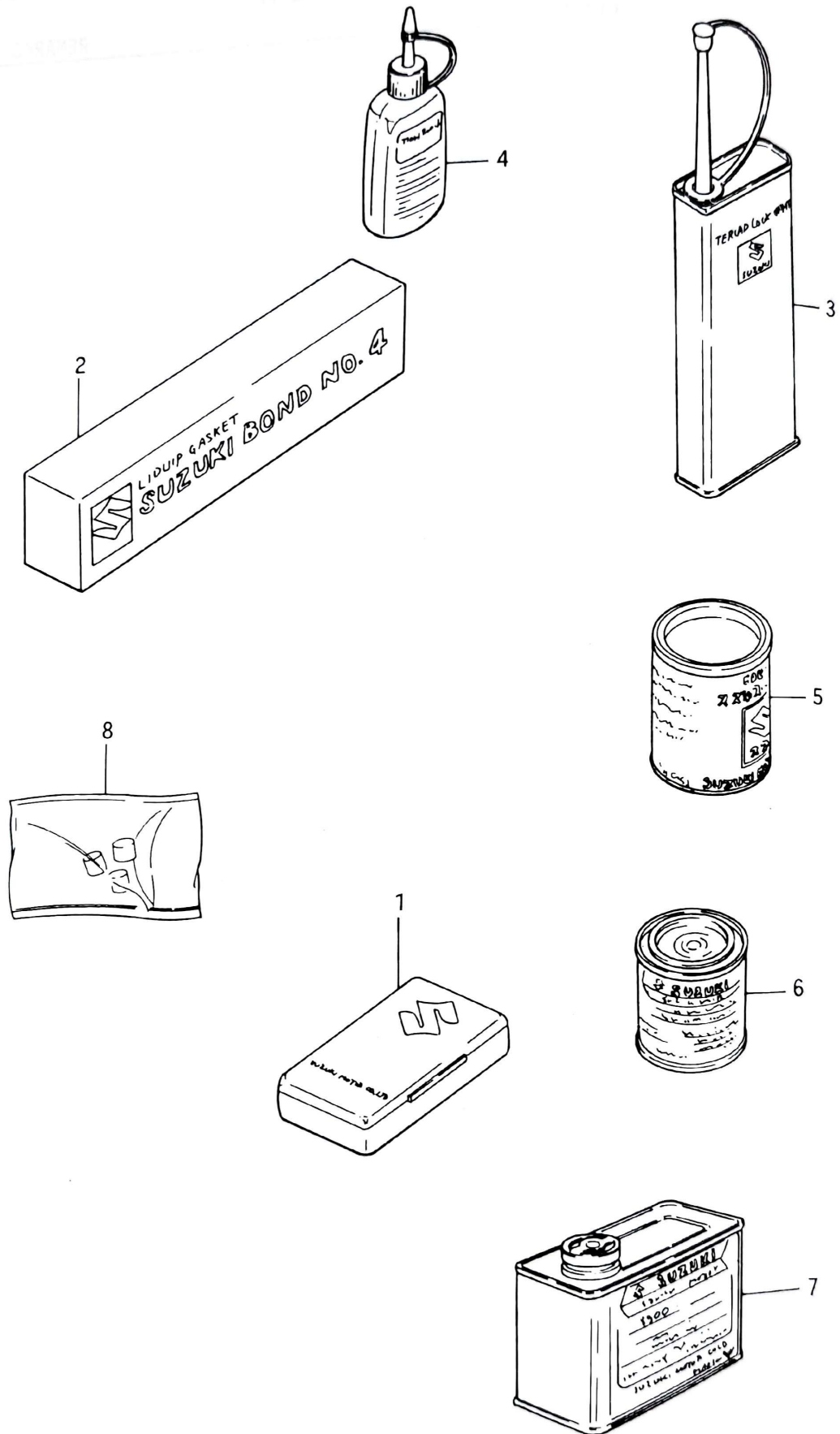
RM250E E1

FIG.34 (F- 9) PANEL COVER (OPTIONAL)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	54260-14500	COVER, panel	1	
2	54263-14500	CAP	1	
3	09409-07304	CLIP	3	

RM250E E1

FIG. 35



RM250E E1

FIG.35 (F-10) OPTIONAL

REF.NO.	PART NO.	DESCRIPTION	Q'TY		REMARKS
1	09826-00001	TOOL, tube repairing	1		
2	99000-31030	SUZUKI BOND No.4	1	100g	
3	99000-32040	CEMENT, thread lock	1	200g	
4-1	99000-32030	THREAD LOCK, super (1303B)	1	50g	
4-2	99000-32050	THREAD LOCK, super (1342)	1	50g	
4-3	99000-32020	THREAD LOCK, super (133B)	1	50g	
4-4	99000-32110	THREAD LOCK, super (1322)	1	50g	
4-5	99000-32120	THREAD LOCK, super (1424)	1	50g	
5	99000-25030	GREASE, super	1	150g	
6-1	99000-10109-19F	PAINT (Champion Blue)	1	90g	
6-2	99000-10109-163	PAINT (Phililina Yellow)	1	90g	
6-3	99000-10109-19T	PAINT (Medium Gold)	1	90g	
7-1	99000-10105-19F	PAINT (Champion Blue)	1	500g	
7-2	99000-10105-163	PAINT (Phililina Yellow)	1	500g	
7-3	99000-10105-19T	PAINT (Medium Gold)	1	500g	
8	99000-24240	BIRD LEAK	1		

RM250E E1

PARTS NUMBER INDEX
INDEX DE N° DE PIECE
INHALTSVERZEICHNIS DER ERSATZTEILNUMMERN
INDICE DE N° DE PIEZAS

PARTS NUMBER INDEX

INDEX DE N° DE PIECE

INHALTSVERZEICHNIS DER ERSATZTEILNUMMERN

INDICE DE N° DE PIEZAS

PART NO.

FIG.NO.-REF.NO.
(Address No.)

PART NO.

FIG.NO.-REF.NO.
(Address No.)

PART NO.

FIG.NO.-REF.NO.
(Address No.)

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17854-14300

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9-09

9-11

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11-15
11-26

PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)
24751-40300	11-28	32942-14300	15-03	50000	
25211-14310	12-01	33410-14600	15-04		
25221-14310	12-02	33510-41111	15-07		
25231-14311	12-03	37820-40401	15-09		
25310-14311	12-06				
25322-34200	12-07	40000		51100-14610-19F	22
25323-34200	12-08			51110-14500	22-22
25324-34200	12-09			51117-14200	22-28
25331-16500	12-12			51121-14200	22-23
25341-14310	12-14			51130-14500	22-01
25350-14310	12-17	41100-14600-19F	16-01	51140-14500	22-02
25381-14310	12-20	41991-14600	16-02	51146-14500	22-16
25411-14330	12-04	42310-14600-19F	17-01	51148-14330	22-08
25421-14330	12-05	42330-14600-19F	17-05	51148-41310	30-08
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25600-14311	12-27	43120-14600	18-02	51156-14200	22-07
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26221-41100	13-02	43561-40401	17-09	51171-14600	22-24
26231-30002	13-06	43581-14600	17-12	51172-14500	22-25
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26233-40200	13-10	43910-14500	16-05	51176-14610	22-26
26240-41103	13-14	43911-14200	16-06	51177-14330	22-17
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26300-14600	13-17	44101-14850-163	19-01	51189-14500	22-10
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27511-14310	11-33-2	44248-40400	19-03	51196-14330	22-18
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27600-14310	11-38	44300-41810	20-05	51202-14500-163	22-53
27620-14261	11-39-2	44343-41370	20-04	51294-20400	22-29
27620-14270	11-39-1	44353-41370	20-03	30000	
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		44542-14500	19-07		
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32900-14320	15-01			51571-14500-19F	22-19
32941-14300	15-02			51575-14500	22-20
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				51621-40200	25-09
				51631-40200	25-07
				51643-40200	25-11
				51770-14500	22-09

PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)
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54260-14500	34-01	58300-14600	25-06	62331-14500	31-15
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54441-14310	24-05			62621-14600	31-06
54471-14300	24-11			62623-14600	31-07
54500-14300	24-10			62624-14500	31-03
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54730-14100	24-15			62648-14500	31-17
54740-14200	24-17			62657-14500	31-11
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57431-14300	26-10	62194-14600	30-10	65100-14620	33-32
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57500-14300	27-07	62270-14600	30-02	65311-14600	33-35
57512-14300	27-02	62277-14200	30-15	65320-14600	33-36
	26-14	62280-14500	30-04	68132-14500-722	21-05
	27-08	62281-14140	30-07	68142-14500-722	21-07

60000

PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)
08310-22088	24-26	08322-11085	6-14	09140-20002	10-12
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08310-22128	30-19		7-23	09150-06009	18-21
08314-41088	28-22		16-17	09159-06017	32-07
08314-41168	33-18		22-50	09159-14012	4-21
08316-16064	9-06		24-25	09159-14013	28-10
08316-16085	1-03		28-21	09159-14017	31-08
	1-14		33-28	09160-06004	21-13
08316-16108	14-06	08322-21058	33-38	09160-06019	21-23
08316-26068	7-24		32-16	09160-06020	10-11
	7-25	08322-21064	9-22	09160-06027	32-09
08316-26088	21-17	08322-21068	14-05	09160-06038	32-05
08319-21068	26-11		18-18	09160-08005	19-18
	27-05	08322-21088	17-14	09160-08032	19-17
08319-21088	16-04	08331-31258	11-19	09160-08035	7-14
	28-14	08341-31049	14-07		19-16
08319-31068	29-07	09100-06099	8-15	09160-08053	1-04
08319-31088	2-17	09100-08002	19-13	09160-08068	16-10
	33-27	09100-08176	7-16	09160-12011	33-14
08319-31108	22-43	09100-10067	17-03	09160-14003	24-08
	30-22	09100-10118	17-06	09160-14027	28-09
08321-21038	31-19	09101-08003	28-17	09160-15015	10-18
08321-21048	5-34	09101-08014	28-20	09160-20028	10-02
08321-21058	5-06	09103-08027	16-03	09160-24015	4-08
	5-17	09103-08043	16-12	09161-13001	7-15
08321-21065	7-04	09103-08069	13-18	09164-06006	8-16
	9-21	09103-08114	2-14	09164-14011	4-22
08321-21068	15-06	09103-08115	2-15	09167-20006	10-13
	20-07	09103-10030	30-21	09167-22011	11-06
	21-22	09104-08006	33-30	09167-22012	11-36
	23-03	09108-08142	1-09	09167-22014	11-07
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08321-21085	32-10	09108-08144	1-11	09168-06016	8-17
	3-14	09108-08155	1-05	09168-14004	2-13
			1-12	09169-06003	13-11
08321-21088	7-13	09120-08009	33-26	09169-06038	32-12
	7-22	09125-06009	19-11	09180-06011	21-12
	16-16	09125-06045	9-17		21-14
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	17-07	09125-06046	21-11	09180-06073	32-11
08321-31088	22-14	09128-06041	6-09		18-05
	22-38		6-12	09180-06082	21-10
08321-31108	22-46	09128-06042	6-13	09180-06098	19-19
08322-11065	22-48	09135-06014	18-12	09180-08003	7-17
	6-11	09140-18009	11-35	09180-08102	3-18
				09180-08109	

RM250E E1

PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)	PART NO.	FIG.NO.-REF.NO. (Address No.)
09180-08119	16-08	09283-32003	11-25	09443-09017	24-04
09180-12083	11-40	09285-12002	12-25	09443-12024	7-07
	12-23	09285-12004	10-20	09443-10030	18-11
09180-22026	11-34	09285-20005	28-04	09443-17007	17-02
09181-22002	11-09	09285-24001	33-05		
				09444-11004	18-04
09200-05001	18-17	09289-36003	4-16	09444-26013	12-24
09200-06038	18-03	09319-12022	18-07	09448-30007	33-10
09200-08035	17-10	09320-08018	21-15	09448-32014	24-06
09200-20810	3-06	09320-12026	7-18	09448-45012	13-05
09206-13001	2-03	09320-12030	19-12		
				09462-00082	30-26
	3-03	09321-10013	21-18	09482-00114	1-06-2
09209-13004	18-20	09343-04046	2-18	09482-00208	1-06-1
09220-04001	12-19		5-35-1	09491-60007	5-36-1
09229-03005	29-10		5-35-2	09491-62005	5-36-2
09247-14001	2-12		5-35-3		
				09491-64002	5-12
09261-05003	12-10	09343-05129	20-08	09491-66002	5-36-3
09262-10004	8-12	09343-05165	19-04	09491-68002	5-36-4
09262-12003	8-13	09343-05256	9-03	09491-70011	5-36-5
09262-15011	24-16	09380-17001	11-32	09492-40004	5-38-1
09262-17008	11-22		13-03		
				09492-50010	5-03
	11-23	09380-22006	11-08	09492-60004	5-38-2
09262-20073	11-21		11-18	09494-00356	5-37-2
09262-22014	11-24		13-16	09494-00357	5-09
09262-25066	4-14	09381-18002	4-04	09494-00393	5-37-3
09262-30066	4-15	09401-08404	20-09		
				09494-00453	5-37-1
09263-12014	10-24	09402-15501	9-12	09800-00280	16-13
09263-15003	10-19	09402-22501	32-03-2	09826-00001	35-01
09263-18011	4-05	09402-25501	9-10		
09263-20041	28-03	09402-56306	1-21		
09263-20053	31-02	09402-66207	6-06		
09263-24019	4-10	09404-08402	2-19		
09263-25042	10-04	09407-09402	15-06		
09265-30005	22-31	09407-12402	15-10		
09269-10005	31-10	09407-20401	19-08		
	31-13	09407-18301	14-08-2		
09280-12001	33-11		25-04		
09280-12006	18-08	09407-20401	32-03-1		
09280-14004	2-11	09407-25402	19-09		
09280-14008	24-07	09407-25301	14-08-1		
09280-17002	3-07	09407-25401	25-05		
09280-22001	4-19	09409-07304	34-03		
09280-22003	11-37	09440-04003	12-11		
09283-10004	8-11	09440-19007	10-09		
09283-20031	13-13	09440-32002	13-07		
09283-20034	4-17	09443-06049	12-18		



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